



Northern States Power Company
Prairie Island Nuclear Generating Plant
1717 Lakonade Dr. East
Welch, Minnesota 55089

April 24, 1995

10 CFR Part 50
Section 50.55a

U S Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT
Docket Nos. 50-282 License Nos. DPR-42
50-306 DPR-60

Steam Generator Weld Indication Evaluations

By letters dated December 30, 1994 and January 31, 1995 we submitted for NRC review the results of analytical evaluations of flaws detected in #11, #12, and #22 steam generators. These flaws were detected during inspections in accordance with ASME Boiler and Pressure Vessel Code Section XI.

We also submitted two Westinghouse reports which are referenced by the flaw evaluation summaries. On March 9, 1995 we had a conference call with NRC staff regarding these reports. As a result of that discussion, Westinghouse has made minor revisions to WCAP-13032 to clarify the procedures used and we are submitting that revision with this letter. Enclosed are:

1. 3 copies of WCAP-13032, Revision 1, "Handbook on Flaw Evaluation Prairie Island Units 1 and 2 Steam Generators Upper Shell to Dome Weld Region" dated March 1995 (Proprietary)
2. 3 copies of WCAP-14430, "Handbook on Flaw Evaluation Prairie Island Units 1 and 2 Steam Generators Upper Shell to Dome Weld Region" dated March 1995 (Non-Proprietary)

Also enclosed are a Westinghouse authorization letter, CAW-95-804, accompanying affidavit, Proprietary Information Notice, and Copyright Notice.

As Item 1 contains information proprietary to Westinghouse Electric Corporation, it is supported by an affidavit signed by Westinghouse, the owner of the information. The affidavit sets forth the basis on which the information may be withheld from public disclosure by the Commission and addresses with specificity the considerations listed in paragraph (b)(4) of Section 2.790 of the Commission's regulations.

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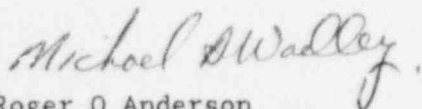
Accordingly, it is respectfully requested that the information which is proprietary to Westinghouse be withheld from public disclosure in accordance with 10 CFR Section 2.790 of the Commission's regulations.

Correspondence with respect to the copyright or proprietary aspects of the items listed above or the supporting Westinghouse Affidavit should reference CAW-95-804 and should be addressed to N.J. Liparulo, Manager of Nuclear Safety & Regulatory Activities, Westinghouse Electric Corporation, P.O. Box 355, Pittsburgh, Pennsylvania 15230-0355.

In addition, WCAP-13032 (July 1991) which we had submitted in the January 31, 1995 submittal should have been treated as proprietary information and we inadvertently neglected to treat it as such when we submitted it. Therefore, please return WCAP-13032 (July 1991) to us.

In this letter we have made no new NRC commitments.

Please contact Jack Leveille (612-388-1121, Ext. 4662) if you have any questions related to this letter.



Roger O Anderson
Director
Licensing and Management Issues

- c: Regional Administrator - Region III, NRC (with 1 of each WCAP)
Senior Resident Inspector, NRC (with 1 of each WCAP)
NRR Project Manager, NRC (with 1 of each WCAP)
J E Silberg (w/o the WCAPs)

Attachments:

1. Proprietary Information Notice
2. Copyright Notice
3. Westinghouse letter "Application for Withholding Proprietary Information from Public Disclosure" (CAW-95-804)
4. Affidavit CAW-95-804
5. WCAP-13032, Revision 1, "Handbook on Flaw Evaluation Prairie Island Units 1 and 2 Steam Generators Upper Shell to Dome Weld Region" dated March 1995 (Proprietary)
6. WCAP-14430, "Handbook on Flaw Evaluation Prairie Island Units 1 and 2 Steam Generators Upper Shell to Dome Weld Region" dated March 1995 (Non-Proprietary)

Proprietary Information Notice

Transmitted herewith are proprietary and/or non-proprietary versions of documents furnished to the NRC in connection with requests for generic and/or plant-specific review and approval.

In order to conform to the requirements of 10 CFR 2.790 of the Commission's regulations concerning the protection of proprietary information so submitted to the NRC, the information which is proprietary in the proprietary versions is contained within brackets, and where the proprietary information has been deleted in the non-proprietary versions, only the brackets remain (the information that was contained within the brackets in the proprietary versions having been deleted). The justification for claiming the information so designated as proprietary is indicated in both versions by means of lower case letters (a) through (f) contained within parentheses located as a superscript immediately following the brackets enclosing each item of information being identified as proprietary or in the margin opposite such information. These lower case letters refer to the types of information Westinghouse customarily holds in confidence identified in Sections (4)(ii)(a) through (4)(ii)(f) of the affidavit accompanying this transmittal pursuant to 10 CFR 2.790(b)(1).

Copyright Notice

The reports transmitted herewith each bear a Westinghouse copyright notice. The NRC is permitted to make the number of copies of the information contained in these reports which are necessary for its internal use in connection with generic and plant-specific reviews and approvals as well as the issuance, denial, amendment, transfer, renewal, modification, suspension, revocation, or violation of a license, permit, order, or regulation subject to the requirements of 10 CFR 2.790 regarding restrictions on public disclosure to the extent such information has been identified as proprietary by Westinghouse, copyright protection notwithstanding. With respect to the non-proprietary versions of these reports, the NRC is permitted to make the number of copies beyond those necessary for its internal use which are necessary in order to have one copy available for public viewing in the appropriate docket files in the public document room in Washington, DC and in local public document rooms as may be required by NRC regulations if the number of copies submitted is insufficient for this purpose. Copies made by the NRC must include the copyright notice in all instances and the proprietary notice if the original was identified as proprietary.