UNIT 2 REFUELING 20 REPAIR/REPLACEMENT SUMMARY REPORT FOR **FORM NIS-2**

Written by: Jane & Branche Date: 1/31/95

Reviewed by: Any + Prother Date: 1-31-95

Acronyms

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MT Magnetic Particle Examination

MWR Maintenance Work Request

NDE Nondestructive Examination

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

PT Dye Penetrant Examination

RT Radiographic Examination

RRM Repair/Replacement/Modification

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

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- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

UNIT 2 REFUELING 20 REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From November 16, 1993 to December 1, 1994, repairs and replacements were performed on items at PBNP Unit 2. These repairs and replacements were completed in the second examination of the first period, of the third 10-year interval at PBNP Unit 2. The time interval for this examination period included the Unit 2 Refueling 20 outage (U2R20) that ran from September 24, 1994 to November 1, 1994.

2.0 CODE CASES AND INTERPRETATIONS

This report utilized the following Code Cases and Interpretations:

2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.

3.0 ABSTRACT OF REPAIR/REPLACEMENT

3.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 93-0051, MWR 926098

COMPONENT: MS-02015, Steam Generator Atmospheric Steam Dump

CLASS: 2

DESCRIPTION: Replacement of cage and trim.

The valve cage locking device was ground off, replacement of the trim assembly and cage, and rewelding of the locking device.

RRM 93-0064, MWR 935609

COMPONENT: PIPE SI 0151R-08, Safety Injection Full Flow Test Line

CLASS: 2

DESCRIPTION: Repaired leaking pipe to sockolet weld. Ground out and rewelded leaking pipe to sockolet weld.

RRM 93-0079, MWR 936353, 936354, MR 90-261

COMPONENT: SI-00854A, SI-00854B, RWST to RHR Pump Suction Header Check Valve

CLASS: 2

DESCRIPTION: Replacement of disk and seat.

The pin weld was ground off, replacement of the disk and seat, and rewelding of the disk pin.

RRM 93-0080, MWR 936111, 9409419

COMPONENT: AF-00103, Aux. Feedwater Pump Discharge to Steam Generator Check Valve

CLASS: 2

DESCRIPTION: Installation of Kicker assembly.

Original valve did not contain a Kicker assembly. Disassembled valve, replaced bonnet, installed

and tack welded Kicker assembly.

RRM 94-0009, MWR 940295, 940296, 940459, 940560

COMPONENT: PIPING EB-09, Feedwater Piping

CLASS: 2

DESCRIPTION: Installation of test connections around 4 main feedwater check valves.

RRM 94-0017, MWR 940919

COMPONENT: HS-26, Safety Injection Line Snubber

CLASS: 1

DESCRIPTION: Replaced snubber.

Replaced leaking snubber with one from stock.

RRM 94-0018, MWR 940919

COMPONENT: HS-26, Safety Injection Line Snubber

CLASS: 2

DESCRIPTION: Replaced snubber piston.

Replaced piston in spare snubber prior to swapout (see RRM 94-0017).

RRM 94-0043, MWR 9401881, MR 91-135

COMPONENT: MS-02015, Steam Generator Atmospheric Steam Dump

CLASS: 2

DESCRIPTION: Replaced valve.

Welded in a new valve and added a 3/4" test tap connection.

RRM 94-0052, MWR 9403323, 9404680, MR 89-094A

COMPONENT: CS-00466AA, CS-00476AA, Feedwater Check Valves

CLASS: 2

DESCRIPTION: Replaced valves.

Replaced second off main feedwater check valves to provide better performance.

RRM 94-0054, MWR 9406642

COMPONENT: P-116, Boric Acid Tank Recirculation Pump

CLASS: 2

DESCRIPTION: Replaced studs and nuts for pump casing.

Replaced the pump casing studs and nuts due to reduced cross section from boric acid corrosion.

RRM 94-0055, MWR 936091, 9408690

COMPONENT: RC-00430, Pressurizer Power Operated Relief

CLASS: 1

DESCRIPTION: Replaced trim assembly and yoke to bonnet bolts.

Replaced trim assembly with one of harder material and replaced the bolts to provide full thread

engagement.

RRM 94-0056, MWR 940356

COMPONENT: MS-02016, Steam Generator Atmospheric Steam Dump

CLASS: 2

DESCRIPTION: Replaced trim assembly.

Replaced trim assembly to eliminate seat leakage.

RRM 94-0057, MWR 921530

COMPONENT: AF-00105, Aux. Feedwater Pump Discharge to Steam Generator Check Valve

CLASS: 2

DESCRIPTION: Replaced bonnet and kicker assembly.

Original bonnet did not include a kicker assembly, bonnet was replaced with one having a kicker

(also see RRM 94-0070).

RRM 94-0060, MWR 9409294

COMPONENT: PS SI 1501R-3-H210, Safety Injection Pipe Support

CLASS: 2

DESCRIPTION: Tighten loose nut.

Tightened loose nut found during a scheduled ISI examination.

RRM 94-0061, MWR 911693

COMPONENT: CV-00244, Demin Outlet Diverter Valve

CLASS: 2

DESCRIPTION: Replaced 5 studs.

Replace . 5 corroded study during gasket replacement.

RRM 94-0062, MWR 9408584, 9408585

COMPONENT: HX-001A, HX-001B, Steam Generators

CLASS 1

DESCRIPTION: Perform welded tube plugging. Installed welded tube plugs in HX-001A only.

RRM 94-0068, MWR 9409373

COMPONENT: PIPE SI 2501R-01, Safety Injection Cold Leg Loop Test Line

CLASS: 1

DESCRIPTION: Buffed out undercut and porosity.

Buffed out undercut and porosity found during a scheduled ISI examination.

RRM 94-0070, MWR 9409418

COMPONENT: AF-00105, Aux. Feedwater Pump Discharge to Steam Generator Check Valve

CLASS: 2

DESCRIPTION: Installation of kicker assembly.

Original bonnet did not contain a kicker assembly (also see RRM 94-0057).

RRM 94-0071, MWR 9409467

COMPONENT: HS-22, Pressurizer Spray Line Snubber

CLASS: 1

DESCRIPTION: Replaced pipe clamp bolt with longer one.

The pipe clamp bolt was replaced with a longer one to provide full thread engagement.

RRM 94-0072, MWR 9409503

COMPONENT: HX-001B, Steam Generator

CLASS: 2

DESCRIPTION: Buff out linear indications.

Buffed out fabrication related linear indications on the main steam nozzle adjacent to the nozzle to

pipe weld, found during a scheduled ISI examination.

RRM 94-0073, MWR 9409422

COMPONENT: SI-00854B, RWST to RHR Pump Suction Header Check Valve

CLASS: 2

DESCRIPTION: Installed spacers between cover and body.

Installed spacers between valve cover and body to provide better performance.

RRM 94-0074, MWR 936201

COMPONENT: SI-00896B, Safety Injection Pump Suction Valve

CLASS: 2

DESCRIPTION: Replaced valve disk.

Replaced valve disk to improve performance.

RRM 94-0075, MWR 9404068

COMPONENT: T-070C, Charging Pump Discharge Accumulator

CLASS: 2

DESCRIPTION: Replaced antiextrusion ring. Replaced antiextrusion ring due to cracking.

RRM 94-0076, MWR 9409620

COMPONENT: RC-00435, Pressurizer Safety to Relief Tank

CLASS: 1

DESCRIPTION: Replaced valve with one from stock.

Valve replaced due to outage time constraints and required repairs on original valve (also see RRM

94-0078).

