

NOTICE OF NONCONFORMANCE

Cardinal Industrial Products  
Limited Partnership  
Las Vegas, Nevada

Docket No.: 99901076/94-01

Based on the results of an NRC inspection conducted on November 29 through December 1, 1994, it appears that certain of your activities were not conducted in accordance with NRC requirements.

- A. Criterion VII, "Control of Purchased Material, Equipment and Services," of Appendix B to Title 10 of the Code of Federal Regulations (10 CFR) Part 50, requires, in part, that measures shall be established to assure that purchased material conforms to procurement documents.

Contrary to the above, Cardinal had not established a documented basis to substantiate that its destructive testing sampling plan for verifying critical characteristics provides reasonable assurance that dedicated commercial grade items (CGIs) supplied met applicable procurement document requirements. (Nonconformance 99901076/94-01-03)

- B. Criterion XV, "Nonconforming Materials, Parts, or Components," of Appendix B to Title 10 of the Code of Federal Regulations (10 CFR) Part 50, requires, in part, that measures shall be established to assure that nonconforming items are reviewed and accepted, rejected, repaired, or reworked in accordance with documented procedures.

Contrary to the above, Cardinal had not implemented measures for the review, evaluation, and disposition of material accepted based, in part, on the supplier's certification when Cardinal's tests on this material show this certification to be invalid. (In the example reviewed, the manufacturer's certified impact test results were found to be incorrect). (Nonconformance 99901076/94-01-04)

Please provide a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555, with a copy to the Chief, Special Inspection Branch, Division of Technical Support, Office of Nuclear Reactor Regulation, within 30 days of the date of the letter transmitting this Notice of Nonconformance. This reply should be clearly marked as a "Reply to a Notice of Nonconformance" and should include for each nonconformance: (1) a description of steps that have been or will be taken to correct these items; (2) a description of steps that have been or will be taken to prevent recurrence; and (3) the dates your corrective actions and preventive measures were or will be completed.

Dated at Rockville, Maryland  
this 30th day of December, 1994

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PDR GA999 EMVCARD  
99901076 PDR