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December 16, 1983
PNS-LI-83-592

Mr. James P. O'Reilly
Regional Administrator, Region II
U. S. Nuclear Regulatory Commission
101 Marietta Street NW, Suite 2900
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

Re: Turkey Point Units 3 and 4
Docket Nos. 50-250 and 50-251
Inspection Report 83-35

Florida Power & Light Company has reviewed the subject inspection report and a response is attached.

There is no proprietary information in the report.

Very truly yours,

A handwritten signature in cursive script, appearing to read "J. Williams, Jr.", is written over the typed name.

J. W. Williams, Jr.
Vice President
Nuclear Energy Department

JWW/JEM/js

Attachment

cc: Harold F. Reis, Esquire
PNS-LI-83-742

OFFICIAL COPY

Handwritten initials, possibly "JH/ME", are written in a cursive style below the "OFFICIAL COPY" stamp.

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PDR ADOCK 05000250
Q PDR

PEOPLE...SERVING PEOPLE

ATTACHMENT

Re: Turkey Point Units 3 and 4
Docket Nos. 50-250 and 50-251
IE Report Nos. 50-250/83-35 and 50-251/83-35

Finding

10 CFR 50, Appendix B, Criterion V, as implemented by Section TQR of the Florida Power & Light Topical Report FPL-NQA-100, requires activities affecting quality to be accomplished in accordance with documented procedures which include appropriate acceptance criteria.

FSAR Section 14.3.2-7 indicates valves which receive a safety signal (S-Signal) to operate within 25 seconds to be consistent with the safety injection system design assumptions. Figure 6.2.1 of the FSAR indicates that Valves MOV-3-744A and MOV-3-744B receive an S-Signal.

Contrary to the above, procedures for the accomplishment of activities affecting quality did not include appropriate acceptance criteria, in that the valve test program for Unit 3 specified 60 seconds as the maximum acceptable stroke time for Valves MOV-3-744A and MOV-3-744B.

This is a Severity Level V Violation (Supplement I).

RESPONSE

1. We concur with the finding.
2. Valve Nos. MOV-3-744A and 744B were inadvertently classified as a "slow-acting" valve with a stroke time based on valve size of 60 seconds.
3. Turkey Point Unit No. 3 Inservice Test Program was revised to include a maximum limiting stroke time of 24 seconds for valve Nos. MOV-3-744A and 744B. The revised IST Program was submitted and implemented June 30, 1983.
4. A review of the Turkey Point Unit Nos. 3 & 4 Updated FSAR is currently in progress to verify that the maximum limiting time specified in the Inservice Test Program is consistent with the FSAR.
5. The revised IST Program has been in compliance since June 30, 1983. Further, review of plant records show that the actual measured stroke times for either valve No. MOV-3-744A or MOV-3-744B, was less than 14 seconds which is well within the maximum time assumed in the Safety Analysis.