RRM 94-0078, MWR 9409620

COMPONENT: RC-00435, Pressurizer Safety to Relief Tank

CLASS: 1

DESCRIPTION: Replaced bolts.

Replaced flange bolts with longer ones to allow for full thread engagement of replaced valve (see

RRM 94-0076).

	nsin Electric Pow Name		Date10/10/93						
_231 W, Michi	231 W. Michigan Ave., Milwaukee, WI 53201 Address				Sheet1 of2				
. Plant Point Bea		t		Unit 2					
6610 Nuclear	Road, Two Rive Address	-	MWR 926098 Repair Organ	ization P.C). No., Job No.,	etc.			
. Work Preformed 6610 Nuclear F	Road, Two River Address	ame s, WI 54241	A	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(a) Applicable C (b) Applicable E Identification of	Construction Code dition of Section	XI Utilized fo	_ Edition, or Repairs o	r Replacements 19	986, no		_		
			National			Repaired, Replaced,	ASME Code		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identification	Year Built	or Replacement	Sumped (Yes or No)		
					5000		(Yes		
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)		

Applicable Manufacturer's Data Reports to be attached
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. <u>Docket 50-301</u> Expiration Date <u>N/A</u>
Signed Jane B Bearder IST Coordinates Date 1/13 . 19 95 Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector not, his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury o property damage or a loss of any kind arising from or connected with this inspection.
John Janth Commissions 10731, W178, I.N. A Inspector's Signature National Board, State, Province, and Endorsement
Date 1995

Plant Point Beach Nuclear Plant	R 935609	2						
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311 Address Identification of System Safety Injection Westinghouse E-Spec 676262 (a) Applicable Construction Code ANSI B31.1 19 67 Edition, (b) Applicable Edition of Section XI Utilized for Repairs or Repl Identification of Components Repaired or Replaced and Replacer Name of Component Manufacturer Serial No. Identification of Work Repair leaking pipe to sockolet weld. Tests Conducted: Hydrostatic □ Pneumatic □ Nominal	R 935609			Sheet1 of _2				
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Tests Conducted: Hydrostatic □ Pneumatic □ Nominal								
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	Operating Proce	sure 🛭						
	CONTRACTOR FIGS.							
Inservice leak test per IT-02 and IT-06, and v	N/A °F							
NOTE: Supplemental sheets in form of lists, sketches, or drawing 1 lin., (2) information in items 1 through 6 on this report is in	N/A °F							

9. Remarks RRM 93-0064
Applicable Manufacturer's Data Reports to be attached
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-301 Expiration Date N/A
Signed fares To Brander IST Coordanter Date fares 17, 19 95 Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury o property damage or a loss of any kind arising from or connected with this inspection.
John Jank Commissions 10731, W178 I, N, A Inspector's Signature National Board, State, Province, and Endorsement
Date JAN 24 19 95

Owner Wisconsin Electric Power Company Name				Date10/10/94			
_231 W. Michiga	an Ave., Milwa Address	aukee, WI 532	2 <u>01</u> S	Sheet1 of _2			
. Plant_Point Beac	h Nuclear Plan	t		nit 2			
6610 Nuclear R		MWR 936354, 936 Repair Organi	* Assessment But an au	nd MR 90-261 D. No., Job No.,	etc.		
Work Preformed 6610 Nuclear Ro	N	A	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
Identification of S	ystem Safety I	njection					
(a) Applicable Co (b) Applicable Ed Identification of Co	nstruction Code	XI Utilized fo	_ Edition, or Repairs o	r Replacements 1	986, no		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00854A	Aloyco Inc.			200		Replacement	N
SI-00854B	Aloyce Inc.		nex			Replacement	N
. Description of W	ork Replace d	isk assembly.					
	Other P Seat leakage ental sheets in t mation in items	ressurep test per IT-535 form of lists, s s 1 through 6 c	ketches, or on this repor	minal Operating Pro emp°F drawings may be unit is included on ear	sed, pro	ovided (1) size	

9. Remarks RRM 93-0079	
Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to rules of the ASME Code, Section XI. repair or replacement	the
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-301</u> Expiration Date <u>N/A</u>	
Signed four Branche TSI Coordinate Date January 13, 19. Owner or Owner's Designee, Title	95
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Inspectors and the State or Province of Wisconsin and employed by HSBII, Cooper's Report during the period November 16, 1993 to December 1, 1994 at that to the best of my knowledge and belief, the Owner has performed examinations and taken corresponding to this Owner's Report in accordance with the requirements of the ASME Code, Section XI.	n this and state active
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal is properly damage or a loss of any kind arising from or connected with this inspection.	njury or
Date Jan. 16 1995 Commissions 10731, WI 78, I, N, National Board, State, Province, and Enc	

Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Auxiliary Feedwater Bechtel E-Spec M-081, ASTM-28 (a) Applicable Construction Code 19 Edition, (b) Applicable Edition of Section XI Utilized for Repairs Identification of Components Repaired or Replaced and I	N/A Addenda, None Code Case or Replacements 1986, no addenda
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Auxiliary Feedwater Bechtel E-Spec M-081, ASTM-28 (a) Applicable Construction Code 19 Edition, (b) Applicable Edition of Section XI Utilized for Repairs	MWR 936111, 9409419 Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A 1, GR-B N/A Addenda, None Code Case or Replacements 1986, no addenda
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(a) Applicable Construction Code19 Edition, (b) Applicable Edition of Section XI Utilized for Repairs	N/A Addenda, None Code Case or Replacements 1986, no addenda
Name of Name of Manufacturer Board Component Manufacturer Serial No. No.	Repaired, ASM Replaced, Code Other Year or Stamp Identification Built Replacement (Yes or No.
NF-00103 Westinghouse List 973 —	Replacement N
Description of Work Installation of a Kicker assembly i	nto the bonnet.
Tests Conducted: Hydrostatic Pneumatic NOTE: Supplemental sheets in form of lists, sketches, or	Temp°F

9. Remarks RRM 93-0080

Ap	oplicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the statements rules of the ASME Code, Section	made in the report are correct and this <u>replacement</u> conforms to the XI.
Type Code Symbol Stamp N/A	
Certificate of Authorization No	Docket 50-301 Expiration Date N/A
Signed Some B Brands Owner or Owner's Design	ISI Coordinator Date January 13.19 95 gnee, Title
CER	TIFICATE OF INSERVICE INSPECTION
Inspectors and the State or Province of Hartford, CT Owner's Report during the period that to the best of my knowledge a	commission issued by the National Board of Boiler and Pressure Vessel ce of Wisconsin and employed by HSBII, CO. have inspected the components described in this November 16, 1993 to December 1, 1994, and state and belief, the Owner has performed examinations and taken corrective s Report in accordance with the requirements of the ASME Code,
implied, concerning the examination Furthermore, neither the Inspector	her the Inspector nor his employer makes any warranty, expressed or ons and corrective measures described in this Owner's Report. nor his employer shall be liable in any manner for any personal injury or kind arising from or connected with this inspection.
Date JAN 16 19 9.	Commissions 10731, WI78, I, N, A National Board, State, Province, and Endorsement

