

1. Owner Wisconsin Electric Power Company, 231 W. Michigan Ave., Milwaukee WI 53201
(Name and Address of Owner)

2. Plant Point Beach Nuclear Plant, 6610 Nuclear Road, Two Rivers, WI 54241
(Name and Address of Plant)

3. Plant Unit 1 4. Owner Certificate of Authorization (if required) Docket 50-266

5. Commercial Service Date 12/21/70 6. National Board Number for Unit N/A

7. Components Inspected

[illegible]

9508150288 950809
PDR ADDCK 05000266
Q PDR

FORM NIS-1 CONTINUED

8. Examination Dates 3/11/95 to 4/19/95 9. Inspection Interval from 5/13/94 to 5/9/95
 10. Applicable Editions of Section XI 1986 Addenda None

11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval.

Refer to attached Inservice Inspection Final Report, Section 2.0.

12. Abstract of Conditions Noted.

Refer to attached Inservice Inspection Final Report, Section 3.0.

13. Abstract of Corrective Measures Recommended and Taken.

Refer to attached Inservice Inspection Final Report, Section 3.0.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable) NRC Docket 50-266 Expiration Date N/A

Date August 4 19 95 Signed Wisc. Electric Power Co. By Craig T. Prother
 Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date August 9 19 95

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

UNIT 1 REFUELING 22
INSERVICE INSPECTION SUMMARY REPORT
FOR
FORM NIS-1

Written by: Craig T. Proctor Date: 8-8-95

Reviewed by: James B. Beaudry Date: 8-9-95

Approved by: Tom Staska Date: 8-9-95

Acronyms

ASME	American Society of Mechanical Engineers
CCW	Component Cooling Water
CR	Condition Report
EBASCO	Raytheon-EBASCO Services Incorporated
IDR	Indication Disposition Report
IN	Information Notice
ISI	Inservice Inspection
LTP	Long Term Plan
MT	Magnetic Particle Examination
MWR	Maintenance Work Request
MR	Modification Request
NDE	Nondestructive Examination
NES	Nuclear Engineering Section
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
P-G	Phillips Getschow
PT	Dye Penetrant Examination
PWA	Professional Welding Associates
QTS	Quality Technical Services
RT	Radiographic Examination

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

RRM	Repair/Replacement/Modification
UT	Ultrasonic Examination
VT	Visual Examination
WE	Wisconsin Electric Power Company

Table of Contents

1.0	INTRODUCTION
2.0	ABSTRACT OF EXAMINATIONS
2.1	Code Cases and Interpretations
2.2	Determination of Scope
2.3	Component/Weld Examinations
2.4	Completed Component/Weld Examinations
2.5	Pressure Tests
2.6	Snubber Surveillance Tests
3.0	ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN
3.1	Component/Weld
3.2	Pressure Tests
3.3	Snubber Surveillance Tests

UNIT 1 REFUELING 22

INSERVICE INSPECTION SUMMARY

1.0 INTRODUCTION

From May 13, 1994 to May 9, 1995, non-destructive examinations of selected components at PBNP Unit 1 were performed. These examinations constitute the second examination of the second period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 22 outage (U1R22) that ran from March 11 to April 19, 1995.

2.0 ABSTRACT OF EXAMINATIONS

2.1 Code Cases and Interpretations

This report and examinations were completed applying the following:

- 2.1.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used as long as size, arrangement, and content are identical.
- 2.1.2 Code Case N-460
- 2.1.3 Code Case N-448

2.2 Determination of Scope

Components and system areas were selected for examination in accordance with the following:

- 2.2.1 PBNP FSAR, Technical Specification Section 15.4.2.B
- 2.2.2 Unit 1 Inservice Inspection Long Term Plan for the Third Inspection Interval
- 2.2.3 NRC IE Bulletin 82-02
- 2.2.4 Requests of PBNP Personnel

2.3 Scope of Component Examinations

Items from the following components and system areas were examined with NDE techniques by WE (QTS), Raytheon-EBASCO, Phillips Getschow (P-G) and Professional Welding Associates (PWA) personnel.

Reactor Vessel

Pressurizer

A Steam Generator

Residual Heat Removal Heat Exchanger

Class 1 and 2 Piping Welds

Class 1, 2, and 3 Pipe Supports

2.4 Completed Component/Weld Examinations

2.4.1 Explanation of ISI Database fields/entries used in NIS-1 report.

<u>CODE or HEADING</u>	<u>DESCRIPTION</u>
EXAM TYPE	The field that defines the requirement or reason that an examination was performed.
86E-03	Examinations performed in accordance with the 1986 Edition, no addenda, of ASME Section XI, for the Third Inspection Interval.
B01-03	Augmented examinations performed on Heavy Load Lifting devices in response to ANSI N14.6.
B02-03	Augmented examinations performed on Reactor Coolant Pump Flywheels (Reg. Guide 1.14).
B03-03	Augmented Examinations performed on the Main Steam Bypass Line Energy Absorbers
B04-03	Augmented Examinations performed on Threaded Fasteners in accordance with IEB 82-02.

- B07-03 Augmented Examination Performed on Steam Generator Feedwater Nozzles in accordance with CR 92-004.
- P19-03 Preservice exam for RRM 94-0082.
- P20-03 Preservice exam for RRM-94-0083.
- P21-03 Preservice exam for RRM 95-0003.
- R15-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P029.
- R16-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P037.
- R17-03 Re-examination after rework for MWR 9504398, reference IDR 95U1-7P013.
- S04-03 Successive Examination required in accordance with IWF-2420(b), reference IDR 7-P-004, Outage 02.
- X01-03 Supplemental Examination for RPV Closure Nut (RPV-NUT-26).
- Ind Typ A description of indications (i.e., N = no indications, R = recordable indications, I = insignificant or non-relevant indications, G = geometry).
- Results Indicates the outcome of a particular exam.
 P = Pass C = Conditionally Accepted
 F = Fail N = No examination performed
- Program Credit Indicates whether ASME Section XI credit (IWX-2410) has been taken for the exam. Augmented or other examinations not performed for an ASME Section XI requirement will be indicated by an N. Examinations completed for additional, successive, or preservice examination requirements will also be indicated by an N even though they were performed for an ASME Section XI requirement.
- 2.4.2 Following are database printouts that summarize the ISI examinations that were performed during the Unit 1 Refueling 21 outage.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

**U1R22 Examinations
(Pages 8-1 through 8-36)**

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION		THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.							
RELIEF	MATERIAL A & B								
=====									
37-04-PS				VT-3	86E-03	03/14/95	95U1-754P066	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1137	2.00	0.000					Y	

37-09-PS				VT-3	86E-03	03/14/95	95U1-754P069	P	I
RIGID SUPPORT									
N/A	ISI-PRI-1137	2.00	0.000					Y	

39-16-PSSB				VT-3	86E-03	03/14/95	95U1-754P062	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1151	2.00	0.000					Y	

40-16-PRA				VT-3	86E-03	03/14/95	95U1-754P059	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1140	2.00	0.000					Y	

40-20-PSS				VT-3	86E-03	03/22/95	95U1-754P074	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1140	2.00	0.000					Y	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IN'D TYP
ITEM	DESCRIPTION									
RELIEF	ISOMETRIC MATERIAL A & B									
=====										
42-10-PSSD RIGID SUPPORT N/A	ISI-PRI-1143	2.00	0.000	VT-3	86E-03	03/13/95	95U1-754P058	P	Y	N
<hr/>										
42-28-PRB RIGID SUPPORT N/A	ISI-PRI-1143	2.00	0.000	VT-3	86E-03	03/13/95	95U1-754P057	P	Y	N
<hr/>										
44-07-PRA RIGID SUPPORT N/A	ISI-PRI-1146	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P067	P	Y	N
<hr/>										
44-09-PRB RIGID SUPPORT N/A	ISI-PRI-1146	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P061	P	Y	N
<hr/>										
44-28-PSSB RIGID SUPPORT N/A	ISI-PRI-1147	2.00	0.000	VT-3	86E-03	03/14/95	95U1-754P060	P	Y	N
<hr/>										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
ITEM	DESCRIPTION	DIA.	THICKNESS	TYPE	DATE	SHEET		CREDIT	TYP
RELIEF	ISOMETRIC MATERIAL A & B								
=====									
45-05-PRA				VT-3	86E-03	03/14/95	95U1-754P071	P	I
RIGID SUPPORT									
N/A	ISI-PRI-1148	2.00	0.000						

45-07-PR				VT-3	86E-03	03/14/95	95U1-754P070	P	I
RIGID SUPPORT									
N/A	ISI-PRI-1148	2.00	0.000						

45-07-PSA				VT-3	86E-03	03/14/95	95U1-754P075	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1148	2.00	0.000						

46-01-PR				VT-3	86E-03	03/13/95	95U1-754P051	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1149	2.00	0.000						

46-08-PR				VT-3	86E-03	03/13/95	95U1-754P050	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1149	2.00	0.000						

