Georgia Power Company 40 Inverness Center Parkwai Post Office Box 1295 Birmingham, Alabama 35201 Telephone 205 877-7122

C. K. McCoy Vice President, Nuclear Vogtle Project

February 27, 1995



the southern electric system

LCV-0440-B

Docket Nos. 50-425

TAC No. M90962

U. S. Nuclear Regulatory Commission ATTO Document Control Desk Wasnington, D. C. 20555

Gentlemen:

VOGTLE ELECTRIC GENERATING PLANT MISAPPLICATION OF REQUIREMENT DURING REPAIR OF STEAM GENERATOR MANWAY COVER AND REQUEST FOR RELIEF

The enclosed table contains the information discussed on the above subject during a telephone conversation with the NRC staff on February 23, 1995.

Should you have any additional questions, please inquire.

Sincerely,

C. K. McCov

CKM/JAB/gmb

Enclosure

cc: Georgia Power Company
Mr. J. B. Beasley, Jr.
Mr. M. Sheibani
NORMS

U. S. Nuclear Regulatory Commission
Mr. S. D. Ebneter, Regional Administrator
Mr. D. S. Hood, Licensing Project Manager, NRR

Mr. B. R. Bonser, Senior Resident Inspector, Vogtle

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ENCLOSURE

		Temper Bead Weld Repair	Examination Requirements	
	ASME Boiler and Pressure Vessel Code Section XI			
	1983 Base Code	1989 Base Code	1989 Addenda	1990 Addenda
NDE Require- ments	IWB-4324 MT each layer and UT, PT, and (if practical) RT after 48 hours	IWA-4514 Same Exam Requirements as in 1983 IWB-4320	No change from 1989 base code	IWA-4513.2 MT each layer or Volumetric and Surface exams after 48 hours
Hydro Test Require- ments	IWA-4400(c) Hydro required because repair was done per IWB-4320	IWA-4700 Same Exam Requirements as in 1983 Base Code	IWA-4700 Hydro Requirement dropped	IWA-4700 No hydro Required
	1983 Base Code	1989 Base Code	1989 Addenda	1991 Addenda*
ASME Section III Require- ments	NB-4622.9(a) Before repair - MT or PT NB-4622.9(e) Completed weld examined by UT and (MT or PT) after 48 hours.	NB-4622.9(a) Before repair - MT or PT NB-4622.9(d) Second layer examined by MT Completed weld MT or PT after 48 hours. In addition, all repairs shall be UT'd	NB-4622.9(a) Before repair - MT or PT NB-4622.9(d) Second layer examined by MT or PT Completed weld MT or PT after 48 hours. In addition, all repairs shall be UT'd	NB-4622.9 Same as 1989 Addenda *No 1990 Addenda issued