	Owner Wisconsin Electric Power Company Name				Date11/23/94				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address				Sheet of2				
	Plant Point Beac	h Nuclear Plant		ι	Init 2				
7		Name							
	6610 Nuclear R	oad, Two Rive	rs, WI 54241	-	MWR940295, 940 Repair Organi		0459, 940460). No., Job No.,	etc.	
	Work Preformed	By Phillips Get	schow	Т	ype Code Symbol	Stamp	N/A		
			ame		authorization No				
	2860 Glenmore	Road, Green Ba	ay, WI 54311	_ E	expiration Date N	/A		-	
. 1	Identification of S	ystem Feedwat	er						
		nstruction Code			n, No Addenda,				
	(b) Applicable Ed Identification of (eplacement Compon		accina	_	
							Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
	Identification of (Co aponents Re	paired or Repla	National Board	Other	Year	Repaired, Replaced, or	Code Stamped (Yes	
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	

Applicable Manufacturer's Data Reports to be	per Relief Request PTP-03-04.
CERTIFICATE OF COMPLIA	NCE
We certify that the statements made in the report are correct and rules of the ASME Code, Section XI.	this <u>replaced</u> conforms to the repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-301	Expiration Date N/A
Signed from B Beauty IST COORDINATOR D Owner or Owner's Designee, Title	
CERTIFICATE OF INSERVICE INS	SPECTION
I, the undersigned, holding a valid commission issued by the National Inspectors and the State or Province of Wisconsin of Hartford, CT have inspect Owner's Report during the period November 16, 1993 to that to the best of my knowledge and belief, the Owner has performed measures described in this Owner's Report in accordance with the respection XI.	and employed by HSBII, CO. ted the components described in this December 1, 1994 , and state and examinations and taken corrective
By signing this certificate neither the Inspector nor his employer implied, concerning the examinations and corrective measures described Furthermore, neither the Inspector nor his employer shall be liable in property damage or a loss of any kind arising from or connected with	bed in this Owner's Report. n any manner for any personal injury of
	(0731, WI 78, I, N, A lational Board, State, Province, and Endorsemen
Date JAN. 18 19 95	

Owner Wisconsin Electric Power Company Name				Date03/11/94					
231 W. Michiga	231 W. Michigan Ave., Milwaukee, W1 53201 Address				Sheet 1 of 2				
Plant Point Beach	Name			Unit _2 _MWR 940919					
Work Preformed 6610 Nuclear Ro	By <u>Wisconsin</u> Noad, Two River Address	ame s, WI 54241	A	Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(a) Applicable Co (b) Applicable Edi	ition of Section	XI Utilized fo	or Repairs of	Replacements 1	986, no		e		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stampe (Yes or No)		
HS-26	Grinnell	41752	AND.	(4%)	***	Replaced	N		
Description of Western Tests Conducted: NOTE: Supplement 11 in., (2) information	Hydrostatic C Other Pre Functional tes	Pneumatic essure N/A p st per RMP-61 form of lists, s	Nonesi Test To	ninal Operating Premp. N/A °F	used, pro	vided (1) size			

CERTIFICATE OF COMPLIANCE	And the second second
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to rules of the ASME Code, Section XI.	the
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-301 Expiration Date N/A	
Signed from B Branch IST Coordinate Dateformery 13 . 19 Owner or Owner's Designee, Title	95
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Inspectors and the State or Province of Wisconsin and employed by HSBII, C of Hartford, CT have inspected the components described in Owner's Report during the period November 16, 1993 to December 1, 1994, a state to the best of my knowledge and belief, the Owner has performed examinations and taken corresponded in this Owner's Report in accordance with the requirements of the ASME Code Section XI.	n this and state ective
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal property damage or a loss of any kind arising from or connected with this inspection.	injury o
Date Jan. 17 1995 Commissions 10731, WI 78, I, N, National Board, State, Province, and En	dorsement

Owner	in Electric Pow Name	ver Company	_ D	Date03/11/94				
231 W. Michiga	an Ave., Milwa Address	aukee, WI 532	01 Si	Sheet of2				
Plant Point Beach	h Nuclear Plan	t	U	nit 2				
rian rom beach	Name			LIII &			-	
6610 Nuclear R		rs, WI 54241		MWR 940919				
	Address			Repair Organ	ization P.C). No., Job No., e	etc.	
Work Preformed	By Wisconsin	Electric Power	Co. T	ype Code Symbol	Stamp _	N/A		
Name				uthorization No.				
6610 Nuclear Ro	Address	s, WI 54241	_ E	xpiration Date N	I/A			
	Address							
Identification of Sy	ystem Safety I	njection				-		
Name of Component	Name of Manufacturer	paired or Repla	National Board	Other Identification	nents Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes	
HS-26	Grinnell	41752			201	Replacement	or No)	
19-70	Grimen	M17.22			9 242			
					+	Replacement	. IN	
						Keplacenen	IN .	
						Replacement	N	
						Крассия	N	

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
	hat the statements made in the report are correct and this replacement conforms to the ME Code, Section XI.
Type Code Sym	bol Stamp N/A
Certificate of A	uthorization No. Docket 50-301 Expiration Date N/A
Signed form	Brank IST Coordinator Dateforming 13, 19 95 Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and to of Hartford, Owner's Report that to the best of	ed, holding a valid commission issued by the National Roard of Boiler and Pressure Vessel he State or Province of Wisconsin and employed by HSBII, CO. The inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state of my knowledge and belief, the Owner has performed examinations and taken corrective bed in this Owner's Report in accordance with the requirements of the ASME Code,
By signing t	his certificate neither the Inspector nor his employer makes any warranty, expressed or
implied, concern Furthermore, ne	ning the examinations and corrective measures described in this Owner's Report. wither the Inspector nor his employer shall be liable in any manner for any personal injury of a loss of any kind arising from or connected with this inspection.
implied, concern Furthermore, ne property damage	either the Inspector nor his employer shall be liable in any manner for any personal injury of

. Owner Wisconsi	Owner Wisconsin Electric Power Company Name					Date 10/28/94				
231 W. Michiga	Address	aukee, WI 532	201 5	Sheet1 of _2						
Plant Point Beach	Name			MWR 9401881 an Repair Organi		1-135 D. No., Job No.,	etc.			
. Work Preformed 6610 Nuclear Ro	N	ame	1	Type Code Symbol Authorization No	N/A	N/A				
(a) Applicable Cor (b) Applicable Edi Identification of C	Bechtel E- nstruction Code ition of Section	Spec 6118-M-e19_ XI Utilized fo	_ Edition,_ or Repairs o	or Replacements 19	86, no	OTTO TO THE REAL PROPERTY OF THE PERTY OF TH				
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
MS-02015	Copes Vulcan		444			Replaced	N			
	Hydrostatic Souther Property P	Pneumatic essure N/A form of lists, s	psi Test ketches, or on this repo	ninal Operating Pres Temp. N/A °F drawings may be u	sed, pro	vided (1) size				

	Applicable Manufacturer's Data Reports to be attached
Transfer falletin systems sales in the engine sales in the	
And the second s	CERTIFICATE OF COMPLIANCE
We certify that the rules of the ABME C	he statements made in the report are correct and this replacement conforms to the repair or replacement
Type Code Symbol S	Stamp N/A
Certificate of Author	rization No. Docket 50-301 Expiration Date N/A
Signed Sowner Owner	Branch ISI Coordinater Date January 13, 19 25 or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the St of <u>Hartford</u> , CT Owner's Report duri that to the best of my	hate or Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this mg the period November 16, 1993 to December 1, 1994, and state y knowledge and belief, the Owner has performed examinations and taken corrective in this Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning Furthermore, neither	the examinations and corrective measures described in this Owner's Report. the Inspector nor his employer shall be liable in any manner for any personal injury of a loss of any kind arising from or connected with this inspection.
John May	of Commissions 10731, WITE, I,N,A
Ingnos	Commissions 10731, W178, I,N,A tor's Signature National Board, State, Province, and Endorsemen

