

Calculation Cover Sheet (Cont.)

Calc. No: 91-E-0094-01 Unit: 1

Rev. No: 1 Verification Method: Design Review X
Alternate Calculation: _____ Qualification Testing: _____
Pages Revised and/or Added: REVISED PG 3, 4, 7 & 8; ADDED PG. 7a
ADDED INTERMEDIATE 1 (15 PGS)

Purpose of Revision: TO QUALIFY UNIT-1 CONTROL RM. SLAB FOR 17 TPD
CRACK DROP W/ 27' SPAN.

Initiating Documents	Resulting Document(s)	Reference Calcs.
_____	_____	<u>11406-130 (CIVIL)</u>
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Amends Calc(s): CIVIL CALC. 11406-130

Supersedes Calc(s): _____

Computer Software(Ver.): _____
By: TONY DIB / TD / 9/19/91 Rvw'd: _____ / _____ / _____
Chk'd: KEN BARR / KB / 9/19/91 Apv'd: DOYLE G. ADAMS / DA / 9/24/91
(Print Name) (Initials) (Date) (Print Name) (Initials) (Date)

Rev. No: _____ Verification Method: _____ Design Review: _____
Alternate Calculation: _____ Qualification Testing: _____
Pages Revised and/or Added: _____

Purpose of Revision: _____

Initiating Documents	Resulting Document(s)	Reference Calcs.
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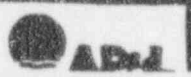
Amends Calc(s): _____

Supersedes Calc(s): _____

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By: _____ / _____ / _____ Rvw'd: _____ / _____ / _____
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Check if Additional Revisions: _____

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PDR



ARKANSAS NUCLEAR ONE

Calculation Cover Sheet

Calc. No: 91-E0094-01
 Calc. Title: 17 TON CASK
DROP ANALYSIS FOR
CONCRETE FLOOR ABOVE
UNIT-1 CONTROL ROOM

Unit: 1 Category: 2

System(s): —

Topic(s): STRU.

Calc. Type: CG.

Component No(s): —

Plt Area: Bldg. IAB Elev. 404
 Room — Wall —

Coordinates: —

Abstract (Include Purpose/Results): —

PURPOSE: TO EVALUATE / PERFORM 17 TON (712 mm) CASK
 DROP ANALYSIS, LIMITED TO 9" DROP FOR THE FLOOR
 ABOVE THE UNIT-1 CONTROL ROOM.

RESULTS: 1) THE FLOOR IS QUALIFIED FOR MAX. OF 3" DROP
 WITHOUT HEXAGONAL HONEYCOMB ENERGY ABSORB. MAT'L.
 2) THE FLOOR IS QUALIFIED FOR 9" DROP WITH 3"
 OF HEXAGONAL HONEYCOMB ENERGY ABSORB. MAT'L.
 (260 PSI)

Rev. No: 0 Verification Method: Design Review X

Alternate Calculation: — Qualification Testing: —

Pages Revised and/or Added: ALL NEW AS 1 THRU 19

Purpose of Revision: SAME AS ABSTRACT.

Initiating Documents

Resulting Document(s)

Reference Calcs.

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11406-130 (CIVIL)
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Amends Calc(s): CIVIL CALC. 11406-130

Supersedes Calc(s): —

Computer Software(Ver.): —

By: Tony Doh / TD / 5/8/91 Rvw'd: Ken Bland / KBS / 5-12-91

Chk'd: Kirby Bushong / KBS / 8/9/91 App'd: H. NUGENT / D. J. L. / 8-9-91 / 8/2/91

(Print Name)

(Print Name)

(Date)

(Print Name)

(Print Name)

(Date)

Check if Additional Revisions: —



ARKANSAS NUCLEAR ONE

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PURPOSE:

To evaluate and perform shipping cask drop analysis for the concrete floor area above the ANO-1 Control Room, with and/or without hexagonal honeycomb, using the following data:

- Shipping cask diameter = 712 mm = 28"
- Shipping cask weight = 17 Ton, use 35 kips
- maximum drop = 9"

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REFERENCES:

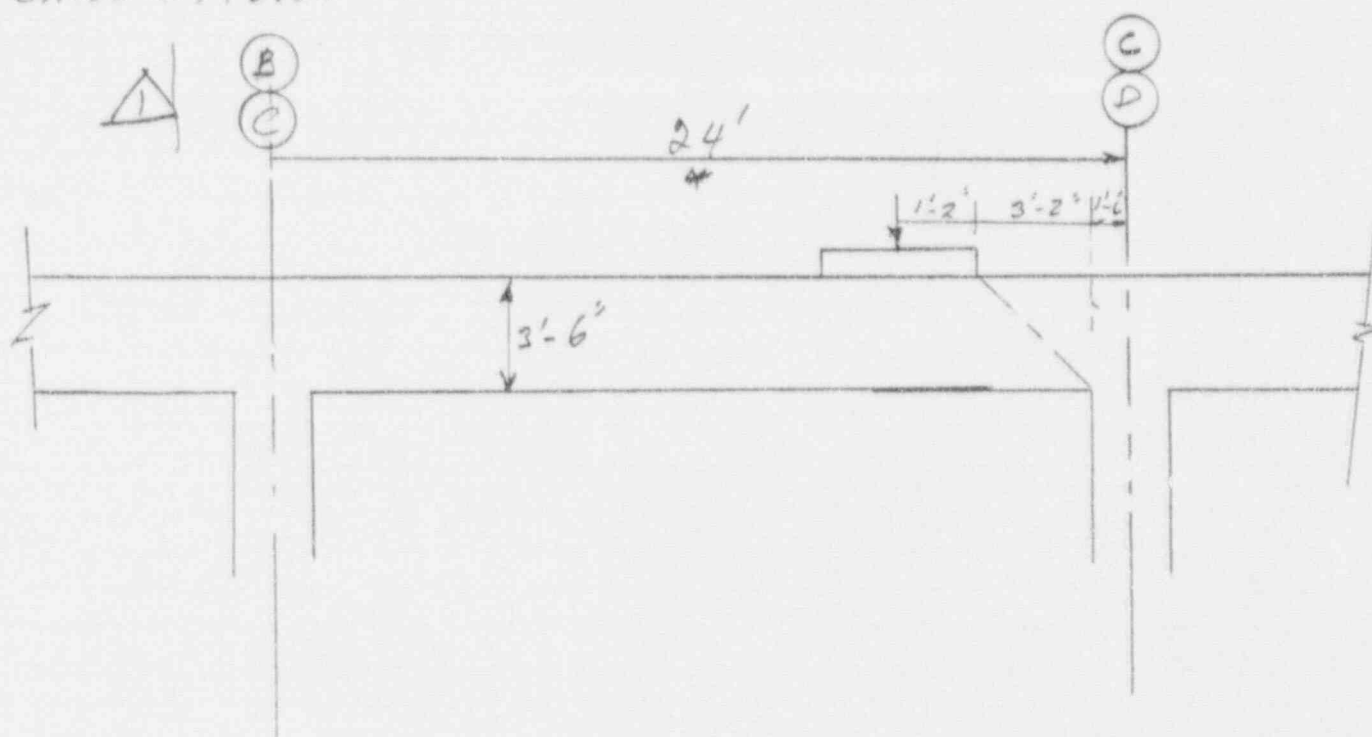
- 1) ACI 318-77
- 2) ACI 318-63
- 3) Topical Report BC-TOP-9A Rev. 2
- △ 4) Civil Calculation No. 88 Book 26, Pg. J23-J26 & J70-J73
- 5) Civil Calculation No. 11406-130
- 6) Reinforced Concrete Design by Wang & Salmon, Third Ed
- 7) Drawing No. C-206 Rev. 16
- 8) Drawing No. C-212 Rev. 9
- 9) AISC Eighth Edition
- △ 10) Design of Concrete Structures by Winter & Nilson
- 11) Calculation NO. 83-D-2200-11 Pg. 124 of 555

NOTES AND ASSUMPTIONS:

