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Docket Nos. 50-352 50-353

Mr. D. M. Smith Senior Vice President -Nuclear Philadelphia Electric Company Nuclear Group Headquarters Correspondence Control Desk P. O. Box 195 Wayne, PA 19087-0195

Dear Mr. Smith:

SUBJECT: TRAINING PROGRAM INSPECTION, LIMERICK GENERATING STATION (Combined Inspection Report 50-352/91-80 and 50-353/91-80)

This letter transmits the results of the special training program team inspection led by Mr. Nicola F. Conicella of this office from May 13 to May 17, 1991, at the Limerick Generating Station in Limerick, Pennsylvania. The team's findings were discussed with Mr. Graham M. Leitch, Vice President of Limerick Generating, and other members of your staff at the conclusion of the inspection on May 17, 1991.

This inspection was in keeping with NRC policy as stated in the "Commission Policy Statement on Training and Qualification of Nuclear Power Plant Personnel," as published in Federal Register 53 FR 46603, which states that the NRC will expand the method by which it monitors industry training programs by performing training program inspections at selected sites. Areas examined during this inspection are described in the enclosed NRC Region I inspection report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspectors. In addition, the team reviewed your program for control of licensed operator medical evaluations to ensure compliance with 10 CFR 55.21.

Overall, the inspection team concluded that each of the training programs evaluated is based on a systems approach to training and is fundamentally sound. The programs have been appropriately developed and are being effectively implemented. The team noted several deficiencies with the training programs, but these deficiencies were minor and do not significantly detract from the overall quality of the training programs at Limerick Generating Station. Based on the quality of the training programs observed, it appears that you have allocated the proper resources and have established the proper facility management perspective with respect to training. Additionally, your

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licensed operator medical evaluation program is in compliance with 10 CFR 55.21. The results of the inspection are summarized in the Executive Summary to the enclosed report and the detailed results are discussed in the enclosed report.

In accordance with 10 CFR 2.790 of the Commission's regulation, a copy of this letter and its enclosure will be placed in the NRC Public Document Room.

Your cooperation with us in this matter is appreciated. Should you have any questions, please contact Mr. Richard J. Conte at (215) 337-5210.

Sincerely,

Original Signed By. Marvin W. Hodges

Marvin W. Hodges, Director Division of Reactor Safety

## Enclosure: Combined Inspection Report 50-352/91-80 and 50-353/91-80

cc w/encl:

R. Lees, Chairman, Nuclear Review Board G. Leitch, Vice President - Limerick Generating Station D. Helwig, Vice President of Nuclear Engineering and Services J. W. Durham, Sr., Senior Vice President and General Counsel C. Doering, Manager - Limerick Generating Station G. J. Beck, Manager - Licensing Section T. Mazour, NRC Consultant D. Chauhan, NRC Consultant G. Hunger, Project Manager - Limerick Generating Station J. O'Rourke, Manager - Limerick Quality Division G. Madsen, Regulatory Engineer - Limerick Generating Station Secretary, Nuclear Committee of the Board Public Document Room (PDR) Local Public Document Room (LPDR) Nuclear Safety Information Center (NSIC) K. Abrah. PAO (2) NRC Resident Inspector Commonwealth of Pennsylvania

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bcc w/encl: Region I Docket Room (with concurrences) Management Assistant, DRMA (w/o uncl) M. Hodges, DRS L. Bettenhausen, DRS R. Conte, DRS N. Conicella, DRS J. Joyner, DRSS R. Blough, DRP P. Kaufman, DRP L. Doerflein, DRP M. Miller, SLO K. Brockman, EDO R. Clark, NRR DRS Files (3) bcc w/Executive Summary Only: W. Kane, DRP

- J. Wiggins, DRP J. Durr, DRS M. Knapp, DRSS J. Lyash, SRI-Peach Bottom T. Kenny, SRI-Limerick B. Norris, PI - Shoreham
- W. Butler, NRR

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