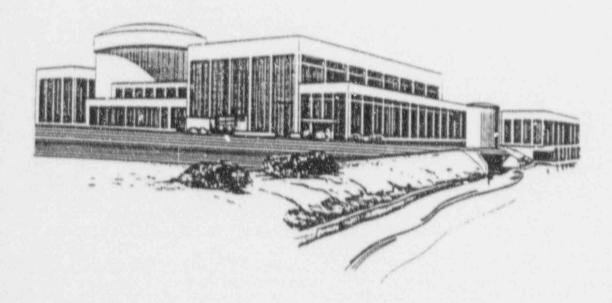
# FORT CALHOUN STATION PERFORMANCE INDICATORS

SEPTEMBER 1991



Prepared by:

Production Engineering Division System Engineering Test and Performance Group

Pursuit of excellence is an attitude ... it involves wisdo n and sound judgment ... it is a lifetime, career-long commitment... it is a way of life ... it is doing the job right the first time, every time. It is inner-directed, not the result of external pressure, it is our own self worth who we are and the pride and satisfaction that comes from being the right kind of person, not just in doing the right things. James J. O'Connor

# OMAHA PUBLIC POWER DISTRICT FORT CALHOUN STATION PERFORMANCE INDICATOR REPORT

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Production Engineering Division
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#### **ABSTRACT**

#### **PURPOSE**

The "Performance Indicators Program" is intended to provide selected Fort Calhoun plant performance information to OPPD's personnel responsible for optimizing unit performance. The information is presented in a way that provides ready identification of trends and a means to track progress toward reaching corporate goals. The information can be used for assessing and monitoring Fort Calhoun's plant performance, with emphasis on safety and reliability. Some performance indicators show company goals or industry information. This information can be used for comparison or as a means of promoting pride and motivation.

#### SCOPE

The conditions, goals, and projections reflected: ,,hin this report are current as of the end of the month being reported, unless otherwise stated.

In order for the Performance Indicator Program to be effective, the following guidelines were followed while implementing the program:

- 1) Data was selected which most effectively monitors Fort Calhoun's performance in key areas.
- 2) Established corporate goals and industry information were included for comparison.
- 3) Formal definitions were developed for each performance parameter to ensure consistency in future reports and allow comparison with industry averages where appropriate.

Comments and input are encouraged to ensure that this program is tailored to address the areas which are most meaningful to the people using the report. Please refer comments to the System Engineering Department's Test and Performance Group. To increase personnel awareness of Fort Calhoun Station's plant performance, it is suggested that this report be distributed throughout your respective departments.

#### REFERENCES

INPO Good Practices OA-102, "Performance Monitoring - Management Information"

INPO Report Dated November 1984, "Nuclear Power Plant Operational Data"

NUMARC 87-00, "Guidelines and Technical Bases for NUMARC Initiatives Addressing Station Black-out at Light Water Reactors", Revision 1, Appendix D, "EDG Reliability Program", dated April 6, 1990.

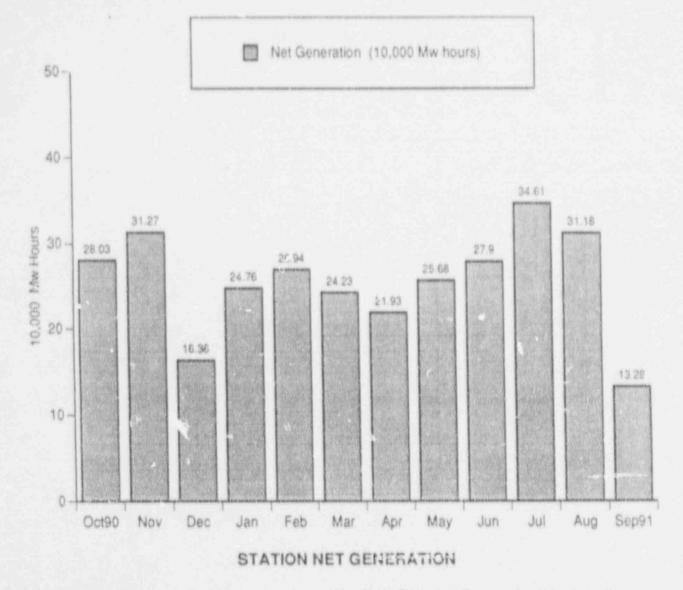
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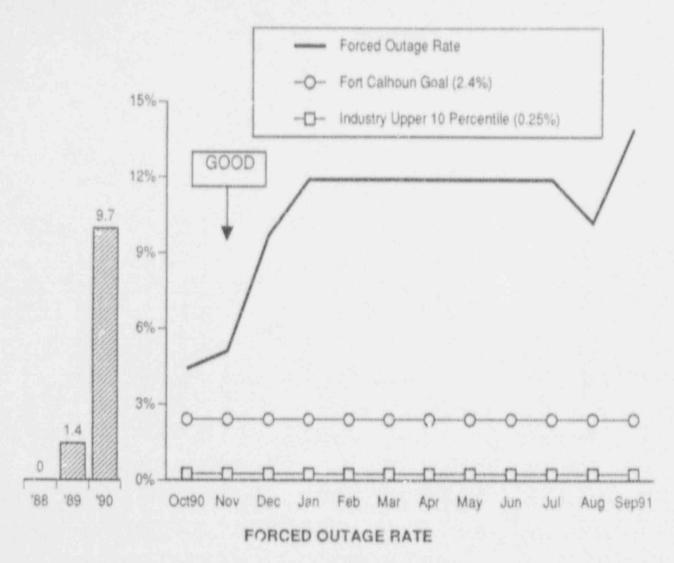
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This indicator shows the net generation of the Fort Calhoun Station for the reporting month.

During the month of September 1991, a net total of 132,851 MWH was generated by the Fort Calhoun Station. This low net generation is due to a forced outage which occurred when the station batteries were declared inoperable. This outage began on 9/12/91 at 2100 hours and continued for the remainder of the month.

Data Source: Station Generation Report

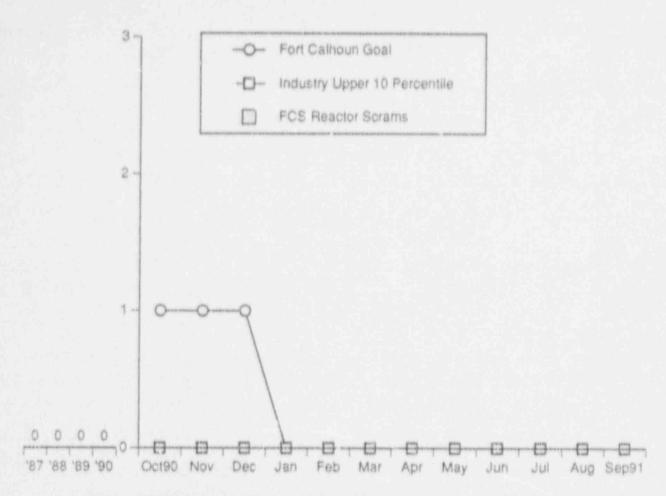


The forced cutage rate was reported as 13.9% for the last twelve months.

A forced outage occurred during the month of September 1991 when the station batteries were declared inoperable. The generator was taken off line at 2100 hours on 9/12/91 and remained off line for the rest of the month.

A forced outage occurred during the month of August 1991 to replace failed potential transformers (PTs). These PTs convert 345 KV to 120V for use in the breaker synchronization circuit.

Data Source: Monthly Operations Report & NERC GAD Forms



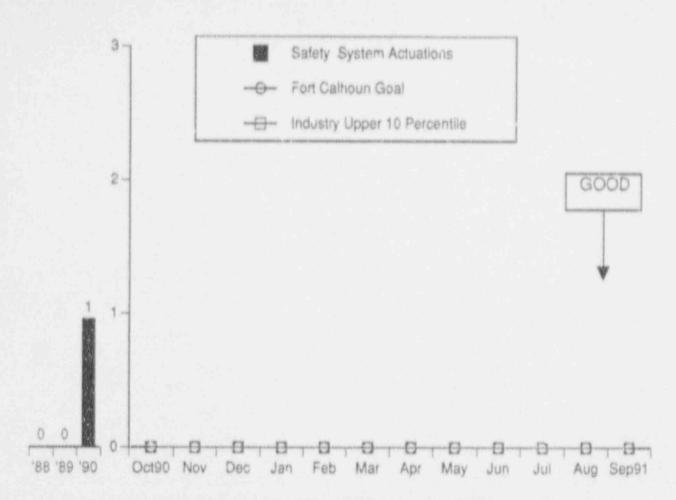
#### UNPLANNED AUTOMATIC REACTOR SCRAMS WHILE CRITICAL

There were no unplanned automatic reactor scrams in September 1991. The last unplanned automatic reactor scram occurred on July 2, 1986.

The 1991 goal for unplanned automatic reactor scrams while critical has been set at zero.

The industry upper ten percentile value is zero scrams per unit on an annual basis. The Fort Calhoun Station is currently performing in the upper ten percentile of nuclear power plants in this area.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)



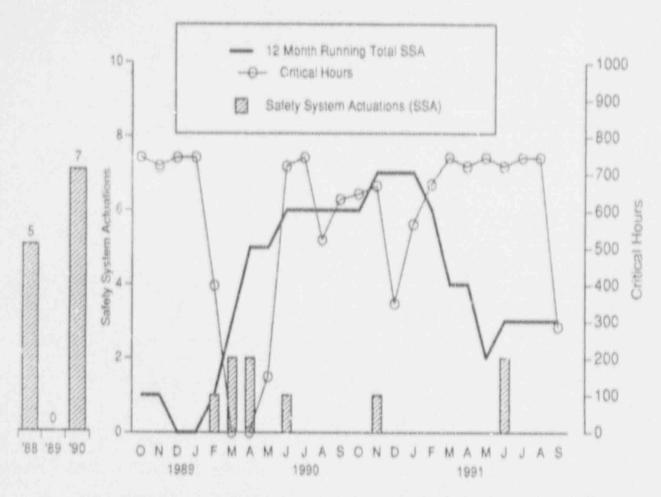
#### UNPLANNED SAFETY SYSTEM ACTUATIONS - (IMPO DEFINITION)

There were no unplanned safety system actuations during the month of September 1991.

The 1991 goal for the number of unplanned safety system actuations is zero.

The industry upper ten percentile value for the number of unplanned safety system actuations per year is zero. The Fort Calhoun Station is currently performing in the upper ten percentile of nuclear power plants for this indicator.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)



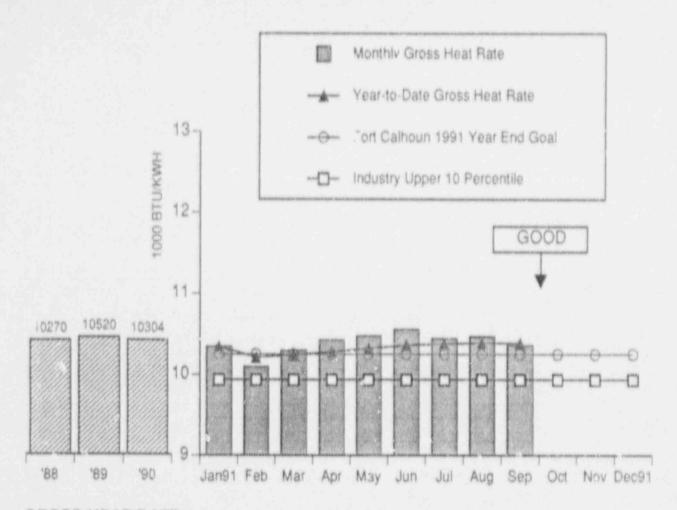
#### UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION)

This indicator shows the number of unplanned safety system actuations (SSAs) which include the High and Low Pressure Safety Injection Systems, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of SSAs includes actuations when major equipment is operated and when the logic systems for these safety systems are challenged.

The last event of this type occurred in June 1991 when there were two anticipatory signal starts for DG-2. The first start occurred after a control relay was bumped causing a momentary loss of power to safety bus 1A4. DG-2 started a second time when a breaker trip occurred during DG-1 breaker synchronization. DG-2 was not required to provide power to the safety bus in either of these situations.

The majority of SSAs displayed above were related to 1990 Refueling Outage activities and are currently being reviewed under the Safety System Actuation Reduction Program. The goal of the Program is to reduce the number of SSAs at Fort Calhoun.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)



#### GROSS HEAT RATE

This indicator shows the Gross Heat Rate (GHR) for the reporting month, the previous 1991 months, the year-to-date value, and the year-end GHR for the previous 3 years.

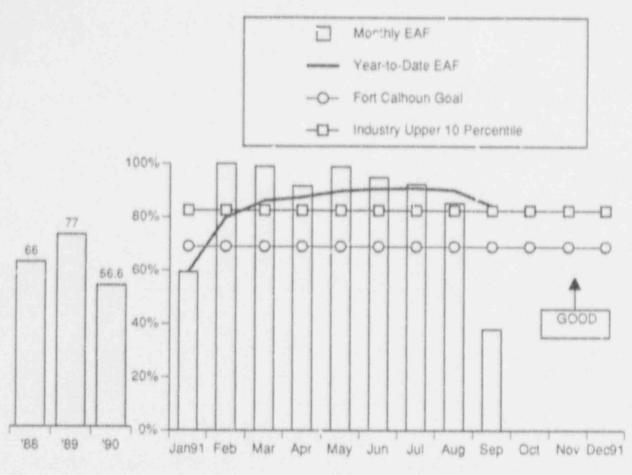
The gross heat rate for the Fort Calhoun Station was reported as 10,360 BTU/KWH during the month of September.

The year-to-date gross heat rate was reported as 10,391 BTU/KWH.

The above year-end Fort Calhoun goal (10,250 BTU/KWH) is the theoretical best gross heat rate that can be achieved by the Fort Calhoun Station during 1991.

The gross heat rate industry upper ten percentile value is 9,935 BTU/KWH.

Data Source: Holthaus/Gray (Manager/Source)



#### **EQUIVALENT AVAILABILITY FACTOR**

This indicator shows the plant monthly Equivalent Availability Factor (EAF), the year-to-date EAF for 1991, and the EAF for the previous 3 years.

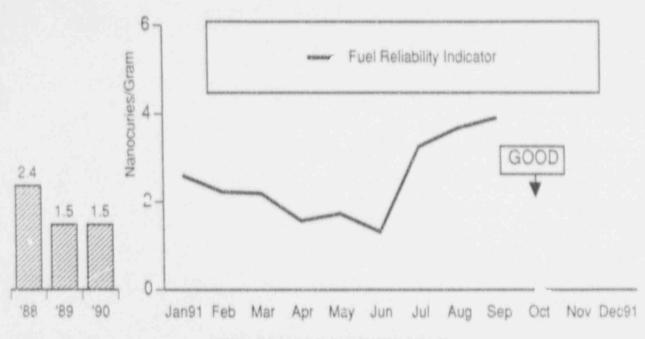
The EAF was reported as 38% for the month of September 1991. This figure is low due to the forced outage which occurred when the station batteries were declared inoperable on 9/12/91. The EAF was not affected by the 70% power reduction during February, since the reduction was under management control and for reasons of economy (fuel savings).

The year-to-date EAF was reported as 84.3%.

The EAF Fort Calhoun goal is 69% for 1991.

The EAF industry upper ten percentile value is 82.5%.

Data Source: Dietz/Parra (Manager/Source)



#### FUEL RELIABIL!TY INDICATOR

The Fuel Reliability Indicator (FRI) was reported as 3.91 Lanocuries/gram for the month of September 1991. This normal increase is due to reactor power maneuvering.

This INPO indicator uses an industry normalized letdown purification rate with a density correction factor. The FRI value using the plant's actual letdown purification rate was reported as 4.61 nanocuries/gram.

The September FRI was calculated using the data from September 1 through 11. The remainder of the month the plant was in either a cooldown or shutdown mode.

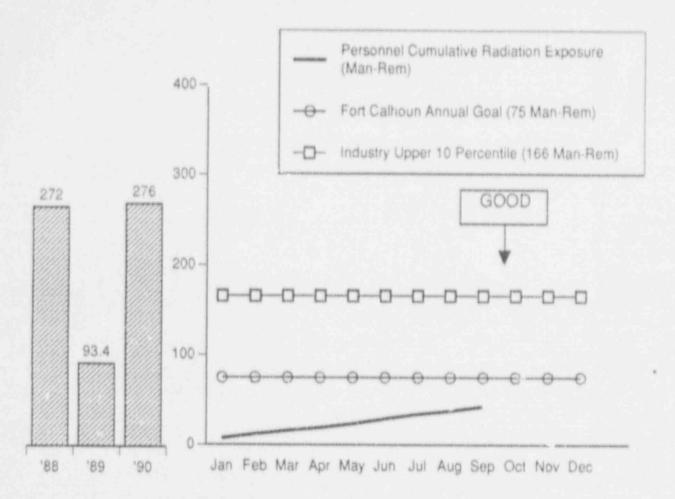
The last detected fuel failure was during Cycle 10. The FRI values observed during Cycle 10 were in the 20 to 80 nanocuries/gram range (without the density correction factor which would make the FRI values larger). There have been no observable iodine spikes which would be indicative of fuel failure during Cycle 13 operation. The CHIRON program from EPRI has been used to assess the potential of failed fuel in Cycle 13.

The CHIRON code was run with August and September coolant chemistry data. Failure predictions were made from the available iodine isotopes activities. The output failure summary predicted, on average, 1.19 failed rods with a one sigma statistical uncertainty of 0.89. The result is no confirmed failed fuel.

The 1991 fuel reliability goal, industry upper ten percentile and industry median values are not shown on this graph. They are no longer consistent with the FRI evaluation due to the recalculations necessitated by INPO to incorporate a density correction factor in the letdown purification expression. INPO will provide this information as soon as the revised figures are available. OPPD's goal for the FRI will be revised at that time.

Data Source: Holthaus/Guliani

Adverse Trend: Based on the increasing value for the months of July, August and September 1991, the FRI is exhibiting an adverse trend.



#### PERSONNEL RADIATION EXPOSURE (CUMULATIVE)

During September 1991, 5.098 man-rem was recorded by TLD's worn by personnel while working at the Fort Calhoun Station. The year-to-date exposure is 42.744 man-rem.

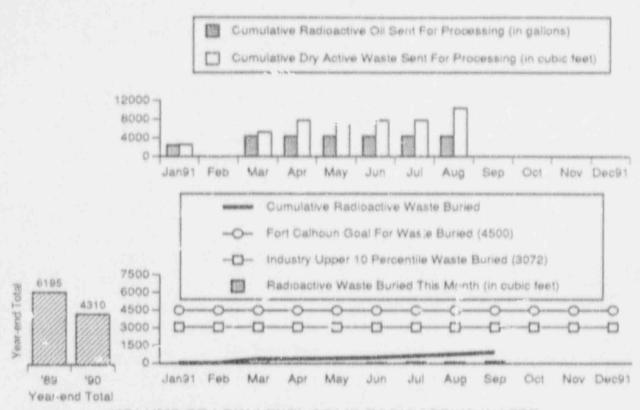
The Fort Calhoun goal for personnel radiation exposure (cumulative) during 1991 is 75 man-rem.

The personnel radiation exposure industry upper ten percentile is 166 man-rem per unit per year.

Data Source: Patterson/Williams (Manager/Source)

Adverse Trend: None

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#### **VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE**

The upper graph shows the volume of radioactive oil and dry radioactive waste sent for processing. The lower graph shows the volume of the monthly, the cumulative annual total, and the year-end total of radioactive waste buried the previous 2 years.

The monthly and cumulative volumes of radioactive waste which were buried during the months of August and September 1991 have been revised. These revisions are due to the delay involved in the shipping for processing, the processing, and the burying of radioactive waste.

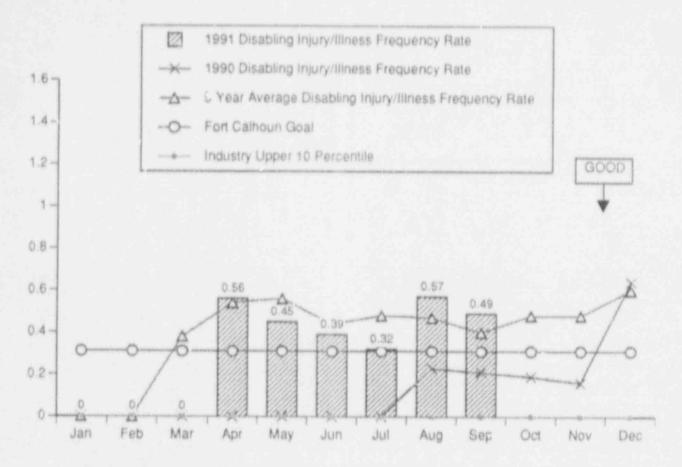
Cumulative volume of radioactive oil shipped off-site for processing (gallons)	4,330.0
Cumulative amount of solid radwaste shipped off-site for processing (cubic feet)	10,338.0
Volume of solid radioactive waste which was buried during the month of August (cubic feet)	126.2
Volume of solid radioactive waste which was buried during the month of September (cubic fee	et) 187.8
Cumulative volume of solid radioactive waste buried (cub.c feet)	960.4
Amount of solid radioactive waste in temporary storage (cubic feet)	0.0

The Fort Calhoun goal for the volume of solid radioactive waste which has been buried is 4,500 cubic feet.