- △ 1) Shear is the governing factor based on calculation no. 88 (ref. # 4). The maximum shear stress will occur at a distance of on effective depth of the slab from the face of the wall if the cask drop at about 6'-0" from center of Column line C or Column line D.
- △ 2) $f'_c = 4850$ psi @ 28 days (Pour No. 517) (Ref. no. 11)
 $f'_c = 6230$ psi @ 90 days (Pour No. 517) (Ref. no. 11)
 $f'_c = 6230 \times 1.1 = 6850$ psi @ 4 years (Ref. 10)
 Use $f'_c = 6500$ psi @ 4 years (Conservative)
 $F_y = 48300$ psi per mill test report (Ref. no. 5)
- △ 3) This calculation is to qualify the slabs between Column Lines A, B, C, D and Column Lines 4 and 5. Since the shear is the governing factor (see note 1) it is conservative to use the smaller span to calculate the maximum shear at a distance 6'-0" from the support. Therefore, use 24'-0" for span length (between Column line C and Column line D which is the most critical span) to qualify all the three referenced spans.

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CALCULATION:



- t = SLAB THICKNESS = $3'-6'' = 42''$ (Ref # 7, 8)
- d = EFF. DEPTH = $38''$ (Ref # 7, 8)
- CRITICAL LOCATION = $1'-6'' + 3'-2'' + 1'-2'' = 5'-10''$, use $6'-0''$
- 3 # 11 / FT REINFORCING REBARS.
- #5 STIRRUP @ $3'-10''$ IN E-W (Ref # 7, 8)
@ $1'-0''$ IN N-S

1. * ACTUAL FOR (B-C), $L = 27'$, SEE PG. 3 NOTE #3 FOR JUSTIFICATION

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CALCULATION:

I. EFFECTIVE WIDTH OF BEAM = B

$$b = T + 2d$$

$$T = \text{Dim. OF CASK} = 710 \text{ mm} = 2'-4"$$

d = distance FROM EXTREME COMPRESSION FIBER
TO the Centroid OF the tension reinforcing.

$$d = 3'-2"$$

$$\therefore b = 2'-4 + 2(3'-2") = 8'-8" = 8.66'$$

$$= 104 \text{ in}$$

USING BC-TOP-9 (FORMULA 4-2) ^{Ref #3}

$$I_a = \frac{1}{2} (I_g + I_c) = \frac{1}{2} \left(\frac{bt^3}{12} + Fbd^3 \right)$$

where:

I_a = AVERAGE MOMENT OF INERTIA

I_g = MOMENT OF INERTIA OF GROSS CONCRETE

t = THICK. OF THE BEAM = 42" = 3.5' (FLOOR)

F = COEFFICIENT FOR MOMENT OF INERTIA OF
CRACKED SECTION w/ TENSION REINFORCING ONLY.

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CALCULATION: (Cont.)

$$\rho = \frac{A_s}{bd} \quad (\text{Ref \# 1, Chapter 8})$$

Where A_s = Area of Tensile reinforcing steel / ft.
 3 # 11 = 3×1.56 (Pg-4)

$$\rho = \frac{3 \times 1.56}{12 \times 38} = 0.010263$$

$$E_c = w^{1.5} 33 \sqrt{f'_c} \quad (\text{Ref \# 1, 8.5.1})$$

$$E_c = (145)^{1.5} 33 \sqrt{4850} = 4012699 \text{ PSI}$$

$$E_s = 29 \times 10^6 \text{ PSI}$$

$$n = \frac{E_s}{E_c} = \frac{29000000}{4012699} = 7.23$$

USE $n = 7$

FROM FIG. 4-1 OF BC-TOP-9 (Ref-# 3)

$$(\rho = 0.010263, n = 7) \Rightarrow F = 0.045$$

$$\therefore I_a = \frac{1}{2} \left(\frac{104(42)^3}{12} + 0.045 \times 104 \times 38^3 \right)$$

$$I_a = \frac{1}{2} (642096 + 256801)$$

$$I_a = 449448.144$$

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Calculation (cont.)