	Owner Wisconsin Electric Power Company Name				Date11/04/94					
231 W. Michi	gan Ave., Milwa Address	aukee, WI 532	2 <u>01</u> SI	Sheet1 of _2 Unit _2						
Plant Point Bea		t	U							
6610 Nuclear	Road, Two Rive Address	ers, WI 54241	_	MWR 9403323, 9 Repair Organi		and MR 89-09 D. Ne., Job No.,	THE RESIDENCE AND ADDRESS OF THE PERSON NAMED IN			
Work Preformed By Phillips Getchow. Name 2680 Glenmore Road, Green Bay, WI 54311 Address				ype Code Symbol uthorization Noxpiration Date _N	N/A					
Identification of		ter								
(b) Applicable E	dition of section		or mortanic or		The state of the state of					
. Identification of	Components Re	paired or Repl	aced and Re	placement Compor	Year	Repaired, Replaced, or	ASME Code Stamped			
Identification of	Components Re	paired or Repl	aced and Re	placement Compor		Replaced,	Code			
Identification of	Components Re	paired or Repl	aced and Re	placement Compor	Year	Replaced, or	Code Stamped (Yes			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement Replaced	Code Stamped (Yes or No)			

	Applicable Manufacturer's Data Reports to be attached
b	
	CERTIFICATE OF COMPLIANCE
	e certify that the statements made in the report are correct and this replacement conforms to the of the ASME Code, Section XI.
Туре	Code Symbol Stamp N/A
Certif	icate of Authorization No. Docket 50-301 Expiration Date N/A
Signer	Owner or Owner's Designee, Title Date forman 17, 19,95
PROPERTY TERM	CERTIFICATE OF INSERVICE INSPECTION
Owner that to measu	undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel stors and the State or Province of Wisconsin and employed by HSBII, CO. Hartford, CT have inspected the components described in this r's Report during the period November 16, 1993 to December 1, 1994, and state the best of my knowledge and belief, the Owner has performed examinations and taken corrective ares described in this Owner's Report in accordance with the requirements of the ASME Code, in XI.
implie Furthe	y signing this certificate neither the Inspector nor his employer makes any warranty, expressed or ed, concerning the examinations and corrective measures described in this Owner's Report. ermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or try damage or a loss of any kind arising from or connected with this inspection.
	John Hauff Commissions 10731, W178, I,N,A Inspector's Signature National Board, State, Province, and Endorsement JAN. 23 1975

231 W. Michigan A	Owner Wisconsin Electric Power Company Name						
	Ave., Milwa Address	ukee, WI 532	201	Sheet of _	2		
. Plant Point Beach N	uclear Plant		_	Unit 2			
6610 Nuclear Road		rs, WI 54241		MWR 9406642 Repair Organiz	ration P.C). No., Job No.,	etc.
. Work Preformed By 6610 Nuclear Road Identification of Syste	Two Rivers Address	ame s, WI 54241		Type Code Symbol S Authorization NoN Expiration DateN/	N/A	N/A	
(a) Applicable Constr (b) Applicable Edition Identification of Com	ruction Code n of Section	XI Utilized fo	Edition,_ or Repairs	N/A Addenda, or Replacements 19	86, no		_
Name of Component M	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-116 In	gersollRand	0171-8033				Replacement	N
The state of the s							

Remarks_RRM 94-0054	
Applicable Manufac	cturer's Data Reports to be attached
CERTIFICA	TE OF COMPLIANCE
We certify that the statements made in the re- rules of the ASME Code, Section XI.	eport are correct and this <u>replacement</u> conforms to the repair or replacement
Type Code Symbol Stamp N/A	
T minimal disconnection of the contract of the	
Certificate of Authorization No. Docket 50-301	Expiration Date, N/A
Continue of Authorization 100. Docker 50-501	Expiration Date 1974
Signed Land Beauty IST Co	pordination Date Jamusy 13 . 19 95
CERTIFICATE O	F INSERVICE INSPECTION
Inspectors and the State or Province ofWisof Hartford, CT Owner's Report during the periodNovember that to the best of my knowledge and belief, the	assued by the National Board of Boiler and Pressure Vessel aconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective cordance with the requirements of the ASME Code,
By signing this certificate neither the Inspect implied, concerning the examinations and correct	oyer shall be liable in any manner for any personal injury o
Inspector's Signature	National Board, State, Province, and Endorsemen
Date JAN 17 19 95	
- Addison - I -	

. Owner <u>Wiscon</u>	Owner Wisconsin Electric Power Company Name			Date 10/10/94				
231 W. Michig	an Ave., Milwa Address	aukee, WI 532	201	Sheet1 of _2				
	Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address			Unit 2 MWR 936091, 9408690 Repair Organization P.O. No., Job No., etc.				
. Work Preformed 6610 Nuclear R . Identification of S	oad, Two River Address	fame rs, W1 54241		Type Code Symbol Authorization No. Expiration DateN	N/A			
(a) Applicable Co (b) Applicable Eo	onstruction Cod dition of Section	X! Utilized fo	Edition,_ or Repairs	or Replacements 1	986, no			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	ASME Code Stamped (Yes or No)	
RC-00430	Copes Vulcan		560	THE P. STATE OF THE P. STATE O		Replacement	N	
. Description of V	Vork Replace to	rim assembly a	nd yoke to	bonnet bolts.				
NOTE: Supplen	Other Per IT-205 at	ressurep nd IT-235	si Test	ominal Operating Profession of F			is 81/2 in	
	rmation in item	s 1 through 6 c	on this repo	ort is included on e				

Remarks RRM 94-0055	
Applicable Manufac	cturer's Data Reports to be attached
CERTIFICA	ATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	report are correct and this replacement conforms to the repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-30</u>	1 Expiration Date N/A
Signed for Beach IsI Owner or Owner's Designee, Title	Coerdinato- Date muning 13, 19 95
CERTIFICATE (OF INSERVICE INSPECTION
Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel isconsin and employed by HSBII, CO. have inspected the components described in this ber 16, 1993 to December 1, 1994, and state to the Country of the ASME Code, and the corrective accordance with the requirements of the ASME Code,
implied, concerning the examinations and corre	ctor nor his employer makes any warranty, expressed or ective measures described in this Owner's Report. sloyer shall be liable in any manner for any personal injury of from or connected with this inspection.
John Jant	Commissions 10731, WITE, I.N.A
Inspector's Signature	National Board, State, Province, and Endorsemen
Date JAN 17 1995	

Owner Wisco	nsin Electric Pow Name	ver Company	_ D	Date 10/15/94					
_231 W. Mich	igan Ave., Milwa Address	au'cee, WI 532	2 <u>01</u> S	Sheet1 of _2					
Plant Point Be	ach Nuclear Plan	t	U	Unit 2					
6610 Nuclear Road, Two Rivers, WI 54241 Address				MWR 940356 Repair Organ	ization P.C). No., Job No., (etc.		
	N Road, Two River	ame	A	ype Code Symbol uthorization No. xpiration Date _N	N/A	N/A			
Identification of	System Main St	eam	NO. of the paper time to be done to the tensor						
(b) Applicable I	Construction Code Edition of Section	XI Utilized fo	Edition, or Repairs of	N/A Addenda, Replacements 1	986, no				
identification of	Components Ke	paired of Kepi	aced and Ke	pracement Compo	nems				
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
	Copes Vulcan	***		445		Replacement	N		
MS-02016					1				
MS-02016									
MS-02016									
MS-02016									
	Work Replace tr	im assembly.							
Description of 1	Work Replace to d: Hydrostatic □ Other □ P Per IT-95			ninal Operating Pr	ressure B				

