

CONSUMERS POWER COMPANY
MIDLAND ENERGY CENTER

50-329
50-330

Transmittal No: CSC- 7358

Date: February 22, 1984

To: Stone & Webster
P O Box 1963
Midland, MI 48640


Attached Is: ☐ Partial Response To
☒ Complete Response To
☐ For Your Information
☐ Other

PRINCIPAL STAFF	
RA	DRP
D/RA	DE
A/RA	DRISH
RC	DRMA
PAO	SCS
SGA	ML
ENF	File

orig 13

Description:

Meeting Note, Report No. 29 - The arc strike issue has been resolved per SCN 14001 to specification C-304, copy attached.

NIR Signature: 

cc: JGKeppler, NRC Region III w/a
JHarrison, NRC Region III w/a
RJCook, NRC Site w/a
RAWells, MPQAD w/a
BHPeck, MEC w/a
NIREichel, MEC w/a
DDJohnson, MEC w/a

0402290155 840222
PDR ADDCK 05000329
S PDR

FEB 27 1984

I 801

Bechtel Power Corporation

Post Office Box 2167
Midland, Michigan 48640
February 21, 1984



Consumers Power Company
P.O. Box 1963
Midland, Michigan 48640

Attention: D. L. Quamme
Site Manager

Midland Plant Units 1 & 2
Bechtel Job 7220
STONE & WEBSTER MEETING REPORT
22-NCR C-00708
BCCC-9048

Dear Mr. Quamme:

This is Construction's final response to NCR C-00708 (Arc Strike).

SCN 14001 to Specification C-304 (attached) has been issued providing retroactive inspection criteria clarification.

Based on the retroactive clarification NCR C-00708 has been voided by MPQAD-QC, therefore, this issue is closed.

Very truly yours,

G. A. Hierzer
G. A. Hierzer
Site Manager

GAH
GAH/JER/ajd

Attachment: Spec. C-304

Written Response Requested: No

SCN NO. 14001

DATE 2/8/84

Page 1 of 2

SPECIFICATION CHANGE NOTICE

- A. SPECIFICATION NO. 7220-C-304(Q) REV. 14 DATE 1/27/84
- B. SPECIFICATION TITLE FIELD FABRICATION, REPAIR AND ERECTION OF STRUCT. STEEL AND MISC. METAL
- C. CHANGE REQUESTED BY: ☐ CLIENT ☒ ENGINEERING ☒ FIELD ☐ VENDOR/CONTRACTOR
- D. CHANGE PREPARED BY STEVE WUTHRICH DATE 2/8/84
- E. DESCRIPTION OF CHANGE

REVISED AS SHOWN ON THE FOLLOWING PAGE

UNCONTROLLED

NOT TO BE USED
FOR CONSTRUCTION

RECEIVED

FEB 09 1984

BECHTEL POWER CORP.

JOB 7220
REF. 240362 LKAO

- F. REASON FOR CHANGE

CLARIFICATION AND ADDITION
OF REQUIREMENTS

- G. EFFECTIVITY OF CHANGE

RETROACTIVE

- H. INSTRUCTIONS REGARDING USED MATERIAL/EQUIPMENT

NA

Incorporates the following
change documents:

NA

7220-492 3/83

- I. APPROVAL SIGNATURES

<u>[Signature]</u> PROJECT ENGINEER	<u>2/8/84</u> DATE	<u>Steve Wuthrich</u> ORIGINATOR	<u>2/8/84</u> DATE
<u>[Signature]</u> GROUP SUPERVISOR	<u>2/8/84</u> DATE	<u>Mr. Smith FOR P.C. HOLLAC</u> PROJECT QUALITY ENGINEER	<u>2/8/84</u> DATE
<u>Mike Malle</u> CHECKER	<u>2/8/84</u> DATE	<u>James V. Voigt</u> PROJECT QUALITY ASSURANCE ENGINEER	<u>2/8/84</u> DATE

- J. INCORPORATED IN SPEC.

REV

GROUP SUPERVISOR

DATE

6.3.9 Arc strikes are acceptable, providing the craters do not contain cracks as determined by visual examination. Weld metal or metallic inclusions located in the arc strike crater do not require removal to facilitate visual examination.

6.3.6 Butt welds shall be slightly convex, of uniform height, and shall be full penetration unless otherwise shown. Weld reinforcement for butt welds shall not exceed $\frac{3}{16}$ inch.

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