

DMB



# STONE & WEBSTER MICHIGAN, INC.

P.O. Box 1963, MIDLAND, MI 48641-1963

PRINCIPAL STAFF		
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E/RA	DRMSP	
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AO	SCS	
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Mr. D. L. Quamme  
 Consumers Power Company  
 Midland Nuclear Plant  
 3500 East Miller Road  
 Midland, MI 48640

May 17, 1984

J.O. No. 14509  
SWM-119

Docket No. 50-329/330  
 CIO Tracked Action Item 068  
 Construction Implementation Overview  
 Midland Nuclear Power Plant

Reference: CPCo Transmittal No. CSC-7698, dated May 2, 1984

Your partial response to CIO Item 068 has been evaluated and is unacceptable for the following reasons:

Paragraph 4 of CIO Item 068 stated that the "B&W QA Program describes the ASME code edition and addenda to be followed, as ASME Section III, Division 1, 1971 Edition through Summer 1973 Addenda." This conclusion is based on Specification No. 7220-M-1A(Q), Paragraph 4.0. Additionally, in a meeting between BPCo, CPCo, and B&W, personnel responses stated that for NF supports ASME Section III, Division 1, 1971 Edition through Summer 1973 Addenda was the code and addenda being implemented.

It should be noted that the 1974 Edition of the code (ASME Section III, Subsection NF) requires NDE inspection personnel performing visual inspections on NF component support welds to be certified to SNT-TC-1A. This requirement is not contained in earlier editions of the code. The B&W QA Program does not include a visual inspection NDE procedure for NF component support welds.

Based on our evaluation of your response we are requesting CPCo to advise CIO of the cause, resolution, and corrective/preventative action for the cited condition.

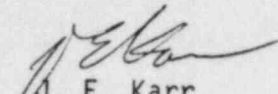
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May 17, 1984

Additionally, please advise CIO of any potential impacts on site support installations relevant to the implementation of the incorrect edition of the code and addenda.



J. E. Karr

CIO Program Manager

~~TLB~~ TLB:EK

cc:

NIReichel, CPCo Midland (site)  
RAWells, CPCo Midland (site)  
JGKepler, US NRC Glen Ellyn, IL  
JHarrison, US NRC Glen Ellyn, IL  
BLBurgess, US NRC Midland (site)