FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS As required by the Provisions of the ASME Code Rules

1.	Owner Wisconsin Electric Power Company, 231 W. Michigan Ave., Milwaukee WI 53201
	(Name and Address of Owner)
2.	Plant Point Beach Nuclear Plant, 6610 Nuclear Road, Two Rivers, WI 54241 (Name and Address of Plant)
3.	Plant Unit _1 4. Owner Certificate of Authorization (if required) Docket 50-266
5.	Commercial Service Date 12/21/70 6. National Board Number for Unit N/A
7.	Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Babcock & Wilcox	R-1	U010615	NB 0138
Pressurizer	Westinghouse	16A6256-1	U010618	NB 0685
A Steam Generator	Westinghouse	16A6339-1	U010616	16A6079-1
B Residual Heat Removal Hx	J. A. Oats		U010599	NB 0272
Class 1 Piping System	Westinghouse			
Class 2 Piping System	Bechtel			
Class 2 BOP Piping System	Westinghouse			

	3-1-12-	A PAT AND THE		

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 ½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 CONTINUED

	Examination Dates 3/11/95 to 4/19/95 9. Inspection Interval from 5/13/94 to 5/9/95 Applicable Editions of Section XI 1986 Addenda None
11.	Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interva ¹ .
	Refer to attached Inservice Inspection Final Report, Section 2.0.
12.	Abstract of Conditions Noted.
	Refer to attached Inservice Inspection Final Report, Section 3.0.
13.	Abstract of Corrective Measures Recommended and Taken.
	Refer to attached Inservice Inspection Final Report, Section 3.0.
tak	We certify that the statements made in this report are correct and the examinations and corrective measures en conform to the rules of the ASME Code, Section XI.
	tificate of Authorization No. (if applicable) NRC Docket 50-266 Expiration Date N/A e August 4 19 95 Signed Wisc. Electric Power Co. By Aug t. Profts Owner
L	the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, Co. have inspected the components described in this
ti n	owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective neasures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI.
F	By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or roperty damage or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I.N.A. National Board, State, Province, and Endorsements
I	Pate Causust 9 1995

UNIT 1 REFUELING 22 INSERVICE INSPECTION SUMMARY REPORT FOR FORM NIS-1

Written by:

Cray + Prolles

Date: 8-8-95

Reviewed by:

landy !

8-9-95

Approved by:

Som Staskal

Date: 8-9-95

Acronyms

ASME American Society of Mechanical Engineers

CCW Component Cooling Water

CR Condition Report

EBASCO Raytheon-EBASCO Services Incorporated

IDR Indication Disposition Report

IN Information Notice

ISI Inservice Inspection

LTP Long Term Plan

MT Magnetic Particle Examination

MWR Maintenance Work Request

MR Modification Request

NDE Nondestructive Examination

NES Nuclear Engineering Section

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

P-G Phillips Getschow

PT Dye Penetrant Examination

PWA Professional Welding Associates

QTS Quality Technical Services

RT Radiographic Examination

RRM Repair/Replacement/Modification

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

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3.0	ABSTR/ TAKEN	ACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES
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UNIT 1 REFUELING 22 INSERVICE INSPECTION SUMMARY

1.0 INTRODUCTION

From May 13, 1994 to May 9, 1995, non-destructive examinations of selected components at PBNP Unit 1 were performed. These examinations constitute the second examination of the second period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 22 outage (U1R22) that ran from March 11 to April 19, 1995.

2.0 ABSTRACT OF EXAMINATIONS

2.1 Code Cases and Interpretations

This report and examinations were completed applying the following:

- 2.1.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used as long as size, arrangement, and content are identical.
- 2.1.2 Code Case N-460
- 2.1.3 Code Case N-448

2.2 Determination of Scope

Components and system areas were selected for examination in accordance with the following:

- 2.2.1 PBNP FSAR, Technical Specification Section 15.4.2.B
- 2.2.2 Unit 1 Inservice Inspection Long Term Plan for the Third Inspection Interval
- 2.2.3 NRC IE Bulletin 82-02
- 2.2.4 Requests of PBNP Personnel

2.3 Scope of Component Examinations

Items from the following components and system areas were examined with NDE techniques by WE (QTS), Raytheon-EBASCO, Phillips Getschow (P-G) and Professional Welding Associates (PWA) personnel.

Reactor Vessel

Pressurizer

A Steam Generator

Residual Heat Removal Heat Exchanger

Class 1 and 2 Piping Welds

Class 1, 2, and 3 Pipe Supports

2.4 Completed Component/Weld Examinations

2.4.1 Explanation of ISI Database fields/entries used in NIS-1 report.

CODE or HEADING	DESCRIPTION
EXAM TYPE	The field that defines the requirement or reason that an examination was performed.
86E-03	Examinations performed in accordance with the 1986 Edition, no addenda, of ASME Section XI, for the Third Inspection Interval.
B01-03	Augmented examinations performed on Heavy Load Lifting devices in response to ANSI N14.6.
B02-03	Augmented examinations performed on Reactor Coolant Pump Flywheels (Reg. Guide 1.14).
B03-03	Augmented Examinations performed on the Main Steam Bypass Line Energy Absorbers
B04-03	Augmented Examinations performed on Threaded Fasteners in accordance with IEB 82-02.

- B07-03 Augmented Examination Performed on Steam Generator Feedwater Nozzles in accordance with CR 92-004. P19-03 Preservice exam for RRM 94-0082 P20-03 Preservice exam for RRM-94-0083. Preservice exam for RRM 95-0003. P21-03 R15-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P029. Re-examination required in accordance with IWA-4500(a), reference R16-03 IDR 94U1-7P037. Re-examination after rework for MWR 9504398, reference IDR R17-03 95U1-7P013 S04-03 Successive Examination required in accordance with IWF-2420(b), reference IDR 7-P-004, Outage 02. Supplemental Examination for RPV Closure Nut (RPV-NUT-26). X01-03 A description of indications (i.e., N = no indications, R = recordable Ind Typ indications, I = insignificant or non-relevant indications, G = geometry). Results Indicates the outcome of a particular exam. P = PassC = Conditionally Accepted F = Fail N = No examination performed Indicates whether ASME Section XI credit (IWX-2410) has been taken Program Credit for the exam. Augmented or other examinations not performed for an ASME Section XI requirement will be indicated by an N. Examinations completed for additional, successive, or preservice examination requirements will also be indicated by an N even though they were performed for an ASME Section XI requirement.
- 2.4.2 Following are database printouts that summarize the ISI examinations that were performed during the Unit 1 Refueling 21 outage.

U1R22 Examinations (Pages 8-1 through 8-36)

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
37-04-PS RIGID SUPPORT N/A ISI-PRI-1137	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P066	P	Υ	N
37-09-PS RIGID SUPPORT N/A ISI-PRI-1137	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P069	P	Y	1
39-16-PSSB RIGID SUPPORT N/A ISI-PRI-1151	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P062	P	Y	N
40-16-PRA RIGID SUPPORT N/A ISI-PRI-1140	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P059	P	Y	N
40-20-PSS RIGID SUPPORT N/A ISI-PRI-1140	2.00	0.000	VT-3	86E-03	03/22/95	95U1-754P074	Р	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	C'AI TYP
42-10-PSSD RIGID SUPPORT N/A ISI-PRI-1143		0.000	VT-3	86E-03	03/13/95	95U1-754P058	P	Y	N
42-28-PRB RIGID SUPPORT N/A ISI-PRI-1143	2.00	0.000	VT-3	86E-03	03/13/95	95U1-754P057	P	Y	N
44-07-PRA RIGID SUPPORT N/A ISI-PRI-1146	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P067	P	Y	N
44-09-PRB RIGID SUPPORT N/A ISI-PRI-1146	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P061	Р	Y	N
44-28-PSSB RIGID SUPPORT N/A ISI-PRI-1147	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P060	P	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
45-05-PRA RIGID SUPPORT N/A ISI-PRI-1148		0.000	VT-3	86E-03	03/14/95	95U1-754P071	Р	Y	1
45-07-PR RIGID SUPPORT N/A ISI-PRI-: 148	2.00	(± no))	VT-3	86E-03	03/14/95	95U1-754P070	P	Y	1
45-07-PSA RIGID SUPPORT N/A ISi-PRI-1148	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P075	P	Y	N
46-01-PR RIGID SUPPORT N/A ISI-PRI-1149	2.00	0.000	VT-3	86E-03	03/13/95	95U1-754P051	P	Y	N
46-08-PK RIGID SUPPORT N/A ISI-PRI-1149	2.00	0.000	VT-3	86E-03	03/13/95	95U1-754P050	р	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONE ITEM RELIEF	ENT IDENTIFICATION ENT DESCRIPTION ISOMETRIC MATERIAL A & B		THICKNESS	METHOD	TYPE	EÄAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
6H-202 RIGID SUF N/A		6.00		VT-3	86E-03	02/28/95	95U1-754P038	P	Y	N
A-08 ANCHOR N/A	ISI-PRI-1138	3.00	0.000	VT 3	86E-03	03/14/95	95U1-754P065	P	Y	N
A-114 ANCHOR N/A	ISI-PRI-1348	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P019	P	Y	N
A-25/M82 ANCHOR N/A	ISI-PRI-1330	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P047	P	Y	N
A/M-82 ANCHOR N/A	ISI-PRI-1332	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P048	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
AC-08-RHR-1001-10 ELBOW TO PIPE C5.11B ISI-PRI-1225 SS	8.00	0.322	PT UT	86E-03 86E-03	03/06/95 03/08/95	95U1-451P001 95U1-161P008	P P	Y Y	N G
AC-10-AC-1001-12 PIPE TO ELBOW B9.11 JSI-PRI-1122 SS	10.00	1.000	PT UT	86E-03 86E-03	03/16/95 03/17/95	95U1-451P025 95U1-161P002	P P	Y	N G
AC-10-RHR-1002-14 PIPE TO ELBOW C5.11B ISI-PRI-1222 SS RIGID SUPPORT COVERING WELD,	10.00 ABLE TO (PT UT COVERAGE	86E-03 86E-03	03/08/95 03/09/95 NATIONS.	95U1-451P002 95U1-161P001	P P	Y	N G
CVC-02-AS-10G1-18 COUPLING TO PIPE B9.40 ISI-PRI-1140 SS ASBESTOS REMOVAL IN PZR SURG		0.344 QUIRED.	PT	86E-03	03/17/95	95U1-451P034	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
CVC-02-LD-1001-38 ELBOW TO PIPE B9.40 ISI-PRI-1147 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P019	p	Y	1
CVC-02-PSI-1001-23 PIPE TO ELBOW B9.40 ISI-PRI-1143 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P005	P	Y	N
CVC-02-PSI-1001-24 ELBOW TO PIPE B9.40 ISI-PRI-1143 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P004	P	Y	N
CVC-02-PSI-1002-03A TEE TO INSERT B9.40 ISI-PRI-1144 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P003	P	Y	N
CVC-02-PSI-1002 2* ELBOW TO PIPE B9.40 ISI-PRI-1144 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P023	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
CVC-02-PSI-1002-25 PIPE TO ELBOW B9.40 ISI-PRI-1144 SS		0.344	PT	86E-03	03/16/95	95U1-451P024	P	Υ	N
CVC-03-CH-1001-12 ELBOW TO PIPE B9.21 ISI-PRI-1138 SS	3.00	0.438	PT	86E-03	03/14/95	95U1-451P006	P	Y	N
CVC-03-CH-1001-14 ELBOW TO PIPE B9.21 ISI-PRI-1138 SS	3.00	0.438	PT	86E-03	03/14/95	95U1-451P007	P	Y	N
EA-EB-2-3 ENERGY ABSORBER ENERGY ISI-PRI-1405	24.00	0.000	VT-3	B03-03	03/01/95	95U1-754P024	P	N	1
FW-16-FW-1001-17 PIPE TO ELBOW C5.51 ISI-PRI-1245 CC	16.00	0.843		86E-03 86E-03	03/21/95 03/21/95	95U1-350P006 95U1-161P007	P P	Ý	N G

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
FW-16-FW-1001-25 PIPE TO REDUCER C5.51 ISI-PRI-1245 CC		0.843	MT UT	86E-03 86E-03	03/16/95 03/20/95	95U1-350P005 95U1-161P005	P P	Y	N G
FW-16-FW-1001-26 REDUCER TO NOZZLE EXTENSION C5.51 ISI-PRI-1245 CC	16.00	0.843	MT UT UT	86E-03 86E-03 B07-03	03/16/95 03/20/95 03/20/95	95U1-350P004 95U1-161P004 95U1-161P004	P P P	Y Y N	N G G
FW-16-FW-1002-17 REDUCER TO NOZZLE EXTENSION C5.51 ISI-PRI-1246 CC	16.00	0.843	MT UT UT	86E-03 86E-03 B07-03	03/16/95 03/20/95 03/20/95	95U1-350P003 95U1-161P006 95U1-161P006	P P P	Y Y N	N G G
FW-H05 RIGID SUPPORT N/A ISI-PRI-1245	16.00	0.000	VT-3	86E-03	03/13/95	95U1-754P055	P	Y	N
FW-H08 RIGID SUPPORT N/A ISI-PRI-1244	16.00	0.000	VT-3	86E-03	03/13/95	95U1-754P056	F	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
H-03A RIGID SUPPORT N/A ISI-PRI-1347	24.00	0.000	VT-3	86E-03	03/10/95	95U1-754P042	p	Y	N
H-111 RIGID SUPPORT N/A ISI-PRI-1348	6.00	0.000	VT-3	86E-03	02/28/95	94U1-754P020	P	Y	N
H-17 RIGID SUPPORT N/A ISI-PRI-1323	6.00	0.000	VT-3 VT-3	86E-03 R17-03	02/28/95 04/17/95	95U1-754P027 95U1-754P082	P P	Y N	R N
H-200 RIGID SUPPORT N/A ISI-PRI-1136	3.00	0.000	VT-3	86E-03	03/14/95	95U1-754P064	P	Y	N
H-206C RIGID SUPPORT N/A ISI-PRI-1223	10.00	0.000	VT-3	86E-03	03/28/95	95U1-754P077	P	Y	N
H-208 RIGID SUPPORT N/A ISI-PRI-1222	10.00	0.000	VT-3	86E-03	03/28/93	95U1-754P078	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
H-25 RIGID SUPPORT N/A ISI-PRI-1322	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P015	P	Y	N
H-28 RIGID SUPPORT N/A ISI-PRI-1322	3.00	0.000	VT-3 VT-3	R15-03 S04-03	01/06/95 02/28/95	95U1-754P008 95U1-754P014	P P	N N	N N
H-33 ANCHOR N/A ISI-PRI-1334	4.00	0.000	VT-3	86E-03	02/28/95	95U1-754P013	P	Y	N
H-33A RIGID SUPPORT N/A ISI-PRI-1324	24.00	0.0.0	VT-3	86E-03	03/10/95	95U1-754P039	Р	Y	N
H-37 RIGID SUPPORT N/A ISI-PRI-1324	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P012	Р	Y	N
H-38 RIGID SUPPORT N/A ISI-PRI-1324	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P025	P	Y	I