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION ITEM	ISOMETRIC MATERIAL A & B									
6H-202 RIGID SUPPORT N/A	ISI-PRI-1247	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P038	P	Y	N
A-08 ANCHOR N/A	ISI-PRI-1138	3.00	0.000	VT-3	86E-03	03/14/95	95U1-754P065	P	Y	N
A-114 ANCHOR N/A	ISI-PRI-1348	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P019	P	Y	N
A-25/M82 ANCHOR N/A	ISI-PRI-1330	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P047	P	Y	N
A/M-82 ANCHOR N/A	ISI-PRI-1332	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P048	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
=====										
AC-08-RHR-1001-10 ELBOW TO PIPE				PT	86E-03	03/06/95	95U1-451P001	P	Y	N
C5.11B ISI-PRI-1225 SS		8.00	0.322	UT	86E-03	03/08/95	95U1-161P008	P	Y	G
=====										
AC-10-AC-1001-12 PIPE TO ELBOW				PT	86E-03	03/16/95	95U1-451P025	P	Y	N
B9.11 ISI-PRI-1122 SS		10.00	1.000	UT	86E-03	03/17/95	95U1-161P002	P	Y	G
=====										
AC-10-RHR-1002-14 PIPE TO ELBOW				PT	86E-03	03/08/95	95U1-451P002	P	Y	N
C5.11B ISI-PRI-1222 SS		10.00	0.365	UT	86E-03	03/09/95	95U1-161P001	P	Y	G
RIGID SUPPORT COVERING WELD, ABLE TO OBTAIN CODE COVERAGE ON EXAMINATIONS.										
=====										
CVC-02-AS-1001-18 COUPLING TO PIPE				PT	86E-03	03/17/95	95U1-451P034	P	Y	N
B9.40 ISI-PRI-1140 SS		2.00	0.344							
ASBESTOS REMOVAL IN PZR SURGE CUBE REQUIRED.										
=====										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
ITEM	DESCRIPTION				TYPE	DATE	SHEET		CREDIT	TYP
RELIEF	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
=====										
CVC-02-LD-1001-38 ELBOW TO PIPE B9.40	ISI-PRI-1147 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P019	P	Y	I

CVC-02-PSI-1001-23 PIPE TO ELBOW B9.40	ISI-PRI-1143 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P005	P	Y	N

CVC-02-PSI-1001-24 ELBOW TO PIPE B9.40	ISI-PRI-1143 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P004	P	Y	N

CVC-02-PSI-1002-03A TEE TO INSERT B9.40	ISI-PRI-1144 SS	2.00	0.344	PT	86E-03	03/14/95	95U1-451P003	P	Y	N

CVC-02-PSI-1002-24 ELBOW TO PIPE B9.40	ISI-PRI-1144 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P023	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
CVC-02-PSI-1002-25 PIPE TO ELBOW B9.40	ISI-PRI-1144 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P024	P	Y	N

CVC-03-CH-1001-12 ELBOW TO PIPE B9.21	ISI-PRI-1138 SS	3.00	0.438	PT	86E-03	03/14/95	95U1-451P006	P	Y	N

CVC-03-CH-1001-14 ELBOW TO PIPE B9.21	ISI-PRI-1138 SS	3.00	0.438	PT	86E-03	03/14/95	95U1-451P007	P	Y	N

EA-EB-2-3 ENERGY ABSORBER ENERGY	ISI-PRI-1405	24.00	0.000	VT-3	B03-03	03/01/95	95U1-754P024	P	N	I

FW-16-FW-1001-17 PIPE TO ELBOW C5.51	ISI-PRI-1245 CC	16.00	0.843	MT UT	86E-03 86E-03	03/21/95 03/21/95	95U1-350P006 95U1-161P007	P P	Y Y	N G

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
FW-16-FW-1001-25 PIPE TO REDUCER C5.51	ISI-PRI-1245 CC	16.00	0.843	MT UT	86E-03 86E-03	03/16/95 03/20/95	95U1-350P005 95U1-161P005	P P	Y Y	N G
<hr/>										
FW-16-FW-1001-26 REDUCER TO NOZZLE EXTENSION C5.51	ISI-PRI-1245 CC	16.00	0.843	MT UT UT	86E-03 86E-03 B07-03	03/16/95 03/20/95 03/20/95	95U1-350P004 95U1-161P004 95U1-161P004	P P P	Y Y N	N G G
<hr/>										
FW-16-FW-1002-17 REDUCER TO NOZZLE EXTENSION C5.51	ISI-PRI-1246 CC	16.00	0.843	MT UT UT	86E-03 86E-03 B07-03	03/16/95 03/20/95 03/20/95	95U1-350P003 95U1-161P006 95U1-161P006	P P P	Y Y N	N G G
<hr/>										
FW-H05 RIGID SUPPORT N/A	ISI-PRI-1245	16.00	0.000	VT-3	86E-03	03/13/95	95U1-754P055	P	Y	N
<hr/>										
FW-H08 RIGID SUPPORT N/A	ISI-PRI-1244	16.00	0.000	VT-3	86E-03	03/13/95	95U1-754P056	P	Y	N
<hr/>										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION		THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.							
RELIEF	MATERIAL A & B								
=====									
H-03A				VT-3	86E-03	03/10/95	95U1-754P042	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1347	24.00	0.000					Y	

H-111				VT-3	86E-03	02/28/95	94U1-754P020	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1348	6.00	0.000					Y	

H-17				VT-3	86E-03	02/28/95	95U1-754P027	P	R
RIGID SUPPORT				VT-3	R17-03	04/17/95	95U1-754P082	P	N
N/A	ISI-PRI-1323	6.00	0.000					N	

H-200				VT-3	86E-03	03/14/95	95U1-754P064	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1136	3.00	0.000					Y	

H-206C				VT-3	86E-03	03/28/95	95U1-754P077	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1223	10.00	0.000					Y	

H-208				VT-3	86E-03	03/28/95	95U1-754P078	P	N
RIGID SUPPORT									
N/A	ISI-PRI-1222	10.00	0.000					Y	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION		METHOD		EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
ITEM	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS						
=====									
H-25 RIGID SUPPORT N/A	ISI-PRI-1322	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P015	P	Y N
H-28 RIGID SUPPORT N/A	ISI-PRI-1322	3.00	0.000	VT-3 VT-3	R15-03 S04-03	01/06/95 02/28/95	95U1-754P008 95U1-754P014	P P	N N N N
H-33 ANCHOR N/A	ISI-PRI-1334	4.00	0.000	VT-3	86E-03	02/28/95	95U1-754P013	P	Y N
H-33A RIGID SUPPORT N/A	ISI-PRI-1324	24.00	0.000	VT-3	86E-03	03/10/95	95U1-754P039	P	Y N
H-37 RIGID SUPPORT N/A	ISI-PRI-1324	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P012	P	Y N
H-38 RIGID SUPPORT N/A	ISI-PRI-1324	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P025	P	Y I

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B									
ITEM RELIEF										
=====										
H-41 RIGID SUPPORT N/A	ISI-PRI-1325	8.00	0.000	VT-3	86E-03	02/28/95	95U1-754P017	P	Y	N
H-55 RIGID SUPPORT N/A	ISI-PRI-1333	6.00	0.000	VT-3	86E-03	02/28/95	95U1-754P016	P	Y	N
H-77 RIGID SUPPORT N/A	ISI-PRI-1328	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P031	P	Y	N
H-81 RIGID SUPPORT N/A	ISI-PRI-1327	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P036	P	Y	N
H-85 RIGID SUPPORT N/A	ISI-PRI-1326	14.00	0.000	VT-3	86E-03	03/02/95	95U1-754P035	P	Y	N
H-87 RIGID SUPPORT N/A	ISI-PRI-1326	14.00	0.000	VT-3	86E-03	02/28/95	95U1-754P021	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
ITEM	MATERIAL A & B									
RELIEF										
H-88				VT-3	86E-03	02/28/95	94U1-754P022	P	Y	N
RIGID SUPPORT										
N/A	ISI-PRI-1326	14.00	0.000							
H-96				VT-3	86E-03	02/28/95	95U1-754P023	P	Y	N
RIGID SUPPORT										
N/A	ISI-PRI-1328	8.00	0.000							
HB				VT-3	86E-03	03/10/95	95U1-754P041	P	Y	I
RIGID SUPPORT										
N/A	ISI-PRI-1320	16.00	0.000							
HB-04B				VT-3	86E-03	03/13/95	95U1-754P045	P	Y	N
RIGID SUPPORT										
N/A	ISI-PRI-1329	8.00	0.000							
HE				VT-3	86E-03	03/10/95	95U1-754P040	P	Y	I
RIGID SUPPORT										
N/A	ISI-PRI-1321	16.00	0.000							
HS-01				VT-3	86E-03	03/13/95	95U1-754P044	P	Y	I
SNUBBER										
N/A	ISI-PRI-1261	30.00	0.000							
COMPONENT RENAMED AS A RESULT OF CR 93-430. OLD COMPNO HS-R8.										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
HS-03				VT-3	86E-03	03/13/95	95U1-754P049	P	Y	N
SNUBBER										
N/A	ISI-PRI-1262	30.00	0.000							
COMPONENT RENAMED AS A RESULT OF CR 93-430. OLD COMPNO MS-R1.										
=====										
MS-30-MS-1001-11				MT	86E-03	03/22/95	95U1-350P010	P	Y	N
ELBOW TO PIPE				UT	86E-03	03/22/95	95U1-161P009	P	Y	I
C5.51	ISI-PRI-1240	30.00	0.908							
	CC									
=====										
MS-30-MS-1001-11LD				MT	86E-03	03/22/95	95U1-350P012	P	Y	N
DOWNSTREAM LONG WELD				UT	86E-03	03/22/95	95U1-161P009	P	Y	N
C5.52	ISI-PRI-1240	30.00	0.908							
RR-1-16	CC									
=====										
MS-30-MS-1001-11LUO				MT	86E-03	03/22/95	95U1-350P011	P	Y	N
OUTSIDE UPSTREAM LONG WELD				UT	86E-03	03/22/95	95U1-161P009	P	Y	N
C5.52	ISI-PRI-1240	30.00	0.908							
RR-1-16	CC									
=====										
MS-30-MS-1002-07				MT	86E-03	03/28/95	95U1-350P023	P	Y	N
ELBOW TO PIPE				UT	86E-03	03/28/95	95U1-161P012	P	Y	G
C5.51	ISI-PRI-1262	30.00	0.908							
	CC									
=====										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	MATERIAL A & B									
RELIEF										
=====										
MS-30-MS-1002-07LD				MT	86E-03	03/28/95	95U1-350P024	P	Y	N
DOWNSTREAM LONG WELD				UT	86E-03	03/28/95	95U1-161P016	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908							
RR-1-16	CC									