The industry upper ten percentile value is 3,072 cubic feet per unit per year. The Fort Calhoun Station was in the upper ten percentile of nuclear plants for this indicator in 1986, 1987, and 1988.

Data Source: Patterson/Breuer (Manager/Source)

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#### DISABLING INJURY/ILLNESS FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator shows the reporting month disabling injury/illness rate in culumn form. The 1990 disabling injury/illness frequency rate and the 5 year average of the corresponding monthly disabling injury/illness frequency rate are also shown.

There were no (zero) lost time accidents reported at the Fort Calhoun Station in September. The total number of lost time accidents that have been reported during 1991 is two.

The 1991 disabling injury/illness frequency rate goal was set at 0.31.

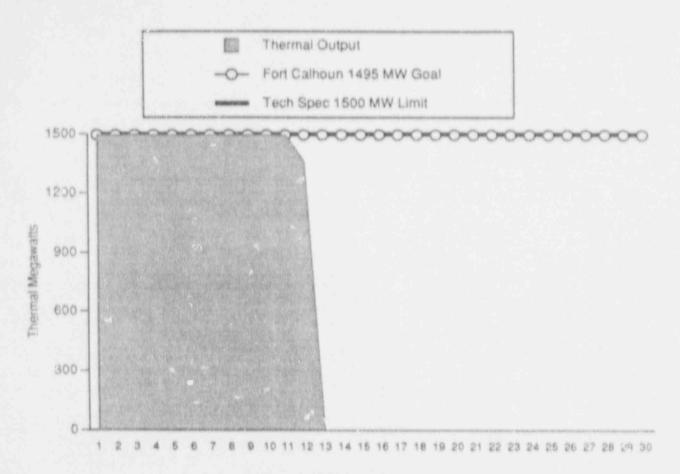
The industry upper ten percentile disabling injury/illness frequency rate is 0.

Year	Year-End Rate
1988	1.6
1989	0.4
1990	0.5

Data Source: Sorenson/Skaggs (Manager/Source)

Adverse Trend: Based on the 5 year average Disabling Injury/Illness Frequency Rate, an adverse trend is indicated.

SEP 25 & 26



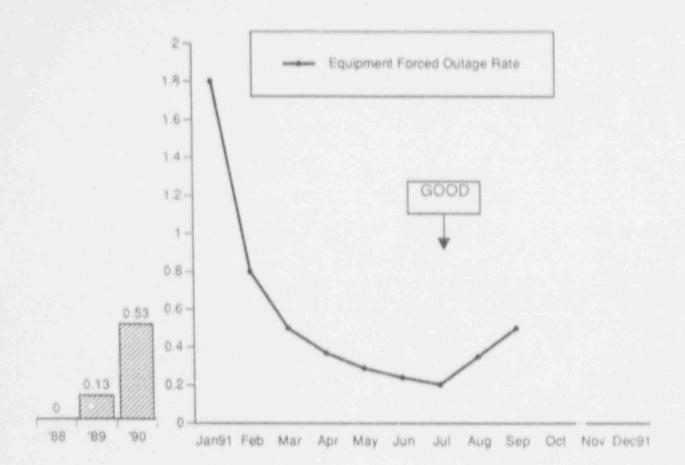
#### DAILY THERMAL OUTPUT

The above thermal output graph displays the daily operating power level during September 1991, the 1500 thermal megawatt average technical specification limit, and the 1495 thermal megawatt Fort Calhoun goal.

Thermal output was reduced to zero in mid September due to a forced outage which occurred when the station batteries were declared inoperable.

Full power operation is anticipated thru January 31, 1992 to obtain the burnup window for Cycle 14 design parameters.

Data Source: Holthaus/Gray (Manager/Source)



#### **EQUIPMENT FORCED OUTAGES PER 1000 CRITICAL HOURS**

The equipment forced outage rate for the reporting month is 0.50. One equipment forced outage occurred during the month of September 1991 when the station batteries were declared inoperable.

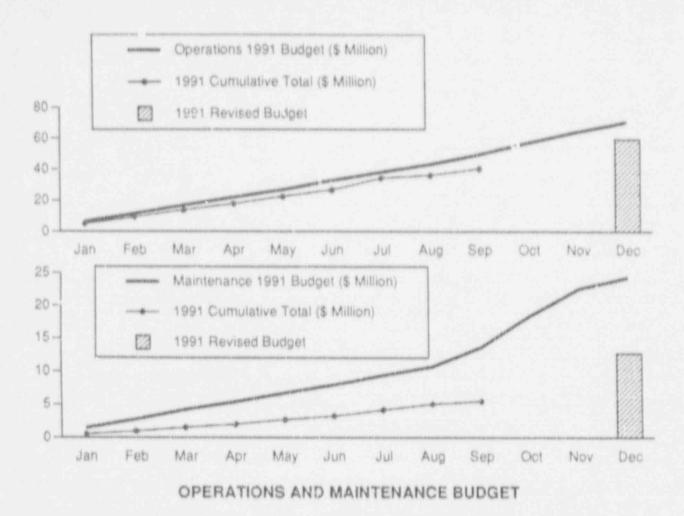
One equipment forced outage occurred during the month of August 1991. The outage was required to replace failed potential transformers (PTs). These PTs convert 345 KV to 120 V for use in the breaker synchronization circuit.

One equipment forced outage occurred in the month of January 1991 due to the December CEDM housing loak which carried outage time into January.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)

Adverse Trend: None

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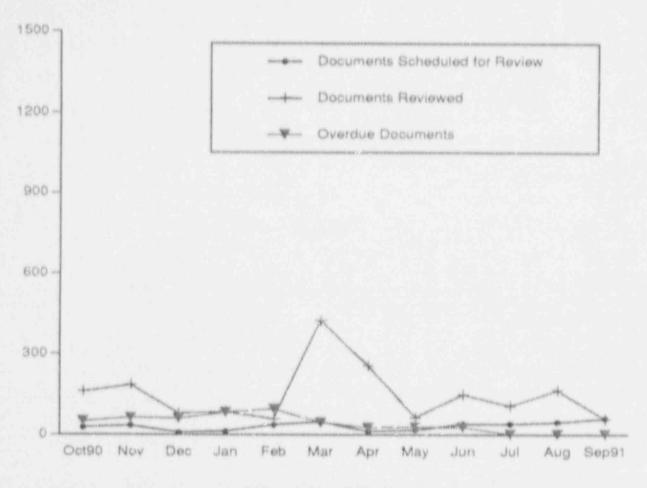
The Operations and Maintenance Budget Indicator shows the budget year-to-date as well as the actual expenditures for operations and maintenance for the Fort Calhoun Station.

The December Bar Graph represents the revised year-end budget due to budget revisions primarily reflecting the refueling postponement for Cycle 13. The revised year-end budget for Operations was 59.2 million dollars. The revised year-end budget for Maintenance was 12.7 million dollars.

The budget year-to-date for Operations was 49.4 million dollars for September while the actual cumulative expenditures through September totaled 40.1 million dollars.

The budget year-to-date for Maintenance was 13.6 million dollars for September while the actual cumulative expenditures through September totaled 5.5 million dollars.

Data Source: Gleason/Parent (Manager/Source)



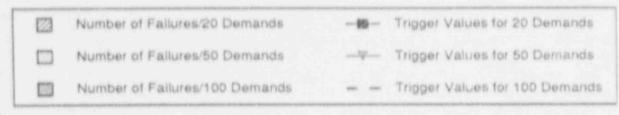
DOCUME" I REVIEW

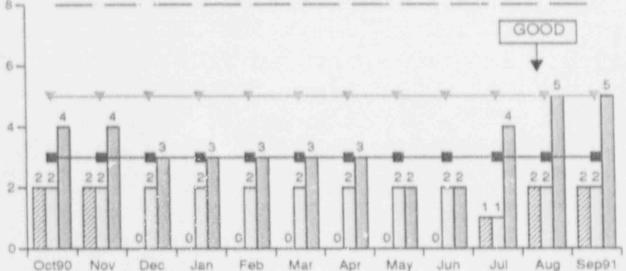
This indicator shows the number of completed, scheduled, and overdue (greater than 6 months past the scheduled due date) biennial reviews for the reporting month. These document reviews are performed in-house and include Special Procedures, the Site Security Plan, Maintenance Procedures, Preventive Maintenance Procedures, and the Operating Manual.

During September there were 58 document reviews completed while 60 document reviews were scheduled. At the end of September, there was one (1) document review overdue.

During the month of September there were 51 new or renamed documents reviewed. These new or renamed documents will need to be reviewed again in 1993.

Data Source: Patterson/McKay (Manager/Source)





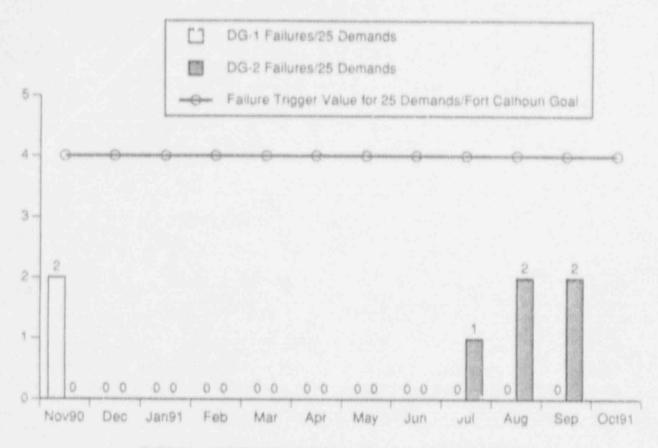
#### EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

This bar graph shows three monthly indicators pertaining to the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correspond to a high level of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the failure values are below the corresponding trigger values. These trigger values are the Fort Calhoun 1991 goal.

The demands counted for this indicator include the respective number of starts and the respective number of load-runs for both Diesel Generators combined. The number of start demands includes all valid and inadvertent starts, including all stan-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. Load-run demands must follow successful starts and meet at least one of the following criteria: a load-run that is a result of a real load signal, a load-run test expected to carry the plant's load and duration as stated in the test specifications, and a special test in which a diesel generator was expected to be operated for a minimum of one hour and to be loaded with at least 50% of design load (see exceptions and other demand criteria in the Definition Section).

The demand failure which occurred during the month of August for DG-2 was due to a seal failure on the jacket water pump.

Data Source: Jaworski/Ronning (Manager/Source)



DIESEL GENERATOR RELIABILITY (25 DEMANDS)

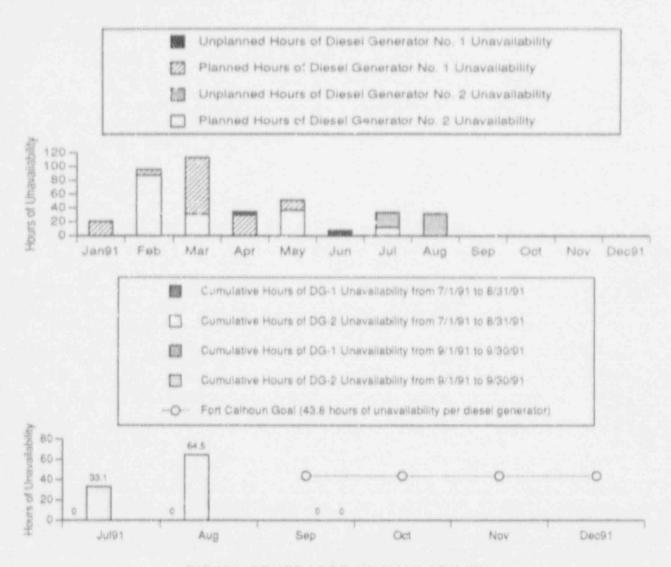
This indicator shows the number of failures experienced by each emergency diesel generator during the last 25 start demands and the last 25 load-run demands. A trigger value of 4 failures within the last 25 demands is also shown. This trigger value of 4 failures within 25 demands is the Fort Calhoun goal for 1991.

It must be emphasized that in accordance with NUMARC criteria, certain actions will take place in the event that any one emergency diesel generator experiences 4 or more failures within the last 25 demands on the unit. These actions are described in the Definition Section. A Standing Order has been drafted for the Fort Calhoun Station to institutionalize and formally approve/adopt the required NUMARC actions.

Diesel Generator DG-1 has not experienced any failures during the last 25 demands on the unit.

Diesel Generator DG-2 has experienced two failures during the last 25 demands on the unit. An air damper roll pin failure occurred in July 1991, and a seal failed on a jacket water pump in August 1991.

Data Source: Jaworski/Ronning (Manager/Source)



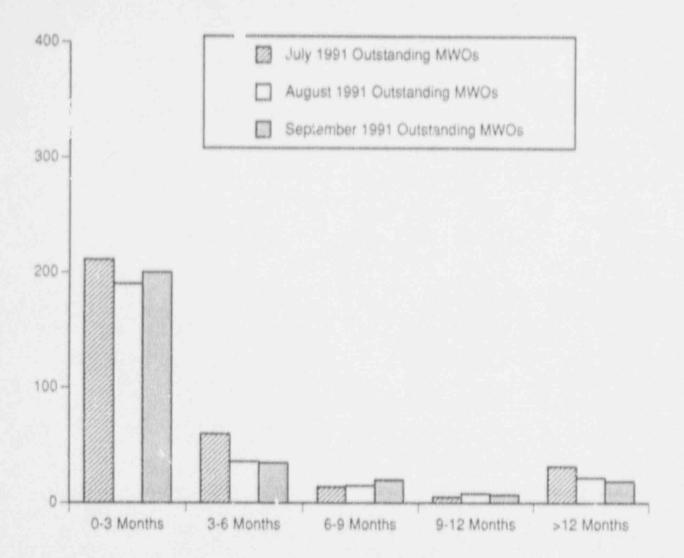
#### DIESEL GENERATOR UNAVAILABILITY

This indicator provides a monthly illustration of diesel generator unavailability for 1991. The top graph shows the diesel generator planned and unplanned unavailable hours for DG-1 and DG-2 for each month. The lower graph shows the cumulative hours of unavailability for each diesel generator from July through August and during September 1991.

The Fort Calhoun goal of 43.8 unavailable hours per DG for the last four months of 1931 is based on the 1990 INPO industry median value for diesel generator unavailable hours.

There were no (0) hours of diesel generator unavailability during the month of September. The 31.4 hours of unplanned DG-2 unavailability in August were the result of two separate events. On August 7, during surveillance testing, DG-2 failed to crank on the first attempt. On August 26 - 27 DG-2 was inoperable due to the failure of a jacket water pump seal.

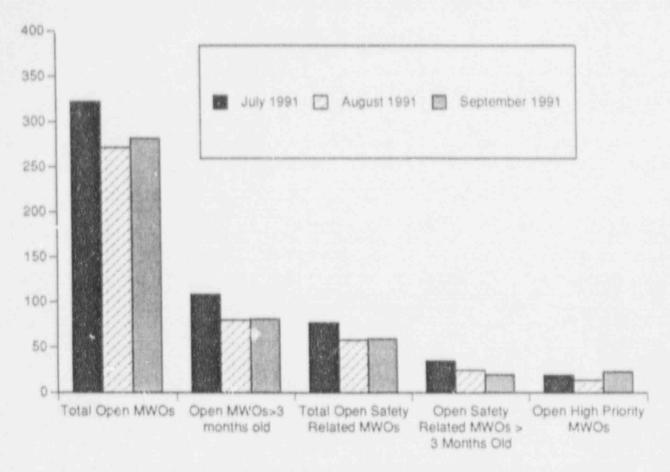
Data Source: Jaworski/Ronning (Manager/Source)



#### AGE OF OUTSTANDING MAINTENANCE WORK ORDERS (CORRECTIVE NON-OUTAGE)

This indicator shows the age of corrective non-outage maintenance work orders (MWOs) remaining open at the end of the reporting month.

Data Source: Patterson/Schmitz (Manager/Source)



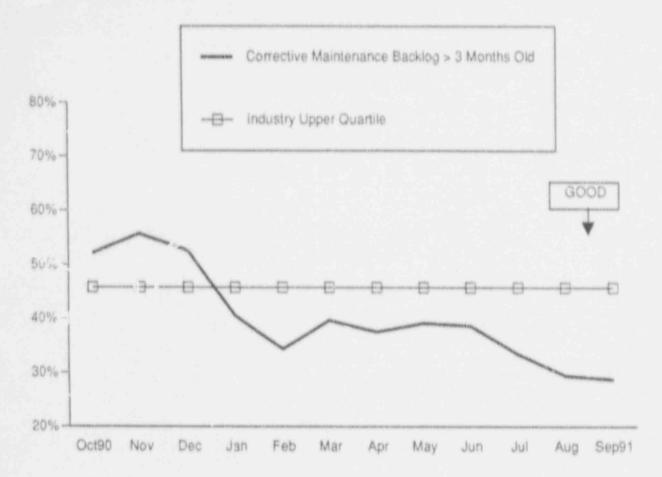
#### MAINTENANCE WORK ORDER BREAKDOWN (CORRECTIVE NON-OUTAGE)

This indicator shows the total number of corrective no butage MWOs remaining open at the end of the reporting month, along with a breakdown by several key categories.

Data Source: Patterson/Schmitz (Manager/Source)

Adverse Trend: None

SEP 36



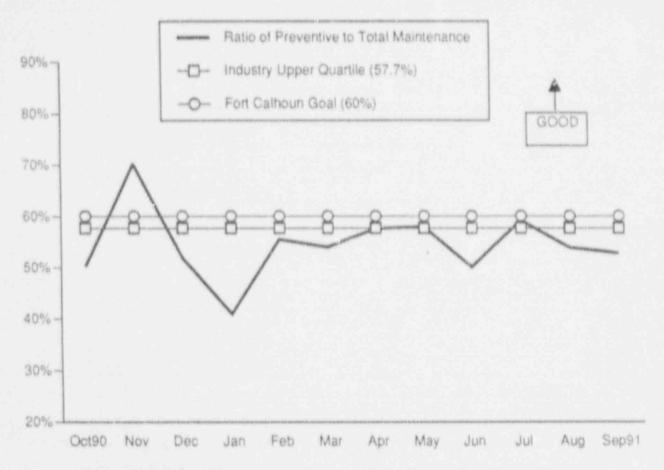
## CORNECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD (NON-OUTAGE)

This indicator shows the percentage of open corrective non-outage maintenance work orders that were greater than three months old at the end of the reporting month.

The percentage of open corrective non-outage maintenance work orders that were greater than three months old at the end of September was reported as 26.8%.

The industry upper quartile value for corrective maintenance backlog greater than 3 months old is 45.8%. The Fort Calhoun Station is currently performing in the upper quartile of nuclear power plants in this area.

Data Source: Patterson/Schmitz (Manager/Source)



#### RATIO OF PREVENTIVE TO TOTAL MAINTENANCE (NON-OUTAGE)

This indicator shows the ratio of completed non-outage preventive maintenance to total completed non-outage maintenance.

The ratio of preventive to total maintenance was 52.8% in September.

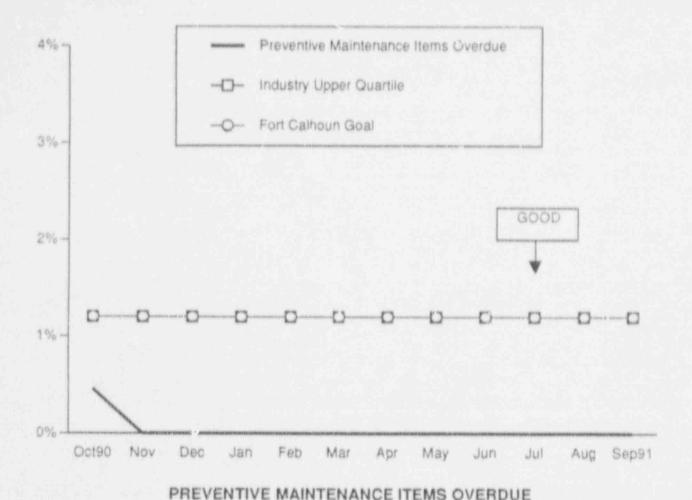
The Fort Calhoun goal is to attain a ratio of preventive to total maintenance greater than 60%. The low values for the months of January through April 1991 are due to the low number of PM activities scheduled to be completed during these months.

