| MEMO ROUTE SLIP Form AEC-93 (Rev. May 14, 1947) AECM 0240 | | See me about this. Note and return. | For concurr For signature. | For action. |
|--|----------------------------|-------------------------------------|----------------------------|-------------------------|
| (Name and unit) (Name and unit) (Name and unit) (Name and unit) | DATE 2 | are two | o pieces o | 1 1 0 |
| Return to RHR ASAP. | INITIALS REFE DATE 2/23/71 | to me. | no. 1 is | Co justifica |
| | INITIALS | 6 tendo | no - prepar | ed by Test- res DRS- |
| PHONE NO. (Name and unit) Battergelber B305190213 PDR ADOCK DATE | 710319 05000250 PDR | minutes | of Task & | Jord meeting |

USE OTHER SIDE FOR ADDITIONAL REMARKS

GPO: 1968 0-294-619

BASIS FOR TENDON REMOVAL AND INSPECTION

- A. The type and extent of damage inflicted on the tendon system and the limited insitu accessibility of the wires require a "proof" inspection to produce a high level of confidence. In-service inspection can supplement an effective QA program, but not replace it.
- D. It is Compliance's position that a minimum of six tendons be removed.
 - 1. Four selected tendons be removed before the concrete surface is hydro cleaned for the following reasons:
 - (a) To compare the actual number of damaged wires with the number reported by the insitu inspection.
 - (b) To determine the quantity of debris which got into the tendor sheaths.
 - (c) To determine how deeply the debris penetrated into the wire bundle.
 - (d) To qualitatively determine the quantity of water which may be present in the sheathing because of drill water or rain water infiltration.
 - (e) To see whether rusting or pitting of the wires has taken place.
 - Two tendons be removed after the dome surface has been hadro cleaned by a 5000 psi spray.

- (a) To determine if a significent quantity of water has been trapped in the sheathing.
- (b) To determine if a significant quantity of grease has been washed off the wires.
- (c) To determine if partial grease blockage has occurred in the sheaths.
- (d) To determine if the hydro spray has washed the fine chips of concrete into the wire bundles.