MS-30-MS-1002-07LUO				MT	86E-03	03/28/95	95U1-350P026	P	Y	N
OUTSIDE UPSTREAM LONG WELD				UT	86E-03	03/28/95	95U1-161P017	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908							
RR-1-16	CC									

MS-30-MS-1002-08				MT	86E-03	03/28/95	95U1-350P019	P	Y	N
PIPE TO ELBOW				UT	86E-03	03/28/95	95U1-161P011	P	Y	G
C5.51	ISI-PRI-1262	30.00	0.908							
	CC									

MS-30-MS-1002-08LDO				MT	86E-03	03/28/95	95U1-350P021	P	Y	N
OUTSIDE DOWNSTREAM LONG WELD				UT	86E-03	03/28/95	95U1-161P014	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908							
RR-1-16	CC									

MS-30-MS-1002-08LU				MT	86E-03	03/28/95	95U1-350P022	P	Y	N
UPSTREAM LONG WELD				UT	86E-03	03/28/95	95U1-161P013	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908							
RR-1-16	CC									

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION			DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION ITEM	ISOMETRIC RELIEF	MATERIAL A & B									
=====											
MS-30-MSR-1001-02-BC 8-IN BRANCH CONN C5.81	ISI-PRI-1242 CC	8.00	0.000	MT	86E-03	03/21/95	95U1-350P007	P	Y	N	
<hr/>											
MS-31-MS-1001-01 NOZZLE TO ELBOW C5.51	ISI-PRI-1261 CC	31.00	1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P009 95U1-161P010	P P	Y Y	N G	
<hr/>											
MS-31-MS-1001-01LDI INSIDE DOWNSTREAM LONG WELD C5.52	ISI-PRI-1261 CC	31.00	1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P014 95U1-161P010	P P	Y Y	N G	
RR-1-16											
<hr/>											
MS-31-MS-1001-01LDO OUTSIDE DOWNSTREAM LONG WELD C5.52	ISI-PRI-1261 CC	31.00	1.500	MT UT	86E-03 86E-03	03/22/95 03/23/95	95U1-350P013 95U1-161P010	P P	Y Y	N G	
RR-1-16											
<hr/>											
MS-65 ANCHOR N/A	ISI-PRI-1241	30.00	0.000	VT-3	86E-03	03/27/95	95U1-754P076	P	Y	N	
<hr/>											

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION ITEM ISOMETRIC RELIEF MATERIAL A & B		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
=====										
PSR-003-3 RIGID SUPPORT N/A	ISI-PRI-1337	10.00	0.000	VT-3	86E-03	02/28/95	95U1-754P011	P	Y	I
PSR-003-3A RIGID SUPPORT N/A	ISI-PRI-1338	10.00	0.000	VT-3	86E-03	02/28/95	95U1-754P009	P	Y	N
PSR-005-3 RIGID SUPPORT N/A	ISI-PRI-1337	10.00	0.000	VT-3	86E-03	04/03/95	95U1-754P080	P	Y	N
PSR-013-3 RIGID SUPPORT N/A	ISI-PRI-1336	10.00	0.000	VT-3	86E-03	04/03/95	95U1-754P079	P	Y	N
PZR-CWELD-1-A UPPER HEAD TO UPPER SHELL (0-120) B2.11	ISI-PRI-1105 CC	96.00	5.000	UT	86E-03	03/22/95	95U1-163P004	P	Y	N
PZR-CWELD-1-B UPPER HEAD TO UPPER SHELL (120-240) B2.11	ISI-PRI-1105 CC	0.00	0.000	UT	86E-03	03/22/95	95U1-163P004	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC RELIEF MATERIAL A & B									
ITEM										
=====										
PZR-SKIRT-B COMPONENT SUPPORT N/A	ISI-PRI-1105	0.00	0.000	VT-3	86E-03	03/22/95	95U1-754P072	P	Y	N
<hr/>										
R-205 RIGID SUPPORT N/A	ISI-PRI-1330	8.00	0.000	VT-3	86E-03	03/13/95	95U1-754P046	P	Y	N
<hr/>										
R-92A RIGID SUPPORT N/A	ISI-PRI-1133	3.00	0.000	VT-3	86E-03	03/22/95	95U1-754P073	P	Y	N
<hr/>										
RC-02-BP-1001-03 PIPE TO ELBOW B9.40	ISI-PRI-1136 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P011	P	Y	N
<hr/>										
RC-02-BP-1001-16 ELBOW TO PIPE B9.40	ISI-PRI-1136 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P013	P	Y	N
<hr/>										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION			METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC	DIA. THICKNESS							
ITEM RELIEF	MATERIAL A & B								
=====									
RC-02-BP-1002-23 PIPE TO ELBOW B9.40	ISI-PRI-1136 SS	2.00 0.344	PT	86E-03	03/16/95	95U1-451P014	P	Y	N
RC-02-BP-1003-01 CROSS TO PIPE B9.40	ISI-PRI-1137 SS	2.00 0.344	PT	86E-03	03/17/95	95U1-451P030	P	Y	N
RC-02-BP-1004-D ELBOW TO PIPE B9.40	ISI-PRI-1137 SS	2.00 0.344	PT	86E-03	03/17/95	95U1-451P029	P	Y	N
RC-02-DR-1002-01 BRANCH CONN TO PIPE B9.40	ISI-PRI-1148 SS	2.00 0.344	PT	86E-03	03/16/95	95U1-451P026	P	Y	N
RC-02-DR-1002-02 PIPE TO ELBOW B9.40	ISI-PRI-1148 SS	2.00 0.344	PT	86E-03	03/16/95	95U1-451P021	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
RC-02-DR-1002-02B PIPE TO ELBOW B9.40	ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P020	P	Y	N

RC-02-DR-1002-08 PIPE TO ELBOW B9.40	ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P015	P	Y	N

RC-02-DR-1002-10 PIPE TO ELBOW B9.40	ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P016	P	Y	N

RC-02-DR-1002-11B COUPLING TO PIPE B9.40	ISI-PRI-1148 SS	2.00	0.344	PT	86E-03	03/16/95	95U1-451P017	P	Y	N

RC-02-LD-1001-06A TEE TO INSERT B9.40	ISI-PRI-1146 SS	2.00	0.344	PT	86E-03	03/17/95	95U1-451P036	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
RC-03-BP-1001-08				PT	86E-03	03/16/95	95U1-451P012	P	Y	N
PIPE TO ELBOW										
B9.21	ISI-PRI-1136 SS	3.00	0.438							

RC-03-PS-1002-10				PT	86E-03	03/17/95	95U1-451P035	P	Y	N
ELBOW TO PIPE										
B9.21	ISI-PRI-1134 SS	3.00	0.438							

RC-03-PS-1002-12				PT	86E-03	03/17/95	95U1-451P033	P	Y	N
ELBOW TO PIPE										
B9.21	ISI-PRI-1134 SS	3.00	0.438							

RC-06-SI-1003-01				PT	86E-03	03/16/95	95U1-451P018	P	Y	N
BRANCH CONN TO PIPE				UT	86E-03	03/17/95	95U1-161P003	P	Y	G
B9.11	ISI-PRI-1120 SS	6.00	0.562							