$$M_u = \phi [A_s F_y (d - a/2)] \quad (\text{Ref \# 6, Eq. 3.3.4})$$

$$\phi = 0.90$$

$$a = \frac{A_s F_y}{185 f_c b} = \frac{3 \times 1.56 \times 8.66 \times 48.3}{185 \times 4.85 \times 8.66 \times 12}$$

$$a = 4.569 \text{ in.}$$

$$M_u = 0.9 \left[3 \times 1.56 \times 8.66 \times 48.3 \left(38 - \frac{4.569}{2} \right) \right] \times \frac{1}{12}$$

$$= 5243.6 \text{ K'}$$

$$\Delta P_u = (\text{SEE PG. 72 FOR EQUATION})$$

$$P_u = \frac{24}{6 \times 18} \left[5243.6 - \frac{1}{2} \times 8.66 \times 3.5 \times 0.15 \times 18 (24 - 18) \right] \quad (\text{Ref 5})$$

$$= 1165.2 - 54.56 = 1110.64 \text{ K.}$$

$$P_0 \text{ equiv. FOR DW} = 54.56 \text{ K.}$$

$$\Delta u = \frac{P a^2 b^2}{3 E_c I l} + \Delta_0 \quad (\text{Ref \# 9})$$

$$\Delta_0 = \frac{W \phi}{24 E_c I} (l^3 - 2 l a^2 + a^3) \quad (\text{Ref 5})$$

$$\Delta_0 = \frac{8.66 \times 3.5 \times 0.15 \times 6}{24 \times 4012.699 \times 449448} \left[(24)^3 - 2 \times 24 \times 6^2 + 6^3 \right] (12)^3$$

$$\Delta_0 = 0.0134 \text{ in.}$$

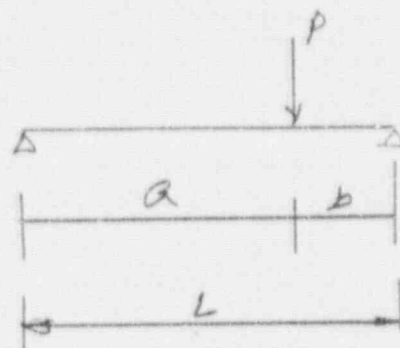
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Calculating P_u

CASE (1)

$$M_u = \frac{P a b}{L}$$

$$\Rightarrow P = \frac{M_u L}{a b}$$



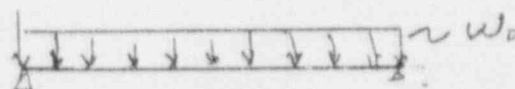
CASE (2)

$$W_o = B \times H \times .15$$

$$W = 8.66' \times 3.5' \times .15' \text{ k/ft}^3$$

M @ dist. a

$$M_a = \frac{W \times a}{2} (L - a) = P_{eq} \times \frac{a \times b}{L}$$



$P_u = \text{Case I} - \text{Case 2}$

$$= \frac{M_u L}{a \times b} - \frac{1}{2} W \times a (L - a) \times \frac{L}{a \times b}$$

$$P_u = \frac{L}{a \times b} [M_u - \frac{1}{2} W \times a (L - a)]$$

$$\therefore P_u = \frac{24}{6 \times 18} [5243.6 - \frac{1}{2} \times 8.66 \times 3.5 \times .15 \times 18 (24 - 18)]$$

This EQ is used on pg. 7

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CALCULATION: (Cont.)

$$\therefore \Delta u = \frac{1110.6 \times (6 \times 18)^2 (12)^3}{3 \times 4012.699 \times 449448 \times 24} + .0134$$

$$\Delta u = .186$$

II MAX. SHEAR CAPACITY

a) SHEAR CARRIED BY CONCRETE;

$$V_c = \phi \left(1.9 \sqrt{f'_c} + 2500 \rho \frac{V_d}{m} \right) b d \quad \left(\begin{array}{l} \text{Ref \# 1} \\ \text{eq. 11-6} \end{array} \right)$$

$$\text{where } \frac{V_d}{m} = 1 \quad (\text{Ref \# 1, Section 11})$$

$$V_c = .85 (1.9 \sqrt{6500} + 2500 \times .010263) (104 \times 38)$$

$$V_c = 600,760 \text{ lb} < 3.5 \sqrt{f'_c} \times b d = 1,115,171 \text{ lb OK}$$