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the	ne statements made in the report are correct and this <u>replacement</u> conforms to the repair or replacement
Type Code Symbol S	tamp_N/A
Certificate of Author	ization No. Docket 50-301 Expiration Date N/A
Signed Love B Owner	Brands IST Coo-dinate- Date femurage 13, 1995 or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the St. of Hartford, CT Owner's Report during that to the best of my	olding a valid commission issued by the National Board of Boiler and Pressure Vessel ate or Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this ng the period November 16, 1993 to December 1, 1994, and state knowledge and belief, the Owner has performed examinations and taken corrective in this Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning the Furthermore, neither	ertificate neither the Inspector nor his employer makes any warranty, expressed or the examinations and corrective measures described in this Owner's Report. the Inspector nor his employer shall be liable in any manner for any personal injury or loss of any kind arising from or connected with this inspection.
John 1/6	Commissions 10731, WI78, I,N,A
	or's Signature National Board, State, Province, and Endorsement
Date JAN 17	19 95

Owner Wisconsin Electric Power Company Name		D	Date10/31/94					
231 W. Michigan Ave., Milwaukee, WI 53201 Address			2 <u>01</u> S	Sheet1 of _2				
Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Unit 2 MWR 921530, 9409418 Repair Organization P.O. No., Job No., etc.				
Work Preformed 6610 Nuclear R Identification of 5	oad, Two River	ame s. WI 54241	A	ype Code Symbol authorization No. xpiration Date N	N/A			
5. (a) Applicable Co (b) Applicable Eo 6. Identification of	onstruction Code dition of Section	XI Utilized fo	_ Edition, or Repairs o	r Replacements 1	986, no		-	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
AF-00105	5-12-5	76 AV	-1			Replacement	N	
	Hydrostatic B Other P Hydrostatic te nental sheets in term	Pneumatic ressurep est per IT-295. form of lists, s	Non Si Test Te ketches, or on this repor	drawings may be to is included on ear	used, pro	vided (1) size		

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the state rules of the ASME Code, S	ements made in the report are correct and this <u>replacement</u> conforms to the repair or replacement
Type Code Symbol Stamp	N/A
Certificate of Authorization	No. Docket 50-301 Expiration Date N/A
Signed Jame 15 Bean Owner or Owner	As IST COORDINATOR Date 1/23/95 , 19
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the State or lof Hartford, CT Owner's Report during the that to the best of my know	a valid commission issued by the National Board of Boiler and Pressure Vessel Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this period November 16, 1993 to December 1, 1994, and stat riedge and belief, the Owner has performed examinations and taken corrective Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning the exa Furthermore, neither the In-	ate neither the Inspector nor his employer makes any warranty, expressed or aminations and corrective measures described in this Owner's Report, spector nor his employer shall be liable in any manner for any personal injury of any kind arising from or connected with this inspection.
11 7 11	Commissions 10731, WI78, INA

Owner Wisconsin Electric Power Company Name			_	Date10/30/94					
231 W. Michig	gan Ave., Mily Address	vaukee, WI 53	3201	Sheet	of _2				
2. Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Unit _2 MWR 9409294 Repair Organization P.O. No., Job No., etc.					
Work Preformed 6610 Nuclear R Identification of S	oad, Two Rive	Name ers, WI 54241		Type Code Symbo Authorization No. Expiration Date	l Stamp				
5. (a) Applicable Co (b) Applicable Ed	mon or section	I AI Utilized fo	or Repairs of	or Replacements _	986, no	None Code addenda	Case		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
PS SI 1501R-3-H210		F19.6	***	122		Repaired	N		
						TOTAL BOOK STATE OF THE STATE O			
No. 5 days and the second second									
Description of Wo	rk Tighten lo	ose nut.							
Tests Conducted:	Hydrostatic C Other Pre VT-3 ntal sheets in for	Pneumatic essure N/A porm of lists, sk	etches, or d	16 theimand on ac-		da a vas	is 8½ in.		

	Applicable Manufactur	rer's Data Reports	to be attached	
		maan maranta maanaha 3.27 /66, maa anoo sa		
	CERTIFICAT	E OF COMPI	JANCE	
We certify that the staten rules of the ASME Code, Sec		ort are correct	and this <u>repair</u> repair or replac	
Type Code Symbol Stamp N	/A			
Certificate of Authorization N	No. Docket 50-301		Expiration Date _N	J/A
Signed Jan Brand Owner or Owner	S Designee, Title	PINATOR	Date fannag	17 . 19 95
	CERTIFICATE OF	INSERVICE	INSPECTION	
I, the undersigned, holding a Inspectors and the State or Prof Hartford, CT Owner's Report during the puthat to the best of my knowle measures described in this Or Section XI.	eriod November and belief, the O	have included the have include	and employed by spected the component to December 1, irmed examinations an	ts described in this 1994 , and state d taken corrective
By signing this certificate implied, concerning the exam Furthermore, neither the Insp property damage or a loss of	ninations and corrective sector nor his employe	ve measures de er shall be liab	scribed in this Owner' le in any manner for a	's Report.
John Jant Inspector's Signa	nire	Commission	National Board, State, P	78 JWA
Date JAN 23	1995			

Owner Wiscor	nsin Electric Pow Name	ver Company		Date10/21/94			
231 W. Michi	gan Ave., Milwa Address	aukee, WI 532	2 <u>01</u> S	heet 1 of	_2		
Plant Point Bea	ch Nuclear Plan	t		Jnit 2			
6610 Nuclear	Name Road, Two Rive Address	ers, WI 54241		MWR 911693 Repair Organ	ization P.C). No., Job No.,	etc.
Work Preformed		lame	A	Type Code Symbol Authorization No	N/A		
(b) Applicable E	construction Code	e19 XI Utilized fo	Edition, or Repairs o	M A-193, ASTM No Addenda, or Replacements 1	None 986, no		-
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stampe (Yes or No
CV-00244		+==	***	++4		Replacement	N
Description of V	d: Hydrostatic [Other [] P	Pneumati	si Test T	minal Operating Premp°F			is 8½ i

. Remarks RRM 94-0	0061
	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the rules of the ASME Co	e statements made in the report are correct and this replacement conforms to the repair or replacement
Type Code Symbo! St	arnp N/A
Certificate of Authori	zation No. Docket 50-301 Expiration Date N/A
Signed force & B	or Owner's Designer, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the Sta of Hartford, CT Owner's Report durin that to the best of my	olding a valid commission issued by the National Board of Boiler and Pressure Vessel atte or Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this age the period November 16, 1993 to December 1, 1994, and state knowledge and belief, the Owner has performed examinations and taken corrective this Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning the Furthermore, neither	ertificate neither the Inspector nor his employer makes any warranty, expressed or the examinations and corrective measures described in this Owner's Report. The Inspector nor his employer shall be liable in any manner for any personal injury of loss of any kind arising from or connected with this inspection.
John Mauls	Commissions 10731, WI.7, INA
1 - 1	or's Signature National Board, State, Province, and Endorsemen
Date JAN 24	19 95