RC-34-MRCL-AI-03				PT	86E-03	03/15/95	95U1-451P008	P	Y	N
ELBOW TO A S/G INLET NOZZLE				UT	86E-03	03/16/95	95U1-167P002	P	N	G
B5.13Q	ISI-PRI-1120 SS	34.00	3.000							

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
ITEM	DESCRIPTION	DIA.	THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
RELIEF	ISOMETRIC MATERIAL A & B									
=====										
RC-34-MRCL-BI-02				PT	86E-03	03/17/95	95U1-451P031	P	Y	N
PIPE TO ELBOW				UT	86E-03	03/17/95	95U1-167P004	P	N	G
B9.11	ISI-PRI-1121	34.00	3.000							
	SS									
ALIGNMENT PUNCH MARKS IN BASE METAL ADJACENT TO WELD. Code limited exam because of geometrical configuration of pipe and elbow. Obtained coverage of 78% from elbow side and 69% from pipe side. Cannot get two beam coverage from one side because of cast stainless steel characteristics.										
RC-34-MRCL-BI-03				PT	86E-03	03/17/95	95U1-451P032	P	Y	N
ELBOW TO B S/G INLET NOZZLE				UT	86E-03	03/17/95	95U1-167P003	P	N	G
B5.130	ISI-PRI-1121	34.00	3.000							
	SS									
Code limited examination because of nozzle and pipe configuration. Able to obtain 28% coverage from nozzle side and 33.5% from the elbow side. Unable to obtain two beam coverage from one side because of cast stainless steel characteristics.										
ALIGNMENT PUNCH MARKS IN BASE METAL, ADJACENT TO WELD.										
RC-36-MRCL-AII-03				PT	86E-03	03/15/95	95U1-451P010	P	Y	N
PIPE TO ELBOW				UT	86E-03	03/16/95	95U1-167P001	P	N	G
B9.11	ISI-PRI-1120	36.00	3.000							
	SS									
Limited examination due to configuration of piping and elbow. Coverage obtained was 100% from the pipe side and 86.2% from the elbow side. Unable to get two beam coverage from one side because of cast stainless steel.										
RC-36-MRCL-AII-DR-BC				PT	86E-03	03/15/95	95U1-451P009	P	Y	N
2-IN BRANCH CONN										
B9.32	ISI-PRI-1120	36.00	3.000							
	SS									

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
ITEM	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
=====										
RCP-B-FLYWHEEL				UT	B02-03	03/30/95	95U1-150P001	P	N	N
PUMP FLYWHEEL				VT-1	B02-03	03/30/95	95U1-750P005	P	N	N
FLYWHL	ISI-PRI-1404	0.00	0.000	UT	B02-03	03/30/95	95U1-150P002	P	N	N

RCP-B-FLYWHEEL-BORE				PT	B02-03	03/30/95	94U1-450P002	P	N	N
PUMP FLYWHEEL				VT-1	B02-03	03/30/95	95U1-750P007	P	N	N
BORE	ISI-PRI-1404	0.00	0.000							

RCP-B-FLYWHEEL-KEYWAY				VT-1	B02-03	03/30/95	95U1-750P006	P	N	N
PUMP FLYWHEEL				PT	B02-03	03/30/95	95U1-450P001	P	N	N
KEYWAY	ISI-PRI-1404	0.00	0.000							

RCP-B-SLBLT-01 THRU 18				VT-1	86E-03	03/22/95	95U1-750P002	P	N	N
RCP #1 SEAL BOLTING				MT	B04-03	03/22/95	95U1-353P003	P	N	N
B7.60	ISI-PRI-1110	0.00	0.000							

RCP-LR-02				MT	B01-03	03/13/95	95U1-350P001	P	N	N
LIFT RIG SPREADER ASSY WELD										
RCPMTR	ISI-PRI-1403	0.00	0.000							

RHR-B-1				UT	86E-03	03/07/95	95U1-166P002	P	Y	G
SHELL TO HEAD										
C1.20	ISI-PRI-1204	0.00	0.000							
CC										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION		THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.							
RELIEF	MATERIAL A & B								
=====									
RHR-B-2				UT	86E-03	03/07/95	95U1-166P001	P	Y
SHELL TO FLANGE									G
C1.10	ISI-PRI-1204	0.00	0.000						
	CC								
RPV-HFLANGE-B				MT	86E-03	03/24/95	95U1-350P015	P	Y
HEAD TO FLANGE (AZ. 120-240)				UT	86E-03	03/24/95	95U1-163P005	P	I
B1.40	ISI-PRI-1102	157.25	5.750						N
	CC								
RPV-HLR-02				MT	B01-03	03/24/95	95U1-350P016	P	N
CLEVIS PLATE TO LEG WELD									N
RPVHEA	ISI-PRI-1401	0.00	0.000						
RPV-HLR-05				MT	B01-03	03/24/95	95U1-350P017	P	N
RING GIRD-SUPPORT LUG WELD									N
RPVHEA	ISI-PRI-1401	0.00	0.000						
RPV-HLR-08				MT	B01-03	03/16/95	95U1-350P002	P	N
SIDE LUG-SLING ASSY LINK WELD									N
RPVHEA	ISI-PRI-1401	0.00	0.000						
RPV-INTERIOR				VT-3	86E-03	03/18/95	95U1-755P001	P	Y
VESSEL INTERIOR SURFACES									N
B13.10	ISI-PRI-1101	132.00	0.000						

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION				TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS						
RELIEF	MATERIAL A & B								
=====									
RPV-NUT-17				MT	86E-03	03/28/95	95U1-350P051	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

RPV-NUT-18				MT	86E-03	03/29/95	95U1-350P052	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

RPV-NUT-19				MT	86E-03	03/29/95	95U1-350P055	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

RPV-NUT-20				MT	86E-03	03/30/95	95U1-350P057	P	I
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

RPV-NUT-21				MT	86E-03	03/28/95	95U1-350P050	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

RPV-NUT-22				MT	86E-03	03/29/95	95U1-350P054	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875						

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION				TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS						
RELIEF	MATERIAL A & B								
=====									
RPV-NUT-23				MT	86E-03	03/29/95	95U1-350P053	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875					Y	

RPV-NUT-24				MT	86E-03	03/30/95	95U1-350P056	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875					Y	

RPV-NUT-25				MT	86E-03	03/27/95	95U1-350P044	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875					Y	

RPV-NUT-26				MT	86E-03	03/27/95	95U1-350P047	P	N
CLOSURE NUT				VT-1	X01-03	03/27/95	95U1-750P013	P	I
B6.10	ISI-PRI-1103	8.50	7.875					N	

RPV-NUT-27				MT	86E-03	03/27/95	95U1-350P046	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875					Y	

RPV-NUT-28				MT	86E-03	03/28/95	95U1-350P048	P	N
CLOSURE NUT									
B6.10	ISI-PRI-1103	8.50	7.875					Y	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
RPV-NUT-29 CLOSURE NUT B6.10	ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P045	P	Y	N

RPV-NUT-30 CLOSURE NUT B6.10	ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P042	P	Y	N

RPV-NUT-31 CLOSURE NUT B6.10	ISI-PRI-1103	8.50	7.875	MT	86E-03	03/27/95	95U1-350P043	P	Y	N

RPV-NUT-32 CLOSURE NUT B6.10	ISI-PRI-1103	8.50	7.875	MT	86E-03	03/28/95	95U1-350P049	P	Y	N

RPV-STUD-17 CLOSURE STUD B6.30	ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/28/95 03/18/95	95U1-350P036 95U1-160P001	P P	Y Y	N N

RPV-STUD-18 CLOSURE STUD B6.30	ISI-PRI-1103 C	6.00	56.625	MT UT	86E-03 86E-03	03/29/95 03/20/95	95U1-350P037 95U1-160P002	P P	Y Y	N N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
ITEM	ISOMETRIC	DIA.	THICKNESS	TYPE	DATE	SHEET		CREDIT	TYP
RELIEF	MATERIAL A & B								
=====									
RPV-STUD-19				MT	86E-03	03/29/95	95U1-350P039	P	Y
CLOSURE STUD				UT	86E-03	03/20/95	95U1-160P003	P	N
B6.30	ISI-PRI-1103	6.00	56.625					Y	N
	C								
RPV-STUD-20				MT	86E-03	03/30/95	95U1-350P058	P	Y
CLOSURE STUD				UT	86E-03	03/20/95	95U1-160P004	P	N
B6.30	ISI-PRI-1103	6.00	56.625					Y	N
	C								
RPV-STUD-21				MT	86E-03	03/28/95	95U1-350P035	P	Y
CLOSURE STUD				UT	86E-03	03/20/95	95U1-160P005	P	N
B6.30	ISI-PRI-1103	6.00	56.625					Y	N
	C								
RPV-STUD-22				MT	86E-03	03/29/95	95U1-350P038	P	Y
CLOSURE STUD				UT	86E-03	03/20/95	95U1-160P006	P	N
B6.30	ISI-PRI-1103	6.00	56.625					Y	N
	C								
RPV-STUD-23				MT	86E-03	03/29/95	95U1-350P040	P	Y
CLOSURE STUD				UT	86E-03	03/20/95	95U1-160P007	P	I
B6.30	ISI-PRI-1103	6.00	56.625					Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
RELIEF										
=====										
RPV-STUD-24				MT	86E-03	03/30/95	95U1-350P041	P	Y	I
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P008	P	Y	I
B6.30	ISI-PRI-1103	6.00	56.625							
	C									

