MALL 0 B 1992

Docket Nos. 50-277

50-278

50-353

50-352

Mr. D. M. Smith Senior Vice President - Nuclear Philadelphia Electric Company Nuclear Group Headquarters Correspondence Control Desk P.O. Box 195 Wayne, Pennsylvania 19087-0195

Dear Mr. Smith:

Subject: NRC Region 1 Combined Inspection Report Nos. 50-277/92-06, 50-278/92-06, 50-352/92-09, and 50-353/92-08

This letter refers to the safety inspection conducted by Mr. S. K. Chaudhary and Mr. M. Buckley of this office on February 10-14, 1992, at your corporate engineering offices at Chesterbrook, — the Bottom Atomic Station (PBAS), Limerick Generating Station (LGS), and the NRC Re — I office in King of Prussia. A discussion of our findings was held by Mr. Chaudhary w — Mr. T. Loomis at Chesterbrook, Mr. J. Jordan at PBAS, and with Mr. J. Doering at LGS.

Our Inspectors reviewed matters that are important to protect the health and safety of the general public and included corrective actions for identified violations in the areas of containment leak rate testing at Peach Bottom Atomic Station and risk mitigation at Limerick Generating Station.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examination of procedures and representative records, interviews and discussions with personnel, and observation of systems and equipment in the plants by our inspectors.

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At Peach Bottom our inspectors reviewed your corrective actions for a violation (50-277/85-23-01) issued in 1985 to address a situation in which the direction of the test pressure was opposite to that of the accident pressure. The additional information provided in your letters dated September 30, 1991, and January 22, 1992, were reviewed and verified to have been implemented with the exception of the work required for penetrations N-26 and N-35D at Unit 2 which will be completed during the next refueling outage. We found these actions to be responsive to resolve the concerns identified in the above stated violation.

At Limerick Generating Station, the corrective actions implemented for violations 50-352/91-81-01 and 50-353/91-81-01 were satisfactory and closed in this report. However, your corrective actions for the violation pertaining to a lack of prompt identification of conditions adverse to quality did not appear to be effective as the NRC resident inspectors identified a similar concern that resulted in the malfunction of the residual heat removal system heat exchanger inlet valve on February 13, 1992. This violation remains open and will be further reviewed in a subsequent inspection by the NRC.

Your cooperation with us is appreciated. No response to this letter is required.

Sincerely,

Original Staned By: Clifford J. Anderson

Jacque P. Durr, Chief Engineering Branch Division of Reactor Safety

Enclosure: NRC Region I Combined Inspection Report Nos. 50-277/92-06, 50-278/92-06, 50-352/92-09, and 50-353/92-08

ee w/encl:

D. R. Helwig, Vice President, Nuclear Engineering and Services

R. N. Charles, Chairman, Nuclear Review Board

D. B. Miller, Vice President, Peach Bottom Atomic Power Station

C. Schaefer, External Operations - Nuclear, Delmarva Power & Light Co.

G. Leitch, Vice i-resident - Limerick Generating Station

J. Doering, Manager - Limerick Generating Station

G. Hunger, Project Manager - Limerick Generating Station

J. O'Rourke, Manager - Limerick Quality Division

G. Madsen, Regulatory Engineer - Limerick Generating Station

K. P. Powers, Plant Manager, Peach Bottom Atomic Power Station

A. A. Fulvio, Regulatory Engineer, Peach Bottom Atomic Power Station

J. W. Austin, Project Manager, Peach Bottom Atomic Power Station

J. W. Durham, Sr., Senior Vice President and General Counsel

J. A. Isabella, Director, Generation Projects Department, Atlantic Electric

B. W. Gorman, Manager, External Affairs

E. J. Cullen, Esquire, Assistant General Counsel (w/o report)

R. L. Hovis, Esquire

R. McLean, Power Plant Siting, Nuclear Evaluations

G. J. Beck, Manager, Licensing Section

D. Poulsen, Secretary of Harford County Council

R. Ochs, Maryland Safe Energy Coalition

J. H. Walter, Chief Engineer, Public Service Commission of Maryland

Secretary, Nuclear Committee of the Board

Public Document Room (PDR)

Local Public Document Room (LPDR)

Nuclear Safety Information Center (NSIC)

K. Abraham, PAO (2)

NRC Resident Inspector

Commonwealth of Pennsylvania

TMI - Alert (TMIA)

bcc w/encl:

Region I Docket Room (with concurrences)

Management Assistant, DRMA (w/o encl)

R. Blough, DRP

L. Doerflein, DRP

B. Norris, DRP

DRS SALP Coordinator

M. Miller, SLO

R. Lobel, EDO

J. Shea, NRR

DRS:RI Shaudhary

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DRS:RI Eapen on Parke

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cla for DRS:RI

Durr

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