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	TYP
H-41 RIGID SUPPORT N/A ISI-PRI-1325		0.000	VT-3	86E-03	02/28/95	95U1-754P017	P	Y	N
H-55 RIGID SUPPORT N/A ISI-PRI-1333	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P016	P	Y	N
H-77 RIGID SUPPORT N/A ISI-PRI-1328	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P031	P	Y	N
H-81 RIGID SUPPORT N/A ISI-PRI-1327	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P036	P	Y	N
H-85 RIGID SUPPORT N/A ISI-PRI-1326	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P035	Р	Y	N
H-87 RIGID SUPPORT N/A ISI-PRI-1326	14.00	0.000	VT-3	86E-03	02/28/95	95U1-754P021	Р	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
H-88 RIGID SUPPORT N/A ISI-PRI-1326	14.00	0.000	VT-3	86E-03	02/28/95	94U1-754P022	P	Y	N
H-96 RIGID SUPPORT N/A ISI-PRI-1328	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P023	P	Y	N
HB RIGID SUPPORT N/A ISI-PRI-1320	16.00	0.000	VT-3	86E-03	03/10/95	95U1-754P041	P	Y	I
HB-04B RIGID SUPPORT N/A ISI-PRI-1329	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P045	P	Y	N
HE RIGID SUPPORT N/A ISI-PRI-1321	16.00	0.000	VT-3	%6E-03	03/10/95	95U1-754P040	Р	Y	1
HS-01 SNUBBER N/A ISI-PRI-1261 COMPONENT RENAMED AS A RESI	30.00 ULT OF CR	0.000 93-430. OLD CO		86E-03	03/13/95	95U1-754P044	P	Y	ı

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.		METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
HS-03 SNUBBER N/A ISI-PRI-1262 COMPONENT RENAMED AS A RESU	30.00 ILT OF CR	0.000 93-430. OLD CO	VT-3 OMPNO MS-	86E-03	03/13/95	95U1-754P049	P	Y	N
MS-30-MS-1001-11 ELBOW TO PIPE C5.51 ISI-PRI-1240 CC	30.00	0.908	MT UT	86E-03 86E-03	03/22/95 03/22/95	95U1-350P010 95U1-161P009	P P	Y	N I
MS-30-MS-1001-11LD DOWNSTREAM LONG WELD C5.52 ISI-PRI-1240 RR-1-16 CC	30.00	0.908	MT UT	86E-03 86E-03	03/22/95 03/22/95	95U1-350P012 95U1-161P009	P P	Y	N N
MS-30-MS-1001-11LUO OUTSIDE UPSTREAM LONG WELD C5.52 ISI-PRI-1240 RR-1-16 CC	30.00	0.908	MT UT	86E-03 86E-03	03/22/95 03/22/95	95U1-350P011 95U1-161P009	P P	Y	N N
MS-30-MS-1002-07 ELBOW TO PIPE C5.51 ISI-PRI-1262 CC	30.00	0.908		86E-03 86E-03	03/28/95 03/28/95	95U1-350P023 95U1-161P012	P P	Y	N G

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
MS-30-MS-1002-07LD DOWNSTREAM LONG WELD C5.52 ISI-PRI-1262 RR-1-16 CC	30.00	0.908	MT UT	86E-03 86E-03	03/28/95 03/28/95	95U1-350P024 95U1-161P016	P P	Y	N N
MS-30-MS-1002-07LUO OUTSIDE UPSTREAM LONG WELD C5.52 ISI-PRI-1262 RR-1-16 CC	30.00	0.908	MT UT	86E-03 86E-03	03/28/95 03/28/95	95U1-350P026 95U1-161P017	P P	Y	N N
MS-30-MS-1002-08 PIPE TO ELBOW C5.51 ISI-PRI-1262 CC	30.00	0.908	MT UT	86E-03 86E-03	03/28/95 03/28/95	95U1-350P019 95U1-161P011	P P	Y Y	N G
MS-30-MS-1002-08LDO OUTSIDE DOWNSTREAM LONG WELD C5.52 ISI-PRI-1262 RR-1-16 CC	30.00	0.908	MT UT	86E-03 86E-03	03/28/95 03/28/95	95U1-350P021 95U1-161P014	P P	Y	N N
MS-30-MS-1002-08LU UPSTREAM LONG WELD C5.52 ISI-PRI-1262 RR-1-16 CC	30.00	0.908		86E-03 86E-03	03/28/95 03/28/95	95U1-350P022 95U1-161P013	P P	Y	N N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
MS-30-MSR-1001-02-BC 8-IN BRANCH CONN C5.81 ISI-PRI-1242 CC	8.00	0.000	MT	86E-03	03/21/95	95U1-350P007	P	Y	N
MS-31-MS-1001-01 NOZZLE TO ELBOW C5.51 ISI-PRI-1261 CC	31.00	1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P009 95U1-161P010	P P	Y	N G
MS-31-MS-1001-01LDI INSIDE DOWNSTREAM LONG WELD C5.52 ISI-PRI-1261 RR-1-16 CC	31.00	1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P014 95U1-161P010	P P	Y	N G
MS-31-MS-1001-01LDO OUTSIDE DOWNSTREAM L'ONG WELD C5.52 ISI-PRI-1261 RR-1-16 CC		1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P013 95U1-161P010	P P	Y	N G
MS-65 ANCHOR N/A ISI-PRI-1241	30.00	0.000	VT-3	86E-03	03/27/95	95U1-754P076	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
PSR-003-3 RIGID SUPPORT N/A ISI-PRI-1337	10.00	0.000	VT-3	86E-03	02/28/95	95U1-754P011	P	Y	ı
PSR-003-3A RIGID SUPPORT N/A ISI-PRI-1338	10.00	0.000	VT-3	86E-03	02/28/95	95U1-754P009	P	Y	N
PSR-005-3 RIGID SUPPORT N/A ISI-PRI-1337	10.00	0.000	VT-3	86E-03	04/03/95	95U1-754P080	P	Y	N
PSR-013-3 RIGID SUPPORT N/A ISI-PRI-1336	10.00	0.000	VT-3	86E-03	04/03/95	95U1-754P079	Р	Y	N
PZR-CWELD-1-A UPPER HEAD TO UPPER SHELL (0-120) B2.11 ISI-PRI-1105 CC	96.00	5.000	UT	86E-03	03/22/95	95U1-163P004	P	Y	N
PZR-CWELD-1-B UPPER HEAD TO UPPER SHELL (120-24 B2.11 ISI-PRI-1105 CC		0.000	UT	86E-03	03/22/95	95U1-163P004	Р	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
PZR-SKIRT-B COMPONENT SUPPORT N/A ISI-PRI-1105		0.000	VT-3	86E-03	03/22/95	95U1-754P072	P	Y	N
R-205 RIGID SUPPORT N/A ISI-PRI-1330	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P046	Р	Y	N
R-92A RIGID SUPPORT N/A ISI-PRI-1133	3.00	0.000	VT-3	86E-03	03/22/95	95U1-754P073	P	Y	N
RC-02-BP-1001-03 PIPE TO ELBOW B9.40 ISI-PRI-1136 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P011	P	Y	N
RC-02-BP-1001-16 ELBOW TO PIPE B9.40 ISI-PRI-1136 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P013	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RC-02-BP-1002-23 PIPE TO ELBOW B9.40 ISI-PRI-1136 SS	2.00		PT	86E-03	03/16/95	95U1-451P014	P	Y	N
RC-02-BP-1003-01 CROSS TO PIPE B9.40 ISI-PRI-1137 SS	2.00	0.344	PT	86E-03	03/17/95	95U1-451P030	P	Y	N
RC-02-BP-1004-D ELBOW TO PIPE B9.40 ISI-PRI-1137 SS	2.00	0.344	PT	86E-03	03/17/95	95U1-451P029	P	Y	N
RC-02-DR-1002-01 BRANCH CONN TO PIPE B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P026	P	Y	N
RC-02-DR-1002-02 PIPE TO ELBOW B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P021	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RC-02-DR-1002-02B PIPE TO ELBOW B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P020	P	Y	N
RC-02-DR-1002-08 PIPE TO ELBOW B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	36E-03	03/16/95	95U1-451P015	P	Y	N
RC-02-DR-1002-10 PIPE TO ELBOW B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P016	P	Y	N
RC-02-DR-1002-11B COUPLING TO PIPE B9.40 ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P017	P	Y	N
RC-02-LD-1001-06A TEE TO INSERT B9.40 ISI-PRI-1146 SS	2.00	0.344	PT	86E-03	03/17/95	95U1-451P036	Р	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RC-03-BP-1001-08 PIPE TO ELBOW B9.21 ISI-PRI-1136 SS	3.00	0.438	PT	86E-03	03/16/95	95U1-451P012	P	Y	N
RC-03-PS-1002-10 ELBOW TO PIPE B9.21 ISI-PRI-1134 SS	3.00	0.438	PT	86E-03	03/17/95	95U1-451P035	P	Y	N
RC-03-PS-1002-12 ELBOW TO PIPE B9.21 ISI-PRI-1134 SS	3.00	0.438	PT	86E-03	03/17/95	95U1-451P033	P	Y	N
RC-06-SI-1003-01 BRANCH CONN TO PIPE B9.11 ISI-PRI-1120 SS	6.00	0.562	PT UT	86E-03 86E-03	03/16/53 03/17/95	95U1-451P018 95U1-161P003	P P	Y	N G
RC-34-MRCL-AI-03 ELBOW TO A S/G INLET NOZZLE B5.13Q ISI-PRI-1120 SS	34.00	3.000	PT UT	86E-03 86E-03	03/15/95 03/16/95	95U1-451P008 95U1-167P002	P P	Y N	N G

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RC-34-MRCL-BI-02 PIPE TO ELBOW B9.11 ISI-PRI-1121 SS ALIGNMENT PUNCH MARKS IN B elbow. Obtained coverage of 78% from cast stainless steel characteristics.	ASE METAL	3.006 ADJACENT TO and 69% from pip	PT UT WELD. Co be side. Cann	86E-03 86E-03 de limited ex not get two be	03/17/95 03/17/95 am because of geo eam coverage from	95U1-451P031 95U1-167P004 ometrical configuration on one side because of	P P of pipe and	YN	N G
RC-34-MACL-BI-03 ELBOW TO B S/G INLET NOZZLE B5.130 ISI-PRI-1121 SS Code limited examination because of nothe elbow side. Unable to obtain two b ALIGNMENT PUNCH MARKS IN BA	cam coverage	configuration. A	tauce of cast	86E-03 86E-03 28% coverage stainless stee	03/17/95 03/17/95 ge from nozzle sid I characteristics.	95U1-451P032 95U1-167P003 le and 33.5% from	P P	Y N	N G
RC-36-MRCL-AII-03 PIPE TO ELBOW B9.11 ISI-PRI-1120 SS Limited examination due to configuration elbow side. Unable to get two beam co	on of piping ar	3.000 and elbow. Cover- ne side because o	PT UT age obtained of cast stainles	86E-03 86E-03 was 100% from the steel.	03/15/95 03/16/95 om the pipe side a	95U1-451P010 95U1-167P001 and 86.2% from the	P P	YN	N G
RC-36-MRCL-AII-DR-BC 2-IN BRANCH CONN B9.32 ISI-PRI-1120 SS	36.00	3.000	PT	86E-03	03/15/95	95U1-451P009	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.		METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	CREDIT	IND TYP
RCP-B-FLYWHEEL PUMP FLYWHEEL FLYWHL ISI-PRI-1404	0.00	0.000	UT VT-1 UT	B02-03 B02-03 B02-03	03/30/95 03/30/95 03/30/95	95U1-150P001 95U1-750P005 95U1-150P002	р Р Р	N N N	N N N
RCP-B-FLYWHEEL-BORE PUMP FLYWHEEL BORE ISI-PRI-1404	0.00	0.000	PT VT-1	B02-03 B02-03	03/30/95 03/30/95	94U1-450P002 95U1-750P007	P P	N N	N N
RCP-B-FLYWHEEL-KEYWAY PUMP FLYWHEEL KEYWAY ISI-PRI-1404	0.00	0.000	VT-1 PT	B02-03 B02-03	03/30/95 03/30/95	95U1-750P006 95U1-450P001	P P	N N	N N
RCP-B-SLBLT-01 THRU 18 RCP #1 SEAL BOLTING B7.60 ISI-PRI-1110	0.00	0.000	VT-1 MT	86E-03 B04-03	03/22/95 03/22/95	95U1-750P002 95U1-353P003	P P	N N	N N
RCP-LR-02 LIFT RIG SPREADER ASSY WELD RCPMTR ISI-PRI-1403	0.00	0.000	MT	B01-03	03/13/95	95U1-350P001	P	N	N
RHR-B-1 SHELL TO HEAD C1.20 ISI-PRI-1204 CC	0.00	0.000	UT	86E-03	03/07/95	95U1-166P002	Р	Y	G