RPV-STUD-25				MT	86E-03	03/27/95	95U1-350P029	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P009	P	Y	I
B6.30	ISI-PRI-1103	6.00	56.625							
	C									

RPV-STUD-26				MT	86E-03	03/27/95	95U1-350P032	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P010	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									

RPV-STUD-27				MT	86E-03	03/27/95	95U1-350P031	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P011	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									

RPV-STUD-28				MT	86E-03	03/28/95	95U1-350P033	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P012	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
=====										
RPV-STUD-29				MT	86E-03	03/27/95	95U1-350P030	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P013	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									
=====										
RPV-STUD-30				MT	86E-03	03/27/95	95U1-350P027	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P014	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									
=====										
RPV-STUD-31				MT	86E-03	03/27/95	95U1-350P028	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P015	P	Y	N
B6.30	ISI-PRI-1103	6.00	56.625							
	C									
=====										
RPV-STUD-32				MT	86E-03	03/28/95	95U1-350P034	P	Y	N
CLOSURE STUD				UT	86E-03	03/21/95	95U1-160P016	P	Y	I
B6.30	ISI-PRI-1103	6.00	56.625							
	C									
=====										
RPV-WASH-17				VT-1	86E-03	03/28/95	95U1-750P033	P	Y	N
CLOSURE WASHER										
B6.50	ISI-PRI-1103	9.00	3.000							
	C									
=====										

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	RELIEF MATERIAL A & B									
=====										
RPV-WASH-18 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P034	P	Y	N

RPV-WASH-19 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P037	P	Y	N

RPV-WASH-20 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/30/95	95U1-750P039	P	Y	N

RPV-WASH-21 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P032	P	Y	N

RPV-WASH-22 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P036	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
ITEM	ISOMETRIC RELIEF MATERIAL A & B									
=====										
RPV-WASH-23 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/29/95	95U1-750P035	P	Y	N

RPV-WASH-24 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/30/95	95U1-750P038	P	Y	N

RPV-WASH-25 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P026	P	Y	N

RPV-WASH-26 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P029	P	Y	N

RPV-WASH-27 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P028	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B									
ITEM										
RELIEF										
=====										
RPV-WASH-28 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P030	P	Y	N
RPV-WASH-29 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P027	P	Y	N
RPV-WASH-30 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P024	P	Y	N
RPV-WASH-31 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/27/95	95U1-750P025	P	Y	N
RPV-WASH-32 CLOSURE WASHER B6.50	ISI-PRI-1103 C	9.00	3.000	VT-1	86E-03	03/28/95	95U1-750P031	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		METHOD		EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION		THICKNESS		TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.							
RELIEF	MATERIAL A & B								
=====									
SG-A-1				UT	86E-03	03/16/95	95U1-163P001	P	Y
TUBESHEET TO STUB BARREL									G
C1.30	ISI-PRI-1201	0.00	0.000						
	CC								
SG-A-2				UT	86E-03	03/16/95	95U1-163P002	P	Y
SHELL TO STUB BARREL CIRCUM WELD									N
C1.10	ISI-PRI-1201	0.00	0.000						
	CC								
SG-A-LH-1-B				UT	86E-03	03/16/95	95U1-163P003	P	Y
LOWER HEAD TO TUBE SHEET (120-240)									G
B2.40	ISI-PRI-1106	0.00	0.000						
	CC								
SG-B-MWAY-INLET-BLT-01 THRU 16				VT-1	86E-03	03/25/95	95U1-750P003	P	Y
MANWAY BOLTING									N
B7.30	ISI-PRI-1202	0.00	0.000						
SG-B-MWAY-OUTLET-BLT-01 THRU 16				VT-1	86E-03	03/25/95	95U1-750P004	P	Y
MANWAY BOLTING									N
B7.30	ISI-PRI-1202	0.00	0.000						

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION		DIA.	THICKNESS	METHOD	EXAM TYPE	EXAM DATE	EXAM DATA SHEET	RESULTS	PROGRAM CREDIT	IND TYP
COMPONENT DESCRIPTION	ISOMETRIC									
ITEM	MATERIAL A & B									
RELIEF										
=====										
SI-15 RIGID SUPPORT N/A	ISI-PRI-1255	4.00	0.000	VT-3	86E-03	02/28/95	94U1-754P018	P	Y	N
SI-18 RIGID SUPPORT N/A	ISI-PRI-1254	4.00	0.000	VT-3	86E-03	03/01/95	95U1-754P029	P	Y	N
SI-30 ANCHOR N/A	ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/13/95	95U1-754P054	P	Y	N
SI-32 RIGID SUPPORT N/A	ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/13/95	95U1-754P053	P	Y	N
SI-33 RIGID SUPPORT N/A	ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/13/95	95U1-754P052	P	Y	N
SI-43 RIGID SUPPORT N/A	ISI-PRI-1254	4.00	0.000	VT-3	86E-03	03/01/95	95U1-754P028	P	Y	N

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
SI-51				VT-3	86E-03	02/28/95	95U1-754P026	P	Y	I
RIGID SUPPORT										
N/A	ISI-PRI-1252	4.00	0.000							

SI-54				VT-3	86E-03	03/01/95	95U1-754P032	P	Y	I
RIGID SUPPORT										
N/A	ISI-PRI-1252	4.00	0.000							

SI-55				VT-3	P19-03	12/12/94	95U1-754P002	P	N	N
RIGID SUPPORT				VT-3	86E-03	03/01/95	95U1-754P030	P	Y	I
N/A	ISI-PRI-1252	4.00	0.000	VT-3	R16-03	04/17/95	95U1-754P083	P	N	N

SI-63				VT-3	86E-03	03/14/95	95U1-754P063	P	Y	N
RIGID SUPPORT										
N/A	ISI-PRI-1252	4.00	0.000							

SI-75				VT-3	86E-03	02/28/95	95U1-754P010	P	Y	N
RIGID SUPPORT										
N/A	ISI-PRI-1258	2.00	0.000							

SI-84				VT-3	86E-03	03/10/95	95U1-754P043	P	Y	I
RIGID SUPPORT										
N/A	ISI-PRI-1259	2.00	0.000							

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date 12/21/70

COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
SIS-02-SI-1002-07				PT	86E-03	03/16/95	95U1-451P027	P	Y	N
PIPE TO ELBOW										
B9.40	ISI-PRI-1149	2.00	0.344							

SIS-02-SI-1002-08				PT	86E-03	03/16/95	95U1-451P028	P	Y	N
ELBOW TO PIPE										
B9.40	ISI-PRI-1149	2.00	0.344							
	SS									

2.5 Pressure Tests

2.5.1 ASME Section XI Pressure Tests

Following are pressure tests that have been conducted as part of the pressure test program at PBNP since the last refueling outage.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Pressure Tests

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Service Water System inside Containment (Unit 1).

SYSTEM: Service Water
TEST DOCUMENTS: IT-1080, Part 1
COMPLETION DATE: March 11, 1995

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Component Cooling Water Piping and Components Inside Containment (Unit 1).

SYSTEM: Component Cooling Water
TEST DOCUMENTS: IT-1020, Part 1
COMPLETION DATE: March 11, 1995

TEST DESCRIPTION: System Leakage Test of Class 1 Components Following Refueling Outage (Unit 1).

SYSTEM: Reactor Coolant
TEST DOCUMENTS: IT-230
COMPLETION DATE: April 14, 1995

2.6 Snubber Surveillance Tests

2.6.1 ASME Section XI Snubber Surveillance Tests

Following are snubber inservice tests that have been conducted for snubbers less than 50 kips as part of the snubber surveillance test program at PBNP since the last refueling outage.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Snubber Surveillance Tests

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

TEST DESCRIPTION: Snubber Inservice Test for Snubbers Less than 50 kips (Unit 1)

SNUBBER HS-2501R-43
TEST DOCUMENTS: MWR 9411991
COMPLETION DATE: April 4, 1995

3.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN

3.1 Component/Weld

Nondestructive examinations were performed by QTS, Raytheon-EBASCO, and PWA personnel. The nondestructive examinations utilized VT, PT, MT, RT, and UT techniques. All the examinations were performed in accordance with written procedures that conform to the applicable sections of the ASME Boiler and Pressure Vessel Code. The following is a summary of the recordable indications found during the examinations and evaluated by PBNP personnel.

95U1-7P001, Class 3 Rigid Support, PSR-003-3

Datasheet 95U1-754P011, Drawing No. ISI-PRI-1337

Indication: Foreign object (screw) lodged between pipe and support

Disposition: Work order to remove screw

This support was previously examined in the second 10 year interval with no reportable indications. The foreign object probably came from maintenance work in the overhead area. No damage to the support or pipe was caused by the presence of the screw. A work order was written to remove the screw.