11 10000	Name	ver Company		Date 10/16/94			
_231 W. Michig	gan Ave., Milw Address	aukee, WI 533	201	Sheet of	_2		
Plant Point Bea	ch Nuclear Plan Name Road, Two Rive	The state of the s		Unit 2 MWR 9408584, 9	408585		
Work Preformed	Address By Westingho	ouse Electric.	_ ;		Stamp _ N/A	O. No., Job No., N/A	etc.
Identification of 5	Address System Reactor	Coolant					
(a) Applicable Co (b) Applicable Ec	onstruction Cod dition of Section	e <u>Sect. III</u> 19 XI Dtilized for	67 Edition or Repairs o	or Replacements 19	a, <u>Non</u> 986, win	e Code Cas ster addenda	se
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
		151 5000 5			-		
HX-001A	Westinghouse	16A-6339-1		U009974	.077	Repaired	Y
HX-001A	Westinghouse	16A-6339-1		U009974		Repaired	Y
HX-001A	Westinghouse	16A-6339-1		U009974		Repaired	Y
						Repaired	Y
Description of W	ork Perform	welded tube pla	ugging on "	A* steam generator			Y
	ork Perform	welded tube pla	ugging on "				Y

	Applicable Manufacturer's Data Reports to be attached
200	CERTIFICATE OF COMPLIANCE
th	We certify that the statements made in the report are correct and this <u>repair</u> conforms to the rules of repair or replacement
T	ype Code Symbol Stamp N
C	ertificate of Authorization No. Docket 50-301 Expiration Date N/A
S	igned from B Beauth ISI COORDWATER Date familier 17, 19, 95
	CERTIFICATE OF INSERVICE INSPECTION
In O th n	the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this owner's Report during the period November 16, 1993 to December 1, 1994, and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI.
F	By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. The surthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of the roperty damage or a loss of any kind arising from or connected with this inspection.
D	Inspector's Signature Commissions 10731, W178, I.N., A National Board, State, Province, and Endorsement Pate An 24 1995

Owner Wiscon	sin Electric Pow Name	er Company		ate 10/29/94			
231 W. Michig	gan Ave., Milwa Address	aukee, WI 532	201 S	heet of	2		
2. Plant Point Bea	Name Road, Two Rive			nit <u>2</u> MWR 9409373			
3. Work Preformed 2860 Glenmore	N	ame	A	ype Code Symbol uthorization No. xpiration DateN	Stamp _ N/A	No., Job No., 1	etc.
5. (a) Applicable C (b) Applicable E 6. Identification of	Westingho onstruction Code dition of Section	ouse E-Spec 67 e ANSI B31.1 x XI Utilized fo	19 67 Ed or Repairs o	Replacements 1	986, no		Case
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PIPE SI 2501R-01		300	***	200 P		Repaired	N
NOTE: Supplen	Hydrostatic C Other Pr PT nental sheets in f	Pneumatie	c Nor psi Test 1	ninal Operating Pr Temp. N/A °F			is 8½ in

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
	ertify that the statements made in the report are correct and this repair conforms to the repair or replacement
Type Code	e Symbol Stamp N/A
Certificate	of Authorization No. Docket 50-301 Expiration Date N/A
Signed	Owner or Owner's Designee, Title Date familiary 18, 19, 95
	CFRTIFICATE OF INSERVICE INSPECTION
Inspectors of Harr Owner's F that to the	Report during the period November 16, 1993 to December 1, 1994, and state best of my knowledge and belief, the Owner has performed examinations and taken corrective described in this Owner's Report in accordance with the requirements of the ASME Code,
implied, c Furthermo	oncerning this certificate neither the Inspector nor his employer makes any warranty, expressed or concerning the examinations and corrective measures described in this Owner's Report. ore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or lamage or a loss of any kind arising from or connected with this inspection.
Date J	Commissions 10731, W178, T, N, A Inspector's Signature AN 24 19 95 Commissions 10731, W178, T, N, A National Board, State, Province, and Endorsement

Owner Wiscon	sin Electric Pow Name	er Company		Date 10/31/94			
_231 W. Michig	gan Ave., Milwa Address	aukee, WI 532	2 <u>01</u> S	theet of	_2		
2. Plant Poin' Bear 1	ch Nuclear Plan Name Road, Two Rive Address			Unit 2 MWR 9409467 Repair Organ	ization P.C). No., Job No.,	etc.
. Work Preformed	oad, Two River Address	ame s, WI 54241	A	Type Code Symbol Authorization No. Expiration Date	N/A		
. (a) Applicable Co (b) Applicable Eo . Identification of	onstruction Code dition of Section	XI Utilized fo	67 Edition or Repairs o	r Replacements 1	986, no		ASME Code
Name of Component	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identification	Year Built	or Replacement	Stamped (Yes or No)
HS-22	P34	464	444		11.000	Replacement	N
. Description of W	/ork Replaced	pipe clamp bo	l l	er one.			
NOTE: Supplem x 11 in., (2) info numbered and the	Other Provided Provid	orm of lists, s	ketches, or on this repor	mp°F drawings may be used is included on each	ised, pro	evided (1) size , and (3) each	is 8½ ir sheet is

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
	that the statements made in the report are correct and this <u>replacement</u> conforms to the repair or replacement
Type Code Syr	nbol Stamp N/A
Certificate of A	Authorization No. Docket 50-301 Expiration Date N/A
Signed fave	B. Brander IST Coordinator Date January 18, 19 95 Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and of Hartford Owner's Report that to the best	the State or Province of Wisconsin and employed by HSBII, CO. The have inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state of my knowledge and belief, the Owner has performed examinations and taken corrective libed in this Owner's Report in accordance with the requirements of the ASME Code,
implied, conce Furthermore, r	this certificate neither the Inspector nor his employer makes any warranty, expressed or rning the examinations and corrective measures described in this Owner's Report. Leither the Inspector nor his employer shall be liable in any manner for any personal injury age or a loss of any kind arising from or connected with this inspection.
John	Manlf commissions 10731, WI 78 I, N, A
/ 1	Inspector's Signature National Board, State, Province, and Endorsement

Owner Wisco	nsin Electric Pow Name	ver Company	1	Date11/01/9			
_231 W. Mich	igan Ave., Milwa Address	aukee, WI 532	2 <u>01</u> S	Sheet of	_2		
Plant_Point Be	ach Nuclear Plan	t	Ţ	Jnit 2			
GG10 Nuclear	Name Dood Torre Divis	WI 54341		MINITE 0400502			
6610 Nuclear	Road, Two Rive	ers, W1 54241		MWR 9409503 Repair Organ	nization P.C	No., Job No.,	etc.
Work Preforme		ame	1	Type Code Symbol Authorization No. Expiration DateN	N/A	N/A	
(a) Applicable (b) Applicable 1	Edition of Section	e <u>Section III</u> a XI Utilized fo	or Repairs o	ion, No Adden- or Replacements <u>1</u>	986, no	and the same of th	se
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001B	Westinghouse	16A-6339-2		U009975		Repair	Y
Description of	d: Hydrostatic [c 🗆 No	minal Operating Pr Temp. N/A °F	ressure [

. Remarks RRM 94-007	
	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the st the ASME Code, Section	atements made in the report are correct and this <u>repair</u> conforms to the rules of XI. repair or replacement
Type Code Symbol Stamp	N N
Certificate of Authorizati	on No. Docket 50-301 Expiration Date N/A
Signed Sun 3 700 Owner or O	wher's Designee, Title Date formage 25 , 19 95
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the State of Hartford, CT Owner's Report during the that to the best of my known and the state of the state	ng a valid commission issued by the National Board of Boiler and Pressure Vessel or Province of Wisconsin and employed by HSBII, CO. have inspected the components described in this ne period November 16, 1993 to December 1, 1994, and state owledge and belief, the Owner has performed examinations and taken corrective is Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning the e Furthermore, neither the	icate neither the Inspector nor his employer makes any warranty, expressed or examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury or so of any kind arising from or connected with this inspection. Commissions 10731, w178 T.N.A. National Board, State, Province, and Endorsements