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RHR-B-2 SHELL TO FLANGE C1.10 ISI-PRI-1204 CC	0.00	0.000	UT	86E-03	03/07/95	95U1-166PU91	P	Y	G
RPV-HFLANGE-B HEAD TO FLANGE (AZ. 120-240) B1.40 ISI-PRI-1102 CC	157.25	5.750	MT UT	86E-03 86E-03	03/24/95 03/24/95	95U1-350P015 95U1-163P005	P P	Y	I N
RPV-HLR-02 CLEVIS PLATE TO LEG WELD RPVHEA ISI-PRI-1401	0.00	0.000	MT	B01-03	03/24/95	95U1-350P016	P	N	N
RPV-HLR-05 RING GIRD-SUPPORT LUG WELD RPVHEA ISI-PRI-1401	0.00	0.000	МТ	B01-03	03/24/95	95U1-350P017	P	N	N
RPV-HLR-08 SIDE LUG-SLING ASSY LINK WELD RPVHEA ISI-PRI-1401	0.00	0.000	MT	B01-03	03/16/95	95U1-350P002	P	N	N
RPV-INTERIOR VESSEL INTERIOR SURFACES B13.10 ISI-PRI-1101	132.00	0.000	VT-3	86E-03	03/18/95	95U1-755P001	P	Y	N

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RPV-NUT-17 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/28/95	95U1-350P051	P	Y	N
RPV-NUT-18 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/29/95	95U1-350P052	P	Y	N
RPV-NUT-19 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/29/95	95U1-350P055	P	Y	N
RPV-NUT-20 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/30/95	95U1-350P057	Р	Y	I
RPV-NUT-21 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/28/95	95U1-350P050	Р	Y	N
RPV-NUT-22 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/29/95	95U1-350P054	Р	Y	N

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RPV-NUT-23 CLOSURE NUT B6.10 ISI-PRI-1103		7.875	MT	86E-03	03/29/95	95U1-350P053	p	Y	N
RPV-NUT-24 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/30/95	95U1-350P056	P	Y	N
RPV-NUT-25 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P044	Р	Y	N
RPV-NUT-26 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875		86E-03 X01-03	03/27/95 03/27/95	95U1-350P047 95U1-750P013	P P	Y N	N I
RPV-NUT-27 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P046	Р	Y	N
RPV-NUT-28 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/28/95	95U1-350P048	P	Y	N

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RPV-NUT-29 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P045	p	Y	N
RPV-NUT-30 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P042	P	Y	N
RPV-NUT-31 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P043	P	Y	N
RPV-NUT-32 CLOSURE NUT B6.10 ISI-PRI-1103	8.50	7.875	MT	86E-03	03/28/95	95U1-350P049	Р	Y	N
RPV-STUD-17 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625		86E-03 86E-03	03/28/95 03/18/95	95U1-350P036 95U1-160P001	P P	Y	N N
RPV-STUD-18 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625		86E-03 86E-03	03/29/95 03/20/95	95U1-350P037 95U1-160P002	P P	Y	N N

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RPV-STUD-19 CLOSURE STUD B6.30 ISI-PRI-1103 C		56.625	MT UT	86E-03 86E-03	03/29/95 03/20/95	95U1-350P039 95U1-160P003	P P	Y Y	N N
RPV-STUD-20 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625	MT UT	86E-03 86E-03	03/30/95 03/20/95	95U1-350P058 95U1-160P004	P P	Y	N N
RPV-STUD-21 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/28/95 03/20/95	95U1-350P035 95U1-160P005	P P	Y Y	N N
RPV-STUD-22 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625		86E-03 86E-03	03/29/95 03/20/95	95U1-350P038 95U1-160P006	P P	Y	N N
RPV-STUD-23 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625		86E-03 86E-03	03/29/95 03/20/95	95U1-350P040 95U1-160P007	P P	Y	I N

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RPV-STUD-24 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/30/95 03/21/95	95U1-350P041 95U1-160P008	P P	Y	I I
RPV-STUD-25 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P029 95U1-160P009	P P	Y Y	N I
RPV-STUD-26 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P032 95U1-160P010	P P	Y Y	N N
RPV-STUD-27 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P031 95U1-160P011	P P	Y	N N
RPV-STUD-28 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625		86E-03 86E-03	03/28/95 03/21/95	95U1-350P033 95U1-160P012	P P	Y	N N

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RPV-STUD-29 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P030 95U1-160P013	P P	Y	N N
RPV-STUD-30 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P027 95U1-160P014	p P	Y	N N
RPV-STUD-31 CLOSURE STUD B6.30 ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/27/95 03/21/95	95U1-350P028 95U1-160P015	P P	Y	N N
RPV-STUD-32 CLOSURE STUD B6.30 ISI-PRI-1103	6.00	56.625	MT UT	86E-03 86E-03	03/28/95 03/21/95	95U1-350P034 95U1-160P016	P P	Y	N I
RPV-WASH-17 CLOSURE WASHER B6.50 ISI-PRI-1103	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P033	P	Y	N

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RPV-WASH-18 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P034	P	Y	N
RPV-WASH-19 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P037	P	Y	N
RPV-WASH-20 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/30/95	95U1-750P039	Р	Y	N
RPV-WASH-21 CLOSURE WASHER B6.50 ISI-PRI-1103	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P032	Р	Y	N
RPV-WASH-22 CLOSURE WASHER B6.50 ISI-PRI-1193 C	9.00	3.002	VT-1	86E-03	03/29/95	95U1-750P036	P	Y	N

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RPV-WASH-23 CLOSURE WASHER B6.50 ISI-PRI-1103		3.000	VT-1	86E-03	03/29/95	95U1-750P035	р	Y	N
RPV-WASH-24 CLOSURE WASHER B6.50 ISI-PRI-1103	9.00	3.000	VT-1	86E-03	03/30/95	95U1-750P038	P	Y	N
RPV-WASH-25 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P026	P	Y	N
RPV-WASH-26 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P029	P	Y	N
RPV-WASH-27 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P028	P	Y	N

Poiat Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
RPV-WASH-28 CLOSURE WASHER B6.50 ISI-PRI-1103 C		3.000	VT-1	86E-03	03/28/95	95U1-750P030	P	Y	N
RPV-WASH-29 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P027	P	Y	N
RPV-WASH-30 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P024	p	Y	N
RPV-WASH-31 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P025	P	Y	N
RPV-WASH-32 CLOSURE WASHER B6.50 ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P031	Р	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONE ITEM RELIEF	NT IDENTIFICATION NT DESCRIPTION ISOMETRIC MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
SG-A-1 TUBESHEE C1.30	T TO STUB BARREL ISI-PRI-1201 CC	0.00	0.000	UT	86E-03	03/16/95	95U1-163P001	P	Υ	G
SG-A-2 SHELL TO C1.10	STUB BARREL CIRCUM WEL ISI-PRI-1201 CC	D 0.00	0.000	UT	86E-03	03/16/95	95U1-163P002	P	Y	N
SG-A-LH-1- LOWER HE B2.40	B AD TO TUBE SHEET (120-240 ISI-PRI-1106 CC		0.000	UT	86E-03	03/16/95	95U1-163P003	P	Y	G
MANWAYE	Y-INLET-BLT-01 THRU 16 BOLTING ISI-PRI-1202	0.00	0.000	VT-1	86E-03	03/25/95	95U1-750P003	P	Y	N
MANWAY B	WARRY SECTION OF THE PROPERTY	0.00	0.000	VT-1	86E-03	03/25/95	95U1-750P004	Р	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
SI-15 RIGID SUPPORT N/A ISI-PRI-1255		0.000	VT-3	86E-03	02/28/95	94U1-754P018	P	Y	N
SI-18 RIGID SUPPORT N/A ISI-PRI-1254	4.00	0.000	VT-3	86E-03	03/01/95	95U1-754P029	Р	Y	N
SI-30 ANCHOR N/A ISI-PRI-1253	4.00	0.000	V1-3	86E-03	03/13/95	95U1-754P054	Р	Y	N
SI-32 RIGID SUPPORT N/A ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/13/95	95U1-754P053	P	Y	N
SI-33 RIGID SUPPORT N/A ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/13/95	95U1-754P052	Р	Y	N
SI-43 RIGID SUPPORT N/A ISI-PRI-1254	4.00	0.000	VT-3	86E-03	03/01/95	95U1-754P028	P	Y	N

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
SI-51 RIGID SUPPORT N/A ISI-PRI-1252	4.00	0.000	VT-3	86E-03	02/28/95	95U1-754P026	P	Y	I
SI-54 RIGID SUPPORT N/A ISI-PRI-1252	4.00	0.000	VT-3	86E-03	03/01/95	95U1-754P032	P	Y	1
SI-55 RIGID SUPPORT N/A ISI-PRI-1252	4.00	0.000	VT-3 VT-3 VT-3	P19-03 86E-03 R16-03	12/12/94 03/01/95 04/17/95	95U1-754P002 95U1-754P030 95U1-754P083	P P P	N Y N	N I N
SI-63 RIGID SUPPORT N/A ISI-PRI-1252	4.00	0.000	VT-3	86E-03	03/14/95	95U1-754P063	P	Y	N
SI-75 RIGID SUPPORT N/A ISI-PRI-1258	2.00	0.000	VT-3	86E-03	02/28/95	95U1-754P010	P	Y	N
SI-84 RIGID SUPPORT N/A ISI-PRI-1259	2.00	0.000	VT-3	86E-03	03/10/95	95U1-754P043	P	Y	I

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
SIS-02-SI-1002-07 PIPE TO ELBOW B9.40 ISI-PRI-1149	2.00	0.344	PT	86E-03	03/16/95	95U1-451P027	P	Y	N
SIS-02-SI-1002-08 ELBOW TO PIPE B9.40 ISI-PRI-1149 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P028	P	Y	N

2.5 Pressure Tests

2.5.1 ASME Section XI Pressure Tests

Following are pressure tests that have been conducted as part of the pressure test program at PBNP since the last refueling outage.

Pressure Tests

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Service Water System inside Containment (Unit 1).

SYSTEM:

Service Water

TEST DOCUMENTS: IT-1080, Part 1

COMPLETION DATE: March 11, 1995

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Component Cooling Water Piping and Components Inside Containment (Unit 1).

SYSTEM:

Component Cooling Water

TEST DOCUMENTS: IT-1020, Part 1

COMPLETION DATE: March 11, 1995

TEST DESCRIPTION: System Leakage Test of Class 1 Components Following Refueling Outage (Unit 1).

SYSTEM:

Reactor Coolant

TEST DOCUMENTS:

IT-230

COMPLETION DATE: April 14, 1995

2.6 Snubber Surveillance Tests

2.6.1 ASME Section XI Snubber Surveillance Tests

Following are snubber inservice tests that have been conducted for snubbers less than 50 kips as part of the snubber surveillance test program at PBNP since the last refueling outage.

Snubber Surveillance Tests

TEST DESCRIPTION: Snubber Inservice Test for Snubbers Less than 50 kips (Unit 1)

SNUBBER HS-2501R-43 TEST DOCUMENTS: MWR 9411991 COMPLETION DATE: April 4, 1995

3.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN

3.1 <u>Component/Weld</u>

Nondestructive examinations were performed by QTS, Raytheon-EBASCO, and PWA personnel. The nondestructive examinations utilized VT, PT, MT, RT, and UT techniques. All the examinations were performed in accordance with written procedures that conform to the applicable sections of the ASME Boiler and Pressure Vessel Code. The following is a summary of the recordable indications found during the examinations and evaluated by PBNP personnel.

95U1-7P001, Class 3 Rigid Support, PSR-003-3 Datasheet 95U1-754P011, Drawing No. ISI-PRI-1337

Indication: Foreign object (screw) lodged between pipe and support

Disposition: Work order to remove screw

This support was previously examined in the second 10 year interval with no reportable indications. The foreign object probably came from maintenance work in the overhead area. No damage to the support or pipe was caused by the presence of the screw. A work order was written to remove the screw.

95U1-7P002, Class 2 Rigid Support, SI-54

Datasheet 95U1-754P032, Drawing No. ISI-PRI-1252

Indication: Incomplete thread engagement on clevis bolt

Disposition: Accept as is

This condition does not violate the acceptance criteria of IWF-3410. Evaluation revealed that this support was previously inspected in response to CR 91-094 with no indications recorded. This type of discrepancy was not required to be recorded during the previous inspection. The nut is tight with no evidence of loosening. This meets the design requirements for this type of nut/bolt application. The component is operable, no additional or successive examinations are required.

95U1-7P003, Class 3 Rigid Support, HE

Datasheet 95U1-754P040, Drawing ISI-PRI-1321

Indication: Blistered paint and general corrosion

Disposition: Accept as is, work order submitted for painting and preservation

The condition does not violate the acceptance criteria of IWF-3410. This support was previously examined during U1R13 with no recordable indications. This indication probably did not exist at that time. The indication was evaluated as non-relevant in accordance with IWF-3410(b)(5). No additional or successive

examinations are required. A work order was submitted to include the support into the Service Water painting and preservation program.

95U1-7P004, Class 3 piping support, HB

Datasheet 95U1-754P041, Drawing ISI-PRI-1320

Indication: Blistered paint and general corrosion, cracked grout on corner of base

pad.