The industry upper quartile value for the ratio of preventive to total maintenance is 57.7%.

Data Source: Patterson/Schmitz (Manager/Jource)

Adverse Trend: None

SEP 22

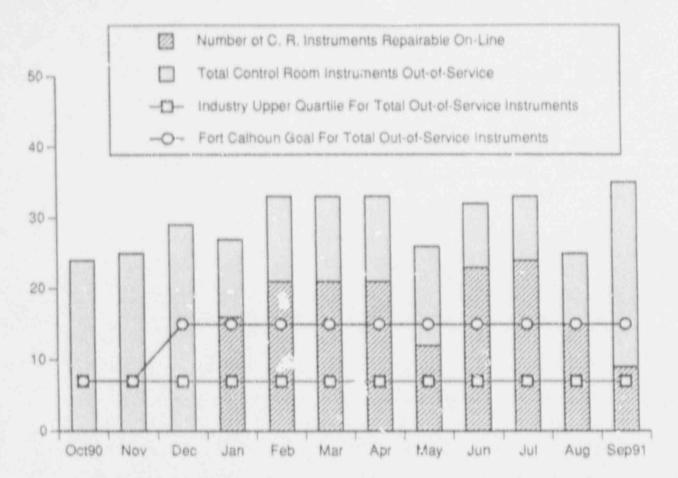


The purpose of this indicator is to mor...or progress in the administration and execution of preventive maintenance programs. A small percentage of preventive maintenance items overdue indicates a station commitment to the preventive maintenance program and an ability to plan, schedule, and perform preventive maintenance tasks as programs require.

During September 1991, 1401 PM items were completed. All PMs were completed within the allowable grace period.

The Fort Calhoun goal is to have less than 1.2% preventive maintenance items over due. The industry upper quartile for preventive maintenance items overdue is 1.2%. The Fort Calhoun Station is currently performing in the industry upper quartile for this indicator.

Data Source: Patterson/Linden (Manager/Source)



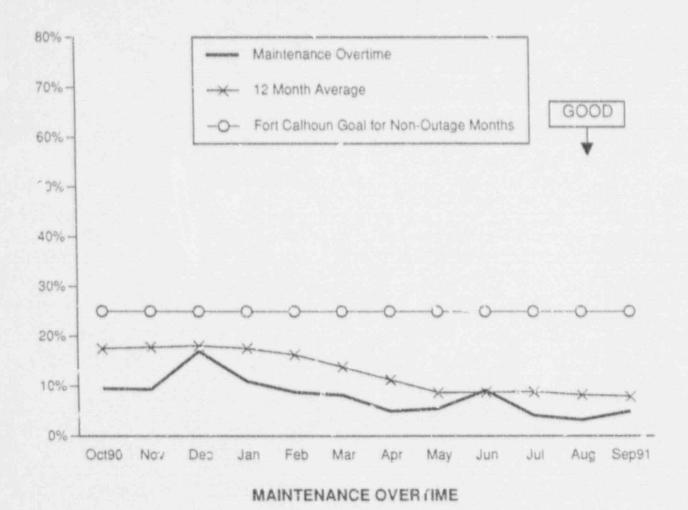
NUMBER OF OUT-OF-SERVICE CONTROL ROOM INSTRUMENTS

This indicator shows the number of out-of-service control room instruments, the number of instruments repairable during plant operations (on-line), the industry upper quartile for this indicator, and the Fort Calhoun goal.

There was a total of 35 out-of-service control room instruments at the end of September. A plant outage is required to repair 9 of these 35 control room instruments.

The Fort Calhoun goal is to have less than 15 out-of-service control room instruments. The industry upper quartile value for the number of out-of-service control room instruments is 7.

Data Source: Patterson/Adams (Manager/Source)

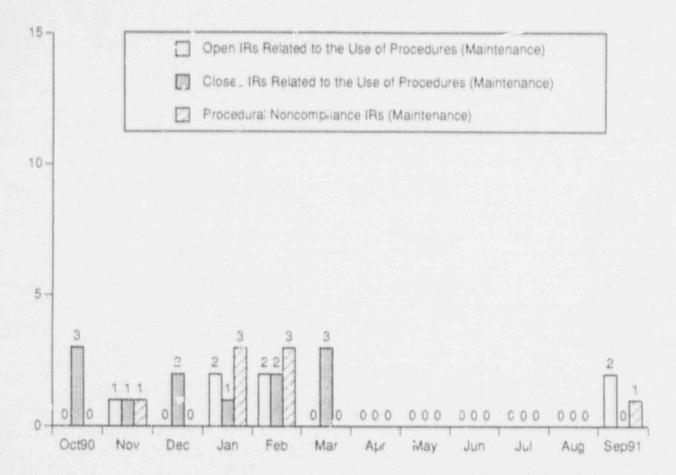


The Maintenance Overtime Indicator monitors the ability to perform the desired maintenance activities with the allotted resources. Excessive overtime indicates insufficient resource allocation and can lead to errors due to fatigue.

The percent of overtime hours with respect to normal hours was reported as 5% during the month of September 1991. The 12 month average percentage of overtime hours with respect to normal hours was reported as 8%.

The Fort U Ihoun goal for the percentage of maintenance overtime hours worked has been set at 25% for non-outage months and 50% for outage months.

Data Source: Patterson/Schmitz (Manager/Source)

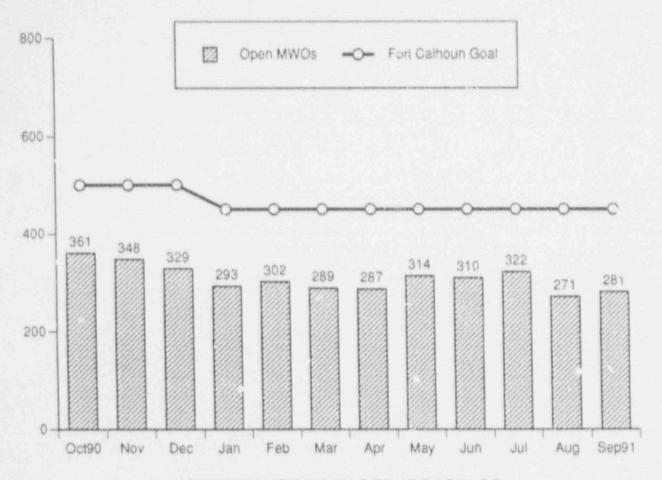


#### PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

This indicate shows the number of open Maintenance Incident Reports (IRs) that are related to the and of procedures, the number of closed IRs that are related to the use of procedures, and the number of open and closed IRs that received procedural noncompliance cause codes.

Data Source: Patterson/McKay (Manager/Source)

Adverse Trend: None SEP 15 & 44

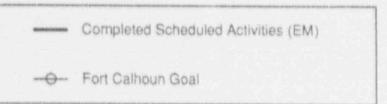


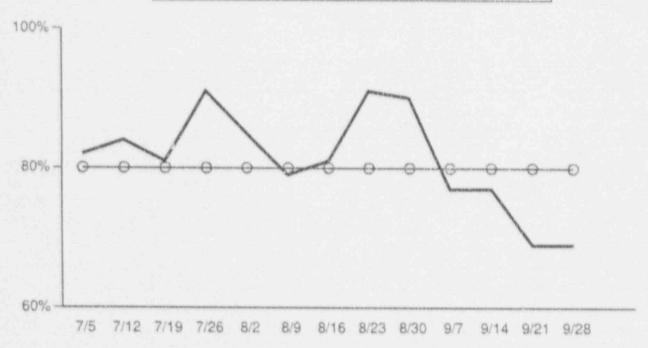
MAINTENANCE WORK ORDER BACKLOG (CCRRECTIVE NON-OUTAGE MAINTENANCE)

This indicator shows the number of corrective non-outage Maintenance Work Orders (MWOs) that were open at the end of the reporting month.

The goal for this indicator is to have less than 450 corrective non-outage maintenance work orders remaining open.

Data Source: Patterson/Schmitz (Manager/Source)





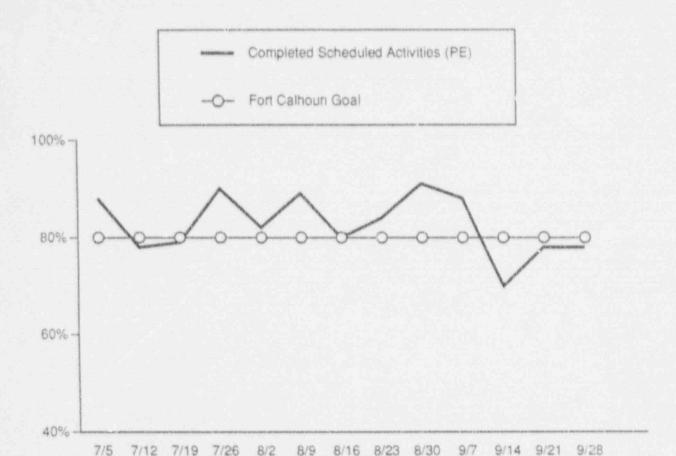
# PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (ELECTRICAL MAINTENANCE)

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Electrical Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The Fort Calhoun Station goal for this indicator is 80%.

Reporting Month	Completed Scheduled Activities
Week 1	77%
Week 2	77%
Week 3	69%
Week 4	69%

Data Source: Patterson/Schmitz (Manager/Source)



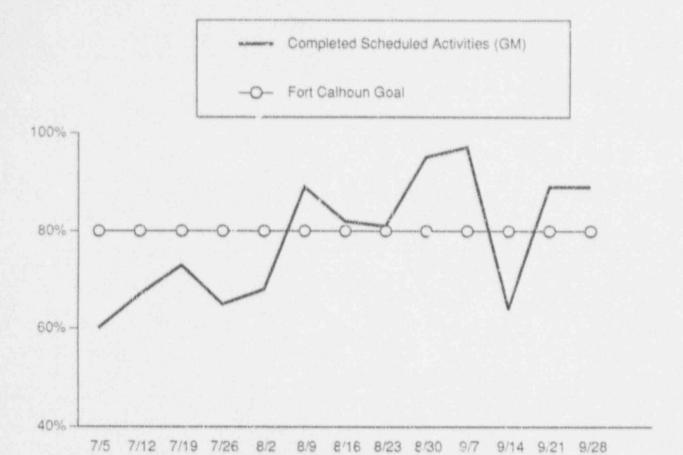
## PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (PRESSURE EQUIPMENT)

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Pressure Equipment Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The Fort Calhoun Station goal for this indicator is 80%.

Reporting Month	Completed Scheduled Activities
Week 1	88%
Week 2	70%
Week 3	78%
Week 4	78%

Data Source: Patterson/Schmitz (Manager/Source)



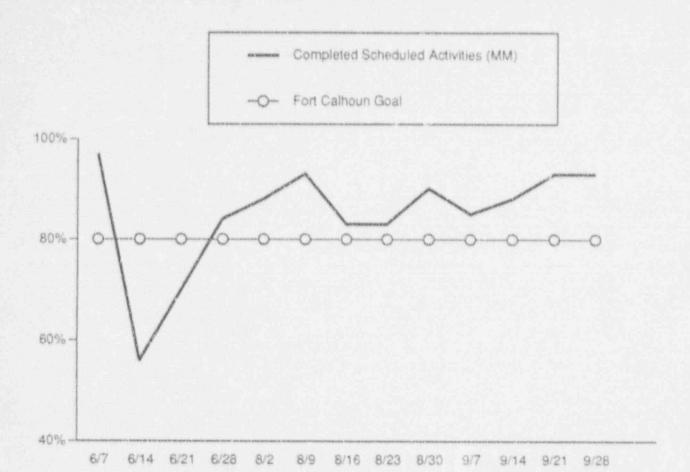
## PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (GENERAL MAINTENANCE)

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Coneral Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The Fort Calhoun Station goal for this indicator is 80%.

Reporting Month	Completed Scheduled Activities
Week 1	97%
Week 2	64%
Week 3	89%
Week 4	89%

Data Source: Patterson/Schmitz (Manager/Source)



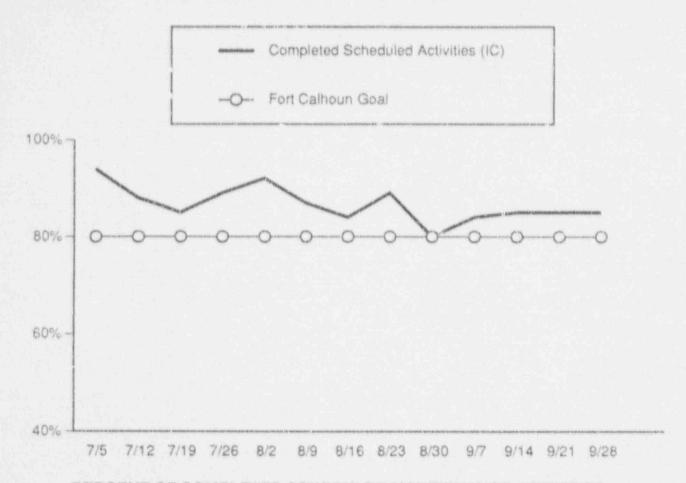
# PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (MECHANICAL MAINTENANCE)

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Mechanical Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The Fort Calhoun Station goal for this indicator is 80%.

Reporting Month	Completed Scheduled Activities
Week 1	85%
Week 2	88%
Week 3	93%
Week 4	93%

Data Source: Patterson/Schmitz (Manager/Source)



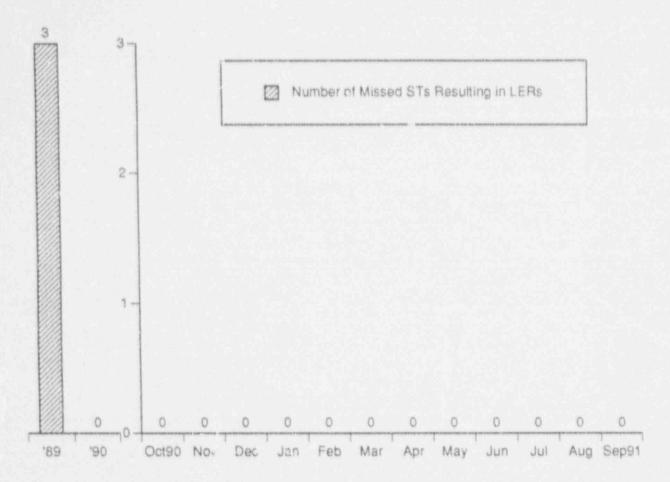
# PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (INSTRUMENTATION & CONTROL)

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Instrumentation & Control. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The Fort Calhoun Station goal for this indicator is 80%.

Reporting Month	Completed Scheduled Activities
Week 1	84%
Week 2	85%
Week 3	85%
Week 4	85%

Data Source: Patterson/Schmitz (Manager/Source)



## NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS

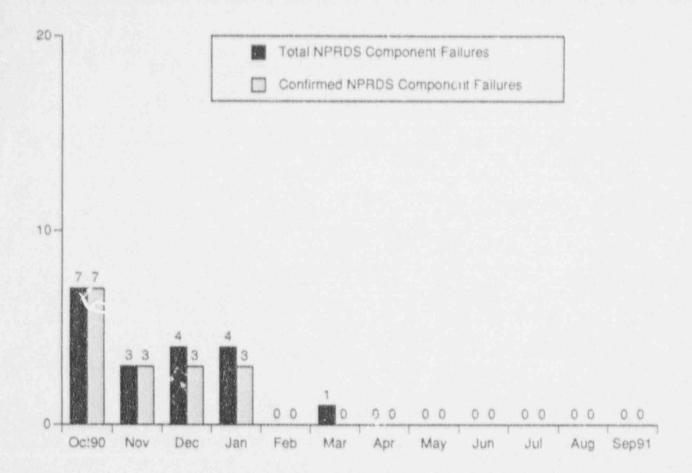
This indicator shows the number of missed Surveillance Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. The graph on the left shows the yearly totals for the indicated years.

During the month of September 1991, there were no missed STs that resulted in LERs.

Data Source: Plant Licensee Event Reports (LERs)

Adverse Trend: None

SEP 60 & 61

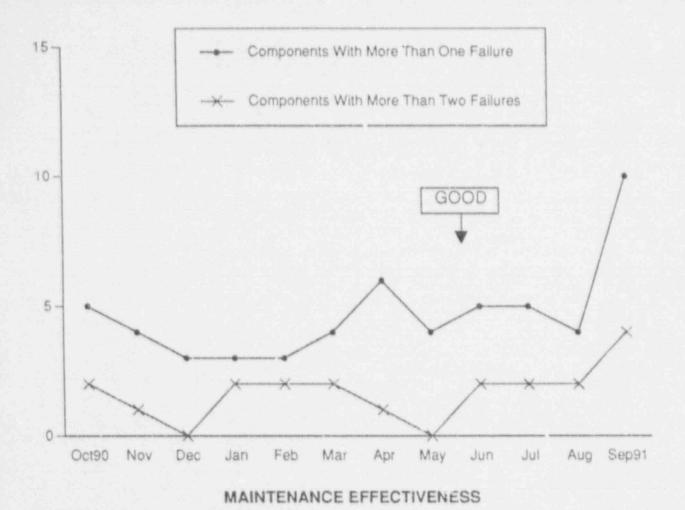


## NUMBER OF NUCLEAR PLANT RELIABILITY DATA SYSTEMS (NPRDS) REPORTABLE FAILURES

This indicator shows the total number of NPRDS component failures and the number of confirmed NPRDS component failures. The total number of NPRDS component failures is based upon the number of failure reports sent to INPO. The number of confirmed NPRDS component failures is based upon the number of failure reports that have been accepted by INPO. The difference between these two figures is the number of failure reports still under review by INPO.

During September 1991, there were no (0) confirmed NPRDS component failures.

Data Source: Jaworski/Dowdy (Manager/Source)

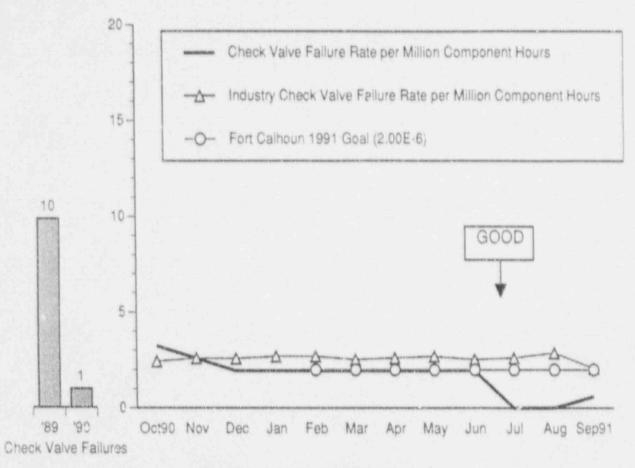


The Maintonance Effectiveness Indicator was developed following guidelines set forth by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data (NRC/AEOD). The NRC/AEOD is currently developing and verifying a maintenance effectiveness indicator using the Nuclear Plant Reliability Data System (NPRDS) component failures.

This indicator has been revised to show the number of NPRDS components with more than one failure during the last eighteen months and the number of NPRDS components with more than two failures during the last eighteen months. The number of NPRDS components with more than two failures in an eighteen month period should indicate the effectiveness of plant maintenance. (This change applies only to the September 1991 data. The data for October 1990 through August 1991 is based on a twelve month interval.)

During the last 18 reporting months there were 10 NPRDS components with more than 1 failure. 4 of the 10 had more than two failures. The tag numbers of these components are CH-1A, CH-1B, CH-1C and RC-4.

Data Source: Jaworski/Dowdy (Manager/Source)



#### CHECK VALVE FAILURE RATE

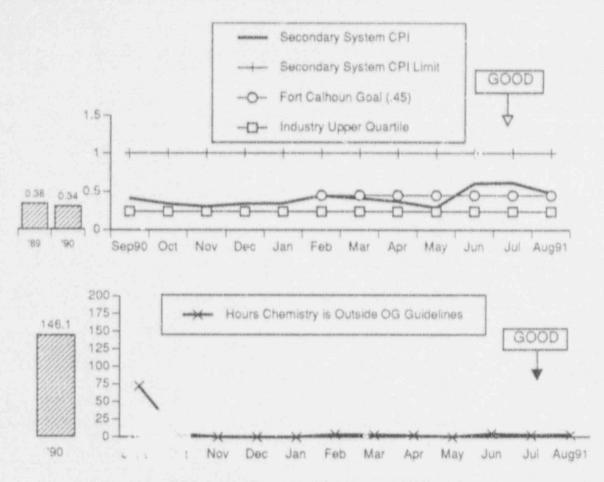
This indicator shows the Fort Calhoun check valve failure rate, the Fort Calhoun goal and the industry check valve failure rate. This rate is based upon failures during the previous 18 months. The check valve failures at Fort Calhoun Station, for the previous two years, are shown on the left.