(Ref \# 1, eq. 11-6)

$$\therefore V_c = 600.76 \text{ kips}$$

b) SHEAR CARRIED BY WEB REINFORCEMENT

$$(\#5 \text{ STIRRUP @ } 3'-10" \text{ IN E-W}) \Rightarrow A_v = .31 \text{ in}^2$$

1'-0" IN N-S

$$V_c' = \phi \frac{A_v f_y}{b w s} b d \quad (\text{Ref \# 6, 5.10.7})$$

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Calculation (cont.)

$$V_c = .85 \times \frac{.31 \times 48300}{46 \times 12} \times 104 \times 38 = 91118^{\#} = 91.1^k$$

$$V_{max} = V_c + V'_c = 600.76 + 91.1 = 691.86^k$$

$$P_{s \text{ max}} \times \frac{18}{24} + \frac{1}{2} \times 24 \times 8.66 \times 3.5 \times .15 = 4.7 \times 8.66 \times 3.5 \times .15 = 691.86^k$$

(Ref 5)

$$\times \text{dist. } d \text{ From The EDGE} = 1'-6" + 38" = 56" = 4.7'$$

$$P_{s \text{ max}} \times \frac{18}{24} + 33.2 = 691.86^k$$

$$P_s = 878.2 \text{ KIPS.}$$

$$\text{FOR } P = 1110.64^k \Rightarrow \Delta = .186"$$

$$P = 878.2^k \Rightarrow \Delta = \frac{878.2}{1110.64} \times .186 = .147"$$

$$P = 54.56^k \Rightarrow \Delta = .0134$$

CHECK BOND STRESS @ FACE OF COLUMN

$$u_h = \frac{V}{(N \pi d_b) d} \leq \frac{9.5 \sqrt{f'_c}}{d_b} \leq 800 \text{ PSI} \quad \left(\text{Ref } \begin{matrix} (6.3.2) \\ (6.4.2) \\ \text{TABLE 6.9.2} \end{matrix} \right)$$

