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MAR 24 1992

Docket Nos. 50-352  
50-353

Philadelphia Electric Company  
ATTN: Mr. D. M. Smith  
Senior Vice President-Nuclear  
Nuclear Group Headquarters  
Correspondence Control Desk  
P.O. Box 195  
Wayne, Pennsylvania 19087-0195

Dear Mr. Smith:

Subject: Combined Inspection Report Nos. 50-352/92-03 and 50-353/92-03

This letter transmits the results of the resident safety inspection by Messrs. T. Kenny and L. Scholl, from January 5, 1992 - February 15, 1992, at the Limerick Generating Station, Limerick, Pennsylvania. The inspection focused on the observation of activities important to ensuring the public health and safety. Reviews of documents and interviews of plant personnel were also performed. The results have been discussed with Mr. J. Doering of your staff.

During a review of recurring failures of a motor operated valve in the Residual Heat Removal System, the inspectors found problems with the planning, execution and oversight of the valve maintenance activities. Also, maintenance procedures were not followed. This violates NRC requirements, as specified in the enclosed Notice of Violation (Notice). We noted that when these maintenance issues were brought to your attention, you temporarily stopped work until maintenance packages were reviewed by mid-level management. Because the problems appear to be recurrences of previous similar issues, we believe this area needs continuing management attention to ensure maintenance activities are properly planned and executed.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. In your response, you should document the specific actions taken and any additional actions you plan to prevent recurrence.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room. The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, Pub. L. No. 96.511.

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Philadelphia Electric Company

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We appreciate your cooperation.

Sincerely,

  
A. Randolph Blough, Chief  
Projects Branch No. 2  
Division of Reactor Projects

Enclosure:

1. Appendix A, Notice of Violation
2. NRC Region I Combined Inspection Report Nos. 50-352/92-03 & 50-353/92-03

cc w/encls:

R. N. Charles, Chairman, Nuclear Review Board  
G. M. Leitch, Vice President - Limerick Generating Station  
D. R. Helwig, Vice President of Nuclear Engineering and Services  
J. W. Durham, Senior Vice President and General Counsel  
J. Doering, Manager - Limerick Generating Station  
G. J. Beck, Manager - Licensing Section  
G. A. Hanger, Project Manager - Limerick Generating Station  
J. P. O'Rourke, Manager - Limerick Quality Division  
G. J. Madsen, Regulatory Engineer - Limerick Generating Station  
Secretary, Nuclear Committee of the Board  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
K. Abraham, PAO (2)  
NRC Resident Inspector  
Commonwealth of Pennsylvania

bcc w/encls:

- Region I Docket Room (with concurrences)
- Management Assistant, DPMA (w/o encl)
- R. Blough, DRP
- L. Doerflein, Section Chief, DRP
- M. Conner, DRP (SALP Reports Only)
- R. McBriarty, DRS SALP Coordinator
- J. Laughlin, DRSS SALP Coordinator
- D. Chawaga, DRSS SALP Coordinator
- T. Della Ratta, DRSS SALP Coordinator
- S. Sherbini, DRSS SALP Coordinator
- M. Banerjee, Acting SLO
- R. Clark, NRR
- R. Lobel, EDC

bcc w/letter and Executive Summary only:

- W. Hehl, DRP
- J. Wiggins, DRP
- W. Hooges, DRS
- W. Lanring, DRS
- J. Durr, DRS
- L. Bettenhausen, DRS
- M. Knapp, DRSS
- J. Joyner, DRSS
- B. Norris, DRP
- T. Kenny, SRI-Limerick
- J. Tyash, SRI-Peach Bottom
- C. Miller, PDI-2, NRR

RI:DRP

*ATW*  
 for TKenny  
 3/24/92

RI:DRP

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 LDoerflein  
 3/24/92

RI:DRP

*B*  
 RBlough  
 3/24/92