Disposition: Accept as is

The condition does not violate the acceptance criteria of IWF-3410. This support was previously examined during U1R13 with no recordable indications. This indication probably did not exist at that time. The general corrosion/blistered paint indication was evaluated as non-relevant in accordance with IWF-3410(b)(5). The crack in grout at the corner of the base pad does not affect the load bearing capability of the base pad. The nature of the crack is such that it had to occur from an external source and is not inservice related. No additional or successive examinations are required. A work order was submitted to include the support into the Service Water painting and preservation program.

95U1-7P005, Non-Class Energy Absorber, EA-EB-2-3 Datasheet 95U1-754P024, Drawing ISI-PRI-1405

Indication: Incomplete thread engagement on clevis bolt

Disposition: Accept as is

The energy absorber is not an ASME Section XI required examination. It is an augmented examination. The nut is tight with no evidence of loosening. This meets the design requirements for this type of nut/bolt application. No additional actions are required.

95U1-7P006, Class 3 Rigid Support, H-38

Datasheet 95U1-754P025, Drawing ISI-PRI-1324

Indication: Nuts loose on clevis hanger

Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recordable at this time. The clevis bolt has painted threads which prevent any movement of the nut. The design requirements are that the threads be modified such that the nut is prevented from coming off. The current configuration meets this design requirement. Therefore the indication is considered non-relevant per IWF-3410(b)(6). No additional or successive examinations are required.

95U1-7P007, Class 1 Rigid Support, 45-05-PRA Datasheet 95U1-754P071, Drawing ISI-PRI-1148

Indication: Crack in paint, may extend into concrete

Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. Further evaluation of the indication reveals that the cracking does not extend into the concrete and is only paint cracking. This is considered a non-relevant indication. No additional or successive examinations are required.

95U1-7P008, Reactor Vessel Head to Flange (Az. 120-240), RPV-HFLANGE-B Datasheet 95U1-350P015, Drawing ISI-PRI-1102

Indication: 1/8" linear indication in flange base material

Disposition: Accept as is

Examination of this weld was performed during the second interval with no recordable indications. The previous datasheets indicated forging scale in the region of this indication. The forging scale was removed for this examination. The forging scale would have masked this indication. Evaluation of this indication in accordance with the requirements of IWB-3510 was performed. The indication meets the acceptance criteria of ASME Section XI. No additional or successive examinations are required.

95U1-7P009, Class 2 Snubber, HS-01 Datasheet 95U1-754P044, Drawing ISI-PRI-1261

Indication: Incomplete thread engagement

Disposition: Accept as is

This snubber was previously examined during U1R13 and was reported no recordable indications. This type of indication would not have been recordable at that time. The nut is tight and the incomplete thread engagement is not as a result of inservice degradation. There is sufficient thread engagement on this and the remaining studs such that the strength of the bolted connection is more than adequate for the design of the snubber. No additional or successive examinations are required.

95U1-7P010, Class 1 Rigid Support, 37-09-PS Datasheet 95U1-754P069, Drawing ISI-PRI-1137

Indication: I-beam cut and rewelded. New weld not full length of the I-beam

Disposition: Accept as is

This support was not previously examined as this support was added to the long term plan as a result of the third ten year program upgrade. The indication in question is

a fabrication related and is not as a result of inservice degradation. This weld was previously evaluated as acceptable. No additional or successive examinations are required.

95U1-7P011, Class 2 Rigid Support, SI-55 Datasheet 95U1-754P030, Drawing ISI-PRI-1252

Indication: Rod not supporting pipe

Disposition: Adjust rod to provide support for the pipe.

This support was previously examined in response to CR 91-094. It was reported no recordable indications. This indication probably did not exist at this time. The adjacent support was removed for a modification (MR 94-037). This probably caused a shift in the pipe in this region which caused the pipe support to loosen. All hardware on the support was tight indicating that nothing came loose from inservice degradation mechanisms. A work order was submitted to tighten the eye-bolt on the support so that the component was adequately supporting the pipe. No additional or successive examinations are required.

95U1-7P012, Class 1 Rigid Support, 45-07-PR Datasheet 95U1-754P070, Drawing ISI-PRI-1148

Indication: Elongated bolt holes and missing washer on wall plate

Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recordable at this time. The indication is fabrication related and is not an inservice related degradation. None of the support items have loosened. The elongated hole was a result of the installation. There is no design requirement for washers to be present. No additional or successive examinations are required.

95U1-7P013, Class 3 Rigid Support, H-17 Datasheet 95U1-754P027, Drawing ISI-PRI-1323

Indication: Loosened lock nuts
Disposition: Tighten lock nuts

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recorded at this time. The locknuts are not tight, but cannot move because of the presence of painted threads. The loosened nuts does not affect the operability or function of the support. A work order was submitted to tighten the nuts. The loose nuts are not as a result of inservice degradation. No additional or successive examinations are required.

95U1-7P014, Class 1 Closure Stud, RPV-STUD-23 Datasheet 95U1-350P040, Drawing ISI-PRI-1103 Indication: Two (2) 0.5" linear indications

Disposition: Accept as is

This stud was previously examined during U1Ri5. Because of the nature of the indication (stringer, slag-like appearance) the techniques used may have been different enough not to identify this indication or required that it be recordable. The indication meets the acceptance criteria of IWB-3515.1(b). Therefore, no additional or successive examinations are required.

95U1-7P015, Class 1 Closure Stud, RPV-STUD-24 Datasheet 95U1-350P041, Drawing ISI-PRI-1103

Indication: 0.70" linear indication

Disposition: Accept as is

This stud was previously examined during U1R12. Because of the nature of the indication (stringer, slag-like appearance) the techniques used may have been different enough not to identify this indication or required that it be recordable. The indication meets the acceptance criteria of IWB-3515.1(b). Therefore, no additional or successive examinations are required.

95U1-7P016, Class 1 Closure Nut, RPV-NUT-26 Datasheet 95U1-750P013, Drawing ISI-PRI-1103 Indication: Flattened threads in one region

Disposition: Accept as is

This nut was previously examined in the second ten year interval with no recordable indications. This indication may not have existed at the time. This indication was documented with a VT-1 examination which is not required by the ASME Code. The visual examination was performed to document a condition noted during the required surface examination. The surface examination was satisfactory with no recordable indications. The flattening of the threads probably occurred as a result of handling during maintenance. The condition does not affect the operability or strength of the nuts therefore, no corrective actions are required. No additional or successive examinations are required.

3.2 Pressure Tests

The following is a summary of recordable indications that required corrective actions:

IT-230, RC-00513A, RTD Manifold Flow Indicator Isolation
Heavy dry white boric at packing/packing gland bolting. Boric acid was cleaned and packing adjusted under WO 9504399. Packing was not actively leaking during time of pressure test. No ASME Code corrective actions required.

3.3 Snubber Surveillance Tests

Tests were acceptable, no corrective actions required.

UNIT 1 REFUELING 22 REPAIR/REPLACEMENT SUMMARY REPORT FOR FORM NIS-2

Reviewed by: Jame & Brandy Date: 8-9-95

Acronyms

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MT Magnetic Particle Examination

MWR Maintenance Work Request

NDE Nondestructive Examination

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

PT Dye Penetrant Examination

RT Radiographic Examination

RRM Repair/Replacement/Modification

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

WO Work Order

Table of Contents

- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

UNIT 1 REFUELING 22 REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From May 13, 1994 to May 9, 1995, repairs and replacements were performed on items at PBNP Unit 1. These repairs and replacements were completed in the second examination of the second period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 22 outage (U1R22) that ran from March 11, 1995 to April 19, 1995.

2.0 CODE CASES AND INTERPRETATIONS

This report utilized the following Code Cases and Interpretations:

2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.

3.0 ABSTRACT OF REPAIR/REPLACEMENT

Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 94-0039, MWR 9402137, MR 94-096

COMPONENT: RC-00558

CLASS: 1

DESCRIPTION: Replace RC-558

RC-558 was removed from the system and replaced with a straight section of pipe for maintenance reasons (also see RRM 95-0003).

RRM 94-0081, MR 94-037

COMPONENT: Miscellaneous supports

CLASS: 2

DESCRIPTION: Reinforce/shim supports in accordance with MR 94-037

Pipe supports 1H-200, 1-S464, 2-H202, 4-S2 and 2-H51A were modified by adding shims and reinforcement in accordance with MR 94-037 in response to IE Bulletin 79-14 walkdowns.

RRM 94-0082, MR 94-037

COMPONENT: Pipe supports 1-H1A, 2-H15 and 2-H8

CLASS: 2

DESCRIPTION: Modify supports in accordance with MR 94-037

The spring support on Pipe support 1-H1A was removed and the lateral restraint on pipe supports 2-H15 and 2-H8 were removed in accordance with MR 94-037 in response to IE Bulletin 79-14 walkdowns.

RRM 94-0083, MR 94-037

COMPONENT: Miscellaneous pipe supports

CLASS: 2

DESCRIPTION: Modify pipe supports in accordance with MR 94-037

Pipe Supports 3-S845, 2-S845, 1-H3, 1-H1, 3-2H1, and 2-2H1 were modified in accordance with MR 94-037 in response to IE Bulletin 79-14. Modifications were made to upgrade supports to meet piping design requirements.

RRM 94-0086, WO 9500089 COMPONENT: HX-001A

CLASS: 2

DESCRIPTION: Repair steam cut in handhole

Steam leak developed at Steam Generator handhole gasket. Machined gasket flange and installed new gasket design.

RRM 95-0003, MWR 9411833, MR 94-096

COMPONENT: RC-503, RC-541, RC-598 and RC-599

CLASS: 1

DESCRIPTION: Remove valves from system and replace with welded connections Removed valves RC-503, RC-541, RC-598 and RC-599 from the RCS and replaced with welded connections for maintenance reasons (also see RRM 94-0039).

RRM 95-0010, MWR's 9500299 & 9500300

COMPONENT: PS AC-152N-4-AC9 and PS AC-152N-4-R157

CLASS: 2

DESCRIPTION: Modify piping supports

Pipe supports modified as part of the IE Bulletin 79-14 program.

RRM 95-0011, MWR 9500475

COMPONENT: P-116

CLASS: 2

DESCRIPTION: Replace support head on P-116

The support head on the boric acid recirculation pump (P-116) was replaced due to corrosion from

boric acid leaks. Boric acid leaks were corrected.

RRM 95-0012, WO 0402926 COMPONENT: HX-003B

CLASS: 2

DESCRIPTION: Replaced end bell stud

Replaced end bell stud on Non-regenerative heat exchanger (HX-003B) due to boric acid corrosion.

RRM 95-0014, WO 893697 COMPONENT: P-004A

CLASS: 2

DESCRIPTION: Replaced pump, studs and nuts

Replaced boric acid transfer pump (P-004A) due to damage. In addition, replaced the studs and nuts associated with this pump installation

RRM 95-0015, WO 892905 COMPONENT: P-004A/B

CLASS: 2

DESCRIPTION: Rebuild spare pump for stock

Spare boric acid transfer pump rebuilt.

RRM 95-0016, WO 9407493 COMPONENT: P-002B

CLASS 2

DESCRIPTION: Replace stuffing box on charging pump

Pump had excessive seat leakage and required stuffing box replacement. Stuffing box considered a pressure retaining component. Inservice leak test performed but not properly documented on correct form. This non-conformance is documented on Condition Report 95-0395.

RRM 95-0019, WO 9502834 COMPONENT: HX-003B

CLASS: 2

DESCRIPTION: Replace studs/nuts on end bell

Replaced 14 studs and corresponding nuts because of corrosion damage. Source of corrosion corrected. Inservice leak test performed but not properly documented. This non-conformance is documented on Condition Report 95-0395.

RRM 95-0020, WO 9411648

COMPONENT: PS AC-152N-5-SBH-27

CLASS: 2

DESCRIPTION: Install new support

New support installed on Component Cooling water (CCW) piping as part of a seismic upgrade of

the CCW system inside containment.

RRM 95-0021, WO 9411648

COMPONENT: PS AC-152N-SBH-11 and PS AC-152N-SBH-45

CLASS: 2

DESCRIPTION: Remove piping supports from the system.

Remove two supports from the Component Cooling water (CCW) piping as part of a seismic upgrade of the CCW system inside containment.

RRM 95-0022, WO 9503140 COMPONENT: CV-00110C

CLASS: 2

DESCRIPTION: Replace pneumatic operator with manual operator

Replaced pneumatic operator on valve CV-110C with a manual operator until a replacement pneumatic operator could be installed (also see RRM 95-0026).

RRM 95-0026, WO 9503186 COMPONENT: CV-00110C

CLASS: 2

DESCRIPTION: Replace operator with new pneumatic operator.

Installed pneumatic operator on valve CV-110C to return it to original design configuration.

RRM 95-0028, WO's 9403457 & 9503286

COMPONENT: RC-00431C

CLASS: 1

DESCRIPTION: Replace trim assembly and yoke to bonnet bolts

Replaced trim assembly and yoke to bonnet bolts on RC-00431C because of valve leak by.

RRM 95-0029, WO 9501560 COMPONENT: MS-2016

CLASS: 2

DESCRIPTION: Replace cage locking device

Replaced cage locking device on MS-2016. New cage locking device is installed by welding to valve body.

RRM 95-0030, WO 9402258 COMPONENT: MS-2015

CLASS: 2

DESCRIPTION: Replace cage locking device

Replaced cage locking device on MS-2015. New cage locking device is installed by welding to valve body.

RRM 95-0032, WO's 9503190 and 9503191 COMPONENT: SI-00854A and SI-00854B

CLASS: 2

DESCRIPTION: Replace seat and disk

Installed new seat and disks in valves SI-00854A/B because of seat leakage in valves.