95U1-7P002, Class 2 Rigid Support, SI-54

Datasheet 95U1-754P032, Drawing No. ISI-PRI-1252

Indication: Incomplete thread engagement on clevis bolt

Disposition: Accept as is

This condition does not violate the acceptance criteria of IWF-3410. Evaluation revealed that this support was previously inspected in response to CR 91-094 with no indications recorded. This type of discrepancy was not required to be recorded during the previous inspection. The nut is tight with no evidence of loosening. This meets the design requirements for this type of nut/bolt application. The component is operable, no additional or successive examinations are required.

95U1-7P003, Class 3 Rigid Support, HE

Datasheet 95U1-754P040, Drawing ISI-PRI-1321

Indication: Blistered paint and general corrosion

Disposition: Accept as is, work order submitted for painting and preservation

The condition does not violate the acceptance criteria of IWF-3410. This support was previously examined during U1R13 with no recordable indications. This indication probably did not exist at that time. The indication was evaluated as non-relevant in accordance with IWF-3410(b)(5). No additional or successive

examinations are required. A work order was submitted to include the support into the Service Water painting and preservation program.

95U1-7P004, Class 3 piping support, HB

Datasheet 95U1-754P041, Drawing ISI-PRI-1320

Indication: Blistered paint and general corrosion, cracked grout on corner of base pad.

Disposition: Accept as is

The condition does not violate the acceptance criteria of IWF-3410. This support was previously examined during U1R13 with no recordable indications. This indication probably did not exist at that time. The general corrosion/blistered paint indication was evaluated as non-relevant in accordance with IWF-3410(b)(5). The crack in grout at the corner of the base pad does not affect the load bearing capability of the base pad. The nature of the crack is such that it had to occur from an external source and is not inservice related. No additional or successive examinations are required. A work order was submitted to include the support into the Service Water painting and preservation program.

95U1-7P005, Non-Class Energy Absorber, EA-EB-2-3

Datasheet 95U1-754P024, Drawing ISI-PRI-1405

Indication: Incomplete thread engagement on clevis bolt

Disposition: Accept as is

The energy absorber is not an ASME Section XI required examination. It is an augmented examination. The nut is tight with no evidence of loosening. This meets the design requirements for this type of nut/bolt application. No additional actions are required.

95U1-7P006, Class 3 Rigid Support, H-38

Datasheet 95U1-754P025, Drawing ISI-PRI-1324

Indication: Nuts loose on clevis hanger

Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recordable at this time. The clevis bolt has painted threads which prevent any movement of the nut. The design requirements are that the threads be modified such that the nut is prevented from coming off. The current configuration meets this design requirement. Therefore the indication is considered non-relevant per IWF-3410(b)(6). No additional or successive examinations are required.

95U1-7P007, Class 1 Rigid Support, 45-05-PRA
Datasheet 95U1-754P071, Drawing ISI-PRI-1148
Indication: Crack in paint, may extend into concrete
Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. Further evaluation of the indication reveals that the cracking does not extend into the concrete and is only paint cracking. This is considered a non-relevant indication. No additional or successive examinations are required.

95U1-7P008, Reactor Vessel Head to Flange (Az. 120-240), RPV-HFLANGE-B
Datasheet 95U1-350P015, Drawing ISI-PRI-1102
Indication: 1/8" linear indication in flange base material
Disposition: Accept as is

Examination of this weld was performed during the second interval with no recordable indications. The previous datasheets indicated forging scale in the region of this indication. The forging scale was removed for this examination. The forging scale would have masked this indication. Evaluation of this indication in accordance with the requirements of IWB-3510 was performed. The indication meets the acceptance criteria of ASME Section XI. No additional or successive examinations are required.

95U1-7P009, Class 2 Snubber, HS-01
Datasheet 95U1-754P044, Drawing ISI-PRI-1261
Indication: Incomplete thread engagement
Disposition: Accept as is

This snubber was previously examined during U1R13 and was reported no recordable indications. This type of indication would not have been recordable at that time. The nut is tight and the incomplete thread engagement is not as a result of inservice degradation. There is sufficient thread engagement on this and the remaining studs such that the strength of the bolted connection is more than adequate for the design of the snubber. No additional or successive examinations are required.

95U1-7P010, Class 1 Rigid Support, 37-09-PS
Datasheet 95U1-754P069, Drawing ISI-PRI-1137
Indication: I-beam cut and rewelded. New weld not full length of the I-beam
Disposition: Accept as is

This support was not previously examined as this support was added to the long term plan as a result of the third ten year program upgrade. The indication in question is

a fabrication related and is not as a result of inservice degradation. This weld was previously evaluated as acceptable. No additional or successive examinations are required.

95U1-7P011, Class 2 Rigid Support, SI-55
Datasheet 95U1-754P030, Drawing ISI-PRI-1252
Indication: Rod not supporting pipe
Disposition: Adjust rod to provide support for the pipe.

This support was previously examined in response to CR 91-094. It was reported no recordable indications. This indication probably did not exist at this time. The adjacent support was removed for a modification (MR 94-037). This probably caused a shift in the pipe in this region which caused the pipe support to loosen. All hardware on the support was tight indicating that nothing came loose from inservice degradation mechanisms. A work order was submitted to tighten the eye-bolt on the support so that the component was adequately supporting the pipe. No additional or successive examinations are required.

95U1-7P012, Class 1 Rigid Support, 45-07-PR
Datasheet 95U1-754P070, Drawing ISI-PRI-1148
Indication: Elongated bolt holes and missing washer on wall plate
Disposition: Accept as is

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recordable at this time. The indication is fabrication related and is not an inservice related degradation. None of the support items have loosened. The elongated hole was a result of the installation. There is no design requirement for washers to be present. No additional or successive examinations are required.

95U1-7P013, Class 3 Rigid Support, H-17
Datasheet 95U1-754P027, Drawing ISI-PRI-1323
Indication: Loosened lock nuts
Disposition: Tighten lock nuts

This support was previously examined during U1R13 with no recordable indications. This indication would not have been recorded at this time. The locknuts are not tight, but cannot move because of the presence of painted threads. The loosened nuts does not affect the operability or function of the support. A work order was submitted to tighten the nuts. The loose nuts are not as a result of inservice degradation. No additional or successive examinations are required.

95U1-7P014, Class 1 Closure Stud, RPV-STUD-23
Datasheet 95U1-350P040, Drawing ISI-PRI-1103
Indication: Two (2) 0.5" linear indications
Disposition: Accept as is

This stud was previously examined during U1R15. Because of the nature of the indication (stringer, slag-like appearance) the techniques used may have been different enough not to identify this indication or required that it be recordable. The indication meets the acceptance criteria of IWB-3515.1(b). Therefore, no additional or successive examinations are required.

95U1-7P015, Class 1 Closure Stud, RPV-STUD-24
Datasheet 95U1-350P041, Drawing ISI-PRI-1103
Indication: 0.70" linear indication
Disposition: Accept as is

This stud was previously examined during U1R12. Because of the nature of the indication (stringer, slag-like appearance) the techniques used may have been different enough not to identify this indication or required that it be recordable. The indication meets the acceptance criteria of IWB-3515.1(b). Therefore, no additional or successive examinations are required.

95U1-7P016, Class 1 Closure Nut, RPV-NUT-26
Datasheet 95U1-750P013, Drawing ISI-PRI-1103
Indication: Flattened threads in one region
Disposition: Accept as is

This nut was previously examined in the second ten year interval with no recordable indications. This indication may not have existed at the time. This indication was documented with a VT-1 examination which is not required by the ASME Code. The visual examination was performed to document a condition noted during the required surface examination. The surface examination was satisfactory with no recordable indications. The flattening of the threads probably occurred as a result of handling during maintenance. The condition does not affect the operability or strength of the nuts therefore, no corrective actions are required. No additional or successive examinations are required.

3.2 Pressure Tests

The following is a summary of recordable indications that required corrective actions:

IT-230, RC-00513A, RTD Manifold Flow Indicator Isolation

Heavy dry white boric at packing/packing gland bolting. Boric acid was cleaned and packing adjusted under WO 9504399. Packing was not actively leaking during time of pressure test. No ASME Code corrective actions required.

3.3 Snubber Surveillance Tests

Tests were acceptable, no corrective actions required.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

UNIT 1 REFUELING 22
REPAIR/REPLACEMENT SUMMARY REPORT
FOR
FORM NIS-2

Written by: Went + Proter Date: 8-8-95
Reviewed by: James B. Brondy Date: 8-9-95
Approved by: W Staska Date: 8-9-95

Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
MR	Modification Request
MT	Magnetic Particle Examination
MWR	Maintenance Work Request
NDE	Nondestructive Examination
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
PT	Dye Penetrant Examination
RT	Radiographic Examination
RRM	Repair/Replacement/Modification
UT	Ultrasonic Examination
VT	Visual Examination
WE	Wisconsin Electric Power Company
WO	Work Order

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Table of Contents

- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

UNIT 1 REFUELING 22

REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From May 13, 1994 to May 9, 1995, repairs and replacements were performed on items at PBNP Unit 1. These repairs and replacements were completed in the second examination of the second period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 22 outage (U1R22) that ran from March 11, 1995 to April 19, 1995.