The data for the industry check valve failure rate is three months behind the reporting month due to the time involved in collecting and processing the data.

For June 1991, the Fort Calhoun Station reported an actual check valve failure rate of 6.14 E-7 while the industry reported an actual failure rate of 2.08 E-6. At the end of September, the Fort Calhoun Station reported a calculated check valve failure rate of .614 E-6. This increase from the July and August rates is due to the failure of check valve SA-288.

The Fort Calhoun goal for this indicator is > failure rate of 2.00 E-6.

Data Source: Jaworski/Dowdy (Manager/Source)



#### SECONDARY SYSTEM CHEMISTRY

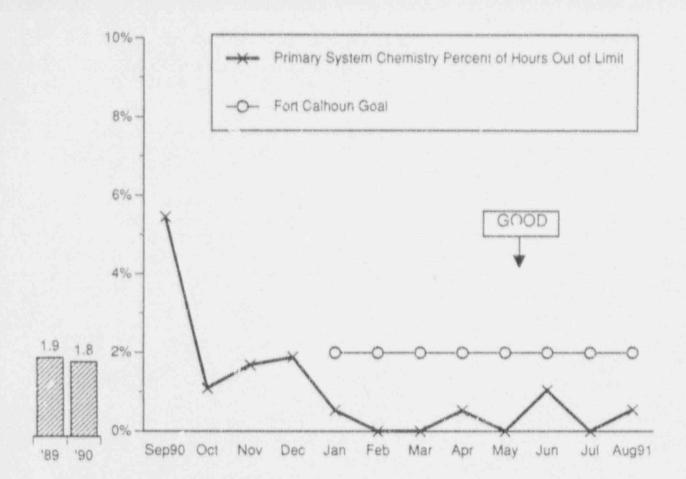
The top graph, Secondary System Chemistry Performance Index (CPI), is calculated using the following three parameters: cation conductivity in steam generator blowdown, sodium in steam generator blowdown, and condensate pump discharge dissolved oxygen. The bottom graph shows the total hours of 13 parameters exceeding the Owners Group (OG) guidelines during power operation.

The Fort Calhoun goal for the CPI is 0.45. The CPI was reported as 0.48 for the month of August. The industry upper quartile value for this indicator was 0.16 for August 1989 through Dec. 1989. The CPI industry value then changed to 0.24 for 1990.

The number of hours outside the OG guidelines was reported as 2.8 hours for the month of August.

The above two chemistry indicators are one month behind the reporting month due to the time needed for collection and evaluation of the station chemistry data.

Data source: Franco/Glantz (Manager/Source)



PRIMARY SYSTEM CHEMISTRY PERCENT OF HOURS OUT OF LIMIT

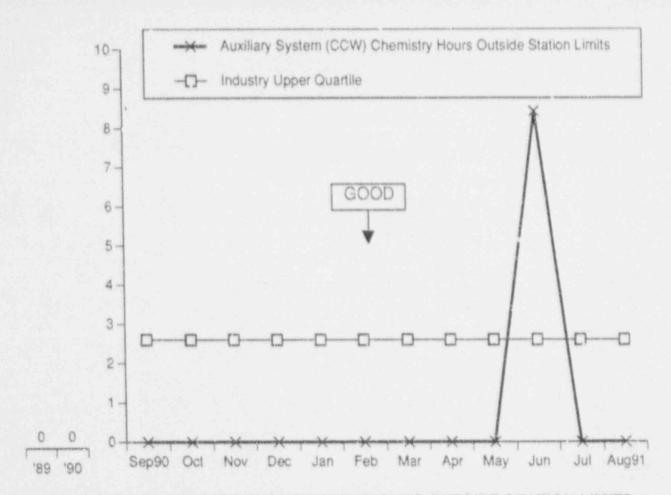
The Primary System Chemistry - Percent of Hours Out of Limit indicator tracks the primary system chemistry performance by monitoring six key chemistry parameters. 100% equates to all six parameters being out of limit for the month. This indicator is one month behind the reporting month.

The Fort Calhoun goal for this indicator is 2%.

The Primary System Chemistry Percent of Hours Out of Limit was reported as 0.55% for the month or August.

A plant shutdown and start-up in September 1990 and a plant outage in November/ December resulted in a higher percentage of hours out of limit.

Data Source: Franco/Glantz (Manager/Source)



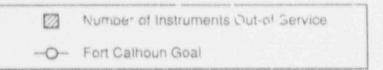
## AUXILIARY SYSTEM (CCW) CHEMISTRY HOURS OUTSIDE STATION LIMITS

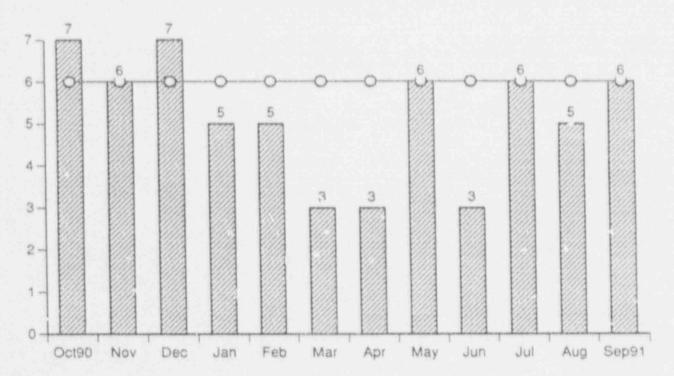
The Auxiliary System Chemistry Hours Outside Station Limits indicator tracks the monthly hours that the Component Cooling Water (CCW) system is outside the station chemistry limit. The above chemistry indicator is one month behind the reporting month due to the time needed for data collection and evaluation of the chemistry data for the station.

The auxiliary system chemistry hours outside station limits was reported as 0 hours for the month of August.

The industry upper quartile value for auxiliary systems chemistry hours outside station limits is 2.6 hours.

Data Source: Franco/Glantz (Manager/Source)





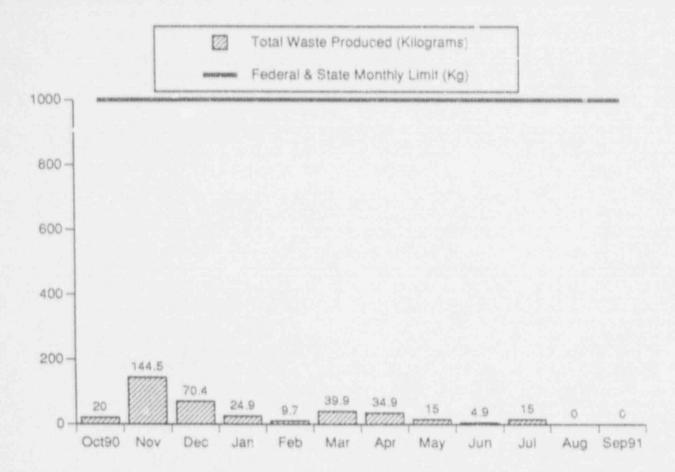
#### IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE

This indicator shows the total number of in-line chemistry system instruments that are out-of-service at the end of the reporting month. The chemistry systems involved in this indicator include the Secondary System and the Post Accident Sampling System (PASS).

At the end of September there was a total of 6 in-line chemistry instruments that were out-of-service. Of these 6 instruments, 4 were from the Secondary System and 2 were from PASS.

The Fort Calhoun goal for the number of in-line chemistry system instruments that are out-of-service has been set at 6. Six out-of-service chemistry instruments make up 10% of all the chemistry instruments that are counted for this indicator.

Data Source: Patterson/Renaud (Manager/Source)

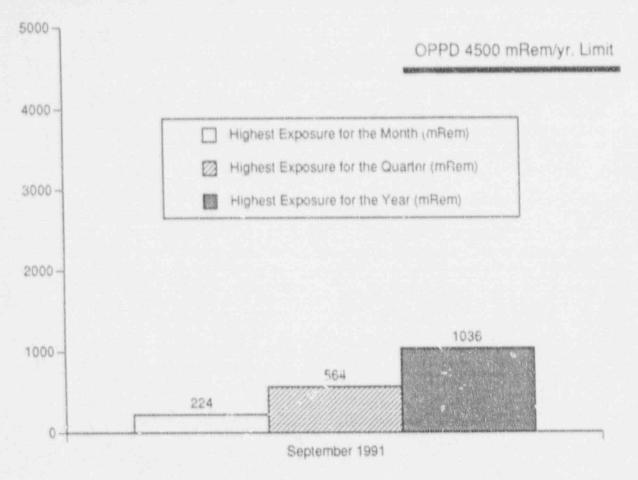


## HAZARDOUS WASTE PRODUCED

This indicator shows the total amount of hazardous waste produced by Fort Calhoun each month. This hazardous waste consists of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced.

During the month of September, 0.0 kilograms of non-halogenated hazardous waste was produced, 0.0 kilograms of halogenated hazardous waste was produced, and 0.0 kilograms of other hazardous waste was produced.

Date Source: Patterson/Henning (Manager/Source)



### MAXIMUM INDIVIDUAL RADIATION EXPOSURE

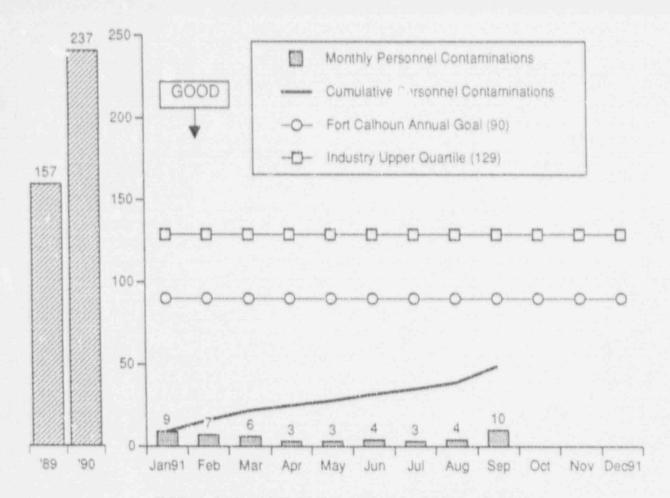
During September 1991, an individual accumulated 224 mRem which was the highest individual exposure for the month.

The maximum individual exposure to date for the third quarter of 1991 has been 564 mRem.

The maximum individual exposure reported to date for 1991 has been 1,036 mRem.

The OPPD limit for the maximum yearly individual radiation exposure is 4,500 mRem/ year.

Date Source: Patterson/Williams (Manager/Source)



## TOTAL SKIN AND CLOTHING CONTAMINATIONS

This indicator shows the number of skin and clothing contaminations for the reporting month. A total of 49 contaminations have occurred during 1991.

There was a total of 237 skin and clothing contaminations in 1990.

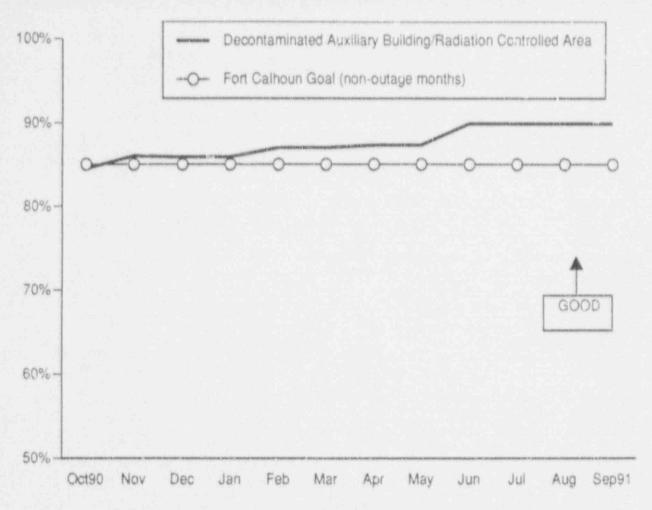
The 1991 goal for skin and clothing contaminations is 90.

The industry upper quartile value for total skin and clothing contaminations is 129 per unit annually.

Data Source: Patterson/Williams (Manager/Source)

Adverse Trend: None

SEP 15 & 54



### **DECONTAMINATED RADIATION CONTROLLED AREA**

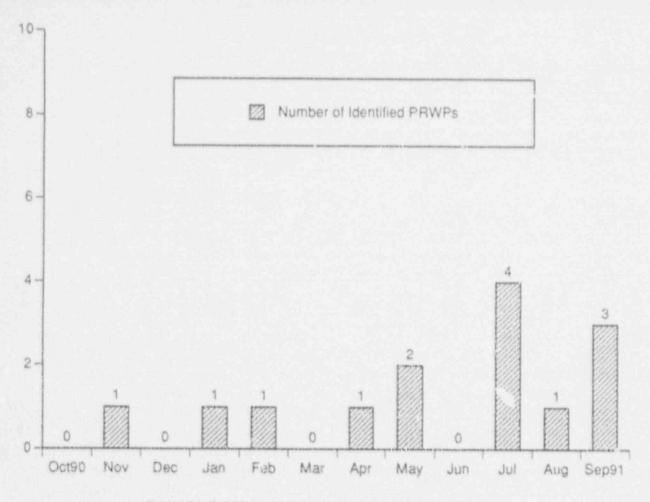
This indicator (formerly titled "Decontaminated Auxiliary Building") was revised in June 1991 to include the new Radwaste building and the areas of the C/RP building that will be considered Radiologically Controlled. The graph shows the percentage of the RCA that is decontaminated (clean) based on the total square footage, a Fort Calhoun goal of 85% decontaminated auxiliary building (non-outage months) and a goal of 75% decontaminated auxiliary building (outage months).

At the end of the reporting month, 89.9% of the total square footage of the RCA was decontaminated.

Date Source: Patterson/Gundal (Manager/Source)

Adverse Trend: None

SEP 54



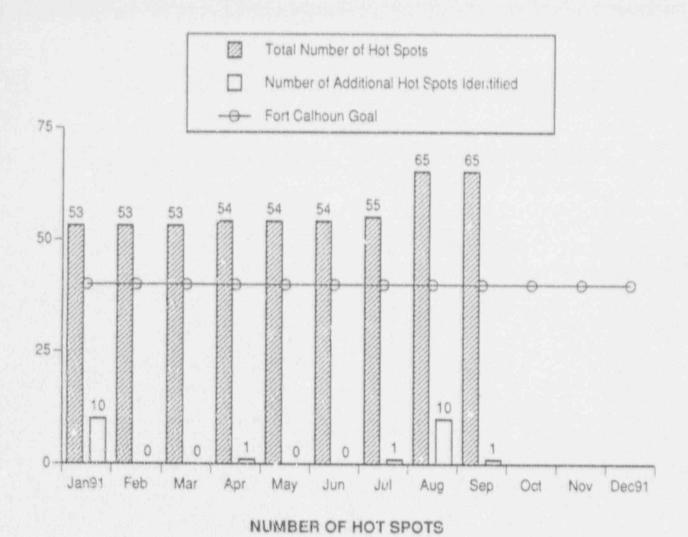
## RADIOLOGICAL WORK PRACTICES PROGRAM

The Radiological Work Practices Program Indicator shows the number of Poor Radiological Work Practices (PRWPs) which were identified during the reporting month. The PRWPs are identified through a review of the monthly Radiological Occurrence Reports and Personnel Contamination Reports.

The number of PRWPs which are identified each month should indirectly provide a means to qualitatively assess supervisor accountability for their workers' radiological performance.

During the month of September 1991, three PRWPs were identified.

Data Source: Patterson/Williams (Manager/Source)

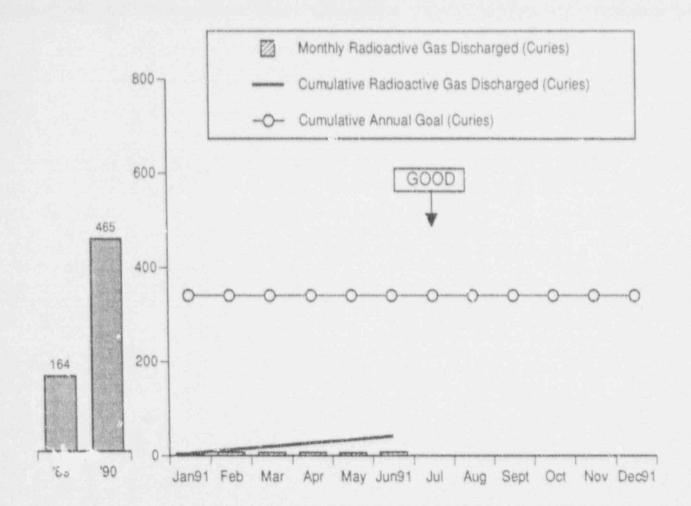


This indicator shows the total number of hot spots which have been identified to exist in the Fort Calhoun Station and have been documented through the use of a hot spot identification sheet. A hot spot is defined as a small localized source of high radiation. A hot spot occurs when the contact dose rate of an item or piece of equipment is at least 5 times the General Area dose rate and the item or piece of equipment's dose rate is equal to or greater than 100 mRem/hour.

ALARA personnel conducted an in-depth survey of the entire auxiliary building during the month of August. During September one hot spot in a vent duct in Room 6 was eliminated and one additional hot spot was identified in Room 13.

The Fort Calhoun goal for this indicator is 40.

Date Source: Patterson/Williams (Manager/Source)

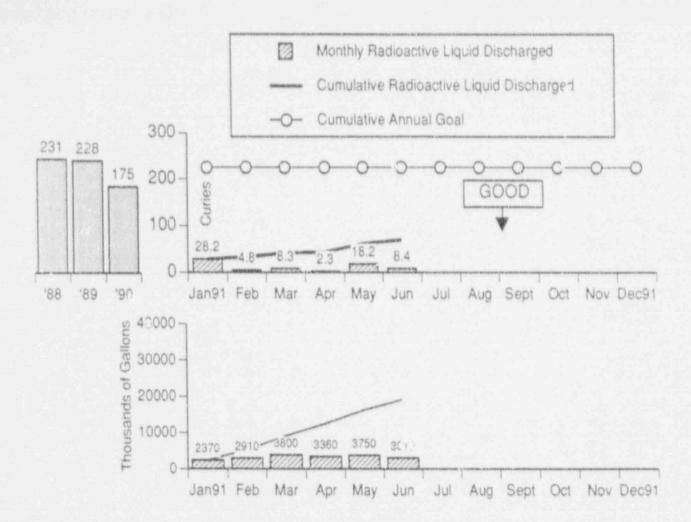


#### GASEOUS RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT.

The gaseous radioactive waste being discharged to the environment is shown for January 1, 1991 through June 30, 1991. A total of 42.2 curies have been released to the environment during this time. The Fort Calhoun Station cumulative annual goal for 1991 is 340 curies for this indicator.

The gaseous radioactive waste being discharged to the environment is calculated every six months.

Date Source: Franco/Krist (Manager/Source)

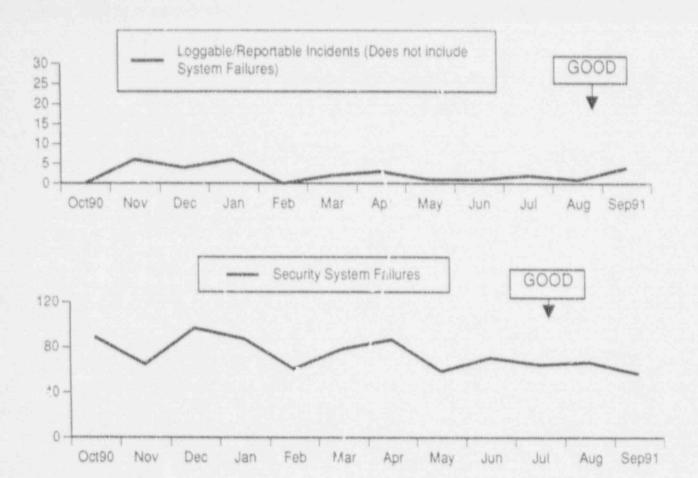


#### LIQUID RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

The liquid radioactive waste being discharged to the environment is shown for January 1, 1991 through June 30, 1991. The liquid radioactive waste that was discharged to the environment from all sources totaled 70.3 curies during this time. The Fort Calhoun Station cumulative annual goal for 1991 is 225 curies.