RRM 95-0034, WO 926586 COMPONENT: CV-00203

CLASS: 2

DESCRIPTION: Replace relief valve with spare due to leakage Replaced letdown orifice relief valve CV-00203 with spare.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required by the Provisions of the ASME Code Section XI

Owner Wisconsin Electric Power Company Name	Date April 14, 1995
231 W. Michigan Ave. Milwaukee WI 532 Address	01 Sheet 1 of 2
. PlantPoint Beach Nuclear Plant	Unit 1
6610 Nuclear Road, Two Rivers, WI 5424 Address	1 MR 94-096 Repair Organization P.O. No., Job No., etc.
Work Preformed By Phillips-Getschow Name 2860 Glenmore road, Green Bay, WI 5431 Address	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A
Identification of System Reactor Coolant	
	331.1 19 67 Edition, N/A Addenda, N-7 Code Case

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00503	N/A	N/A	N/A	RC-503	N/A	Replacement	No
RC-00541	N/A	N/A	N/A	RC-541	N/A	Replacement	No
RC-00598	N/A	N/A	N/A	RC-598	N/A	Replacement	No
RC-00599	N/A	N/A	N/A	RC-599	N/A	Replacement	No
RC-00558	N/A	N/A	N/A	RC-558	N/A	Replacement	No

7.	Description of Work Remove RCS A&B Loop drain valves and RC-558
8.	Tests Conducted: Hydrostatic Pressure Other □ Pressure Pressure Pressure □ Surface exam PT Nominal Operating Pressure □ Test Temp. °F
	* - in accordance with plant Technical Specifications NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0003, 94-0039

Applicable	Manufacturer's Data Reports to be attached
CERT	IFICATE OF COMPLIANCE
We certify to the statements made in the rules of the A'ME ande, Section XI.	the report are correct and this Replacement conforms to repair or replacement
Type Code Symbol Stamp N/A	
	0-266 Expiration Date N/A
Signed Cy Hould	ISI Coordinator Date July 24, 19 95
CERTIFICA	TE OF INSERVICE INSPECTION
, the undersigned, holding a valid commis	sion issued by the National Board of Boiler and Pressure Vessel
nspectors and the State or Province of	Wisconsin and employed by HSBII, Co.
	have inspected the components described in this 13, 1994 to May 9, 1995 , and state
hat to the best of my knowledge and belie	I, the Owner has performed examinations and taken corrective
neasures described in this Owner's Report Section XI.	in accordance with the requirements of the ASME Code,
Furthermore, neither the Inspector nor his	inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury of the form or connected with this inspection.
She Mart	Commissions 10731, W178, I,N, F
Date July 31 19 95	National Board, State, Province, and Endorsemen

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

	As Req	uired by the Fre	ovisions of t	ne ASME Coo	e Section	XI	
Owner Wisconsin Electric Power Company Date Janu Name				Date January 12	2, 1995		
231 W. Michigan Ave. Milwaukee WI 53201 Address			1_	Sheet1 of2			
2. Plant Point	Plant Point Beach Nuclear Plant Name			Unit 1			
6610 Nucle	6610 Nuclear Road, Two Rivers, WI 54241			MR 94-037			
	Address			Repair Organization P.O. No., Job No., etc.			
3. Work Prefe	Work Preformed By Phillips-Getschow			Type Code Symbol Stamp N/A Authorization No. N/A			
2860 Glenn	2860 Glenmore Road, Green Bay, WI 54311 Address			Expiration Date N/A			
Bechtel	n of System Cor Spec M-78						
(b) Applicat	ole Construction (ble Edition of Secon of Components	tion XI Utilized	for Repairs of	or Replacements	19 <u>86, no</u>	da, <u>None</u> (o) addenda	Code Cas
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1H-200	N/A	N/A	N/A	N/A	N/A	Replacement	No
1-S464	N/A	N/A	N/A	N/A	N/A	Replacement	No
2-H202	N/A	N/A	N/A	N/A	N/A	Replacement	No

7.	Description of We	ork Reinforce/shim supports in acco	ordance with MR 94-037
		H o ostatic □ Pneumatic □	Nominal Operating Pressure □ Test Temp°F
	A 11 m., (2) mion	ental sheets in form of lists, sketches, mation in items 1 through 6 on this r number of sheets is recorded at the	or drawings may be used, provided (1) size is 8½ in report is included on each sheet, and (3) each sheet is

N/A

N/A

4-82

2-H51A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

Replacement

Replacement

Replacement

No

No

No

Form NIS-2 Continued

-	94-0081
	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certi	ify that the statements made in the report are correct and this Replacement conforms to the ASME Code, Section XI.
Type Code S	Symbol Stamp N/A
Certificate of	f Authorization No. Docket 50-266 Expiration Date N/A
Signed	Owner or Owner's Designee. Title
	Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
I, the unders	igned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
inspectors an	d the State or Province of Wisconsin and employed by HSBII. Co.
n martiord.	have increated the components described in this
that to the be	port during the period May 13, 1994 to May 9, 1995, and state
neasures des	est of my knowledge and belief, the Owner has performed examinations and taken corrective scribed in this Owner's Report in accordance with the requirements of the ASME Code,
Section XI.	
Section XI.	
By signir	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or
By signir	cerning the examinations and corrective measures described in this Owner's Report
By signir implied, cond Furthermore,	cerning the examinations and corrective measures described in this Owner's Report. neither the Inspector nor his employer shall be liable in any manner for any personal injury of
By signir implied, cond Furthermore,	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or cerning the examinations and corrective measures described in this Owner's Report. In neither the Inspector nor his employer shall be liable in any manner for any personal injury or page or a loss of any kind arising from or connected with this inspection.
By signir implied, cond Furthermore, property dam	neither the Inspector nor his employer shall be liable in any manner for any personal injury of large or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I, N, A
By signir implied, cond Furthermore, property dam	neither the Inspector nor his employer shall be liable in any manner for any personal injury of tage or a loss of any kind arising from or connected with this inspection.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required by the Provisions of the ASME Code Section XI

Address 2. PlantPoint Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address 3. Work Preformed By Phillips-Getschow Name Name Aut	eplacements 19 <u>86, no</u>	N/A	
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Mork Preformed By Phillips-Getschow Name 2860 Glenmore road, Green Bay, WI 54311 Exp Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	R 94-037 Repair Organization F e Code Symbol Stamp norization No. N/A iration Date N/A Edition, N/A Add eplacements 19 86, no	N/A	
6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Phillips-Getschow Name 2860 Glenmore road, Green Bay, WI 54311 Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	Repair Organization F e Code Symbol Stamp norization No. N/A iration Date N/A Edition, N/A Add eplacements 19 86, no	N/A	
Address Name 2860 Glenmore road, Green Bay, WI 54311 Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	Repair Organization F e Code Symbol Stamp norization No. N/A iration Date N/A Edition, N/A Add eplacements 19 86, no	N/A	
Name 2860 Glenmore road, Green Bay, WI 54311 Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	e Code Symbol Stamp norization No. N/A iration Date N/A Edition, N/A Add eplacements 19 86, no	N/A	
Name 2860 Glenmore road, Green Bay, WI 54311 Exp Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	Edition, N/A Add eplacements 19 86, no	lenda None	_Code Ca
Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	Edition, N/A Add eplacements 19 86, no	lenda None	_Code Ca
Address Identification of System Safety Injection Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	Edition, N/A Add eplacements 19 86, no	lenda, None o addenda	_Code Ca
Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	eplacements 19 <u>86, no</u>	lenda, None	_Code Ca
Bechtel Spec M-80 (a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	eplacements 19 <u>86, no</u>	ienda, None o addenda	_Code Ca
(a) Applicable Construction Code AISC 6th Ed. 19 N/A (b) Applicable Edition of Section XI Utilized for Repairs or R	eplacements 19 <u>86, no</u>	lenda, None o addenda	_Code Ca
(b) Applicable Edition of Section XI Utilized for Repairs or R	eplacements 19 <u>86, no</u>	o addenda	_Code Ca
		o addenda	
Identification of Components Repaired or Replaced and Repla	cement Components		
	- Components		
Name of Name of Manufacturer Board Component Manufacturer Serial No. No. Is	Other Year entification Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1-H1A N/A N/A N/A	1H-01A N/A	Replacement	No
2-H15 N/A N/A N/A	SI-55 N/A	Replacement	No
2-H8 N/A N/A N/A	SI-47 N/A	Replacement	No
Description of Work Remove spring support on 1-H1A and re	move lateral sectorics		
The state of the s	nove fateral restraint	on 2-H15 and	2-H8
Tests Conducted: Hydrostatic Pneumatic Noming	Operating Pressure	п	
Other Pressure psi Test Te	mp°F		
VT-3 (All supports)			
NOTE: Supplemental sheets in form of lists, sketches, or draw			

x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is

numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the rules of the A!	at the statements made in the report are correct and this Replacement conforms to SME Code, Section XI.
Type Code Symbo	ol Stamp N/A
Certificate of Auth	horization No. Docket 50-266 Expiration Date N/A
	to not or Owner's Designee. Title
Own	ner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
the undersigned, inspectors and the	holding a valid commission issued by the National Board of Boiler and Pressure Vessel State or Province of Wisconsin and employed by HSBII, Co.
n_marriord, CI	have inspected the components described in this
Owner's Report du	uring the period May 13, 1994 to May 9 1995 and state
man to the best of	my knowledge and belief, the Owner has performed examinations and taken corrective d in this Owner's Report in accordance with the requirements of the ASME Code,
Ry signing this	corrificate maisher the Leave-
implied, concerning	s certificate neither the Inspector nor his employer makes any warranty, expressed or g the examinations and corrective measures described in this Owner's Report.
Furthermore, neith	her the Inspector nor his employer shall be liable in any manner for any personal injury of
property damage of	r a loss of any kind arising from or connected with this inspection.
John /a	Commissions 10731, W178, I,N,A
Inspe	ector's Signature National Board, State, Province, and Endorsemen
Date May 26	19 95
100	19/3

Owner Wisconsin Electric Power Company Name				Date December 13, 1994				
231 W. Mi	chigan Ave. Mily Addres	A STATE OF THE PARTY OF THE PAR	1_	Sheet 1	of <u>2</u>		-	
PlantPoint	Beach Nuclear Pl	ant		Unit 1				
6610 Nucle	Name	WII 64044					M - W - W - M - M - M - M - M - M - M -	
6610 Nuclear Road, Two Rivers, WI 54241 Address				MR 94-037 Repair O	ryanization	P.O. No., Job No.	atc	
2860 Glenn	nore road, Green Address n of System Safe	Name Bay, WI 54311		Type Code Sym Authorization N Expiration Date	o. N/A	N/A		
Bechtel (a) Applicat	Spec M-80 ole Construction (Code AISC 6th	Ed. 19_	N/A_Edition,	N/A_Add	denda, None	Code Ca	
Bechtel (a) Applicat (b) Applicat	Spec M-80	Code AISC 6th	for Repairs	or Replacements	19 <u>86, n</u>	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
Bechtel (a) Applicat (b) Applicat Identificatio	Spec M-80 ble Construction (ble Edition of Sec on of Components Name of	CodeAISC 6th tion XI Utilized i Repaired or Rep Manufacturer	olaced and R National Board	or Replacements eplacement Con Other	19 <u>86, n</u> nponents	Repaired, Replaced, or	ASME Code Stamped (Yes	
Bechtel (a) Applicat (b) Applicat Identificatio Name of Component	Spec M-80 ble Construction (ble Edition of Sec on of Components Name of Manufacturer	Code AISC 6th tion XI Utilized to Repaired or Rep Manufacturer Serial No.	olaced and R National Board No.	Other Identification	year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
Bechtel (a) Applicat (b) Applicat Identificatio Name of Component 3-S845	Spec M-80 ble Construction (ble Edition of Sec on of Components Name of Manufacturer	Code AISC 6th tion XI Utilized to Repaired or Rep Manufacturer Serial No.	of Repairs	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamper (Yes or No)	
Bechtel (a) Applicat (b) Applicat Identification Name of Component 3-S845 2-S845	Spec M-80 ble Construction (ble Edition of Sec on of Components Name of Manufacturer N/A N/A	Code AISC 6th tion XI Utilized f Repaired or Rep Manufacturer Serial No. N/A N/A	Placed and R National Board No. N/A	Other Identification SI-41 SI-23	Year Built	Repaired, Replaced, Or Replacement Replacement	ASME Code Stampes (Yes or No) No	
Bechtel (a) Applicat (b) Applicat Identificatio Name of Component 3-S845 2-S845 1-H3	Spec M-80 ble Construction (ble Edition of Sec on of Components Name of Manufacturer N/A N/A N/A	Code AISC 6th tion XI Utilized i Repaired or Rep Manufacturer Serial No. N/A N/A N/A	Placed and R National Board No. N/A N/A	Other Identification SI-41 SI-23 1H-03A	Year Built N/A N/A	Repaired, Replaced, Or Replacement Replacement Replacement	ASME Code Stamper (Yes or No) No	

7.	Description of W	ork Modify supports in accordance	with Mod Request 94-037 (JEB 79-14 program)
8.	Tests Conducted:	C. 1. 171	Nominal Operating Pressure Test Temp. F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
	CERTIFICATE OF COMPLIANCE
We certify the rules of the	that the statements made in the report are correct and this Replacement conforms to ASME Code, Section XI.
Type Code Syn	nbol Stamp N/A
Certificate of A	uthorization No. Docket 50-266 Expiration Date N/A
Signed Oran	Thousand ISI Coendinator Date May 16, 19 95 Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
I, the undersign	ed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Harriord, C	he State or Province of Wisconsin and employed by HSBII, Co. have inspected the components described in this
Owner's Report	during the period May 13, 1994 to May 9, 1995 and state
mai to the best t	of my knowledge and belief, the Owner has performed examinations and taken corrective bed in this Owner's Report in accordance with the requirements of the ASME Code,
Ry signing t	his contificate enither the Income
mplied, concern	his certificate neither the Inspector nor his employer makes any warranty, expressed or ning the examinations and corrective measures described in this Owner's Report.
unnermore, ne	ither the Inspector nor his employer shall be liable in any manner for any personal injury of or a loss of any kind arising from or connected with this inspection.
11	1 11
John !	Commissions 10731, W178, I,N,A
11 0	ivational Board, State, Province, and Endorsement
Jaie Nay C	19 95