N = NO. OF BARS

d_b = DIA. OF BAR

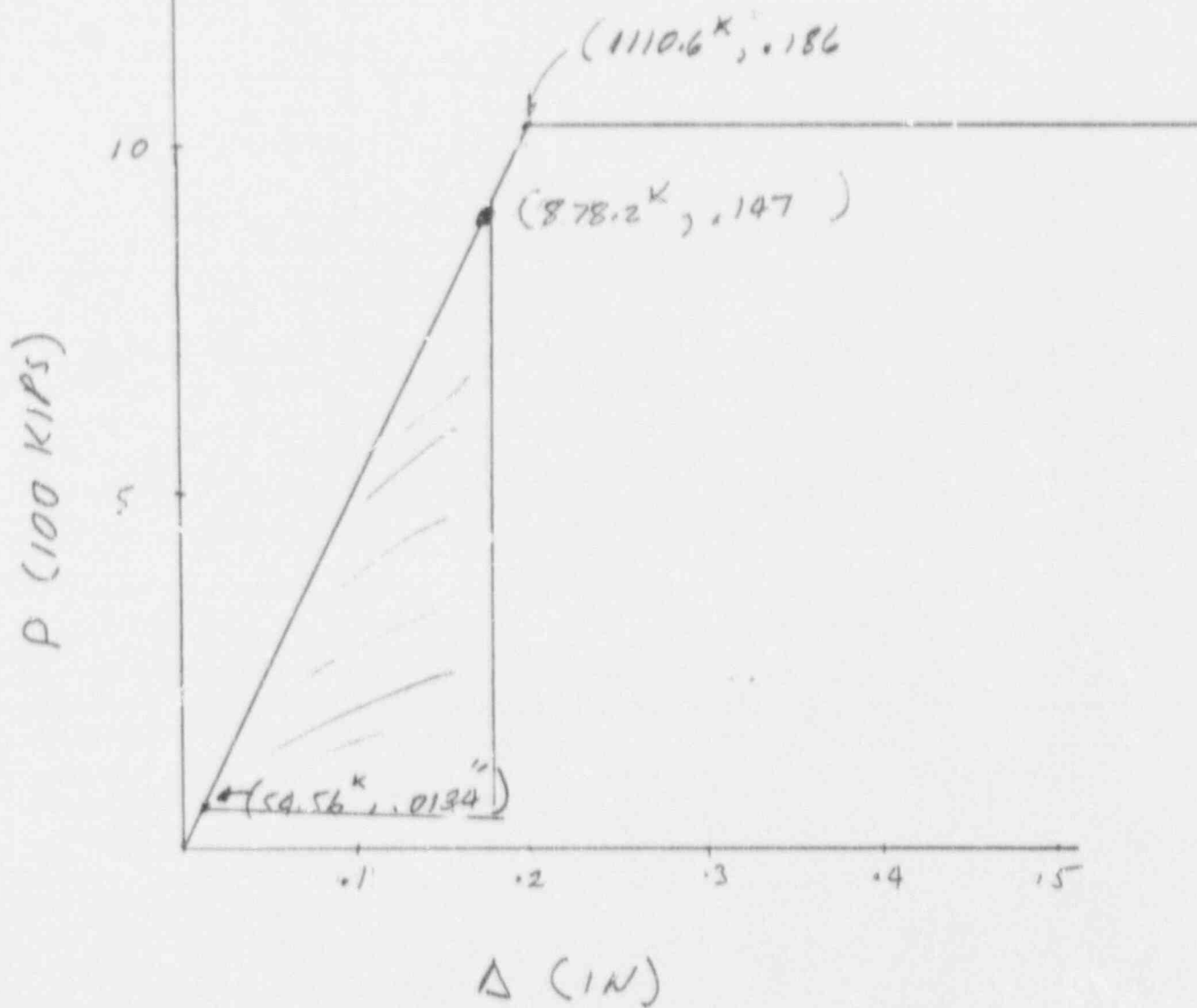
dist. d From the FACE

$$u_h = \frac{691.86 + 3.5 \times 8.66 \times 3.2 \times .15 \times 1000}{(2 \times \pi \times 1.41) (.852 \times 38) (8.66)} = 189.6 \text{ PSI}$$

$$< \frac{9.5 \sqrt{5000}}{1.41} = 543.2^{\text{PSI}}$$

O.K.

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CALCULATION (CONT.)

II ALLOWABLE HEIGHT OF DROP:

$$V_s^2 = 2gh \quad (\text{Ref \# 3})$$

Where

V_s = CASK STRIKING VELOCITY

h = MAX. HEIGHT

$$M_m = \frac{35^k}{g} = \text{MASS OF CASK.}$$

M_e = Average effective mass

$$= \frac{\gamma_c T}{g} (D + 2T) (D_y + 2T) \quad (\text{Ref \# 3 (Eq. 3-15)})$$

Since The CASK IS CIRCLE

$$\Rightarrow M_e = \frac{\gamma_c T}{g} \left(\frac{\pi (D + 2T)^2}{4} \right)$$

where

γ_c = weight per unit volume OF concrete = $15 \frac{k}{ft^3}$

T = THICKNESS OF FLOOR

$$M_e = \frac{15 \times 3.5}{g} \times \frac{\pi (2.33 + 7)^2}{4} =$$

$$M_e = \frac{35.92}{g}$$

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CALCULATION (CONT.)

$$E_s = \frac{M_m^2 V_s^2}{2(m_m + m_c)}$$

REF # 3
(EQ. 3-8)

E_s = STRAIN ENERGY = Σ KINETIC ENERGY

$$E_s = \frac{\left(\frac{35}{g}\right)^2 (29h)}{2\left(\frac{35}{g} + \frac{35.9}{g}\right)} = \frac{1}{2} (878.2 - 54.56) (0.147 - 0.134)$$

$$= \frac{\frac{1225}{g^2} \times 29h}{2\left(\frac{70.9}{g}\right)} = 55$$

$$= 17.278 h = 55$$

$$\Rightarrow h = 3.2''$$

1. HONEYCOMB ENERGY ABSORPTION MAT. IS
REQUIRED FOR 9" DROP.

II CALCULATE THE REQUIRED THICKNESS OF HEXCELL
HONEYCOMB:

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CALCULATION

$$K.E. = P_{cr} A (1.7) t_c \quad (\text{Ref \#5})$$

PG-20



$$\text{USE } P_{cr} = 260 \text{ PSI}$$

$$\Rightarrow K.E. = \frac{M_m V_s^2}{2}$$

$$= \frac{1}{2} \left(\frac{35000}{g} \right) (2) (g) (9)$$

$$t_c = \frac{260 (28)^2 \left(\frac{\pi}{4} \right) (1.7)}{260 (28)^2 \left(\frac{\pi}{4} \right) (1.7)}$$

$$t_c = 2.80'' \quad \text{USE } 3'' \text{ LN}$$

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CALCULATION (Cont.)