The bottom graph shows the volume of liquid radioactive waste that has been released from the radioactive waste monitor tanks and steam generators. The volume of liquid radioactive waste discharged to the environment from the radioactive waste monitor tanks and the steam generators totaled 19.2 million gallons from January through June 1991. The liquid radioactive waste that was released to the environment includes liquid released from the steam generators due to the fact that radioisotopes were detected in the steam generator blowdown. The liquid radioactive waste being discharged to the environment is calculated every six months.

Data Source: Franco/Krist (Manager/Source)



## LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

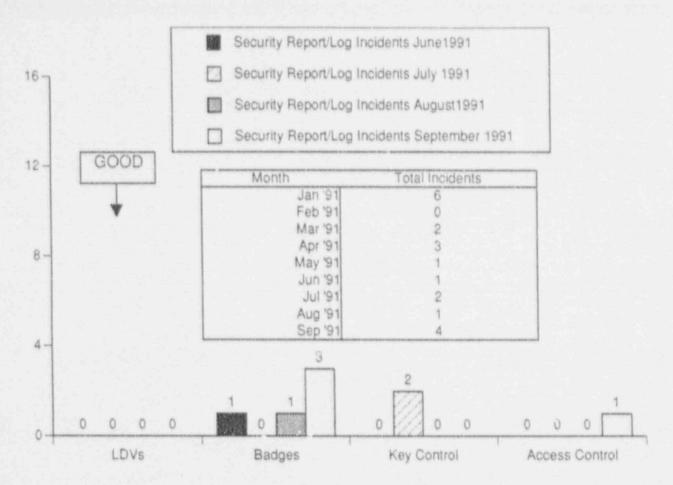
The Loggable/Reportable Incidents (Security) Indicator is depicted in two separate graphs. The first chart depicts the total number of loggable/reportable incidents concerning Licensee Designated Vehicles (LDVs); Security Badges; Security Key Control; and Access Control and Authorization which occurred during the reporting month. The bottom graph shows the total number of loggable/reportable incidents concerning security system failures which occurred during the reporting month.

During the month of September 1991, there were 57 loggable/reportable incidents identified. System failures accounted for 53 (93%) of the loggable/reportable incidents, and 25 (47%) of these were environmental failures. The four loggable security incidents involved two security barges being removed from site, one lost/unattended security badge, and one incident involving the failure to return security keys.

Data Source: Sefick/Woerner (Manager/Source)

Adverse Trend: None

SEP 58



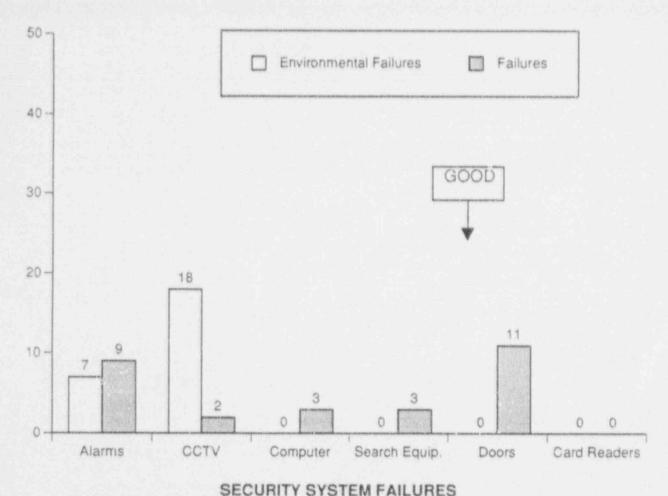
### SECURITY INCIDENT BREAKDOWN

This indicator now shows the number of incidents concerning the following items for the reporting month: Licensee Designated Vehicles (LDVs), Security Badges, Access Control and Authorization, and Security Key Control.

Data Source: Sefick/Woerner (Manager/Source)

Adverse Trend: None

SEP 58

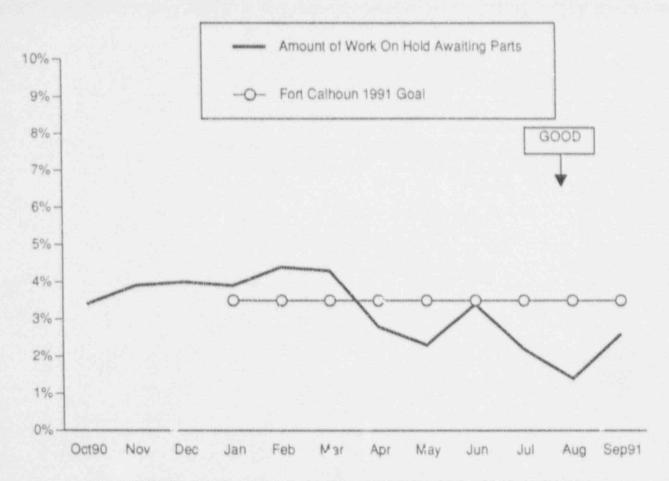


## SECORITY SYSTEM PAILURES

This indicator shows the number of incidents concerning the following items for the reporting month: Alarm System Failures, CCTV failures, Security Computer Failures, Search Equipment Failures, Door Hardware Failures, and Card Reader Failures. Alarm systems and CCTV failures are now divided into two categories: environmental failures and failures as defined in the performance indicator definitions.

Number of Incidents:	August '91		September '91	
System Failures	Env. Failures	Failures	Env. Failures	Failures
Alarms	7	11	7	9
CCTV	29	5	18	2
Computer	0	4	N/A	3
Search Equipment	0	1	N/A	3
Door Hardware	0	5	N/A	11
Card Reader	0	0	N/A	0
Total	36	25	25	28

Data Source: Sefick/Woerner (Manager/Source)



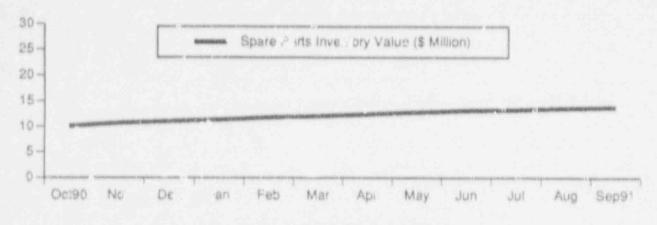
## AMOUNT OF WORK ON HOLD AWAITING PARTS (NON-OUTAGE)

This procurement indicator displays the percentage of open, non-outage maintenance items that are on hold awaiting parts, to the total amount of open, non-outage maintenance items.

There was a total or 736 open, non-outage maintenance work orders (MWOs) with 19 of these MWOs on hold awaiting parts at the end of the reporting month.

The 1991 Fort Calhoun Goal for this indicator is 3.5% of the total number of open, non-outage MWOs awaiting parts.

Data Source: Willrett/CHAMPS (Manager/Source)

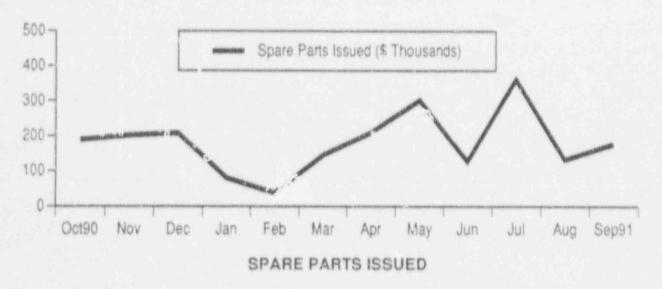


#### SPAPE PARTS INVENTORY VALUE

The spare parts inventory value at the Fort Calhoun Station at the end of September was reported as \$13,744,295.

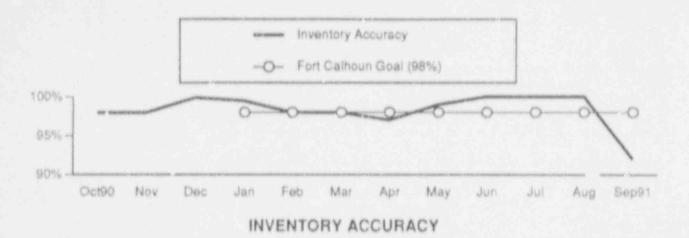
Data Source: Steele/Huliska (Manager/Source)

Adverse Trend: None



The value of the spare parts issued during September totaled \$176,859.

Data Source: Steele/Miser (Manager/Source)

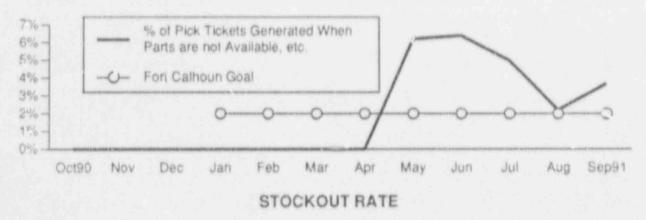


This indicator shows the accuracy of the actual parts count for the warehouse compared to the counts contained in the MMIS computer system for the reporting month.

During September 1991, 1127 different line items were counted in the warehouse. Of the 1127 line items counted, 97 items needed count adjustments. The inventory accuracy for the month of September was reported as 92%. The Fort Calhoun 1991 goal for this indicator is 98%.

Data Source: Willrett/McCormick (Manager/Source)

Adverse Trend: None

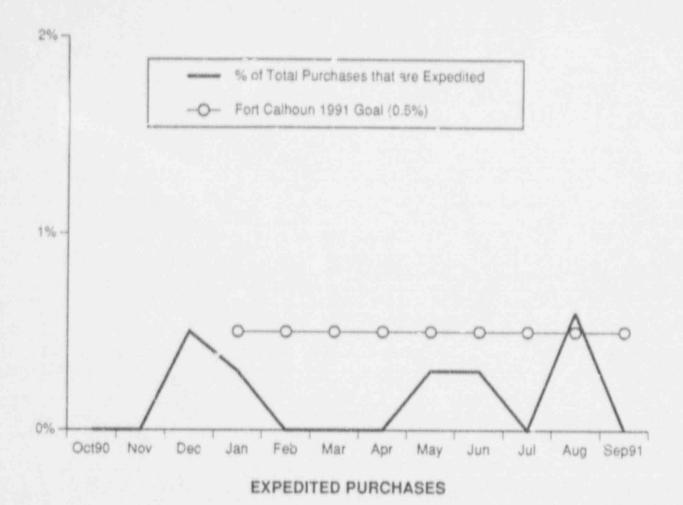


This indicator shows the percentage of the number of Pick Tickets generated when the amount of parts requested is equal to or less than the minimum stocking level and parts are not available.

During September, a total of 1169 Pick Tickets were generated. Of the 1169 Pick Tickets generated, 43 Pick Tickets (3.7%) were generated when the amount of parts requested was equal to or less than the minimum stocking level and parts are not available.

The Fort Calhoun 1991 goal for this indicator is 2%.

Data Source: Willrett/McCormick (Manager/Source)

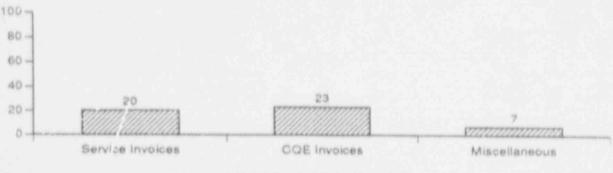


This indicator shows the percentage of expedited purchases compared to the total number of purchase orders generated during the reporting month.

During September, there was a total of 388 purchase orders generated. Of the 388 purchase orders generated, none (0) were expedited purchases.

The Fort Calhoun 1991 goal for this indicator is 0.5%.

Date Source: Willrett/Fraser (Manager/Source)

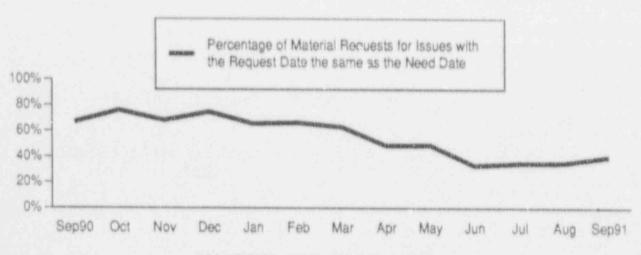


#### INVOICE BREAKDOWN

This indicator shows the number of service invoices, CQE invoices, and miscellaneous invoices for the month of September 1991.

Date Source: Willrett/Fraser (Manager/Source)

Adverse Trend: None

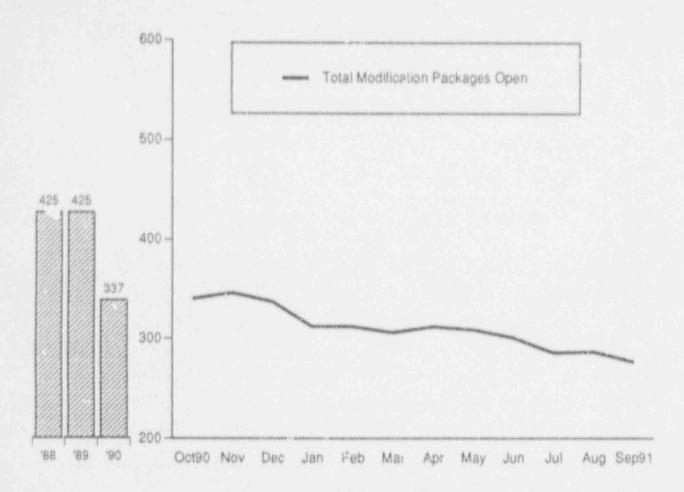


## MATERIAL REQUEST PLANNING

This indicator shows the percentage of material requests (MRs) for issue with their request date the same as their need date compared to the total number of MRs for issue for the reporting month.

During the month of September, a total of 1169 MRs were received by the warehouse. Of the 1169 total MRs received by the warehouse, 465 MRs (39.8% of the 1169) were for issue with their request date the same as their need date.

Data Source: Willrett/McCormick (Manager/Source)



#### **CUTSTANDING MODIFICATIONS**

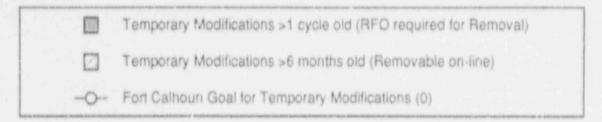
This indicator shows the total number of outstanding modifications (excluding outstanding modifications which are proposed to be cancelled).

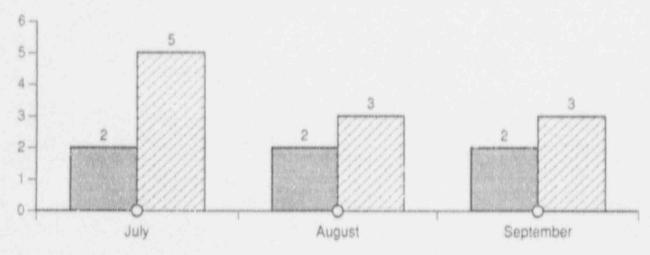
Category	Reporting Month
Form FC-1133 Backlog/In Progress	16
Mod. Requests Being Reviewed	95
Design Engr. Backlog/In Progress	92
Construction Backlog/In Progress	39
Design Engr. Update Backlog/in Progres	35
Total	277

At the end of September, 33 additional modification requests had been issued this year and 20 modification requests had been carcelled. The Nuclear Projects Review Committee (NPRC) had completed 113 backlog modification request reviews this year. The Nuclear Projects Committee (NPC) had completed 107 backlog modification request reviews this year.

Data Source: Jaworski/Turner (Manager/Source)

Scofield/Lounsbery (Manager/Source)





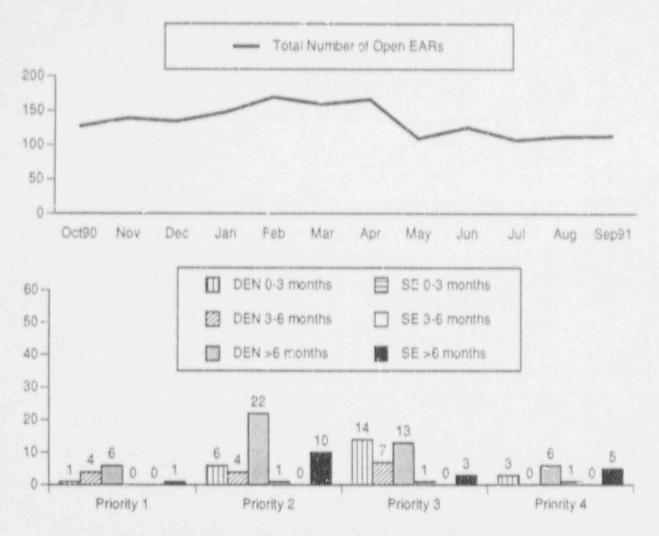
## TEMPORARY MODIFICATIONS (EXCLUDING SCAFFOLDING)

This indicator provides information on the number of temporary modifications greater than one fuel cycle old requiring a refueling outage (RFO) for removal and the number of temporary modifications is movable on-line that are greater than six months old. Also provided is the Fort Calho is goal for temporary modifications.

The goal for this indicator has been changed to be more indicative of Fort Calhoun's control and management of temporary modifications. There are currently 2 temporary modifications that are greater than one fuel cycle old. Both of these modifications are 100% ready to be removed during the 1992 refueling outage. In addition, there are currently 3 temporary modifications installed that are greater than six months old that can be removed on-line. These are: handjack close of CCW/RW valves which is awaiting an engineering evaluation currently scheduled for 12/6/91; replacement of AC-191/192 spacer plates which is awaiting parts that are scheduled to arrive in early October; and IA-519 brace, which MWO 903015 will close. This MWO is currently scheduled for completion on 10/3/91.

At the end of September, there was a total of 27 TMs installed in the Fort Calhoun Station. 15 of the 27 installed TMs require an outage for removal and 12 are removable on-line. In 1991 a total of 35 temporary modifications have been installed and all but 16 have been removed.

Data Source: Jaworski/Turner (Manager/Source)

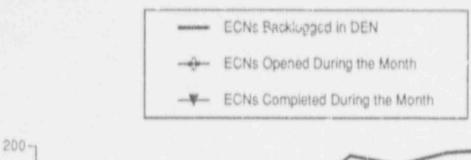


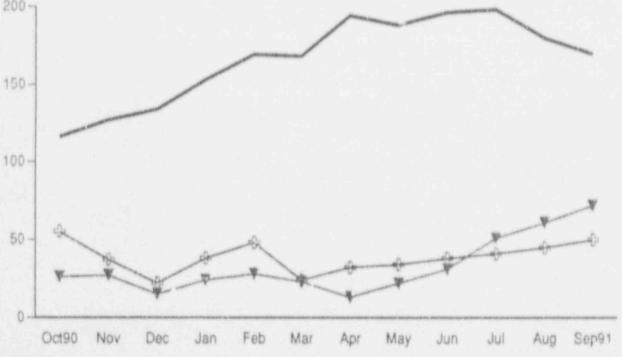
## **OUTSTANDING ENGINEERING ASSISTANCE REQUESTS (EARs)**

The top graph shows the total number of open EARs at the end of the reporting month. The bottom graph shows the EARs by Design Engineering Nuclear or System Engineering responsibility and their age in months at the end of the reporting month.

There was a total of 113 open EARs at the end of September. Of the 113 total open EARs, 86 were Design Engineering Nuclear's responsibility, 22 were System Engineering's responsibility, 3 were Nuclear Projects' responsibility, and 2 were unassigned.

Data Source: Jaworski/Van Osdel (Manager/Source)





## **ENGINEERING CHANGE NOTICE STATUS**

This indicator shows the number of Engineering Change Notices (ECNs) awaiting completion by DEN, the number of ECNs opened during the reporting month, and the number of ECNs completed by DEN during the reporting month.