2.0 CODE CASES AND INTERPRETATIONS

This report utilized the following Code Cases and Interpretations:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.

3.0 ABSTRACT OF REPAIR/REPLACEMENT

- 3.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 94-0039, MWR 9402137, MR 94-096

COMPONENT: RC-00558

CLASS: 1

DESCRIPTION: Replace RC-558

RC-558 was removed from the system and replaced with a straight section of pipe for maintenance reasons (also see RRM 95-0003).

RRM 94-0081, MR 94-037

COMPONENT: Miscellaneous supports

CLASS: 2

DESCRIPTION: Reinforce/shim supports in accordance with MR 94-037

Pipe supports 1H-200, 1-S464, 2-H202, 4-S2 and 2-H51A were modified by adding shims and reinforcement in accordance with MR 94-037 in response to IE Bulletin 79-14 walkdowns.

RRM 94-0082, MR 94-037

COMPONENT: Pipe supports 1-H1A, 2-H15 and 2-H8

CLASS: 2

DESCRIPTION: Modify supports in accordance with MR 94-037

The spring support on Pipe support 1-H1A was removed and the lateral restraint on pipe supports 2-H15 and 2-H8 were removed in accordance with MR 94-037 in response to IE Bulletin 79-14 walkdowns.

RRM 94-0083, MR 94-037

COMPONENT: Miscellaneous pipe supports

CLASS: 2

DESCRIPTION: Modify pipe supports in accordance with MR 94-037

Pipe Supports 3-S845, 2-S845, 1-H3, 1-H1, 3-2H1, and 2-2H1 were modified in accordance with MR 94-037 in response to IE Bulletin 79-14. Modifications were made to upgrade supports to meet piping design requirements.

RRM 94-0086, WO 9500089

COMPONENT: HX-001A

CLASS: 2

DESCRIPTION: Repair steam cut in handhole

Steam leak developed at Steam Generator handhole gasket. Machined gasket flange and installed new gasket design.

RRM 95-0003, MWR 9411833, MR 94-096

COMPONENT: RC-503, RC-541, RC-598 and RC-599

CLASS: 1

DESCRIPTION: Remove valves from system and replace with welded connections

Removed valves RC-503, RC-541, RC-598 and RC-599 from the RCS and replaced with welded connections for maintenance reasons (also see RRM 94-0039).

RRM 95-0010, MWR's 9500299 & 9500300

COMPONENT: PS AC-152N-4-AC9 and PS AC-152N-4-R157

CLASS: 2

DESCRIPTION: Modify piping supports

Pipe supports modified as part of the IE Bulletin 79-14 program.

RRM 95-0011, MWR 9500475

COMPONENT: P-116

CLASS: 2

DESCRIPTION: Replace support head on P-116

The support head on the boric acid recirculation pump (P-116) was replaced due to corrosion from

boric acid leaks. Boric acid leaks were corrected.

RRM 95-0012, WO 9402926

COMPONENT: HX-003B

CLASS: 2

DESCRIPTION: Replaced end bell stud

Replaced end bell stud on Non-regenerative heat exchanger (HX-003B) due to boric acid corrosion.

RRM 95-0014, WO 893697

COMPONENT: P-004A

CLASS: 2

DESCRIPTION: Replaced pump, studs and nuts

Replaced boric acid transfer pump (P-004A) due to damage. In addition, replaced the studs and nuts associated with this pump installation

RRM 95-0015, WO 892905

COMPONENT: P-004A/B

CLASS: 2

DESCRIPTION: Rebuild spare pump for stock

Spare boric acid transfer pump rebuilt.

RRM 95-0016, WO 9407493

COMPONENT: P-002B

CLASS 2

DESCRIPTION: Replace stuffing box on charging pump

Pump had excessive seat leakage and required stuffing box replacement. Stuffing box considered a pressure retaining component. Inservice leak test performed but not properly documented on correct form. This non-conformance is documented on Condition Report 95-0395.

RRM 95-0019, WO 9502834

COMPONENT: HX-003B

CLASS: 2

DESCRIPTION: Replace studs/nuts on end bell

Replaced 14 studs and corresponding nuts because of corrosion damage. Source of corrosion corrected. Inservice leak test performed but not properly documented. This non-conformance is documented on Condition Report 95-0395.

RRM 95-0020, WO 9411648

COMPONENT: PS AC-152N-5-SBH-27

CLASS: 2

DESCRIPTION: Install new support

New support installed on Component Cooling water (CCW) piping as part of a seismic upgrade of

the CCW system inside containment.

RRM 95-0021, WO 9411648

COMPONENT: PS AC-152N-SBH-11 and PS AC-152N-SBH-45

CLASS: 2

DESCRIPTION: Remove piping supports from the system.

Remove two supports from the Component Cooling water (CCW) piping as part of a seismic upgrade of the CCW system inside containment.

RRM 95-0022, WO 9503140

COMPONENT: CV-00110C

CLASS: 2

DESCRIPTION: Replace pneumatic operator with manual operator

Replaced pneumatic operator on valve CV-110C with a manual operator until a replacement pneumatic operator could be installed (also see RRM 95-0026).

RRM 95-0026, WO 9503186

COMPONENT: CV-00110C

CLASS: 2

DESCRIPTION: Replace operator with new pneumatic operator.

Installed pneumatic operator on valve CV-110C to return it to original design configuration.

RRM 95-0028, WO's 9403457 & 9503286

COMPONENT: RC-00431C

CLASS: 1

DESCRIPTION: Replace trim assembly and yoke to bonnet bolts

Replaced trim assembly and yoke to bonnet bolts on RC-00431C because of valve leak by.

RRM 95-0029, WO 9501560

COMPONENT: MS-2016

CLASS: 2

DESCRIPTION: Replace cage locking device

Replaced cage locking device on MS-2016. New cage locking device is installed by welding to valve body.

RRM 95-0030, WO 9402258

COMPONENT: MS-2015

CLASS: 2

DESCRIPTION: Replace cage locking device

Replaced cage locking device on MS-2015. New cage locking device is installed by welding to valve body.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

RRM 95-0032, WO's 9503190 and 9503191

COMPONENT: SI-00854A and SI-00854B

CLASS: 2

DESCRIPTION: Replace seat and disk

Installed new seat and disks in valves SI-00854A/B because of seat leakage in valves.

RRM 95-0034, WO 926586

COMPONENT: CV-00203

CLASS: 2

DESCRIPTION: Replace relief valve with spare due to leakage

Replaced letdown orifice relief valve CV-00203 with spare.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MR 94-096
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips-Getschow Type Code Symbol Stamp N/A
Name
2860 Glenmore road, Green Bay, WI 54311 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Reactor Coolant
5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N-7 Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00503	N/A	N/A	N/A	RC-503	N/A	Replacement	No
RC-00541	N/A	N/A	N/A	RC-541	N/A	Replacement	No
RC-00598	N/A	N/A	N/A	RC-598	N/A	Replacement	No
RC-00599	N/A	N/A	N/A	RC-599	N/A	Replacement	No
RC-00558	N/A	N/A	N/A	RC-558	N/A	Replacement	No

7. Description of Work Remove RCS A&B Loop drain valves and RC-558
8. Tests Conducted: Hydrostatic ☒* Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F
Surface exam PT

* - in accordance with plant Technical Specifications

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0003, 94-0039

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Chris H. Roth, ISI Coordinator Date July 24, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John H. Roth Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date Jul 31 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January 12, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MR 94-037
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips-Getschow Type Code Symbol Stamp N/A
Name
2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Component Cooling Water
Bechtel Spec M-78
5. (a) Applicable Construction Code AISC 6th Edition 19 N/A Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1H-200	N/A	N/A	N/A	N/A	N/A	Replacement	No
1-S464	N/A	N/A	N/A	N/A	N/A	Replacement	No
2-H202	N/A	N/A	N/A	N/A	N/A	Replacement	No
4-S2	N/A	N/A	N/A	N/A	N/A	Replacement	No
2-H51A	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Reinforce/shim supports in accordance with MR 94-037
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
 Creep ☒ Pressure _____ psi Test Temp. _____ °F
 Visual

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks 94-0081

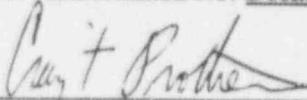
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed

ISI Coordinator

Date

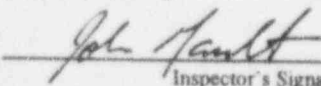
May 1719 95

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.



