

Docket No. 50-263

JRBuchanan
TBAbernathy
ACRS (16)

MAY 19 1977

Northern States Power Company
ATTN: Mr. L. O. Mayer, Manager
Nuclear Support Services
414 Nicollet Mall - 8th Floor
Minneapolis, Minnesota 55401

Gentlemen:

By letter dated November 22, 1976, you requested our approval of a modification to provide redundant lifting features for the Monticello Nuclear Generating Plant Reactor Building Crane.

We have completed our review and have determined that the proposed modification is acceptable, subject to the following conditions:

- (1) The carry height of the IF-300 70 ton cask shall be administratively limited to a maximum of the minimum height necessary to gain floor clearance during cask swing, plus two (2) inches; and
- (2) The carry height of the NFS-4 and NAC-1 casks, approved for use in our January 25, 1977 letter, shall be limited to a maximum of six (6) inches; and
- (3) The travel path of all spent fuel shipping casks shall be within the limits established in your January 22, 1976 and June 16, 1976 submittals; and
- (4) Loads of weight greater than 1 fuel element (excluding the crane load blocks and associated tackle) shall not be transported directly over spent fuel stored in the spent fuel pool without prior NRC approval.

We request that you provide verification/commitment to the above items within 30 days of receipt of this letter.

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Our related Safety Evaluation is enclosed.

Sincerely,

Original signed by

Don K. Davis

Don K. Davis, Acting Chief
Operating Reactors Branch #2
Division of Operating Reactors

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DATE	5/12/77	5/12/77	5/12/77	5/13/77	5/19/77

MAY 19 1977

Enclosure:
Safety Evaluation

cc w/enclosure:
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