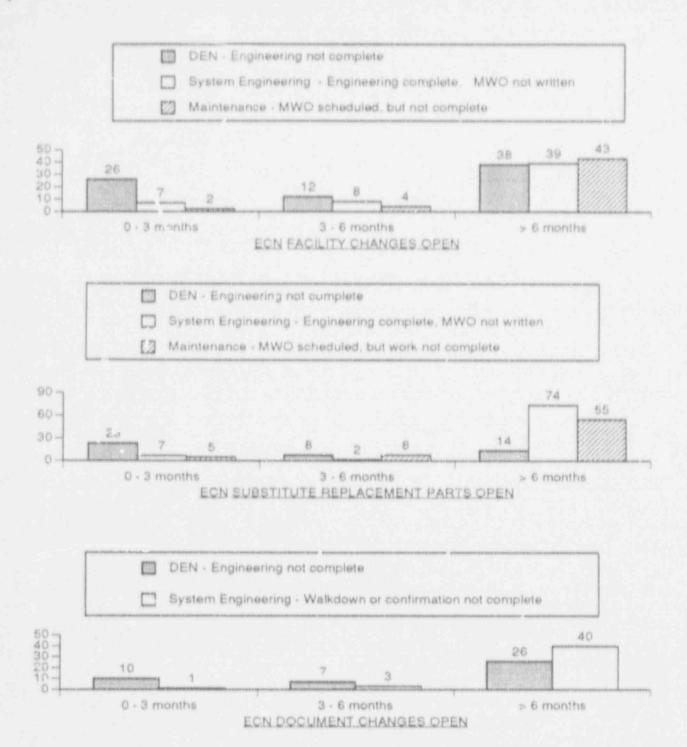
At the end of September 1991, there was a total of 170 DEN backlogged open ECNs. There were 50 ECNs opened, and 72 ECNs completed during the month.

Although the number of open ECNs is currently high, activities are in progress to reduce the backlog of open ECNs. It is expected that the number of open ECNs will continue to decrease.

Data Source: Phelps/Pulverenti (Manager/Source)

Adverse Trend: None

SEP 62



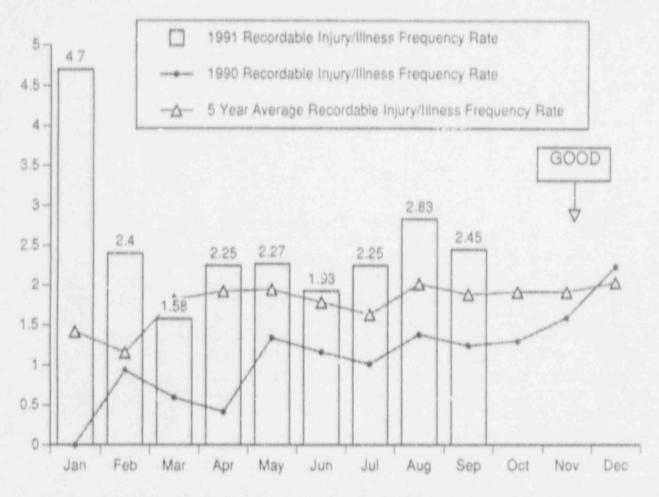
### ENGINEERING CHANGE NOTICE BREAKDOWN

This indicator shows a breakdown of the number of Engineering Change Notices (ECNs) that are assigned to Design Engineering Nuclear (DEN), System Engineering, and Maintenance for the reporting month. The graphs provide data on ECN Facility Changes Open, ECN Substitute Replacement Parts Open, and ECN Document Changes Open.

Data Source: Phelps/Pulverenti (Manager/Source)

Adverse Trend: None

SEP 62



RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE

This indicator shows the 1991 monthly, 1990 monthly, and the Fort Calhoun Station 5 year monthly average of the recordable injury/illness cases frequency rates.

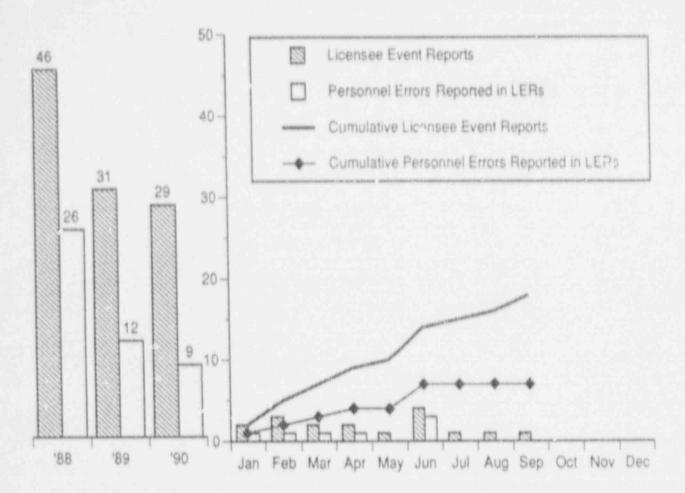
A recordable injury/illness case is reported if Nuclear Operations Division personnel are injured on the job and require corrective medical treatment beyond first aid. The recordable cases frequency rate is computed on a year-to-date basis.

There were no (zero) recordable injury/illness cases reported during the month of September. There has been a total of "0 recordable injury/illness cases so far in 1991.

Year	Recordable Cases	Year-End Rate
1988	11	2.6
1989	11	2.2
1990	1	2.1

Data Source: Sorenson/Skaggs (Manager/Source)

Adverse Trend: Based on the 5 year average recordable injury/illness frequency rate, an adverse trend is indicated. SEP 15, 25 & 26



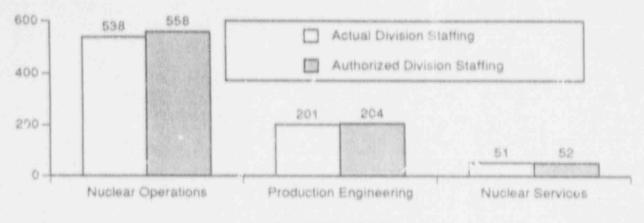
### NUMBER OF PERSONNEL ERRORS REPORTED IN LERS

This indicator shows the number of Licensee Event Repons (LERs) with event dates during the reporting month, the LERs attributed to personnel errors, and the cumulative total of both. The year-end totals for the three previous years are also shown.

In September 1991, there was one LER reported. This LER was not attributable to personnel error.

There have been 18 LERs reported so far in 1991 and 7 of these LERs have been attributable to personnel error.

Data Source: Therkildsen/Howman (Manager/Source)



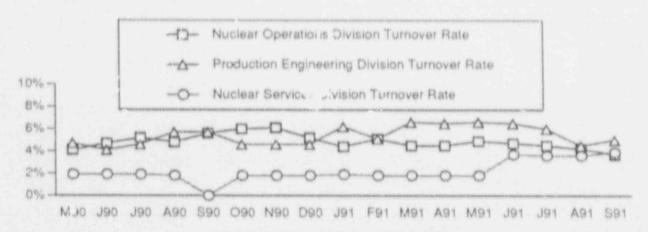
#### STAFFING LEVEL

The authorized and actual staffing levels are shown for the three Nuclear Divisions.

Data Source: Sorenson/Burke (Manager/Source)

Adverse Trend: None

SEP 24



#### PERSONNEL TURNOVER RATE

The turnover rates for the three Divisions are calculated using only resignations from OPPD.

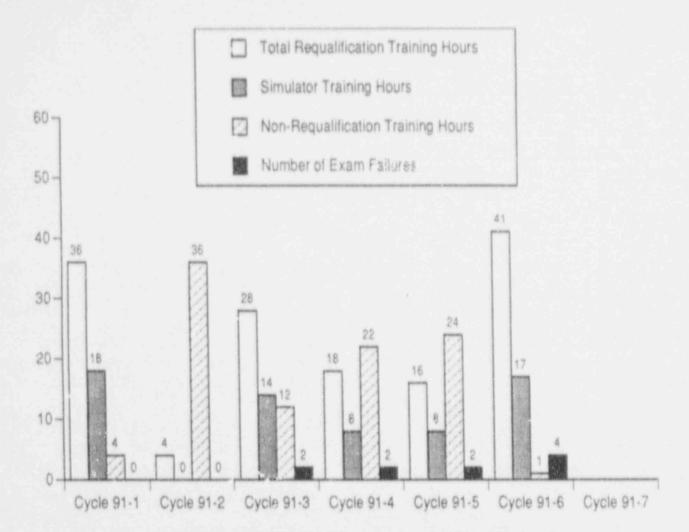
Division	Turnover Rate
NOD	3.7%
PED	5.0%
NSD	3.9%

Currently, the OPPD corporate turnover rate is being reported as approximately 4.0%. This OPPD corporate turnover rate is based on the turnover rate over the last four years.

Data Source: Sorenson/Burke (Manager/Source)

Adverse Trend: None

64



# LICENSED OPERATOR REQUALIFICATION TRAINING

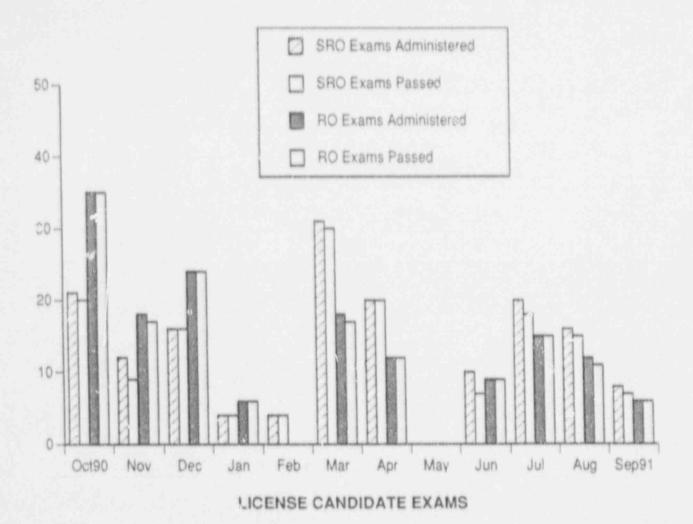
This indicator, formerly titled "SRO and RO License Examination Pass Ratio", was revised in August 1991 to more accurately reflect training department procedures.

This indicator provides information on the total number of hours of training given to each crew during each cycle. The Simulator training hours shown on the graph are a subset of the total training hours. Non-Requalification Training Hours are used for AOP/EOP verification & validation, INPO commitments, GET, Fire Brigade, Safety Meetings, and Division Manager lunches.

Exam failures are defined as failures in the written, simulator, and Job Performance Measures (JPMs) segments of the Licensed Operator Requalification Training.

The pass ratio for NRC exams will be reported when those exams are given.

Data Source: Gasper/Herman (Manager/Source)



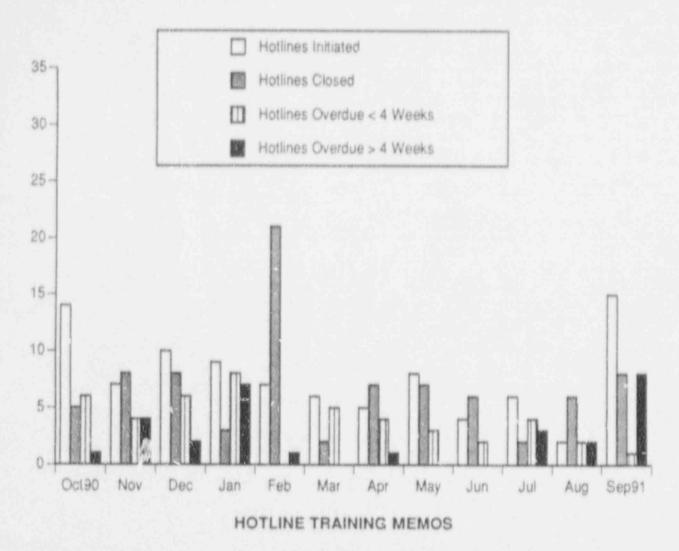
This indicator shows the number of Senior Reactor Operator (SRO) and Reactor Operator (RO) quizzes and exams taken and passed each month. These internally administered quizzes and exams are used to plot the SRO and RO candidates' monthly progress.

During the month of September 1991, eight SRO exams were administered and seven of these exams were passed. In addition, six RO exams were administered and all of these exams were passed.

Data Source: Casper/Herman (Manager/Source)

Adverse Trend: None

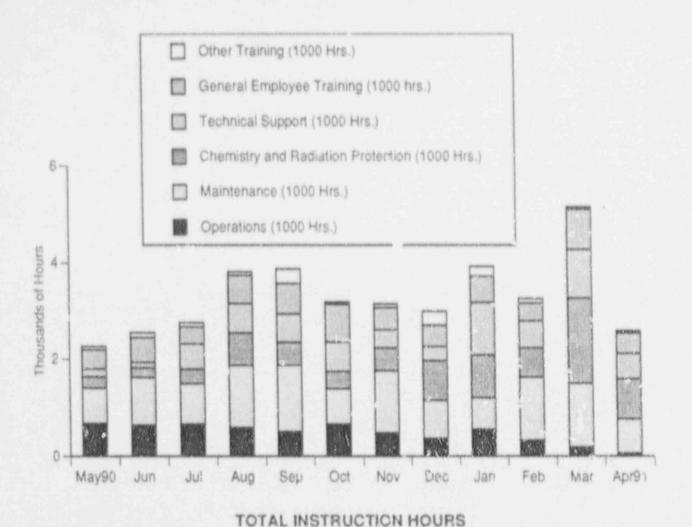
SEP 68



This indicator shows the number of Hotline Training Memos that were initiated, returned for close out, overdue less than four weeks, and overdue greater than four weeks for the reporting month.

September 1	991
Initiated Hotlines	15
Closed Hotlines	8
Hotlines Overdue < 4 wks	. 1
Hotlines Overdue > 4 wks	8

Data Source: Gasper/Newhouse (Manager/Source)



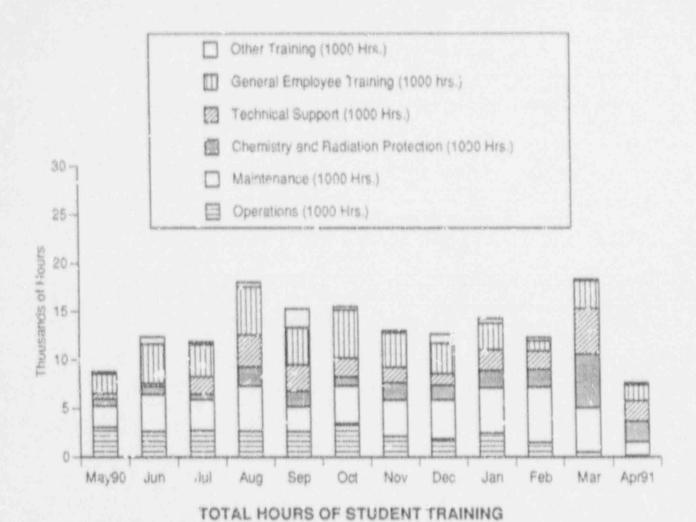
This indicator displays the training instruction hours administered to the listed departments for the reporting month. Due to a programming problem, information for the months of May, June, July, and August was unavailable at the time of this report's

publication.

This indicator is normally one month behind the reporting month due to the time required for data collection and processing.

DEPARTMENT	MAR '91	APH '91
Operations	187	61
Maintanance	1313	712
Chemistry and Radiation Protection	1776	823
Technical Support	1004	523
General Employee Training	822	422
Other	39	43
Total	5141	2584

Data Source: Gasper/Newhouse (Manager/Source)

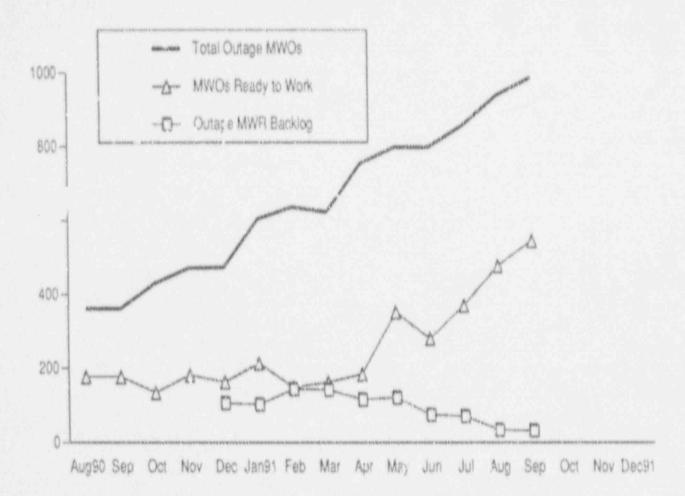


This indicator shows the total number of student hours for Operations, Maintenance, Chemistry and Radiation Protection, Technical Support, General Employee Training, and Other Training conducted for the Fort Calhoun Station. Due to a programming problem, information for the months of May, June, July, and August was not available at the time of this report's publication.

This indicator is normally one month behind the reporting month due to the time needed to collect and evaluate the data.

DEPARTMENT	MAR '91	APR '91
Operations	524	166
Maintenance	4579	1400
Chemistry and Radiation Protection	5543	2129
Technical Support	4694	2124
General Employee Training	2905	1633
Other	112	182
Total	18357	7634

Data Source: Gasper/Newhouse (Manager/Source)



# MWO OVERALL STATUS (CYCLE 14 REFUELING OUTAGE)

This indicator shows the total number of Maintenance Work Orders (MWOs) that have been written over the past reporting pariods for completion during the Cycle 14 Refueling Outage and the number of MWOs that are ready for work (the parts for these MWOs are staged, the procedures are approved, and the paperwork is ready for field use.) Also included is the number of cutage Maintenance Work Requests (MWRs) which have been identified for the Cycle 14 Fletueling Outage, but have not yet been converted to MWOs. Any MWOs written after the start of the outage will be reflected in the indicator labeled Emergent MWOs. Approximately 3000 maintenance orders were completed during each of the previous two refueling outages.

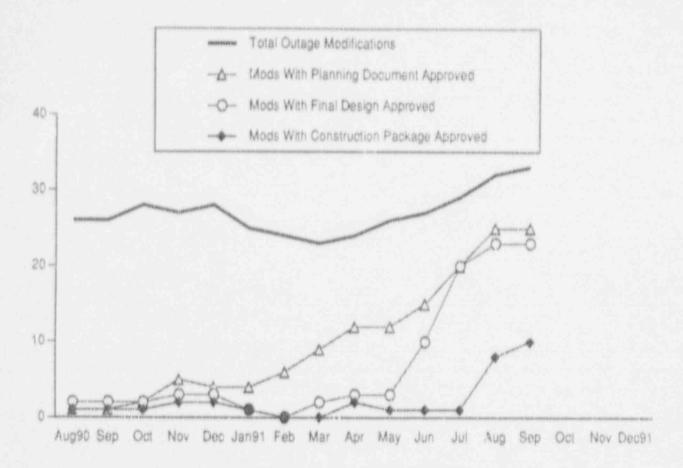
At the end of the reporting month, there were 986 total outage MWOs with 546 of these MWOs ready to work and a backlog of 33 MWRs.

Additional data points will be added to this indicator as information becomes available.

Data Source: Patterson/Dunham (Manager/Source)

Adverse Trend: None

SEP 31



# PROGRESS OF CYCLE 14 OUTAGE MODIFICATION PLANNING

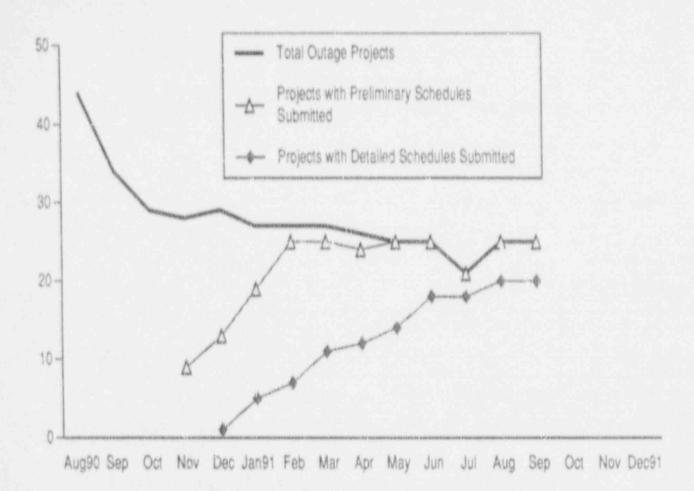
This indicator shows the number of modifications approved for planning (to determine feasibility) or for completion during the Cycle 14 Refueling Outage (RFO). Additional data points will be added to this indicator as information becomes available.

The current schedule for completion of the modification phases of the Cycle 14 Refueling Outage is as follows:

TO THE PERSON OF	
Outage Scope Freeze*	Oct. 1, 1990
Planning Documents Approved*	Feb 22, 1991
Final Designs Approved*	Apr 24, 1991
Construction Packages Approved*	Jun 15, 1991
Schedule Incorporated*	Jul 26, 1991
Material On Site*	Jul 26, 1991
Construction Started	Feb 15, 1992
Construction Complete	Mar 30, 1992
Accepted by SAC	Apr 10, 1992

<sup>\*</sup> Indicates milestones which have not been changed as a result of the new January 1992 refueling outage start date. A forced outage after November 1991 could result in an early start date for the Cycle 14 RFO.

