

**QUALITY ASSURANCE PROGRAM APPROVAL
FOR RADIOACTIVE MATERIAL PACKAGES**

0234

REVISION NUMBER

1

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the person named in Item 2, the Quality Assurance Program identified in Item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

2. NAME X-Ray, Incorporated			3. EXPIRATION DATE September 30, 1984	
STREET ADDRESS 7500 Perimeter Road South			4. DOCKET NUMBER 71-0234	
CITY Seattle	STATE WA	ZIP CODE 98108		
5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S) June 1, 1979				
6. CONDITIONS				

Activities authorized by this approval: procurement, maintenance, repair, and use to be executed with regard to transportation packages in special form. All other shipping activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from package suppliers that these activities were conducted in accordance with an NRC-approved QA program. It shall remain the responsibility of the licensee-user that all transportation activities meet the requirements of 10 CFR §71.101.

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PDR ADOCK 07100234
C PDR

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Charles E. MacDonald
Charles E. MacDonald

SEP 06 1983

CHIEF, TRANSPORTATION CERTIFICATION BRANCH
DIVISION OF FUEL CYCLE AND MATERIAL SAFETY
OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS

DATE

SEP 06 1983

RETURN TO
A. Machlin
396-SS

To: Holders of Quality Assurance
Program Approval for Radioactive
Material Packages

Gentlemen:

On August 5, 1983, the U.S. Nuclear Regulatory Commission published a final rule in the Federal Register for the packaging and transportation of radioactive material (10 CFR Part 71). Corrections to the final rule were published in the Federal Register on August 24, 1983. The revised regulations will be effective on September 6, 1983.

Enclosed is your Quality Assurance Program Approval which has been revised to reflect changes made in 10 CFR Part 71. On September 6, 1983, this Quality Assurance Program Approval will supersede your current Quality Assurance Program Approval in its entirety.

Please note the conditions included in the approval.

Sincerely,

original signed by
CHARLES E. MACDONALD

Charles E. MacDonald, Chief
Transportation Certification Branch
Division of Fuel Cycle and
Material Safety, NMSS

Enclosure: As stated

Distribution: w/encl
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