U. S. NUCLEAR REGULATORY COMMISSION

REGION V

Report No.

70-1257/83-04 (IE-V-575)

Docket No.

70-1257

License No. SNM-1227

Safeguards Group III

Licensee:

Exxon Nuclear Company, Inc. 777 106th Avenue Northwest Bellevue, Washington 98004

Facility Name:

Exxon Nuclear Fuel Fabrication Facility

Inspection at:

Horn Rapids Site, Richland, Washington

Inspection Conducted:

June 23, 1983

Date of Last Physical Security Inspection Visit: December 8-12, 1980

Type of Inspection:

Routine Unannounced Physical Security

Inspectors:

Physical Security Inspector

Norderhaug,

Safeguards and Emergency Preparedness Branch

Safeguards and Emergency Preparedness Branch

Approved by:

Norderhaug, Chief

Inspection Summary:

Areas Inspected: General requirements for SNM of Low Strategic Significance; and Independent Effort.

The inspection involved 11 inspector hours by two NRC inspectors. The inspection began during regular hours. One inspector hour was conducted during nonregular hours.

Results: The licensee was found to be in compliance with NRC requirements within the areas inspected.