SUMMARY OF STRESSES FOR 17.5 TON CRACK DROP

DATA: $f'_c = 6500$ PSI @ 4 years

$f_y = 48,300$ PSI (MILL CERTIFICATE)

CRITICAL DROP LOCATION: 6'-0" FROM THE END
SUPPORT WHICH GIVES MAX. FAILURE SHEAR

(1) BASED ON 3" DROP WITH NO HEXCELL

- MAX. SHEAR FORCE AND SAFETY FACTOR

$$E_s = \frac{17_m^2 V_s^2}{2(M_m + M_c)} = \frac{1}{2} (P - 54.56) (\Delta_p - .0134) \quad (\text{PG. 11, 12})$$

$$M_m = \frac{35}{9}$$

$$V_s^2 = 2gh$$

$$M_c = \frac{35.92}{9}$$

$$\Rightarrow \frac{\left(\frac{35}{9}\right)^2 \times 29(3)}{2\left(\frac{25}{9} + \frac{35.9}{9}\right)} = \frac{1}{2} (P - 54.56) \left(\frac{P}{1110.64} (.186) - .0134\right)$$

$$51.83 = \frac{.186}{2221.3} P^2 - \frac{25}{2221.3} P + \frac{812}{2221.3}$$

$$0.186 P^2 - 25P - 114318 = 0$$

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CALCULATION (CONT.)

$$P = \frac{25 + \sqrt{(25)^2 + 4(.186)(114318)}}{2(.186)}$$

$$P = 854 \text{ KIP}$$

V_{max} = shear @ 38" FROM FACE OF WALL

$$V_{\text{max}} = \frac{18}{24} (854) + \frac{1}{2} (24) (8.66) (3.5) (.15) - 4.7 \times 8.66 \times 3.5 \times .15$$

$$V_{\text{max}} = 673.7 \text{ K}$$

ALLOWABLE COMBINED SHEAR CAPACITY OF
CONCRETE & WEB REINFORCEMENT = 691.86 (Pg. 9)

$$\text{SAFETY FACTOR} = \frac{691.86}{673.7} = \underline{\underline{1.027}}$$

— MAX. MOMENT AND SAFETY FACTOR

M AT DROP POINT = MAX. moment

$$M = \frac{854 \times 18 \times 61}{24} + \left(\frac{1}{2}\right) (8.66 \times 3.5 \times .15 \times 18 (24-18))$$

$$= 3843 + 245.5 = 4088.5 \text{ K'}$$

ALLOW. moment CAPACITY = 5243.6 K' (Pg. 7)

$$\text{SAFETY FACTOR} = \frac{5243.6}{4088.5} = \underline{\underline{1.282}}$$

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Calculation (cont.)

- BOND STRESS: (@ FACE OF WALL)

$$u_n = \frac{V}{N\pi d_b \Delta d}$$

$$V = \frac{18}{24} (-854) + \frac{1}{2} (24) (8.66) (3.5) (.15) - 1.5 \times 8.66 \times 3.5 \times .15$$

$$V = 688.23 \text{ kip}$$

$$u_n = \frac{688.23 \times 1000}{3 \times \pi \times 1.41 \times 8.66 \times .852 \times 38} = 184.7 \text{ PSI}$$

$$\text{ALLOW. } u = \frac{9.5 \sqrt{f'_c}}{d_s} = \frac{9.5 \sqrt{6500}}{1.41} = 543.2 \text{ PSI} \quad (\text{Pg. 9})$$

$$\text{SAFETY FACTOR} = \frac{543.2}{184.7} = \underline{\underline{2.94}}$$

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CALCULATION (cont.)