	Owner Wis	consin Electric P	ower Company	PETRONE	Date April 14.	1995			
	231 W. Michigan Ave. Milwaukee WI 53201 Address				Sheet1 of _2				
	Plant Zoin	t Beach Nuclear I	Plant		Unit 1				
	6610 Nucle	ar Road, Two Ri	AND DESCRIPTION OF THE PERSON NAMED IN COLUMN 2 IN COL	***************************************	WO 9500089 Repair O	rganization	P.O. No., Job No.	etc	
		ar Road, Two Ri	Name vers, WI 54241		Type Code Sym Authorization N Expiration Date	bol Stamp	N/A	, 00.	
(b) Applicat	ole Construction Cole Edition of Second of Components	tion XI Utilized	for Repairs o	or Replacements	19	/A_Code Case		
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamper (Yes	
(Board			Replaced, or	Code Stampe (Yes	
(Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamper (Yes or No)	
(Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Stamped (Yes or No)	
(Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamper (Yes or No)	
(HX-001A	Manufacturer	Serial No.	Board No. 16A6079-1	Identification	Built	Replaced, or Replacement	Code Stamper (Yes or No)	
I	HX-001A Description	Manufacturer Westinghouse of Work Repair s	Serial No. N/A steam leak on har	Board No. 16A6079-1	N/A N/A	Built 1983	Replaced, or Replacement Repair	Code Stamper (Yes or No)	

Applicable	Manufacturer's Data Reports to be attached
CERT	TFICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	n the report are correct and this Repair conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 5	0-266 Expiration Date N/A
signed Cry + Brother IS	I Coordinator Date August 7, 1995
Owner or Owner's Designer Tid	
Owner or Owner's Designee, Title	
Owner of Owner s Designee, The	TE OF INSERVICE INSPECTION
CERTIFICA	TE OF INSERVICE INSPECTION
CERTIFICA , the undersigned, holding a valid commit	TE OF INSERVICE INSPECTION ssion issued by the National Board of Boiler and Pressure Vessel
CERTIFICA the undersigned, holding a valid commission and the State or Province of f_Hartford, CT	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this
CERTIFICA the undersigned, holding a valid commission of the State or Province of fartford, CT Owner's Report during the period May	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995 and state
CERTIFICA the undersigned, holding a valid commission and the State or Province of f_Hartford, CT Owner's Report during the periodMay hat to the best of my knowledge and belie	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective.
CERTIFICA , the undersigned, holding a valid comminspectors and the State or Province of ofHartford, CT Dwner's Report during the period May hat to the best of my knowledge and belie neasures described in this Owner's Report	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995 and state
CERTIFICA , the undersigned, holding a valid comminspectors and the State or Province of of Hartford, CT Owner's Report during the period May hat to the best of my knowledge and belie measures described in this Owner's Report	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective.
CERTIFICA , the undersigned, holding a valid commission of the State of Province of the State of The Sta	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective to accordance with the requirements of the ASME Code,
CERTIFICA , the undersigned, holding a valid commission and the State or Province of of Hartford, CT Owner's Report during the period May hat to the best of my knowledge and belie neasures described in this Owner's Report section XI. By signing this certificate neither the I mplied, concerning the examinations and in the section of the sec	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
CERTIFICA , the undersigned, holding a valid commission spectors and the State or Province of of Hartford, CT Owner's Report during the period May hat to the best of my knowledge and belie neasures described in this Owner's Report Section XI. By signing this certificate neither the I mplied, concerning the examinations and surthermore, neither the Inspector nor his	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
CERTIFICA , the undersigned, holding a valid commission spectors and the State or Province of of Hartford, CT Owner's Report during the period May hat to the best of my knowledge and belie neasures described in this Owner's Report Section XI. By signing this certificate neither the I mplied, concerning the examinations and surthermore, neither the Inspector nor his	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
CERTIFICA I, the undersigned, holding a valid commission of the State of Province of of Hartford, CT Owner's Report during the period May that to the best of my knowledge and belie measures described in this Owner's Report Section XI. By signing this certificate neither the I mplied, concerning the examinations and furthermore, neither the Inspector nor his property damage or a loss of any kind aris	ssion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury or thing from or connected with this inspection. Commissions 10731, W178, I, N, A
CERTIFICA I, the undersigned, holding a valid commit inspectors and the State or Province of Of Hartford, CT Owner's Report during the period May that to the best of my knowledge and belie measures described in this Owner's Report Section XI. By signing this certificate neither the I mplied, concerning the examinations and Furthermore, neither the Inspector nor his	ssion issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII, Co. have inspected the components described in this 13, 1994 to May 9, 1995, and state of, the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report, employer shall be liable in any manner for any personal injury of the form or connected with this inspection.

Owner Wisconsin Electric Power Company Name				Date April 7, 1995				
231 W. Michigan Ave. Milwaukee WI 53201 Address				Sheet 1 of 2				
Plant Point Beach	n Nuclear Plan	t		Tail 1				
6610 Nuclear Road, Two Rivers, WI 54241 Address				/O 950029 Repair			b No., etc.	
Work Preformed 6610 Nuclear Roa Identification of Sy	nd, Two Rivers Address	ame , WI 54241		Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(a) Applicable Cor(b) Applicable Edi	nstruction Code tion of Section	XI Utilized fo	or Repairs	or Replacemen	nts 19 <u>8</u>	6, no addenda	e Case	
Identification of C	components Re	paired or Repla	aced and R	deplacement Co	ompone	nts		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
Name of Component	Name of	Manufacturer	National Board	Other	Year	Repaired, Replaced, or	Code Stamped	
Name of Component PS AC-152N-4-AC9	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	
The second secon	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification AC9	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	
Name of Component PS AC-152N-4-AC9	Name of Manufacturer N/A N/A	Manufacturer Serial No. N/A N/A	National Board No. N/A N/A	Other Identification AC9 R157	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	

P. Remarks RRM 95-0010
Applicable Manufacturer's Data Reports to be attached
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>
Signed Con Prothers ISI Coordinator Date aug. 2 1995 Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of the components of the period May 13, 1994.
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury opposerty damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731 W178, I.N.A
Inspector's Signature National Board, State, Province, and Endorsement Date August 3 1995

. Owner <u>Wisconsin Electric Power Company</u> Name				Date February 17, 1995				
231 W. M	ichigan Ave. Milv Addres	CALLED TO SELECT SAN SELECT STREET, ST	1	Sheet 1	of <u>2</u>			
Plant Poin	t Beach Nuclear	Plant		Unit 1				
6610 Nucle	Name ear Road, Two Ri Addres	THE RESERVE THE PERSON NAMED IN COLUMN 2		MWR 95/004	75	P.O. No., Job No.	atc	
6610 Nucle	ear Road, Two Ri Address	Name vers, WI 54241		Type Code Sym Authorization N Expiration Date	bol Stamp	N/A		
(b) Applicat	ble Construction (ble Edition of Second of Components	tion XI Utilized f	for Repairs	or Replacements	19 <u>86. n</u>	N/A Code Ca o addenda	ase	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacemen:	(Yes	
Name of	The second second		National Board	Other	Year	Replaced, or	Code Stamped	
Name of Component	Manufacturer	Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacemen:	Code Stamped (Yes or No)	

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. Remarks RRM 95-0011	
Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this Re the rules of the ASME Code, Section XI.	placement conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-266</u> Expiration	Date N/A
Signed Construction ISI CORDINATOR Date Que Owner or Owner's Designee, Title	ely 27, 1995
Owner or Owner's Designee, Title	
CERTIFICATE OF INSERVICE INSPECTION	N
I, the undersigned, holding a valid commission issued by the National Board of Inspectors and the State or Province of Wisconsin and employed	f Boiler and Pressure Vessel
of Hartford, CT have inspected the com	ponents described in this
Owner's Report during the period May 13, 1994 to May	9 1995 and state
that to the best of my knowledge and belief, the Owner has performed examing	ations and taken corrective
measures described in this Owner's Report in accordance with the requirement	s of the ASME Code,
Section XI.	
By signing this certificate neither the Inspector nor his employer makes any	
implied, concerning the examinations and corrective measures described in this	Owner's Perort
ruthermore, neither the inspector nor his employer shall be liable in any many	ner for any personal injury or
property damage or a loss of any kind arising from or connected with this insp	ection.
01 4 11	
The state of the s	W178, I,N,A
1	, State, Province, and Endorsements
Date Hugust 1 1995	

1. Owner Wis	sconsin Electric P Name	ower Company	_	Date April 14,	1995		
231 W. Mi	chigan Ave. Mile Addres		1_	Sheet1	of _2_		
2. Plant Poin	t Beach Nuclear	Plant		Unit 1			
6610 Nucle	ear Road, Two Ri	THE RESERVE AND DESCRIPTION OF THE PERSON OF		WO 9402926 Repair 0	rganization	P.O. No., Job No.	, etc.
	ar Road, Two Ri	Name vers, WI 54241		Type Code Syn Authorization N Expiration Date	lo. N/A	p_N/A	
West. E. (a) Applicat (b) Applicat	n of System Che- -Spec 676228 Re- ble Construction (ble Edition of Sec on of Components	v. 0 Code19 tion XI Utilized	Edition, N/	or Replacements	19 <u>86, n</u>	de Case no addenda	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-003B	Sentry	N/A	0338	U010596	1968	Replacement	Yes
Description	of Work Replace	d end bell stud or	n non-regene	erative heat excl	nanger		
Tests Condu	Other	Pressurep		minal Operating mp°F	Pressure	R	
NOTE: Support of the	plemental sheets information in its	clas 1 through 6	ketches, or	drawings may b	be used, p	rovided (1) size	is 8½ in

(12/82)

Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this Replacem the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp N/A	
Signed Authorization No. Docket 50-266 Expiration Date No. Docket 50-266	
CERTIFICATE OF INSERVICE INSPECTION	
the undersigned, holding a valid commission issued by the National Board of Boile inspectors and the State or Province of Wisconsin and employed by Hartford, CT have inspected the component Owner's Report during the period May 13, 1994 to May 9, 19 to to the best of my knowledge and belief, the Owner has performed examinations a neasures described in this Owner's Report in accordance with the requirements of the Section XI.	HSBII, Co. es described in this 95 , and state
By signing this certificate neither the Inspector nor his employer makes any warramplied, concerning the examinations and corrective measures described in this Owner curthermore, neither the Inspector nor his employer shall be liable in any manner for property damage or a loss of any kind arising from or connected with this inspection.	r's Report. any personal injury o
	Province, and Endorsement
Date Ciugust 7 1995	

	Owner Wisconsin Electric Power Company Name				Date February 17, 1995				
231 W. Michigan Ave. Milwaukee WI 53201 Address					Sheet1 of _2				
]	Plant Point Beac	h Nuclear Plan	t	_	Unit 1				
6610 Nuclear Road, Two Rivers, WI 54241				WO 893697					
Address					Repair	Organiza	tion P.O. No., Jo	b No., etc.	
Work Preformed By Wisconsin Electric Power Co.				er Co.			tamp N/A		
6610 Nuclear Road, Two Rivers, WI 54241				_	Expiration Da				
1	dentification of C	Name of	paired or Repla	National			Repaired, Replaced,	ASME Code	
	Component	Manufacturer	Serial No.	Board No.	Other Identification	Year Built	or Replacement	Stamped (Yes or No)	
	P-004A	N/A	N/A	N/A	N/A	N/A	Replacement	No	
-				***************************************					

9. Remarks RRM 95-0014	
Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this Replacement co	enforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>	
Signed May & Prolle ISI coordinator Date July 31,	19 95
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressur Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in Owner's Report during the period May 13, 1994 to May 9, 1995, that to the best of my knowledge and belief, the Owner has performed examinations and taken commeasures described in this Owner's Report in accordance with the requirements of the ASME Cod Section XI.	in this and state
By signing this certificate neither the Inspector nor his employer makes any warranty, express implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal property damage or a loss of any kind arising from or connected with this inspection. Commissions 10 731, W178, I.	l injury or
Inspector's Signature National Board, State, Province, and E	indorsements
Date Hugust 2 1995	

d for Repair:	Type Code S Authorizatio Expiration D dition, N/A s or Replacement 6	ir Organization of San NoNate _N/a	ation P.O. No., Jo stamp N/A N/A A a, N/A Code 5, no addenda	e Case
ume Control 31.1 19 67 Ed for Repair eplaced and	WO 89290 Repa Type Code S Authorization Expiration D Edition, N/A s or Replacement 6	ymbol S n NoN ate _N/A Addenda	a, N/A Code no addenda ents Repaired, Replaced,	e Case ASME Code
ume Control 31.1 19 67 Ed for Repair eplaced and	Type Code S Authorizatio Expiration D dition, N/A s or Replacement 6	ymbol S n NoN ate _N/A Addenda	a, N/A Code no addenda ents Repaired, Replaced,	e Case ASME Code
ume Control 11.1 19 67 E d for Repair eplaced and	Authorization Expiration D Edition, N/A s or Replacement (Addendarents 1986	a, N/A Code 6, no addenda ents Repaired, Replaced,	e Case ASME Code
d for Repair eplaced and	dition, N/A s or Replacement (Compone	Repaired, Replaced,	ASME Code
		1 (a) (a)		Stamped
No.	Identification	Built	Replacement	(Yes or No)
N/A	N/A	N/A	Replacement	No
P-004 A/R				
atic 🗆 N			sure 🗆	
3	psi Test	natic Nominal Operat psi Test Temp.	natic Nominal Operating Press psi Test Temp. F	natic Nominal Operating Pressure