Inspector's Signature

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date May 26 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date December 12, 1994
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MR 94-037
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips-Gettschow Type Code Symbol Stamp N/A
Name
2860 Glenmore road, Green Bay, WI 54311 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Safety Injection
Bechtel Spec M-80
5. (a) Applicable Construction Code AISC 6th Ed. 19 N/A Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1-H1A	N/A	N/A	N/A	1H-01A	N/A	Replacement	No
2-H15	N/A	N/A	N/A	SI-55	N/A	Replacement	No
2-H8	N/A	N/A	N/A	SI-47	N/A	Replacement	No

7. Description of Work Remove spring support on 1-H1A and remove lateral restraint on 2-H15 and 2-H8
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
VT-3 (All supports)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0082

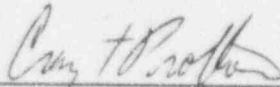
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed



ISI Coordinator

Date

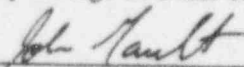
May 16, 19 95

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.



Inspector's Signature

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date

May 2619 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date December 13, 1994
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MR 94-037
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips-Getchow Type Code Symbol Stamp N/A
Name
2860 Glenmore road, Green Bay, WI 54311 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Safety Injection
Bechtel Spec M-80
5. (a) Applicable Construction Code AISC 6th Ed. 19 N/A Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
3-S845	N/A	N/A	N/A	SI-41	N/A	Replacement	No
2-S845	N/A	N/A	N/A	SI-23	N/A	Replacement	No
1-H3	N/A	N/A	N/A	1H-03A	N/A	Replacement	No
1-H1	N/A	N/A	N/A	1H-01B	N/A	Replacement	No
3-2H1	N/A	N/A	N/A	2H-01D	N/A	Replacement	No
2-2H1	N/A	N/A	N/A	2H-01E	N/A	Replacement	No

7. Description of Work Modify supports in accordance with Mod Request 94-037 (IEB 79-14 program)
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
VT-3 (All supports)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0083

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Craig T. Probst ISI Coordinator Date May 16, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date May 26 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Joint Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9500089
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Main Steam
5. (a) Applicable Construction Code ASME III 19 77 Edition, W78 Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 _____
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001A	Westinghouse	N/A	16A6079-1	N/A	1983	Repair	Yes

7. Description of Work Repair steam leak on handhole.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F
IT-230

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0086

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed

Chris + Brother IST CoordinatorDate August 7, 1995

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John T. Smith
Inspector's SignatureCommissions 10731, W178, I, N, A
National Board, State, Province, and EndorsementsDate August 7 1995

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 7, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 /O 9500299, 9500300
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Component Cooling Water
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS AC-152N-4-AC9	N/A	N/A	N/A	AC9	N/A	Replacement	No
PS AC-152N-4-R157	N/A	N/A	N/A	R157	N/A	Replacement	No

7. Description of Work Modification of piping supports AC9 and R157
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
Visual

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0010

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Craig T. Prothero ISI Coordinator Date Aug. 2, 19 95
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John T. Smith Commissions 10731, W178, I.N.A.
 Inspector's Signature National Board, State, Province, and Endorsements

Date August 3 1995

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 17, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWR 95/00475
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control System
5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-116	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replace support head on pump P-116
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0011

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Craig + Prother ISI COORDINATOR Date July 27, 19 95
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date August 1 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9402926
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
West. E-Spec 676228 Rev. 0
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-003B	Sentry	N/A	0338	U010596	1968	Replacement	Yes

7. Description of Work Replaced end bell stud on non-regenerative heat exchanger
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0012

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed

Gray T. P. Brothers ISI Coordinator
Owner or Owner's Designee, Title

Date

August 3, 19 95

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith
Inspector's SignatureCommissions 10731, W178, I, N, A
National Board, State, Province, and EndorsementsDate August 7 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 17, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 893697
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
Westinghouse Spec 676372
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-004A	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replaced P-004A.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
IT-17

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0014

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed

Ray T. Prothro
Owner or Owner's Designee, TitleISI coordinatorDate July 31, 1995

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault
Inspector's SignatureCommissions 10731, W178, I.N.A
National Board, State, Province, and EndorsementsDate August 2, 1995

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 28, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 892905
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-004A/B	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Rebuilt spare pump for P-004A/B
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
None Required

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0015

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Craig Prother ISI coordinator Date July 31, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I, N.A.
Inspector's Signature National Board, State, Province, and Endorsements

Date August 2 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 24, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9407493
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
Westinghouse Spec. 676370
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-002B	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replaced stuffing box on charging pump P-2C
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
IT-21

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0016, Condition Report 95-0395 written on improper documentation of pressure test
Applicable Manufacturer's Data Reports to be attached

results

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed

[Signature]

ISI Coordinator

Date

August 8, 19 95

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's Signature

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date

August 8, 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9502834
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
West. Spec 676228
5. (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-003B	N/A	N/A	NB0338	U010596	N/A	Replacement	Yes

7. Description of Work Replaced 14 studs on endbell at non-regenerative heat exchanger.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0019, Condition Report 95-0395 written on improper documentation of pressure test
Applicable Manufacturer's Data Reports to be attached

results

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date August 8, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, A, A
Inspector's Signature National Board, State, Province, and Endorsements

Date August 8 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9411648
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Component Cooling Water
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AC-152N-4-SBH-11	N/A	N/A	N/A	N/A	N/A	Replacement (Removed)	No
AC-152N-4-SBH-45	N/A	N/A	N/A	N/A	N/A	Replacement (Removed)	No
AC-152N-5-SBH-27	N/A	N/A	N/A	N/A	N/A	Replacement (Added)	No

7. Description of Work Remove two supports and install new support on component cooling water piping.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
None

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0020, 95-0021

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Craig T. Prother ISI Coordinator Date August 3, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements

Date August 7, 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date March 28, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9503186, 9503140
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
West. E-Spec 676270, 676281
5. (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00110C	N/A	N/A	N/A	CV-110C	N/A	Replacement	No

7. Description of Work Replaced valve bonnet and operator for CV-110C.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0022, 95-0026

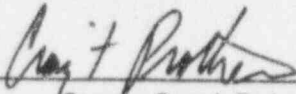
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed

ISI Coordinator

Date

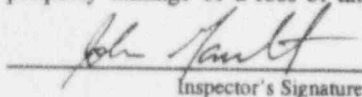
July 31, 19 95

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date

August 1, 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9403457, 9503286
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Reactor Coolant
West. Spec E676270
5. (a) Applicable Construction Code 19 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00431C	N/A	N/A	N/A	RC-431C	N/A	Replacement	No

7. Description of Work Replace trim assembly and yoke to bonnet bolts on RC-431C
8. Tests Conducted: Hydrostatic ☒* Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure psi Test Temp. °F
* - in accordance with plant Technical Specifications

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0028

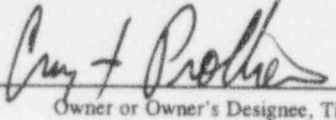
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed



Owner or Owner's Designee, Title

ISI Coordinator

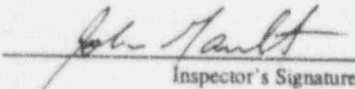
Date

July 31, 19 95

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.



Inspector's Signature

Commissions 10731, W178, I.N.A

National Board, State, Province, and Endorsements

Date

August 1, 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 30, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9501560
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Main Steam
Bechtel Spec 6118-M-185
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-2016	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Grind off and replace new cage locking device for valve trim
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
IT-90

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0029

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed [Signature] ISI coordinator Date July 25, 19 95
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date August 2 19 95

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 30, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9402258
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Main Steam
Bechtel Spec 6118-M-185
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02015	N/A	N/A	N.A	MS-2015	N/A	Replacement	No

7. Description of Work Replace cage locking device on MS-2015
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. °F
IT-90

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0030

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Guy + Prother ISI coordinator Date July 25, 1995
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements
Date August 2, 1995

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date March 28, 1995
Name
- 231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9503191, 9503190
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Safety Injection
5. (a) Applicable Construction Code ANSI B16.34 19 88 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 _____
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00854A	N/A	N/A	N/A	SI-854A	N/A	Replacement	No
SI-00854B	N/A	N/A	N/A	SI-854B	N/A	Replacement	No

7. Description of Work Replace valve seat and disks on SI-854A/B
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
 Other ☒ Pressure _____ psi Test Temp. _____ °F
 IT-530

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0032

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-266Expiration Date N/A

Signed Ray F. Prother ISI coordinator Date August 2, 19 95
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I.N.A.
 Inspector's Signature National Board, State, Province, and Endorsements

Date August 2 1995

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 5, 1995
Name
231 W. Michigan Ave. Milwaukee WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 926586
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Chemical and Volume Control
West. E-Spec 676257
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 19 86, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00203	Crosby	N/A	N/A	CV-203	N/A	Replaced	No

7. Description of Work Replace CV-203 with spare relief valve
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 95-0034

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed

Any + Prother

ISI coordinator

Date _____

July

25

19 95

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 13, 1994 to May 9, 1995, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature

Inspector's Signature _____

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date _____

August 2 1995