Data Source: Patterson/Dunham (Manager/Source)



# OVERALL PROJECT STATUS (CYCLE 14 REFUELING OUTAGE)

This indicator shows the status of the projects which affect the scope of the Cycle 14 Refueling Outage.

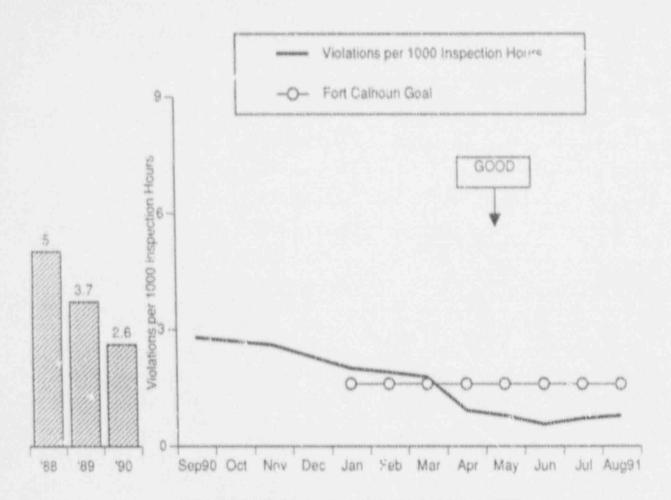
The projects that do not yet have preliminary schedules are Liquid Effluent Releases and Radiography.

Additional data points will be added to this indicator as information becomes available.

The schedule for the Cycle 14 Refueling Outage projects is as follows:

All Projects Identified and Outage Scope Frozen	Oct 1, 1990
All Projects Scheduled in Detail	Jun 28, 1991
Procedures Ready	Oct 26, 1991
Parts Staged	Nov 16, 1991

Data Source: Patterson/Dunham (Manager/Source)



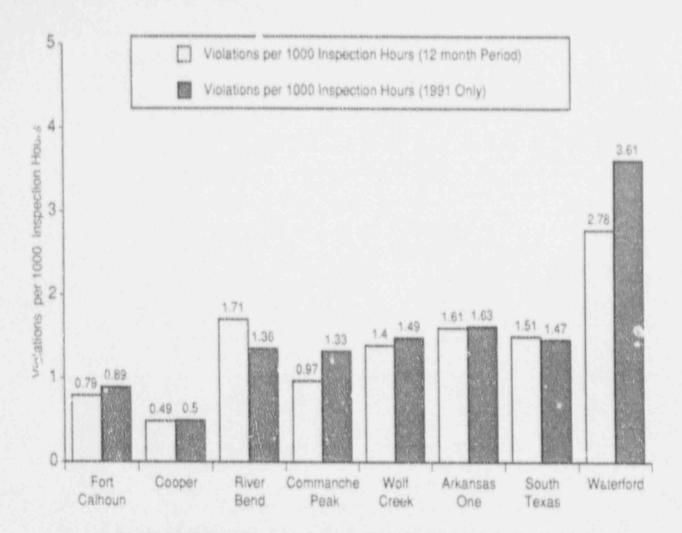
# **VIOLATIONS PER 1000 INSPECTION HOURS**

This indicator displays the number of NRC violations cited in inspection reports per 1000 NRC inspection hours. This indicator is one month behind the reporting month due to the time involved with collecting and processing the data.

The violations per 1000 inspection hours indicator was reported as 0.79 for the twelve months from September 1, 1990 through August 31, 1991.

The Fort Calhoun Goal is 1.6 violations per 1000 inspection hours for 1991.

Data Source: Therkildsen/Howman (Manager/Source)



# COMPARISON OF VIOLATIONS AMONG REGION IV PLANTS

This indicator provides a comparison of violations per 1000 inspect. hours among Region IV nuclear power plants. The data is compiled for a twelve month period from September 1, 1990 to August 31, 1991 and for the calendar year 1991 only.

The Fort Calhoun goal for 1991 is 1.6 violations per 1000 inspection hours.

Data Source: Therkildsen/Howman (Manager/Source)

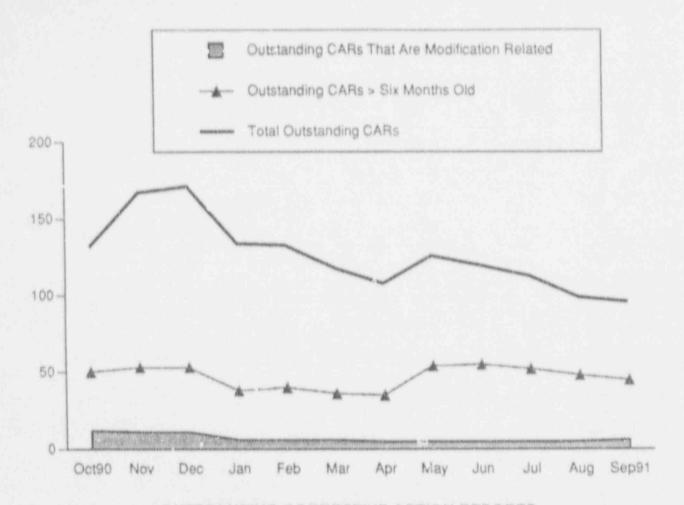


# CUMULATIVE VIOLATIONS AND NCVs (TWELVE-MONTH RUNNING TOTAL)

The Cumulative Violations and Non-Citod Violations (NCVs) indicator shows the cumulative number of violations and the cumulative number of NCVs for the last twelve months.

This indicator is one month behind the reporting month due to the time involved with collecting and processing the data for this indicator.

Data Source: Therkildsen/Howman (Manager/Source)

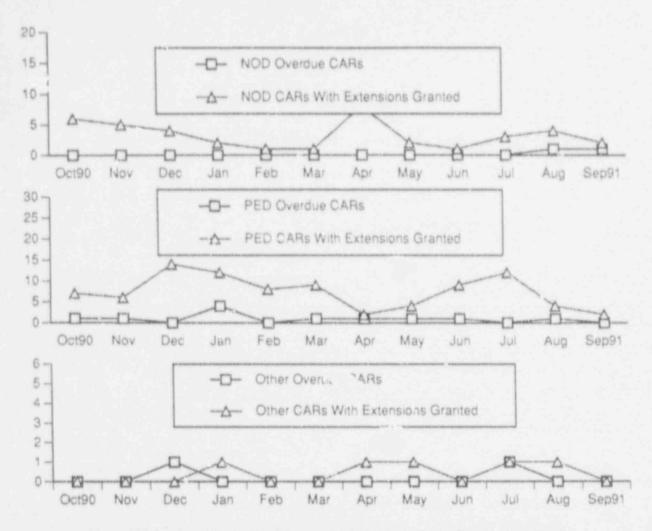


# **OUTSTANDING CORRECTIVE ACTION REPORTS**

This indicator shows the total number of outstanding Corrective Action Reports (CARs), the number of outstanding CARs that are greater than six months old, and the number of outstanding CARs that are modification related.

At the end of September 1991, there were 96 outstanding CARs, 45 CARs that were greater than six months old, and 6 CARs that were modification related.

Data Source: Orr/Gurtis (Manager/Source)



# OVERDUE AND EXTENDED CORRECTIVE ACTION REPORTS

This indicator shows the number of overdue CARs and the number of CARs which received extensions broken down by organization.

	Overd	ue CARs	
Overdue CARs	1010 353	August '91	September '91
NOD	July '91	August 91	1
PED	0	1	0
Others	1	0	0
Total	1	2	1

Extended CANS				
Extended CARs				
July '91	August '91	September '91		
3	4	2		
12	4	5		
1	1	0		
16	9	4		

Extended CARE

Data Source: Orr/Gurtis (Manager/Source)

1990 SALP Funct. Area	CARs	Signif. CARs	NRC Viola	LERs
A) Plant Operations	62	0	2	10
B) Radiolog. Controls	28	2	0	0
C) Maint/Surveil.	180	8	6	4
D) Emergency Preparedness	7	0	3	0
E) Security	Ld	0	5	3
F) Engr/ Tech Support	172	5	3	12
G) Safety Assess/ Qual, Verif.	29	0	0	0
H) Other	1	0	0	0
Total	505	15	19	29

1991 SALP Funct. Area	CARs	Signif, CARs	NRC Viola	LERs
A) Plant Operations	23 (4)	1	1	1
B) Radiolog. Controls	7	0	2 (1)	0
C) Maint/Surveil.	55 (2)	0	0	6
D) Emergency Preparedness	16	0	0	0
E) Security	5 (1)	0	1	2 (1)
Engr/Tech Support	72 (7)	2	0	8 (1)
G) Safety Assess Qual. Verif.	24 (4)	1	1 (1)	1
H) Other	0	0	0	0
Total	202 (18)	4	5 (2)	18 (2)

Note: () indicate value for the reporting month.

# CARS ISSUED vs. SIGNIFICANT CARS vs NRC VIOLATIONS ISSUED vs. L : 35 REPORTED

The above matrix shows the number of Corrective Action Reports (CARs) issued by the Nuclear Services Division (NSD) vs. the number of Significant CARs issued by NSD vs. the number of violations issued by the NRC for the Fort Calhoun Station in 1990 and 1991. Included in this table is the number of Licensee Event Reports (LERs) identified by the Station each year. The number of NRC violations reported is one month behind the reporting month due to the time involved in collecting and processing the violations.

Data Source: Orr/Gurtis (Manager/Source)

Therkildsen/Howman (Manager/Source)

Adverse Trend: None

SEP 15, 20, 21

# PERFORMANCE INDICATOR DEFINITIONS

## AGE OF OUTSTANDING MAINTENANCE WORK OR-DERS

This indicator tracks the total number of outstanding corrective non-outage Maintenance Work Orders at the Fort Calhouri Station versus their age in months.

#### AMOUNT OF WORK ON HOLD AWAITING PARTS

This indicator is defined as the percentage of open, nonoutage, maintenance work orders that are on hold awarting parts, to the total number of open, non-outage, maintenance work orders.

# AUXILIARY SYSTEMS CHEMISTRY HOURS OUTSIDE STATION LIMITS

The cumulative hours that the Component Cooling Water system is outside the station chemistry limit. The hours are accumulated from the first sample exceeding the limit until additional sampling shows the parameter to be back within limits.

## CARS ISSUED VS. SIGNIFICANT CARS VS. NRC VIO-LATIONS VS. LERS REPORTED

Provides a comparison of CARs issued, NRC violations, and LERs reported. This indicator tracks performance for SEP #15, 20, & 21.

## CHECK VALVE FAILURE RATE

Compares the Fort Calhoun check valve failure rate to the industry check valve failure rate (tailures per 1 million component hours). The data for the industry failure rate is three months behind the PI Report reporting month. This indicator tracks performance for SEP #43.

# COMPARISON OF VIOLATIONS AMONG REGION IV PLANTS

Provides data on violations per 1000 inspection hours for Region IV nuclear power plants.

# CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD

The percentage of total outstanding corrective maintenance items, not requiring an outage, that are greater than three months old at the end of the period reported.

# CUMULATIVE VIOLATIONS & NON-CITED VIOLA-TIONS (12 MONTH RUNNING TOTAL)

The cumulative number of violations and Non-Cited Violations for the last 12 months.

## DAILY THERMAL OUTPUT

This indicator shows the daily core thermal output as measured from computer point XC105 (in thermal megawatts). The 1500 MW Tach Spec limit, and the unmet portion of the 1495 MW FCS daily goal for the reporting month are also shown.

#### DIESEL GENERATOR UNAVAILABILITY

This indicator provides monthly data on the number of hours of diesel generator planned and unplanned unavailability. The Fort Calhoun goal for the second half of 1991 for the number of unavailable hours per diesel generator.

erator has been established based upon the 1990 industry median value provided by INPO.

# DECONTAMINATED RADIATION CONTROLLED AREA

The percentage of the Radiation Controlled Area, which includes the auxiliary building, the radwaste building, and areas of the C/RP building, that is decontaminated based on the total square footage. This indicator tracks performance for SEP # 54.

# DISABLING INJURY FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator is defined as the number of accidents for all utility personnel permanently assigned to the station, involving days away from work per 200,000 man-hours worked (100 man-years). This does not include contractor personnel. This indicator tracks personnel performance for SEP #25 & 26.

## DOCUMENT REVIEW (BIENNIAL)

The Document Review Indicator shows the number of documents reviewed, the number of documents scheduled for review, and the number of document reviews that are overdue for the reporting month. A document review is considered overdue if the review is not complete within 6 months of the assigned due date. This indicator tracks performance for SEP #46.

# EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

This indicator shows the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correlate to a high level of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the demand failures are less than the trigger values. 1) Number of Start Demands: All valid and inadvertent start demands, including all start-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. A start-only demand is a demand in which the emergency generator is started, but no attempt is made to load the generator. 2) Number of Start Failures: Any failure within the emergency generator system that prevents the generator from achieving specilied frequency and voltage is classified as a valid start failure. This includes any condition identified in the course of maintenance inspections (with the emergency generator in standby mode) that definitely would have resulted in a start failure if a demand had occurred 3) Number of Load-Run Demands: For a valid load-run demand to be counted the load-run attempt must meet one or more of the following criteria:

A)A load-run of any duration that results from a real automatic or manual initiation.

B)A load-run test to satisfy the plant's load and duration as stated in each test's specifications.

C)Other special tests in which the emergency generator is expected to be operated for at least one hour while loaded with at least 50% of its design load.

4) Number of Load-Run Failures: A load-run failure should be counted for any reason in which the emergency generator does not pick up load and run as predicted. Failures are counted during any valid load-run demands.

5)Exceptions: Unsuccessful attempts to stail or load-run should not be counted as valid demands or failures when they can be attributed to any of the following:

A)Spurious trips that would be bypassed in the event of an emergency.

B)Malfunction of equipment that is not required during an emergency.

C)Intentional termination of a test because of abnormal conditions that would not have resulted in major diesel generator damage or repair.

D)Malfunctions or operating errors which would have not prevented the emergency generator from being restarted and brought to load within a few minutes.

E)A failure to start because a portion of the starting system was disabled for test purpose. If follow 3 by a successful start with the starting system in its normal alignment.

Er, th emergency generator failure that results in the generator being declared inoperable should be counted as one demand and one failure. Explora' ry tests during corrective maintenance and the successful test that follows repair to verify operability should not be counted as demands or failures when the EDG has not been declared operable again.

## ENGINEERING CHANGE NOTICE (ECN) BREAK-DOWN

This indicator breaks down the number of Engineering Change Notices (ECNs) that are assigned to Design Engineering Nuclear (DEN), System Engineering, and Maintenance. The graphs provide data on ECN Facility Changes open. ECN Substitute Replacement Parts open, and ECN Document Changes open. This indicator tracks performance for SEP #62.

## ENGINEERING CHANGE NOTICE (ECN) STATUS

The number of ECNs that were opened, ECNs that were completed, and open backlog ECNs awaiting completion by DEN for the reporting month. This indicator tracks performance for SEP #62.

## EQUIPMENT FORCED OUTAGES PER 1000 CRITI-CAL HOURS

Equipment forced outages per 1000 critical hours is the inverse of the mean time between forced outages caused by equipment failures. The mean time is equal to the number of hours the reactor is critical in a period (1000 hours) divided by the number of forced outages caused by equipment failures in that period.

# EQUIVALENT AVAILABILITY FACTOR

This indicator is defined as the ratio of gross available generation to gross maximum generation, expressed as a percentage. Available generation is the energy that can be produced if the unit is operated at the maximum power level permitted by equipment and regulatory limi-

tations. Maximum generation is the energy that can be produced by a unit in a given puriod if operated continuously at maximum capacity.

## EXPEDITED PURCHASES

The percentage of expedited purchases which occurred during the reporting month compared to the total number of purchase orders generated.

#### FORCED OUTAGE RATE

This indicator is defined as the porcentage of time that the unit was unavailable due to forced events compared to the time planned for electrical generation. Forced events are failures or other unplanned conditions that require removing the unit from service before the end of the next weekend. Force J events include startup failures and events initiated while the unit is in reserve shutdown (i.e., the unit is available but not in service).

## FUEL RELIABILITY INDICATOR

This indicator is defined as the steady-state primary coolant I-131 activity, corrected for the tramp uranium contribution and normalized to a common purification rate. Tramp uranium is fuel which has been deposited on reactor core internals from previous defective fuel or is present on the surface of fuel elements from the manufacturing process. Steady state is defined as continuous operations above 85 percent power for at least seven days. This INPO indicator uses an industry normalized letdown purification rate. The FRI has also been calculated using FCS's actual letdown purification rate. These calculations revealed that the use of the plant's actual rate would result in an approximate 45% increase in FRI data.

The density correction factor is the ratio of the specific volume of coolant at the RCS operating temperature (540 degrees F, Vf = 0.02146) divided by the specific volume of coolant at normal letdown temperature (120 degrees F at outlet of the letdown cooling heat exchanger, Vf = 0.016204), which results in a density correction factor for FCS equal to 1.32. This density correction factor affects both the INPO and Plant Specific FRIs

## GASEOUS RADIOACTIVE WASTE BEING DIS-CHARGED TO THE ENVIRONMENT

This indicator displays the total number of Curies of all gaseous radioactive nuclides released from FCS.

# GROSS HEAT RATE

Gross heat rate is defined as the ratio of total thermal energy in British Thermal Units (BTU) produced by the reactor to the total gross electrical energy produced by the generator in kilowati-hours (KWH).

#### HAZARDOUS WASTE PRODUCED

The total amount (in Kilograms) of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced by FCS each month.

## HOTLINE TRAINING MEMOS

The number of Hotline Training Memos (HTM) that are initiated, closed, and overdue less or greater than 4 weeks for the indicated month. A HTM is a training document sent out for immediate review. The HTM should be reviewed and signed within 5 days of receipt of the HTM.

# HOURS CHEMISTRY IS OUTSIDE OWNERS GROUP

Total hours for 13 secondary side chemistry parameters exceeding guidelines during power operation. Power operation is defined as greater than 30% power. The 13 parameters tracked are steam generator pH, cation conductivity, boron silica, chloride, sulfate, rodium, feed water pH, dissolved oxygen, hydrazine, iron, copper, and condensate pump discharge dissolved oxygen.

## IN-LINE CHEMISTRY INSTRUMENTS OUT OF SER-VICE

Total number of in-line chamistry instruments that are put-of-service in the Secondary System and the Post Accident Sampling System (PASS).

#### INVENTORY ACCURACY

The percentage of line items that are counted each month by the warehouse which need count adjustments.

#### INVOICE BREAKDOWN

The number of invoices that are on hold due to shelf life, CQE, and miscellaneous reasons.

#### LICENSE CANDIDATE EXAMS

This indicator shows the number of SRO arc 3. RO quizzes and exams that are administered and pass? The month. This indicator tracks training performance or SEP #68.

## LICENSED OPERATOR REQUALIFICATION TRAIN-ING

The total number of hours of training given to each crew during each cycle. Also provided are the simulator training hours (which are a subset of the total training hours), the number of pon-requalification training hours and the number of executablures.

# LIQUID RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

This indicator displays the volume of liquid radioactive waste released from the radioactive waste monitor tanks, to include releases through the plant blowdown if radioactive nuclides are detected in the blowdown system. The curies from all releases from FCS to the Missouri River are also shown.

## LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The total number of security incidents for the reporting month depicted in two graphs. This indicator tracks security performance for SEP#58.

#### MAINTENANCE EFFECTIVENESS

The number of Nuclear Plant Reliability Data System (NPRDS) components with more 1: an 1 failure and the number of NPRDS components with more than 2 failures during the last 12 months.

#### MAINTENANCE WORK ORDER BACKLOG

The number of corrective non-outage maintenance vork orders that remain open at the end of the reporting month. This indicator was added to the PI Report to trend open corrective non-outage maintenance work orders as stated in SEP #36.

#### MAINTENANCE WORK ORDER BREAKDOWN

This indicator is a breakdown of corrective non-outage maintenance work orders by several categories that remain open at the end of the reporting month. This indicator tracks maintenance performance for SEP #36.

#### MAINTENANCE OVERTIME

The % of overtime hours compared to normal hours for maintenance. This includes OPPD personnel as well as contract personnel.

#### MATERIAL REQUEST PLANNING

The percent of material requests (MRs) for issues with their request date the same as their need date compared to the total number of MRs.

#### MAXIMUM INDIVIDUAL RADIATION EXPOSURE

The total maximum amount of radiation received by an individual person working at FCS on a monthly, quarterly, and annual basis.