. Remarks RRM 95-0015	
Applicable Manufac	cturer's Data Reports to be attached
CERTIFICA	TE OF COMPLIANCE
We certify that the statements made in the rether the rules of the ASME Code, Section XI.	eport are correct and this Replacement conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-266</u>	Expiration Date N/A
Signed Last Problem ISI Owner or Owner's Designee, Title	t coordinator Date July 31 . 1995
CERTIFICATE O	
	F INSERVICE INSPECTION
I, the undersigned, holding a valid commission is Inspectors and the State or Province of Wiscon	ssued by the National Board of Boiler and Pressure Vessel nsin and employed byHSBII, Co.
of Hartford, CT	have inspected the components described in this
hat to the best of my knowledge and belief, the	Owner has performed examinations and taken corrective cordance with the requirements of the ASME Code,
By signing this certificate neither the Inspecto	or nor his employer makes any warranty, expressed or
mplied, concerning the examinations and correct furthermore, neither the Inspector nor his emplo	yer shall be liable in any manner for any personal injury of
property damage or a loss of any kind arising fro	om or connected with this inspection.
ol- fault	
Inspector's Signature	National Board, State, Province, and Endorsemen
Date August 2 1995	CARLES AND

	Owner Wisconsi	Name	er Company		Date February	24, 19	995	
	231 W. Michigan	Address	kee WI 53201	-	Sheet 1	_ of2	2	
	Plant Point Beac	h Nuclear Plan	t	MAGN.	Unit 1			
-	6610 Nuclear Ro		s, WI 54241		WO 940749	NAME AND ADDRESS OF THE PARTY O		
	Work Preformed	By Wisconsis	ame	er Co.	Type Code Sy Authorization Expiration Da	mbol S	I/A	b No., etc.
(dentification of S Westinghouse a) Applicable Co b) Applicable Ed	Spec. 676370 instruction Code	e_ANSI B31.1	19 67 Ed	ition, N/A or Replacemen	Addenda	a, N/A Code	e Case
(
(Identification of (
(ASME Code Stamped (Yes or No)
(Identification of (Components Re	paired or Repla	National Board	Other	ompone Year	Repaired, Replaced, or	ASME Code Stamped (Yes
(Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)

Applica	Report 95-0395 written on improper documentation of pressure to able Manufacturer's Data Reports to be attached
esults	
CE	RTIFICATE OF COMPLIANCE
We certify that the statements mad	le in the report or comment and this in the
the rules of the ASME Code, Section 2	le in the report are correct and this Replacement conforms
	XI. repair or replacement
T	
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docke	et 50-266 Expiration Date N/A
1 01	
Signed My + Moltres	Tet 1 - August &
Owner or Owner's Designee,	ISI Good rate Date August 8, 19 9.
Owner of Owner's Designee,	1 ale
CERTIFIC	CATE OF INSERVICE INSPECTION
I the understand holding a solid	
Inspectors and the State or Province of	mission issued by the National Board of Boiler and Pressure Vess Wisconsin and employed by HSBII, Co.
of Hartford, CT	have inspected the components described in this
Owner's Report during the periodN	May 13, 1994 to May 9 1995 and at
hat to the best of my knowledge and be	belief, the Owner has performed examinations and taken corrective
neasures described in this Owner's Rep	port in accordance with the requirements of the ASME Code,
Section XI.	
By signing this certificate neither th	he Inchestor was his amplanta d
implied, concerning the examinations ar	the Inspector nor his employer makes any warranty, expressed or and corrective measures described in this Owner's Report.
dituermore, neither the inspector nor	his employer shall be liable in any manner for any personal initial
property damage or a loss of any kind a	arising from or connected with this inspection.
1/2 /2 //	1 1 1 1
Inspector's Signature	Commissions 10731, W178, I,N,
01-	National Board, State, Province, and Endorsem
Date Augent 8 1995	

Owner Wiscons	in Electric Powe Name	r Company		Date April 14	1, 1995		
231 W. Michiga	an Ave. Milwaul Address	kee WI 53201	_	Sheet 1	_ of	2	
. Plant Point Bea	nch Nuclear Plan	t		Unit 1			
6610 Nuclear R		WI 54241		WO 950283 Repair		ation P.O. No., Jo	b No., etc.
Work Preformed	N	ame	er Co.	Type Code Sy Authorization Expiration Da	No. 1	tamp N/A N/A	
West. Spec 6 (a) Applicable Co (b) Applicable Eo Identification of	onstruction Code dition of Section	e19 XI Utilized fo	Edition,_ or Repairs	or Replacemen	nts 19 <u>86</u>	, no addenda	e -
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-003B	N/A	N/A	NB0338	U010596	N/A	Replacement	Yes
		militaria de la companya de la compa					
Description of W	ork Replaced 14	studs on endt	pell at non-	-regenerative h	neat exc	hanger.	-
Tests Conducted:		Pneumatic essurepsi		minal Operation		sure 🏻	
NOTE: Supplement x 11 in., (2) infor	ental sheets in fo	orm of lists ek	atches or				

,	ition Report 95-0395 written on improp Applicable Manufacturer's Data Reports to be att	ached
sults		
	CERTIFICATE OF COMPLIANCE	E
We certify that the statements	made in the report are correct and this	Danlacement
the rules of the ASME Code, Sec	tion XI.	repair or replacement
Type Code Symbol Stamp N/A		
Certificate of Authorization No. 1		
A Authorization No. 1	Docket 50-266 Expir	ration Date N/A
1 +0.11		a
Signed My TAMES	ISI Candinator Date	august 8 1995
Owner or Owner's Des	ignee, Title	
CER	TIFICATE OF INSERVICE INSPEC	TION
Inspectors and the State or Proving	d commission issued by the National Bo	oard of Boiler and Pressure Vessel
- ARMITION CI	ce of Wisconsin and emp	and the second s
Owner's Report during the period	May 13 1004	14 0 1000
Section XI.	s Report in accordance with the require	ements of the ASME Code,
By signing this certificate neith	her the Inspector nor his employer mak	es any warranty expressed or
The contract of the continuent	UIIS and Corrective measures decombed	and the contract of the contra
the state of the s	nor his employer shall be liable in any kind arising from or connected with thi	
11 1 00 ally	arising from or connected with thi	s inspection.
ph fault	Commissions /O	731, WI78, INA
Inspector's Signature		al Board, State, Province, and Endorsement
Date Chisast 8 199	16	

1.	Owner Wisconsin Electric Power Company Name	Date April 14, 1995
	231 W. Michigan Ave. Milwaukee WI 53201 Address	Sheet1 of _2
2.	Plant Point Beach Nuclear Plant	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241	WO 9411648
	Address	Repair Organization P.O. No., Job No., etc.
	Work Preformed By Wisconsin Electric Power Co.	Type Code Symbol Stamp N/A
	Name	Authorization No. N/A
	6610 Nuclear Road, Two Rivers, WI 54241 Address	Expiration Date N/A
	Identification of System Component Cooling Water	
	(a) Applicable Construction Code <u>ANSI B31.1</u> 19 67 F (b) Applicable Edition of Section XI Utilized for Repair	Edition, N/A Addenda, N/A Code Case or Replacements 1986, no addenda
	Identification of Components Repaired or Replaced and	

N/A	N/A					or No)
	N/A	N/A	N/A	N/A	Replacement (Removed)	No
N/A	N/A	N/A	N/A	N/A	Replacement (Removed)	No
N/A	N/A	N/A	N/A	N/A	Replacement (Added)	No
				NA NA	NA NA NA	N/A N/A N/A N/A Replacement (Removed) N/A N/A N/A N/A N/A Replacement

7.	Description of Wo	ork Remove two supports and install new support on component cooling water piping.
8.	Tests Conducted:	Hydrostatic □ Pneumatic □ Nominal Operating Pressure □ Other ▶ Pressurepsi Test Temp°F None

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

	Applicable Manufacturer's Data Reports to b	e attached
	CERTIFICATE OF COMPLIA	NCE
We certify the rules of the	hat the statements made in the report are correct and ASME Code, Section XI.	this Replacement conforms to repair or replacement
Type Code Sym	bol Stamp N/A	
Certificate of A	thorization No. Docket 50-266 E TST coordinates: D D D D D D D D D D D D D	expiration Date N/A Pate August 3 , 19 95
	CERTIFICATE OF INSERVICE INS	
of Hartford, Cl Owner's Report that to the best of	mare inspector	employed by HSBII, Co. d the components described in this to May 9, 1995, and state d examinations and taken corrective
surthermore, ne	his certificate neither the Inspector nor his employer ring the examinations and corrective measures describ ther the Inspector nor his employer shall be liable in or a loss of any kind arising from or connected with	ped in this Owner's Report.
for Is		10731, W178, I,N,A
Date Queus	+7 1995	

231 W. Michigan Ave. Milwaukee WI 53201 Address Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A Expiration Date N/A Identification of System Chemical and Volume Control West. E-Spec 676270, 676281 (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case (b) Applicable Edition of Section XI Utilized for Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Manufacturer Serial No. Name of Manufacturer Serial No. Name of Manufacturer Serial No. No CV-00110C N/A N/A N/A N/A CV-110C N/A Repaired, Replaced, or Suampe Other Identification Built Replaced, or No Suampe Or No Suampe Or No N	l; 1	Owner Wisconsin	Name	er Company		Date March 2	28, 1995		
Name Address Repair Organization P.O. No., Job No., etc. Work Preformed By Wisconsin Electric Power Co. Name Authorization No. N/A 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Chemical and Volume Control West. E-Spec 676270, 676281 (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Manufacturer Serial No. National Board Other Year or Replaced, Code Stamped (Yes or No) Repaired, ASME Replaced, Code Stamped (Yes or No)		231 W. Michigan		kee WI 53201		Sheet 1	_ of	2	
Work Preformed By Wisconsin Electric Power Co. Name Name Authorization No. N/A Mathorization Date N/A Authorization Date N/A Expiration Date N/A Address Identification of System Chemical and Volume Control West. E-Spec 676270, 676281 (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Component Name of Manufacturer Serial No. National Board Other Year or Replaced, Code Stamped Components Repaired, Replaced, Code Stamped Components National Board Other Year or Replacement Components Name of Component Manufacturer Serial No. No. Identification Built Replacement (Yes or No)			Name			Unit 1			
Name Authorization No. N/A Expiration Date N/A Identification of System Chemical and Volume Control West. E-Spec 676270, 676281 (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Component Name of Manufacturer Serial No. No. Identification Built Replaced, Code Replacement (Yes or No.)		5610 Nuclear Ros		s, WI 54241		NAME AND ADDRESS OF THE OWNER, TH	CONTRACTOR OF THE PARTY OF	NAMES OF TAXABLE PARTY OF TAXABLE PARTY.	b No., etc.
West. E-Spec 676270, 676281 (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Component Name of Manufacturer Serial No. No. Identification Built Replaced, Code Stamped (Yes or No)			ad, Two Rivers	lame	er Co.	Authorization	No. 1	V/A	
Name of Component Manufacturer Serial No. Mo. Identification Built Replacement (Yes or No.)	(1	Applicable Cor Applicable Edi	nstruction Code	e19 XI Utilized fo	or Repairs	or Replacemen	nts 19 <u>86</u>	nts Repaired,	ASME
CV-00110C N/A N/A N/A CV-110C N/A Replacement No					Board	0.000		or	Stamped (Yes
		CV-00110C	N/A	N/A	N/A	CV-110C	N/A	Replacement	No
	-								
			Hydrostatic	Pneumatic	□ No	minal Operation	ng Press	ure 🗷	
Description of Work Replaced valve bonnet and operator for CV-110C. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Pressure psi Test Temp. Pressure	N	OTE: Supplemen	ntal sheets in fo	orm of lists ek	etches or				

Applicable Manufac	turer's Data Reports to be attached
CERTIFICA	TE OF COMPLIANCE
We certify that the statements made in the re- he rules of the ASME Code, Section XI.	eport are correct and this Replacement conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	Expiration Date N/A
Signed Jan't Roth ISI (Owner's Designee, Title	Coordinator Date July 31, 19 95
CERTIFICATE OF	F INSERVICE INSPECTION
hispectors and the State or Province of <u>Wiscon</u> f Hartford, CT	ssued by the National Board of Boiler and Pressure Vessel asin and employed by HSBII, Co. have inspected the components described in this to May 9, 1995, and state
ial to the oest of my knowledge and belief, the (Owner has performed examinations and taken corrective ordance with the requirements of the ASME Code,
upited, concerning the examinations and correcti	yer shall be liable in any manner for any personal injury of
John Jant Inspector's Signature	Commissions 10731, W178, I, N, A
Inspector's Signature	National Board, State, Province, and Endorsement