1. Owner <u>Wiscons</u>	sin Electric Pow Name	er Company	_ D	ate10/21/94			
231 W. Michig	an Ave., Milwa Address	ukee, WI 532	201 Si	heet of _	2		
2. Plant Point Beac	Name			nit 2 MWR 9409422 Repair Organiz	ation P.C). No., Job No.,	etc.
3. Work Preformed 6610 Nuclear R	N	ame	A	ype Code Symbol S uthorization No. N xpiration Date N	V/A	THE RESERVE THE PROPERTY OF THE PARTY OF THE	
5. (a) Applicable Co (b) Applicable Ec	enstruction Code lition of Section	XI Utilized fo	Edition,	NoAddenda,	86, no	addenda Repaired,	ASME
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)
SI-00854B	Aloyco		20.00			Replacement	N
	Hydrostatic Dother Per IT-04 and mental sheets in firmation in items	Pneumatic ressure pl IT-535. Form of lists, s	Nomi Si Test Te ketches, or o n this repor	nal Operating Press emp°F drawings may be us	sed, pro		

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify th	nat the statements made in the report are correct and this replacement conforms to the
	IE Code, Section XI. repair or replacement
Type Code Symb	ool Stamp N/A
Certificate of Au	thorization No. Docket 50-301 Expiration Date N/A
1	Brander IST COORDINATED Date Lanuary 19, 19 95
Signed Jane	O Palander IST COORDINATOR Date Lanuary 19, 19 45
0	wner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
nspectors and th	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO.
nspectors and th	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO.
nspectors and the Hartford, Cowner's Report of	d, holding a valid commission issued by the National Board of Boiler and Pressure Vesse e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state
nspectors and the Hartford, Cowner's Report of that to the best of	d, holding a valid commission issued by the National Board of Boiler and Pressure Vesse e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and starf my knowledge and belief, the Owner has performed examinations and taken corrective
hartford, Commer's Report of the best of t	d, holding a valid commission issued by the National Board of Boiler and Pressure Vesse e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and states.
nspectors and the Hartford, Cowner's Report of that to the best of the heat of	d, holding a valid commission issued by the National Board of Boiler and Pressure Vesse e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and starf my knowledge and belief, the Owner has performed examinations and taken corrective
nspectors and the factor of Hartford, Country's Report of that to the best of the heat of	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. That inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state finy knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code,
nspectors and the of Hartford, Cowner's Report of that to the best of the neasures described Section XI. By signing the section of the secti	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. That inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state from knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code,
nspectors and the of Hartford, Cowner's Report of that to the best of the neasures described section XI. By signing the mplied, concerning	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. That inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state from knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report.
nspectors and the Hartford, Cowner's Report of that to the best of the heat to	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. That inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state from knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report. there the Inspector nor his employer shall be liable in any manner for any personal injury of the Code, and the Inspector nor his employer shall be liable in any manner for any personal injury of the Code.
nspectors and the Hartford, Cowner's Report of that to the best of the heat to	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state finy knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report.
hat to the best of heat to the best of heat to the best of heat for the best of heat for the hea	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state fing knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report. The there is the Inspector nor his employer shall be liable in any manner for any personal injury or a loss of any kind arising from or connected with this inspection.
nspectors and the of Hartford, Cowner's Report of that to the best of the neasures described section XI. By signing the mplied, concerning the thermore, neighboroperty damage.	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. Thave inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state fing knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report. The there is the Inspector nor his employer shall be liable in any manner for any personal injury or a loss of any kind arising from or connected with this inspection.
nspectors and the of Hartford, Cowner's Report of that to the best of the neasures described section XI. By signing the mplied, concerning the thermore, neighboroperty damage.	d, holding a valid commission issued by the National Board of Boiler and Pressure Vessel e State or Province of Wisconsin and employed by HSBII, CO. That inspected the components described in this during the period November 16, 1993 to December 1, 1994, and state finy knowing and belief, the Owner has performed examinations and taken corrective ed in this Owner's Report in accordance with the requirements of the ASME Code, his certificate neither the Inspector nor his employer makes any warranty, expressed or ing the examinations and corrective measures described in this Owner's Report. The there is the Inspector nor his employer shall be liable in any manner for any personal injury or a loss of any kind arising from or connected with this inspection.

. Owner <u>Wiscon</u>	sin Electric Pow Name	ver Company	[pate 10/30/94			
231 W. Michig	gan Ave., Milwa Address	aukee, WI 532	201 S	heet of	_2		
Plant Point Bear	ch Nuclear Plan	t .	[nit 2			
6610 Nuclear I	Road, Two Rive	ers, WI 54241		MWR 936201 Repair Organ	ization P.C). No., Job No.,	etc.
Work Preformed	N	ame	A	ype Code Symbol authorization No. xpiration DateN	N/A	N/A	
Identification of S	Address System Safety I	niection					
(b) Applicable Ed Identification of Name of Component				Placement Compo		Repaired, Replaced, or Replacement	ASME Code Stamped (Yes
						****	or No)
SI-00896B	Aloyco	69R511-10	440	***	-	Replacement	N
		A STATE OF THE STA					
					+		
Description of W	Vork Replaced	valve disk.					
Tests Conducted NOTE: Suppler	Other Per IT-45 and	ressurep d IT-525.	si Test To	nal Operating Pre		ovided (1) size	is 8½ ir
	rmation in item	s 1 through 6 c	on this repor	t is included on ea			

CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Type Code Symbol Stamp N/A Certificate of Authorization No. Docket 50-301 Expiration Date N/A Signed fine. B Brander 151 (Octobritation Date fine 19, 19, 93) Owner or Owner's Designee, Title
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI. repair or replacement Type Code Symbol Stamp N/A Certificate of Authorization No. <u>Docket 50-301</u> Expiration Date N/A
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. Type Code Symbol Stamp N/A Certificate of Authorization No. Docket 50-301 Expiration Date N/A
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Type Code Symbol Stamp N/A Certificate of Authorization No. Docket 50-301 Expiration Date N/A
Certificate of Authorization No. <u>Docket 50-301</u> Expiration Date <u>N/A</u>
Signed from B. Bernsler IST (OCROINATOR Date January 19, 19 93 Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vess Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and so that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 10731, W178, I.N.A. National Board, State, Province, and Endorser
Date JAN 25 1995

-	Name	ver Company	D	ate 10/31/94			
231 W. Michig	gan Ave., Milwa Address	nukee, WI 532	<u>201</u> S	heet of	_2		
Plant Point Bea	ch Nuclear Plan	t.	U	nit 2			
	Name						
_6610 Nuclear	Road, Two Rive	rs, WI 54241		MWR 9404068	ization P C	No., Job No.,	etc
				Repair Organ	ALMERTIN E : C	. 110., 300 110., 1	250-
Work Preformed				ype Code Symbol			
6610 Nuclear R		ame www.54241		uthorization No. xpiration Date N			
0010 Nuclear F	Address	5, 11 34241		Apriation Date	(/A	-	
Identification of	System Chemica	al Volume and	Control				
				Replacements 1		audenua	
						Renaired	ASME
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stampe (Yes or No)
	7.100-000, 76.0	Accessed to the second	Board			Replaced, or	Code Stampe (Yes
Component	Manufacturer Green	Serial No.	Board No.		Built	Replaced, or Replacement	Code Stampe (Yes or No)
Component	Manufacturer Green	Serial No.	Board No.		Built	Replaced, or Replacement	Code Stampe (Yes or No
Component	Manufacturer Green Hydraulics	Serial No.	Board No.		Built	Replaced, or Replacement	Code Stampe (Yes or No
Component	Manufacturer Green Hydraulics Vork Replaced Hydrostatic 8	Serial No.	Board No.	Identification and Operating Press	Built	Replaced, or Replacement	Code Stampe (Yes or No

