

Docket Nos. 30-14875
30-10722

JAN 16 1984

License Nos. 37-16280-01
37-16280-02

Allis-Chalmers
ATTN: Mr. Frank V. Kelkis
Manager Quality Assurance
P.O.Box M-101
York, Pennsylvania 17405

Gentlemen:

SUBJECT: Inspection No. 030-14875/83-01 and 30-10722/83-01

This refers to the routine safety inspection conducted by Mr. R. H. Ladun of this office on November 9 and 10, 1983 at 500 Lincoln Street, York, Pennsylvania facility of activities authorized by NRC License No. 37-16280-01 and 37-16280-02 and to the discussions of our findings held by Mr. Ladun with yourself and Mr. F. G. Karchnak at the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Based on the results of this inspection, it appears that one of your activities was not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. This violation has been categorized by severity level in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 9987) dated March 9, 1982. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

During this inspection it was determined that your Lincoln Street facility had been recently acquired by another company. Consequently, it is necessary for you to amend your licenses so that they accurately reflect who is responsible for the conduct of the radiography program. In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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Allis Chalmers


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JAN 16 1984

Your cooperation with us in this matter is appreciated.

Sincerely,

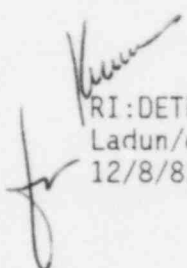
Original Signed By
John D. Kinneman

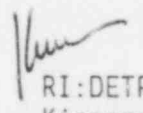
 Thomas T. Martin, Director
Division of Engineering and
Technical Programs

Enclosure: Appendix A, Notice of Violation

cc w/encl:
Public Document Room (PDR)
Nuclear Safety Information Center (NSIC)
Commonwealth of Pennsylvania

bcc w/encl:
Region I Docket Room (w/concurrences)
Senior Operations Officer (w/o encl)

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