	Name	er Company	_	Date April 14	1, 1995		-
231 W. Michig	an Ave. Milwau Address	kee WI 53201		Sheet1_	of	2	THE SECTION ASSESSMENT OF THE SECTION ASSESS
Plant Point Be	ach Nuclear Plan	ıt		Unit 1			
6610 Nuclear F	Name load, Two Rivers	s, WI 54241		WO 940345	7. 9503	286	
	Address			The same of the sa	ON THE RESIDENCE AND PERSONS ASSESSED.	tion P.O. No., Jo	b No., etc.
Work Preforme	d By Wisconsin	n Electric Pow	er Co.	Type Code Sy Authorization	mool S	tamp N/A	
6610 Nuclear R	oad, Two Rivers		_	Expiration Da			
	Address						
	System Reactor	Coolant					
Want Com	2626220						
West. Spec			200				
a) Applicable C	Construction Code	E19	Edition,_	None Adden	da, No	ne Code Cas	ie
(a) Applicable C		E19 XI Utilized fo	Edition,_ or Repairs	None Adden	nts 19 <u>86</u>	ne_Code Cas , no addenda	e -
(a) Applicable C (b) Applicable E	construction Code dition of Section	XI Utilized fo	r Repairs	or Replacemen	nts 19 <u>86</u>	, no addenda	e -
(a) Applicable C (b) Applicable E	Construction Code	XI Utilized fo	r Repairs	or Replacemen	nts 19 <u>86</u>	, no addenda	e -
(a) Applicable C (b) Applicable E	construction Code dition of Section	XI Utilized fo	r Repairs	or Replacemen	nts 19 <u>86</u>	, no addenda	ASME Code Stamped (Yes
(a) Applicable C (b) Applicable E Identification of	Construction Code dition of Section Components Re	XI Utilized for paired or Repla	r Repairs aced and R National Board	or Replacement C	ompone Year	Repaired, Replaced, or	ASME Code Stamped
a) Applicable C b) Applicable E Identification of Name of Component	Construction Code dition of Section Components Re	XI Utilized for Replacement of Repla	National Board No.	Other Identification	ompone Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
a) Applicable C b) Applicable E Identification of Name of Component	Construction Code dition of Section Components Re	XI Utilized for Replacement of Repla	National Board No.	Other Identification	ompone Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
a) Applicable C b) Applicable E Identification of Name of Component	Construction Code dition of Section Components Re	XI Utilized for Replacement of Repla	National Board No.	Other Identification	ompone Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
(a) Applicable C (b) Applicable E Identification of Name of Component	Construction Code dition of Section Components Re	XI Utilized for Replacement of Repla	National Board No.	Other Identification	ompone Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)

Applicable Manufac	icturer's Data Reports to be attached
CERTIFICA	ATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	eport are correct and this Replacement conforms to repair or replacement
Type Code Symbol Stamp N/A	
Signed Authorization No. Docket 50-266 Signed Awner or Owner's Designee, Title	Expiration Date N/A Coondinator Date July 31, 19 95
CERTIFICATE O	F INSERVICE INSPECTION
f Hartford, CT Owner's Report during the period May 13, 19 that to the best of my knowledge and belief, the	assued by the National Board of Boiler and Pressure Vessel nsin and employed by HSBII, Co. have inspected the components described in this 1994 to May 9, 1995, and state 1994 owner has performed examinations and taken corrective cordance with the requirements of the ASME Code,
furthermore, neither the Inspector nor his emplo roperty damage or a loss of any kind arising from	for nor his employer makes any warranty, expressed or tive measures described in this Owner's Report. Over shall be liable in any manner for any personal injury of the or connected with this inspection. Commissions 10731, W178, I.N.A
Inspector's Signature	Commissions (C) D)

	Owner Wis	consin Electric P	ower Company		Date April 30,	1995		
	231 W. Mi	chigan Ave. Mily Addres	waukee WI 5320		Sheet1	of _2		
	Plant Poin	t Beach Nuclear I	Plant	_	Unit 1			
	6610 Nucle	ar Road, Two Ri	CONTRACTOR OF THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER OF THE OWNER OW	-	WO 9501560 Repair O	rganization	P.O. No., Job No.	, etc.
	6610 Nucle	ar Road, Two Ri Address			Type Code Syn Authorization N Expiration Date	lo. N/A		
i	(a) Applicab (b) Applicab	ole Edition of Sec	Code19F tion XI Utilized f	or Repairs	Replacement	19 <u>86, n</u>	de Case o addenda	
ne c					7		_	
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
		(C. 1997) 177		Board	The second second	Co. Market	Replaced, or	Code Stamped (Yes
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)

CERTIFICATE OF INSERVICE INSPECTION the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, C2. f Hartford, CT have inspected the components described in this way 1,1995, and state at to the best of my knowledge and belief, the Owner has performed examinations and taken corrective easures described in this Owner's Report in accordance with the requirements of the ASME Code, by Signing this certificate neither the Inspector nor his employer makes any warranty, expressed or applied, concerning the exam nations and corrective measures described in this Owner's Report. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or applied, concerning the exam nations and corrective measures described in this Owner's Report. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or applied, concerning the exam nations and corrective measures described in this Owner's Report. By signing this certificate neither the Inspector nor his employer shall be liable in any manner for any personal injury or operty damage or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I,N,A National Board, State, Province, and Endorsement	Remarks RRM 95-0029	
We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. Sertificate of Authorization No. Docket 50-266 Expiration Date N/A CERTIFICATE OF INSERVICE INSPECTION The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, C2. Hartford, CT have inspected the components described in this water's Report during the period May 13, 1994 at to the best of my knowledge and belief, the Owner has performed examinations and taken corrective easures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or aplied, concerning the examinations and corrective measures described in this Owner's Report. Limbertone, neither the Inspector nor his employer shall be liable in any manner for any personal injury or opperty damege or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I.N.A. National Board, State, Province, and Endorsement	Applicable Ma	nufacturer's Data Reports to be attached
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the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, Co. [Hartford, CT	Signed My TJ Who JS. Owner or Owner's Designee, Title	I coordinator Date July 25, 1995
have inspected the components described in this water's Report during the period May 13, 1994 to May 9, 1995, and state at to the best of my knowledge and belief, the Owner has performed examinations and taken corrective leasures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or applied, concerning the examinations and corrective measures described in this Owner's Report. Perthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of coperty damage or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I, N, A Inspector's Signature National Board, State, Province, and Endorsement	CERTIFICATE	E OF INSERVICE INSPECTION
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Commissions 10731, W178, I.N.A Inspector's Signature Commissions 10731, W178, I.N.A National Board, State, Province, and Endorsement	mplied, concerning the exam nations and cor	rrective measures described in this Owner's Report.
Inspector's Signature Commissions 10731, W178, I.N.A	property damage or a loss of any kind arising	approper shall be liable in any manner for any personal injury og from or connected with this inspection.
Inspector's Signature National Board, State, Province, and Endorsement	John Month	- 1 4
1 /-	Inspector's Signature	
17/9	Date August 2 1995	

1. Owner Wis	sconsin Electric P Name	ower Company	-	Date April 30,	1995		
231 W. Mi	ichigan Ave. Mile Addres	The second secon	01	Sheet1	of _2		
2. Plant Poin	t Beach Nuclear	Plant	Mentione	Unit 1			
6610 Nucle	ear Road, Two Ri Addres	THE RESERVE THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TWIND TWO IS NAMED IN COLUMN TWO IS NAMED IN COLUMN TWO IS NAMED IN	-	WO 9402258 Repair C	rganization	P.O. No., Job No.	, etc.
	ar Road, Two Ri	Name vers, WI 54241		Type Code Syn Authorization N Expiration Date	bol Stam	p_N/A	
Bechtel ((a) Applicab (b) Applicab	n of System <u>Ma</u> Spec 6118-M-185 ble Construction (ble Edition of Sec on of Components	Code19_ tion XI Utilized	for Repairs	or Replacements	19 <u>86, n</u>	Code Case to addenda	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02015	N/A	N/A	N.A	MS-2015	N/A	Replacement	No
Description of	of Work Replace	cage locking dev	rice on MS-2	2015			
Tests Condu	other ☑ IT-90	Pressureps		minal Operating	Pressure		
NOTE: Support of the	plemental sheets i	n form of lists, s ms 1 through 6 c	ketches, or o	drawings may b	e used, pr	rovided (1) size	is 8½ in

9. Remarks RRM 95-0030

	Applicable Manufacturer's Data Reports to be attached
-	
	CERTIFICATE OF COMPLIANCE
We of the rules	ertify that the statements made in the report are correct and this Replacement conforms to of the ASME Code, Section XI.
Type Cod	e Symbol Stamp N/A
Certificate	e of Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>
Signed	Con t Prother ISI wordinator Date July 25, 1995
	Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
the unde	
nspectors	and the State or Province of Wisconsin and employed by HSBII, Co.
1	have increated the commences described to de-
Jwner's R	eport during the period May 13, 1994 to May 9 1995 and state
CHARL SON SAME	best of my knowledge and belief, the Owner has performed examinations and taken corrective described in this Owner's Report in accordance with the requirements of the ASME Code,
ection XI	. ASME Code,
mplied or	ning this certificate neither the Inspector nor his employer makes any warranty, expressed or
urthermo	oncerning the examinations and corrective measures described in this Owner's Report. re, neither the Inspector nor his employer shall be liable in any manner for any personal injury o
roperty da	amage or a loss of any kind arising from or connected with this inspection.
//	1, 1, 1,
182	Inspector's Signature Commissions 10731 W178, I, N, A
. 1	/ State, Frovince, and Endorsement
Date Hu	igust 2 1995

231 W. Michigan Ave. Milwan Address	ikee WI 53201					
		-	Sheet1	_ of _2		
Plant Point Beach Nuclear Pla	nt		Unit 1			
5610 Nuclear Road, Two River	rs, WI 54241		WO 950319			
			Repair	Organiza	tion P.O. No., Jo	b No., etc.
Work Preformed By Wiscons	in Electric Pow Name	er Co.	Type Code Sy			
610 Nuclear Road, Two River			Authorization Expiration Da	1000	A STATE OF THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER.	
Address						
lentification of System Safety	Injection					
a) Applicable Construction Coo	de ANSI B16.3	34 19 88 E	dition, N/A	Addend	la, N/A Coc	ie Case
Applicable Edition of Section	n XI Utilized fo	or Repairs	or Replacemen	nts 19		
dentification of Components R	epaired or Repl	aced and R	teplacement C	ompone	nts	
Name of Name of Component Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00854A N/A	N/A	N/A	SI-854A	N/A	Replacement	No
SI-00854B N/A	N/A	N/A	SI-854B	N/A	Replacement	No
					1 1 4	
Description of Work Replace va	ilve seat and dis	sks on SI-8	54A/B			
ests Conducted: Hydroctatic	") December					
ests Conducted: Hydrostatic [Other 🗹 F	ressureps	i Test To	emp. Operation of the control of the		ure []	
IT-530			errip', management			

(12/82)

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the the rules of the ASME	statements made in the report are correct and this Replacement conforms to Code, Section XI.
Type Code Symbol Star	mp N/A
Signed Long +	Apollus ISI coordinator Date May 2 1995 Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
of Hartford, (3)	or Province of Wisconsin and employed by HSBII, Co. have inspected the components described in this
that to the best of my ki measures described in the	the period May 13, 1994 to May 9, 1995, and state nowledge and belief, the Owner has performed examinations and taken corrective his Owner's Report in accordance with the requirements of the ASME Code,
By signing this certification of the property damage or a lo	the period May 13, 1994 to May 9, 1995, and state nowledge and belief, the Owner has performed examinations and taken corrective his Owner's Report in accordance with the requirements of the ASME Code, difficate neither the Inspector nor his employer makes any warranty, expressed or examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury of sess of any kind arising from or connected with this inspection. Commissions 10731, W178, T.W.A.
By signing this certimplied, concerning the Furthermore, neither the property damage or a lo	the period May 13, 1994 to May 9, 1995, and state nowledge and belief, the Owner has performed examinations and taken corrective his Owner's Report in accordance with the requirements of the ASME Code, afficate neither the Inspector nor his employer makes any warranty, expressed or examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury of sess of any kind arising from or connected with this inspection.

Owner Wis	consin Electric P	ower Company	144	Date April 5, 1	995		***************************************
231 W. Mi	chigan Ave. Mily	waukee WI 53201		Sheet 1	of <u>2</u>		
Plant Poin	Beach Nuclear	Plant		Unit 1			
6610 Nucle	ar Road, Two Ri	THE RESIDENCE AND PROPERTY OF THE PROPERTY OF		WO 926586 Repair O	rganization l	P.O. No., Job No.	, etc.
Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Type Code Sym Authorization N Expiration Date	ibol Stamp	N/A	
(a) Applicab (b) Applicab Identificatio	ole Edition of Sec	Code19Edition XI Utilized for Repaired or Repla	r Repairs	or Replacements	19 <u>86</u> n	Repaired,	ASME Code
Name of Component	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identification	Year Built	or Replacement	Stampe (Yes or No)
	STORES OF A SANDONE COLOR AND STORES AND ASSAULT STREET, SANDONE AND ASSAULT STREET, S	N/A	NUA				
CV-00203	Crosby	N/A	N/A	CV-203	N/A	Replaced	No
CV-00203	Crosby	N/A	N/A	CV-203	N/A	Replaced	No
CV-00203	Crosby	N/A	N/A	CV-203	N/A	Replaced	No
CV-00203	Crosby	N/A	N/A	CV-203	N/A	Replaced	No

(12/82)

9. Remarks RRM 95-0034

	CERTIFICATE OF COMPLIANCE
We certif	fy that the statements made in the report are correct and this Replacement conforms to he ASME Code, Section XI.
Type Code S	ymbol Stamp N/A
Certificate of	Authorization No. Docket 50-266 Expiration Date N/A
Signed	Cm + Protes ISI coordinator Date July 25 19 95
	Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
, the undersi	gned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
inspectors and	d the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , Co.
Inspectors and of Hartford, Owner's Repo	to May 9, 1995 and state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Province of Wisconsin and Employed by HSBII, Co. The state of Pr
of <u>Hartford</u> Owner's Reportant to the bes	to May 9, 1995 st of my knowledge and belief, the Owner has performed examinations and taken corrective
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Inspectors and of Hartford. Owner's Report that to the best measures described Section XI. By signing implied, concertifications.	to May 9, 1995, and state or my knowledge and belief, the Owner has performed examinations and taken corrective cribed in this Owner's Report in accordance with the requirements of the ASME Code, age this certificate neither the Inspector nor his employer makes any warranty, expressed or erning the examinations and corrective measures described in this Owner's Report. The ineither the Inspector nor his employer shall be liable in any manner for any personal injury of age or a loss of any kind arising from or connected with this inspection. Commissions 10731, W178, I,N,A National Board, State, Province, and Endorsement