(2) BASED ON 9" DROP W/ 3" THICK $f_{cr} = 250 \text{ PSI}$
HEXCELLS

$$K.E. = f_{cr} A \times .7 \text{ tc}$$

$$f_{cr} = \frac{K.E.}{A \times .7 \text{ tc}}$$

$$K.E. = \frac{17m \text{ Ks}^2}{2} = \frac{1}{2} \times \frac{35000}{9} (2) 9 (9)$$

$$K.E. = 315000 \text{ K.in}$$

$$f_{cr} = \frac{315000}{(28)^2 \frac{\pi}{4} \times .7 \times 3} = 243.6 \text{ PSI} < 250 \text{ PSI}$$

$$P = 250 \times (28)^2 \times \frac{\pi}{4} = 160095^{\#} = 160.1 \text{ K}$$

-MAX. SHEAR FORCE AND SAFETY FACTORS.

V @ 38" FROM FACE OF WALL = V_{max}

$$V_{max} = \frac{18}{24} (.160.1) + \frac{1}{2} (24) (8.66) (3.5) (-15) - 4.7 \times 8.66 \times 3.5 \times 15$$

$$= 153.26$$

ALLOW. COMBINED SHEAR CAPACITY = 691.86 (PG 9)

$$\text{SAFETY FACTOR} = \frac{691.86}{153.26} = \underline{\underline{4.51}}$$

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Calculation (cont.)

- MAX. MOMENT AND SAFETY FACTOR:

M_{max} @ D&P pt.

$$M_{max} = \frac{160.1 \times 18 \times 18}{2.4} + \frac{1}{2} \times 8.66 \times 3.5 \times 1.5 \times 18 (24-18)$$

$$M_{max} = 965.96 \text{ K'}$$

ALLOW. MOMENT CAPACITY = 5243.6 K' (Pg 7)

$$\text{SAFETY FACTOR} = \frac{5243.6}{965.96} = \underline{\underline{5.42}}$$

(C) BOND STRESS

$$u = \frac{V}{\pi d b s}$$

$$V = \frac{18}{24} (160.1) + \frac{1}{2} \times 24 \times 8.66 \times 3.5 \times 1.5 - 1.5 \times 8.66 \times 3.5 \times 1.5$$

$$V = 167.813 \text{ K}$$

$$u = \frac{167.813}{3 \times \pi \times 1.41 \times 8.66 \times 8.52 \times 38} = 45.0 \text{ PSI}$$

ALLOW. BOND STRESS = 543.2 PSI (Pg. 9)

$$\text{SAFETY FACTOR} = \frac{543.2}{45.0} = \underline{\underline{12.06}}$$

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CONCLUSION:

Drop evaluation summaries for the 17 Ton handling cask (28" diameter) at elevation 404 (Over the U-1 Control Room) are listed below:

CASE-I - A drop evaluation for 3" travel height with no hexagonal honeycomb.

CASE-II - A drop evaluation for 9" travel height with 3" of hexagonal honeycomb.

	<u>CASE-I</u>		<u>CASE-II</u>
Shear Capacity	691.86 kips		691.86 kips
Shear Computed	$= \frac{691.86 \text{ kips}}{673.0 \text{ kips}} = 1.027$	:	$\frac{691.86 \text{ kips}}{153.26 \text{ kips}} = 4.51$
Moment Capacity	5243.6 kip-ft		5243.6 kip-ft
Moment Computed	$= \frac{5243.6 \text{ kip-ft}}{4088.5 \text{ kip-ft}} = 1.282$	:	$\frac{5243.6 \text{ kip-ft}}{966.0 \text{ kip-ft}} = 5.42$
Bond Stress Capacity	543.20 psi		543.20 psi
Bond Stress Computed	$= \frac{543.20 \text{ psi}}{184.7 \text{ psi}} = 2.94$	:	$\frac{543.20 \text{ psi}}{45.0 \text{ psi}} = 12.06$
Development Length Provided (Ref. # 5)	33 in.		33 in.
Development Length Required (Ref. # 5)	$= \frac{33 \text{ in.}}{30 \text{ in.}} = 1.10$	:	$\frac{33 \text{ in.}}{30 \text{ in.}} = 1.10$

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