

DEC 2 1969

D. J. Skovholt, Assistant Director for Reactor Operations  
Division of Reactor Licensing

ROCHESTER GAS & ELECTRIC CORPORATION - R. E. GINNA

50-244

Enclosed for your information is a copy of an internal Westinghouse report concerning a metallurgical analysis of cracked head cladding on steam generator 1B at the subject facility. The cladding cracks were detected by licensee personnel during a planned preclosure inspection of the primary coolant system. Details concerning this problem were provided in CO Report No. 244/69-18 and a TWX report that was enclosed with my memorandum to R. S. Boyd dated September 29, 1969. We received a copy of this report informally because our metallurgical engineer participated in an investigation of metallurgical data and welding quality control records at the Westinghouse Heat Transfer Division on October 24, 1969.

Based on the reported information and the results of our investigations, we have concluded that Westinghouse has adequately evaluated the nature and extent of the cracking and that the mode of cracking does not affect the structural integrity of the channel head. Unless you have further questions regarding this matter, we consider the problem resolved.

J. P. O'Reilly, Chief  
Reactor Inspection and  
Enforcement Branch  
Division of Compliance

Enclosure:

Westinghouse rpt as stated

cc w/enclosure:

R. S. Boyd, DRL

D. Knuth, DRL

R. J. Schemel, DRL

H. R. Denton, CO w/o encl

N. C. Moseley, CO: I w/o encl

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SURNAME ▶	FJNolan:mlc	JPO'Reilly				
DATE ▶	11/28/69	11/28/69				