# MWO OVER ALL STATUS (CYCLE 13 REFUELING OUTAGE)

The total number of Maintenance Work Orders (MWOs) that have been written for completion during the Cycle 14 Refueling Outage. MWOs which are written after the start of the Refueling Outage will be labeled Emergent MWOs. Also shown is the number of MWRs which have been identified for the Cycle 14 Refueling Outage, but have not yet been converted to MWOs. This indicator tracks performance for SEP #31.

## NUMBER OF HOT SPOTS

The number of radiological hot spots which have been identified and documented to exist at FCS at the end of the reporting month. A hot spot is a small localized source of radiation. A hot spot occurs when the contact dose rate of an item is at least 5 times the General Area dose rate and the item's dose rate is equal to or greater than 100 mRem/hour.

## NUMBER OF NUCLEAR PLANT RELIABILITY DATA SYSTEM (NPRDS) FAILURE REPORTS SUBMITTED

The data plotted is the total number of NPRDS component failures (confirmed and possible) and the number of confirmed NPRDS component failures. The total number of NPRDS component failures are based on the number of failure reports that have been sent to the Institute of Nuclear Power Operations (INPO). Confirmed NPRDS component failures are based upon failure reports that have been accepted by INPO. Possible NPRDS component failures are based upon failure reports that are still under receive by INPO. NPRDS is a utility industry users group program which has been outlined by INPO and implemented at FCS.

# NUMBER OF OUT-OF-SERVICE CONTROL ROOM INSTRUMENTS

A control room instrument that cannot perform its design function is considered as out-of-service. A control room instrument which has had a Maintenance Work Order (MWO) written for it and has not been repaired by the end of the reporting period is considered out-of-service and will be counted. The duration of the out-of-service condition is not considered. Computer CRTs are not considered as control room instruments.

# NUMBER OF PERSONNEL ERRORS REPORTED IN LERS

The number of Licensee Event Reports (LERs) attributed to personnel error on the original LER submittal. This indicator trends personnel performance for SEP #15.

## NUMBER OF MISSED SURVEILLANCE TESTS RE-SULTING IN LICENSEE EVENT RL. ORTS

The number of Surveillann Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. This indicator tracks missed STs for SEP #60 & 61.

# OPERATIONS AND MAINTENANCE BUDGET

The year- to- date budget compared to the actual expenditures for Operations and Maintenance departments.

## **OUTSTANDING CORRECTIVE ACTION REPORTS**

This indicator displays the total number of outstanding Corrective Action Reports (CARs), the number of CARs that are older than six months and the number of modification related CARs.

# OUTSTANDING ENGINEERING ASSISTANCE RE-QUESTS (EARs)

The total number of open EARs and the number of open EARs broken down by their age in months. This indicator tracks performance for SEP #62.

## **OUTSTANDING MODIFICATIONS**

The number of Modification Requests (MRs) in any state between the issuance of a Modification Number and the completion of the drawing update.

1)Form FC-1133 Backlog/In Progress. This number represents modification requests that have not been plant approved during the reporting month.

2)Modification Requests Being Reviewed. This category includes:

A inditication Requests that are not yet reviewed.

IMOS nation Requests being reviewed by the Nuclear

Review Committee (NPRC).

and indication Requests being reviewed by the Nuclear Projects Committee (NPC)

These Modification Requests may be reviewed several times before they are approved for accomplishment or cancelled. Some of these Modification Requests are returned to Engineering for more information, some approved for evaluation, some approved for study, and some approved for planning. Once planning is completed and the scope of the work is clearly defined, these Modification Requests may be approved for accomplishment with a year assigned for construction or they may be cancelled. All of these different phases require review 3) Design Engineering Backlog/In Progress, Nuclear Planning has assigned a year in which construction will be completed and design work may be in progress. 4)Construction Backlog/In Progress. The Ochstruction Package has be 'ssued or construction has begun but the modification a not been accepted by the System Accept e Committee (SAC).

5)Design Engineering Update Backlog/In Progress, PED has received the Modification Completion Repur but the drawings have not been updated.

The above mentioned outstanding modifications do not include modifications which are proposed for cancellation.

# OVERALL PROJECT STATUS (CYCLE 14 REFUELING OUTAGE)

The number of projects which affect the scope of the Cycle 14 Refueling Outage and the number of projects for which detailed schedules have been submitted. This indicator tracks performance for SEP #31.

# OVERDUE AND EXTENDED CORRECTIVE ACTION REPORTS

The number of overdue Corrective Action Reports (CARs) and the number of CARs which received extensions broken down by organization for the last 6 months.

#### PERCENT OF COMPLETED SCHEDULED MAINTE-NANCE ACTIVITIES

The % of the number of completed maintenance activities as compared to the number of scheduled maintenance activities each week. This % is shown for each maintenance craft. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and other miscellaneous activities. These indicators track Maintenance performance for SEP #33.

## PERSONNEL RADIATION EXPOSURE (CUMULA-TIVE)

Collective radiation exposure is the total external wholebody dose received by all on-site personnel (including contractors and visitors) during a time period, as measured by the thermoluminescent dost.neter (TLD). Collective radiation exposure is reported in units of mainrem. This indicator tracks radiological work performance for SEP #54.

#### PERSONNEL TURNOVER RATE

The ratio of the number of turnovers to average employment. A turnover is a vacancy created by voluntary resignation from the company. Retirement, death, termination, transfers within the company, and part-time employees are not considered in turnover.

#### PREVENTIVE MAINTENANCE ITEMS OVERDUE

This indicator is defined as the % of preventive maintenance items in the month that were not completed by the scheduled date plus a grace period equal to 25 % of the scheduled interval. This indicator tracks preventive maintenance activities for SEP #41.

# PRIMARY SYSTEM CHEMISTRY % OF HOURS OUT OF LIMIT

The % of hours out of limit are for six primary chemistry parameters divided by the total number of hours possible for the month. The key parameters used are: Lithium, Chloride, Hydrogen, Dissolved Oxygen, Fluoride, and Suspended Solids. EPRI limits are used.

# PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

The number of identified incidents concerning maintenance procedural problems, the number of closed IRs related to the use of procedures (includes the number of closed IRs caused by procedural noncompliance), and the number of closed procedural noncompliance IRs. This indicator trends personnel performance for SEP #15 & 44

# PROGRESS OF CYCLE 14 OUTAGE MODIFICATION PLANNING

The number of modifications approved for planning (to determine feasibility) for completion during the Cycle 14 Refueling Outage. This indicator tracks performance for SEP #31.

#### RADIOLOGICAL WORK PRACTICES PROGRAM

The number of identified poor radiological work practices (PRWP) for the reporting month. This indicator tracks radiological work performance for SEP #52.

# RATIO OF PREVENTIVE TO TOTAL MAINTENANCE

The ratio of preventive maintenance (including surveillance testing and calibration procedures) to the sum of non-outage corrective maintenance and preventive maintenance completed over the reporting period. The ratio, expressed as a percentage, is calculated based on manhours. This indicator tracks preventive maintenance activities for SEP #41.

# RECORDABLE INJURY CASES FREQUENCY RATE (RECORDABLE INJURY RATE)

The number of injuries requiring more than normal first aid per 200,000 man-hours worked. This indicator trends personnel performance for SEP #15, 25 & 26.

# SECONDARY SYSTEM CHEMISTRY PERFORMANCE INDEX

The Chemistry Performance Index (CPI) is a calculation based on the concentration of key impurities in the secondary side of the plant. These key impurities are the most likely cause of deterioration of the steam generators. The chemistry parameters are reported only for the period of time greater than 30 percent power. The CPI is calculated using the following equation: CPI =  $(Ka/0.8) + (Na/20) + (O_2/10)/3$  where the following are monthly averages of: Ka = average blowdown cation conductivity, Na = average blowdown sodium concentrations.

#### SECULITY INCIDENTS BREAKDOWN

solved oxygen concentration.

The number of Security loggable/reportable incidents is broken down into the following categories:

tration, O. . average condensate pump discharge dis-

- Licensee Designated Vehicles (LDVs) incidents related to the use of LDVs, e.g., keys left in the vehicle, loss of keys, or failure to return keys.
- Security Badges Incidents associated with improper use and handling of security badges. Incidents include security badges that are lost, taken out of the protected area, out of control on-site, or inadvertently destroyed or broken.
- 3) Access Control and Authorization Administrative and procedural errors associated with the use of the cardaccess system such as tailgating, incorrect security badge issued, and improper escort procedures. This also includes incidents that were caused by incorrect access authorization information entered into the security system computer.
- 4) Security Key Control Incidents involving Security key control, e.g., lost Security keys, Security keys removed from site, or failure to return Security keys. This type of event does not reflect incidents concerning LDV keys. This indicator tracks security performance for SEP #58.

#### SECURITY SYSTEM FAILURES

Incidents involving alarm system failures, CCTV failures, security computer failures, search equipment failures, door hardware failures, and card reader failures. These system failures are further categorized as follows:

1)Alarm System Failure - Detection system events involving false/nuisance alarms and mechanical failures. 2)Alarm System Environmental Failures - Degradations to detection system performance as a result of environmental conditions (i.e., rain, snow, frost).

3)CCTV Failures - Mechanical failures to all OCTV hardware components.

4)CCTV Environmental Failures - Degradations to CCTV performance as a result of environmental conditions (i.e., rain, snow, frost, fog, sunspots, shade).

5) Security Computer Failures - Failure of the multiplexer, central processing unit, and other computer hardware and software. This category does not include software problems caused by operator error in using the software.

6) Search Equipment Failures - Failures of x-ray, metal, or explosive detectors and other equipment used to search for contraband. This also includes incidents where the search equipment is found defective or did not function properly during testing.

7) Door Hardware Failures - Failure of the door alarm and door hardware such as latches, electric strikes, doorknobs, locks, etc.

8) Card Reader Failures - Incidents caused by mechanical breakdown of card readers, but not improper use of the card readers. (See Access Control and Authorization). This indicator tracks security performance for SEP #58.

#### SPARE PARTS ISSUED

The dollar value of the spare parts issued for FCS during the reporting period.

# STAFFING LEVEL

The actual staffing level and the authorized staffing level for the Nuclear Operations Division, the Production Engineering Division, and the Nuclear Services Division. This indicator tracks performance for SEP #24.

# STATION NET GENERATION

The net generation (sum) puduced by the FCS during the reporting month.

#### STOCKOUT RATE

The total number of Pick Tickets that were generated during the reporting month and the total number of Pick Tickets that were generated during the reporting month when the amount of parts requested is equal to or less than the minimum stocking level and parts are not available.

#### TEMPORARY MODIFICATIONS

The number of temporary mechanical and electrical configurations to the plant's systems.

1)Temporary configurations are defined as electrical jumpers, electrical blocks, mechanical jumpers, or mechanical blocks which are installed in the plant operating systems and are not shown on the latest revision of the P&ID, schematic, connection, wiring, or flow diagrams. 2)Jumpers and blocks which are installed for Surveillance Tests, Maintenance Procedures, Calibration Procedures, Special Procedures, or Operating Procedures are not considered as temporary modifications unless the jumper or block remains in place after the test or procedure is complete. Jumpers and blocks installed in test or lab instruments are not considered as temporary modifications.

3)Scaffolding is not considered a temporary modification. Jumpers and blocks which are installed and for which MRs have been submitted will be considered as temporary modifications until final resolution of the MR and the jumper or block is removed or is permanently recorded on the drawings. This indicator tracks temporary modifications for SEP #62 & 71.

#### TOTAL INSTRUCTION HOURS

The total number and department breakdown of training instruction hours administered by the Training Center.

# TOTAL HOURS OF STUDENT TRAINING

The total number of student hours of training for Operations. Maintenance, Chemistry/Radiation Protection, Technical Support, General Employee Training, and Other Training conducted for FCS.

#### TOTAL SKIN AND CLOTHING CONTAMINATIONS

Reportable skin an athing contaminations above background levels greater than 5000 dpm/100 cm squared. This indicator trends personnel performance for SEP #15 & 54.

# UNPLANNED AUTOMATIC REACTOR CRAMS WHILE CRITICAL

This indicator is defined as the number of unplanned automatic scrams (reactor protection system logic actuations) that occur while the reactor is critical. The indicator is further defined as follows:

1)Unplanned means that the scram was not part of a planned test or evolution.

2)Scram means the automatic shutdown of the reactor by a rapid insertion of all control rods that is caused by actuation of the reactor protection system. The scram signal may have resulted from exceeding a setpoint or may have been spurious.

3)Automatic means that the initial signal that caused actuation of the reactor protection system logic was provided from one of the sensors monitoring plant parameters and conditions, rather than the manual scram switches (or pushbuttons) in the main control room.
4)Critical means that during the steady-state condition of the reactor prior to the scram, the effective multiplication factor (k<sub>ax</sub>) was equal to one.

## UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

This indicator is defined as the sum of the following safety system actuations:

1)The number of unplanned Emergency Core Cooling System (ECCS) actuations that result from leaching an ECCS actuation setpoint or from a spurious/inadvertent ECCS signal.

2)The number of unplanned emergency AC power system actuations that result from a loss of power to a nafeguards bus. An unplanned safety system actuation occurs when an actuation setpoint for a safety system is reached or when a spurious or inadvertent signal is generated (ECCS only), and major equipment in the system is actuated. Unplanned means that the system actuation was not part of a planned test or evolution. The ECCS actuations to be counted are actuations of the high pressure injection system, the low pressure injection system, or the safety injection tanks.

# UNPLANNED SAFETY SYSTEM ACTUATIONS (\* 3C DEFINITION)

The number of safety system actuations which include (coly) the High Pressure Safety Injection System, the Low Pressure Safety Injection System, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of safety system actuations includes actuations when major equipment is operated and when the logic systems for the above safety systems are challenged.

#### VIOLATIONS PER 1000 INSPECTION HOURS

This indicator is defined as the number of violations sited in NRC inspection reports for FCS per 1000 NRC inspection hours. The violations are reported in the year that the inspection was actually performed and not based on when the inspection report is received. The hours reported for each inspection report are used as the inspection hours.

## VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

This indicator is defined as the volume of low-level solid radioactive waste actually shipped for burial. This indicator also shows the volume of low-level radioactive waste which is in temporary storage, the amount of radioactive oil that has been shipped off-site for processing, and the volume of solid dry radioactive waste which has been shipped off-site for processing. Low-level solid radioactive waste consists of dry active waste, sludges, resins, and evaporator bottoms generated as a result of nuclear power plant operation and maintenance. Dry radioactive waste includes contaminated rags, cleaning materials, disposable protective clothing, plastic containers, and any other mater. It to be disposed of at a low-level radioactive waste disposal site, except resin, sludge, or evaporator bottoms. Low-level refers to all radioactive waste that is not spent fuel or a by-product of spent fuel processing. This indicator tracks radio-logical work performance for SEP #54.

# SAFETY ENHANCEMENT PROGRAM INDEX

The purpose of the Safety Enhancement Program (SEP) Performance Indicators Index is to list performance indicators related to SEP items with parameters that can be trended.

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# ADVERSE TREND REPORT

A Performance Indicator which has data representing three (3) consecutive months of declining performance constitutes an adverse trend. The Adverse Trend Report explains the conditions under which certain indicators are showing adverse trends. An explanation will be provided for indicators with data representing three months of declining performance that have been labeled as adverse trends.

The following indicators are exhibiting adverse trends for the reporting month:

# Equivalent Availability Factor

(Page 7)

This indicator has decreased since May 1991 and the value for the reporting month (38%) is below the Fort Calhoun goal of 69%.

#### Fue! Reliability Indicator

(Page 8)

The Fuel Reliability Indicator value has increased since June 1991.

# Disabling Injury/Iliness Frequency Rate

(Page 11)

This indicator has been defined by the Manager of the Safety Department as exhibiting an adverse trend based on the 5 year frequency rate.

# Recordable Injury/Illness Cases Frequency Rate (Page 62)

This indicator has been defined by the Manager of the Safety Department as exhibiting an adverse trend based on the 5 year frequency rate.

End of Adverse Trend Report.

# INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION REPORT

This section lists the indicators which show inadequacies as compared to the OPPD goal and indicators which show inadequacies as compared to the industry upper quartile. The indicators will be compared to the industry upper quartile as relevant to that indicator.

#### Gross Heat Rate

(Page 6)

The gross heat rate has been above the Fort Calhoun year end goal since March 1991.

# Ratio of Preventive to Total Maintenance (Non-Outage) (Page 22)

The value of 52.8% for the reporting month is below the Fort Ca. son goal of 60 %.

# Number of Out of Service Control Room Instruments (Page 24)

The total number of out-of-service control room instruments for the reporting month (35) is above the Fort Calhoun goal of 15.

# Secondary System Chemistry

Page 37

The Secondary System Chemistry Performance Index for the reporting month (0.48) is above the Fort California goal of 0.45.

# Number of Hot Spots

(Page 46)

The number of Hot Spots for the reporting month (65) exceeds the Fort Calhoun goal of 40.

# Inventory Accuracy

(Page 54)

The inventory accuracy for the reporting month (92%) is below the Fort Calhoun goal of 98%.

## Stockout Rate

(Page 54)

The percentage of pick tickets generated when the amount of parts requested is equal to or less than the minimum stocking level and parts are not available is above the Fort Calhoun goal of 2%.

# Temporary Modifications

(Page 58)

The age of temporary modifications for the reporting month exceeds the Fort Calhoun Goals.

End of Management Attention Report.

# PERFORMANCE INDICATOR REPORT IMPROVEMENTS/CHANGES

# Maintenance Effectiveness

(Page 35)

Failure figures for the reporting month have been calculated on an eighteen month basis, rather than the twelve month basis previously utilized.

# Stockout Rate

(Page 54

The goal has been changed from 0% to 2%

# Licensed Operator Requalification Training

(Page 65)

The category "Number of Job Performance Measures" has been replaced with "Non-Requalification Training Hours" for clarification.

## Violations per 1000 Inspection Hours

(Page 73)

The 1990 goal is no longer shown because it was not based on the current method of calculating violations per 1000 inspection hours.

End of Indicator Improvement/Changes Report.

# FORT CALHOUN STATION OPERATING CYCLES AND REFUELING OUTAGE DATES

Event	Date Range	Production (MWH)	Cumulative (MWH
Cycle 1 1st Refueling	09/26/73 - 02/01/75 02/01/75 - 05/09/75	3,299,639	3,299,639
Cycle 2 2nd Refueling	05/09/75 - 10/01/76 10/01/76 - 12/13/76	3,853,322	7,152,961
Cycle 3 3rd Refueling	12/13/76 - 09/30/77 09/30/77 - 12/09/77	2,805,927	9,958,888
Cycle 4 4th Refueling	12/09/77 - 10/14/78 10/14/78 - 12/24/78	3,026,832	12,985,720
Cycle 5 5th Refueling	12/24/78 - 01/18/80 01/18/80 - 06/11/80	3,882,734	16,868,454
Cycle 6 6th Refueling	06/11/80 - 09/18/81 09/18/81 - 12/21/81	3,899,714	20,768,168
Cycle 7 7th Refueling	12/21/81 - 12/06/82 12/06/82 - 04/07/83	3,561,866	24,330,034
Cycle 8 8th Refueling	04/07/83 - 03/03/84 03/03/84 - 07/12/84	3,406,371	27,736,405
Cycle 9 9th Refueling	07/12/84 - 09/28/85 09/28/85 - 01/16/86	4,741,488	32,477.893
Cycle 10 10th Refueling	01/16/86 - 03/07/87 03/07/87 - 06/08/87	4.356,753	36,834,646
Cycle 11 11th Refueling	06/08/87 - 09/27/88 09/27/88 - 01/31/89	4,936,859	41,771,505
Cycle 12 12th Refueling	01/31/89 - 02/17/90 02/17/90 - 05/29/90	3.817,954	45,589,459
Cycle 13# 13th Refueling#	05/29/90 - 02/01/92 02/01/92- 05/01/92	# Planned Dates	•
Cycle 14# 14th Refueling	05/01/92- 09/18/93 09/18/93 - 11/13/93	:	:
Cycle 15# 15th Refueling#	11/13/93 - 03/11/95 03/11/95 - 05/06/95	:	:

# FORT CALHOUN STATION CURRENT PRODUCTION AND OPERATIONS "RECORDS"

First Sustained Reaction

First Electricity Supplied to the System

Commercial Operation (180,000 KWH)

Achieved Full Power (100%)

Longest Run (477 days)

Highest Monthly Net Generation (364,468,800 KWH)

Most Productive Fuel Cycle (# 936,859 MWH)(Cycle 11)

August 5, 1973 (5:47 p.m.) August 25, 1973 September 26, 1973 May 4, 1974 June 8, 1987-Sept. 27,1988 October 1987 June 8, 1987-Sept. 27, 1988