Westinghouse Electric Corporation ATTN: Mr. W. H. Britton, Manager Columbia Plant Nuclear Fuel Division Drawer R Columbia, SC 29250

Gentlemen:

SUBJECT: REPORT NO. 70-1151/83-24

This refers to the routine safety inspection conducted by Mr. G. N. Huffman of this office on October 24-27, 1983, of activities authorized by NRC License No. SNM-1107 for the Westinghouse Nuclear Fuel Division. Our preliminary findings were discussed with Mr. M. D'Amore, Operations Manager, at the conclusion of the inspection.

Areas examined during the inspection and our findings are discussed in the enclosed inspection report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspectors.

During the inspection, it was found that certain activities under your license appear to violate NRC requirements. This item and references to pertinent requirements are listed in the Notice of Violation enclosed herewith as Appendix A. Elements to be included in your response are delineated in Appendix A.

In accordance with 10 CFR 2.790(a), a copy of this letter, its enclosure, and your reply will be placed in NRC's Public Document Room upon completion of our evaluation of the reply. If you wish to withhold information contained in the inspection report, please notify this office by telephone and include a written application, to withhold information contained therein, in your response. Such application must be consistent with the requirements of 2.790(b)(1).

The responses directed by this letter and the enclosures are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

Should you have any questions concerning this letter, we will be glad to discuss them with you.

Sincerely,

8401050355 831227 PDR ADOCK 07001151 C PDR

J. Philip Stohr, Director Division of Emergency Preparedness and Materials Safety Programs

Enclosure: Appendix A, Notice of Violation

Original signed by George Jenkins

bcc w/encl: Document Control Desk State of South Carolina L. I. Cobb, IE/HQ R. G. Page, NMSS/HQ

bcc w/o encl: License Fee Management Branch

GNHuffman:cdg

GRJenkins on DMCollins 11/16/83 11/16/83

GACGryell 11/14/83 EJMcAlpine JPStonr 11/17/83 11/17/83