. Owner <u>Wiscons</u>	Name	er Company		Date 10/31/94			***************************************
231 W. Michiga	n Ave., Milwa Address	ukee, WI 532	<u>201</u> S	heet of	2		
Plant Point Beach	Name			MWR 9409620	ization P (). No., Job No.,	etc
. Work Preformed 6610 Nuclear Ro	By <u>Wisconsin</u> N ad, <u>Two River</u> Address	ame s, WI 54241	A	Type Code Symbol authorization No xpiration Date _ N	Stamp _ N/A		
(a) Applicable Co. (b) Applicable Edi	nstruction Code	XI Utilized fo	19 <u>68</u> Edit or Repairs o	r Replacements 19	986, no	THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TW	se _
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00435	Crosby	N82732	75.0100			Replaced	Y
. Description of We . Tests Conducted: NOTE: Suppleme x 11 in., (2) infor	Hydrostatic C Other Pr Per IT-235 ental sheets in f	Pneumatic essure N/A form of lists, s	Nompsi Test	inal Operating Press Temp. <u>N/A</u> °F	ssure ssed, pro	vided (1) size	

	Applicable Manufa	cturer's Data Reports to be attached
	THE CONTRACT OF SECRET	
	CERTIFICA	ATE OF COMPLIANCE
We certify that	t the statements made in the r	report are correct and this replacement conforms to the
	Code, Section XI.	repair or replacement
Tona Carla Carda	1 Carrows NICLIAND	
Type Code Symbo	1 Stamp NV/NB	
Certificate of Auth	orization No. Docket 50-301	Expiration Date N/A
/ 1	* /	27 10 07
Signed Jan 3	Bronder IST (OOKDINATER Date former 25 , 19 95
Signed for 3	Bronder TST (OOKDINATER Date formery 25, 19 95
Signed for 3	Bronoles ISI (ner or Owner's Designee, Title	OOKDINATOR Date formery 25, 19 95
Signed for 3	Besider TST (ner or Owner's Designee, Title	OOKDINATER Date formery 25, 19 95
Signed Jan 3	ner or Owner's Designee, Title	
Signed Jon 2	ner or Owner's Designee, Title	OF INSERVICE INSPECTION
Ow	CERTIFICATE O	
I, the undersigned Inspectors and the	CERTIFICATE O , holding a valid commission State or Province ofWi	OF INSERVICE INSPECTION issued by the National Board of Boiler and Pressure Vessel sconsin and employed by HSBII, CO.
I, the undersigned Inspectors and the of Hartford, C	CERTIFICATE O , holding a valid commission State or Province ofWig	issued by the National Board of Boiler and Pressure Vessel sconsin and employed by HSBII, CO. have inspected the components described in this
I, the undersigned Inspectors and the of Hartford, C Owner's Report di	CERTIFICATE O , holding a valid commission State or Province of	DF INSERVICE INSPECTION issued by the National Board of Boiler and Pressure Vesselsconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state
I, the undersigned Inspectors and the of Hartford, C' Owner's Report dithat to the best of	CERTIFICATE O , holding a valid commission State or Province of Wig Turing the period Novemb my knowledge and belief, the	issued by the National Board of Boiler and Pressure Vesselsconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective
I, the undersigned Inspectors and the of Hartford, C Owner's Report dethat to the best of measures describe	CERTIFICATE O , holding a valid commission State or Province of Wig Turing the period Novemb my knowledge and belief, the	DF INSERVICE INSPECTION issued by the National Board of Boiler and Pressure Vesselsconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state
I, the undersigned Inspectors and the of Hartford, C Owner's Report dethat to the best of measures describe	CERTIFICATE O , holding a valid commission State or Province of	issued by the National Board of Boiler and Pressure Vesselsconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective
I, the undersigned Inspectors and the of Hartford, C Owner's Report dithat to the best of measures describe Section XI.	CERTIFICATE Of the commission	issued by the National Board of Boiler and Pressure Vessels sconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state to Owner has performed examinations and taken corrective per scordance with the requirements of the ASME Code,
I, the undersigned Inspectors and the of Hartford, C'Owner's Report dithat to the best of measures describe Section XI. By signing this	CERTIFICATE O , holding a valid commission State or Province of Win Turing the period Novemb my knowledge and belief, the d in this Owner's Report in act s certificate neither the Inspec	issued by the National Board of Boiler and Pressure Vesselsconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code,
I, the undersigned Inspectors and the of Hartford, C Owner's Report dethat to the best of measures describe Section XI. By signing this implied, concerning the section of	CERTIFICATE O , holding a valid commission State or Province of Wig Turing the period Novemb my knowledge and belief, the d in this Owner's Report in acceptance of the examinations and correct the contract of the examinations and correct the examinations are correctly the examinations and correct the examinations are correctly the examinations and correctly the examinations are correctly the examinations are correctly the examination and correctly the examinations are correctly the examination and	issued by the National Board of Boiler and Pressure Vessels consin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code, and the control of the ASME Code, extern for this employer makes any warranty, expressed or active measures described in this Owner's Report.
I, the undersigned Inspectors and the of Hartford, C Owner's Report de that to the best of measures describe Section XI. By signing the implied, concernir Furthermore, neith	CERTIFICATE O , holding a valid commission State or Province of	issued by the National Board of Boiler and Pressure Vessels consin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code, and the control of the ASME Code, extern for this employer makes any warranty, expressed or active measures described in this Owner's Report.
I, the undersigned Inspectors and the of Hartford, C Owner's Report de that to the best of measures describe Section XI. By signing the implied, concernir Furthermore, neith	CERTIFICATE O , holding a valid commission State or Province of	DF INSERVICE INSPECTION issued by the National Board of Boiler and Pressure Vessel sconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code, and the control of the ASME Code, extern for any personal injury of the control of the ASME in any manner for any personal injury of the control of the con
I, the undersigned Inspectors and the of Hartford, C Owner's Report dithat to the best of measures describe Section XI. By signing this implied, concerning Furthermore, neith property damage of the section of the se	CERTIFICATE Of the commission	issued by the National Board of Boiler and Pressure Vessels consin and employed by HSBII, CO. have inspected the components described in this er 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code, corrective measures described in this Owner's Report. Toyer shall be liable in any manner for any personal injury from or connected with this inspection. Commissions 1731, W175, T. N. A.
I, the undersigned Inspectors and the of Hartford, C Owner's Report dithat to the best of measures describe Section XI. By signing this implied, concerning Furthermore, neith property damage of the section of the se	CERTIFICATE O , holding a valid commission State or Province of	DF INSERVICE INSPECTION issued by the National Board of Boiler and Pressure Vessel sconsin and employed by HSBII, CO. have inspected the components described in this per 16, 1993 to December 1, 1994, and state Owner has performed examinations and taken corrective ecordance with the requirements of the ASME Code, etor nor his employer makes any warranty, expressed or ective measures described in this Owner's Report. over shall be liable in any manner for any personal injury of