

SCS/ACB

February 28, 1995

Wisconsin Electric Power Company  
ATTN: Mr. Robert Link  
Vice President  
Nuclear Power  
231 West Michigan Street - P379  
Milwaukee, WI 53201

Dear Mr. Link:

This refers to the routine safety inspection conducted by Messrs. T. Kobetz, A. McMurtray, and others of this office, from December 21, 1994, through February 6, 1995, of activities at the Point Beach Nuclear Plant, Units 1 and 2. Our findings were discussed with Mr. G. J. Maxfield and members of his staff at the conclusion of the inspection.

Areas examined during the inspection are identified in the report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations.

Overall, operation of both units remained good during this inspection. However, certain of your activities appeared to be in violation of NRC requirements as specified in the enclosed Notice. First, while using dedicated operators to initiate containment isolation of valves 1/2 RC-508, in lieu of automatic action per plant design, the duty shift supervisors (DSSs) failed to provide the operators with written instructions for valve operation as required by procedure. This issue is of concern because for several weeks prior to this problem occurring, NRC inspectors discussed deficiencies in these procedures with plant staff and management, and how they could lead to such a problem. With regard to this violation, you are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. In the second matter, an NRC inspector was able to enter, unchallenged, the new Emergency Diesel Generator (EDG) building (vital area) through a ventilation grate removed for installation of the generator on EDG G03, even though a security guard was posted. This was contrary to the Security Plan which requires openings in a vital area barrier be protected so that the integrity of the barrier is not decreased. With regard to this violation, our inspection showed that steps had been taken to correct the violation and to prevent recurrence. Consequently, no reply to this violation is required and we have no further questions regarding this matter.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosures and your response to this letter will be placed in the NRC Public Document Room.

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We will gladly discuss any questions you have concerning this inspection.  
Your cooperation with us is appreciated.

Sincerely,

*Original Signed by M. J. Farber*

M. J. Farber, Chief  
Reactor Projects Section 3A

Docket No. 50-266  
Docket No. 50-301

Enclosure: Inspection Reports  
No. 50-266/94025(DRP);  
No. 50-301/94025(DRP)

cc w/encl: G. J. Maxfield, Plant Manager  
Virgil Kanable, Chief  
Boiler Section  
Cheryl L. Parrino, Chairman,  
Wisconsin Public Service  
Commission  
State Liaison Officer

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