

APPENDIX A

NOTICE OF VIOLATION

Philadelphia Electric Company  
Limerick Generating Station, Unit 1

Docket No. 50-352  
License No. CPPR-106

As a result of the inspection conducted between August 1 and September 2, 1983, and in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 2987) dated March 9, 1982, the following violation was identified:

10 CFR 50, Appendix B, Criterion IX requires that measures shall be established to assure that welding is accomplished by qualified personnel. The G.E. General Welding Procedure LMI-GWP-1, Revision 0 specifies the requirements of ASME, Section IX for welder qualification as a project requirement.

ASME, BPV Code, Section IX, Paragraph QW-303.2 states in part: "Welders who make fillet welds on pipe or tube less than 2 7/8" O.D. must pass the pipe fillet weld test per QW-452.4.

Contrary to the above, on August 24, 1983, the inspector determined that two welders performing welds on in-core housing to guide tube socket fillet welds were not qualified to perform such pipe welds because they were qualified by plate fillet test assembly. The guide tubes are less than 2 7/8" O.D.

This is a Severity Level IV Violation (Supplement II).

Pursuant to 10 CFR 2.201, Philadelphia Electric Company is hereby required to submit to this office, within 30 days of the date of the letter transmitting this Notice, a written reply including: (1) corrective steps taken and the results achieved; (2) the corrective steps taken to avoid further violations; and (3) the date when full compliance will be achieved. Where good cause is shown, consideration will be given to extending your response time.