

CONSUMERS POWER COMPANY
MIDLAND ENERGY CENTER

50-329
50-330

Transmittal No: CSC- 7251

Date: January 30, 1984

To: Stone & Webster
P O Box 1963
Midland, MI 48640

- Attached Is: Partial Response To
 Complete Response To
 For Your Information
 Other

PRINCIPAL STAFF	
✓ D7RA	has
A/RA	
RC	
PAO	
SSA	
ENR	has

orig+3

Description:

We request a partial release of Phase II Mechanical controlled documents and work prints as listed in the attached Bechtel letter BCCC-8962. This will allow a pneumatic drop leak test to be performed on the (MSIV's) to resolve a potentially reportable problem with pitting in the packing areas and assure they will not leak in the upcoming Milestone of Unit 2 Turbine Roll.

NIR Signature:

- cc: JGKeppler, NRC Region III w/a
JJHarrison, NRC Region III w/a
RJCook, NRC Site w/a
RAWells, MPQAD w/a
BHPeck, MEC w/a
NIReichel, MEC w/a
DDJohnson, MEC w/a

Bechtel Power Corporation

Post Office Box 2167
Midland, Michigan 48640
January 30, 1984



Consumers Power Company
P.O. Box 1963
Midland, Michigan 48640

Attention: D. L. Quamme
Site Manager

Job 7220 Midland Project
PNEUMATIC TESTING OF THE
MAIN STEAM ISOLATION VALVES
BCCC-8962

Dear Mr. Quamme:

Reference: BEBC - 8157

Bechtel has received notification from Crosby Valve Company that the Midland main steam isolation valves (MSIV's) have a potentially reportable problem with pitting in the packing areas. Construction has been requested by Project Engineering to perform a pneumatic drop leak test to assure the MSIV's will not leak and possibly affect the upcoming Unit 2 Turbine Roll. Specifically, the MSIV valve bodies must be pressurized to 100 psig through the valve body drain and then monitored for leakage.

Based on the above, we request that a special release of the current mechanical FCR/FCN stop work be granted to permit the testing as outlined below:

- 1) Utilize Construction Work Plan (CWP) No. 16-2ABB-M-2924, which has been prepared for this work and requires the use of dwgs. 7220-M118A-5-7 and 7220-M118A-10-4 as field work prints.
- 2) A Field Inspection Record (FIR) and QCIR MP-1.00 will be prepared to cover the necessary QC inspection. This FIR and PQCI/IR requires the following documents to be issued as controlled work prints to MPQAD:
 - a) M342
 - b) M490
 - c) M480
 - d) M118-A-5-7
 - e) M118-A-10-4
 - f) M632 Sht. 2
 - g) M632 Sht. 3

These referenced inspection records will not be closed until the DRR has been reviewed.

D.L. Quamme
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- 3) When the mechanical document register is released, it is our intent to have QC compare the register to the documents listed in 2) above and resolve any discrepancies.

We request your reply on or before February 3, 1984.

Very truly yours,

G. A. Hierzer

G. A. Hierzer
Site Manager

GAH/RJM/ajd