Caswell Equipment Company, Inc. ATTN: Mr. Clinton J. Shaw President 1215 Second Avenue North Minneapolis, Minnesota 55405

## Gentlemen:

On the basis of an inspection conducted at Wite-Site, Rosemount, Minnesota, by Mr. L. R. Greger of this office on May 11 and 12, 1972, it appears that Caswell Equipment Company received from Nite-Site, Inc., and subsequently transferred, 10 generally licensed gun sights containing promethium 147 to persons not specifically licensed by the Commission to receive such material. The transfer of generally licensed devices to persons not specifically licensed is contrary to Section 31.5(d)(1) of the AEC's "General Licenses For Byproduct Material," Part 31, Title 10, Code of Federal Regulations, which states:

> "31.5 Certain measuring gauging or controlling devices. (d) Persons who own, receive, acquire, possess or use a device pursuant to the general license contained in this section:

"(1) Shall not transfer, abandon or dispose of the device except by transfer to a person authorized by a specific license from the Commission or an agreement State to receive such device ... "

During the discussion of this matter with Mr. Show at the completion of the inspection, he stated that Caswell, Inc., would discontinue any further distribution to general licensees and would return all remaining sights in its possession to Nite-Site, Inc.

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Company, Inc.

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June 5, 1972

Please inform us within 20 days, in writing, of the steps you have taken regarding this matter.

Sinceroly yours,

Boyce H. Grier Regional Director

cc: Mr. Elliel Knutsen, President Nite-Site, Incorporated Rosemount, Minnesota 55068

bcc: G. W. Roy, RO (2)
R. H. Engelken, RO
H. D. Thornburg, RO
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Form AEC-318 (Rev. 9	-53) AECM 0240

Caswell Equipment Company, Inc. ATTN: Mr. Clinton J. Shaw President 1215 Second Avenue North Winnespolis, Minnesota 55405

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Jessian bel ? Page 2 Caswell Equipment It we introduce the a 20 days, in writing, of the steps you have talle tage dies " a matter. , 'Sincerely yours, Boyce H. Grier Regional Director cc: Mr. Elliel Knutsen, President .. Nite-Site, Incorporated

Rosemount, Minnesota 55068 4

MEMO ROUTE SLIP FORM AEC-9) (Rev. May 14, 1947) AECH 0240 See me about this. For artion. Note and return DATE MENANTS TO (Name and unit) BETTALA DATE RIMARES TO (Name and ent) RETVALS DATE 6-2-72 LIBE OTHER BIDE PORTADOLTIONAL REMARKS 686 . 1811 br 645-461 22-13585-01,-02G

Nite-Site; Incorporated ATTN: Mr. Elliel Knutsen . President Rosemount, Minnesota 55068

Gentlemen:

This rafers to the inspection conducted by Mr. L. R. Greger of this office on May 11 and 12, 1972, of activities authorized by AEC Byproduct Material License Nos. 22-13585-01 and 22-13585-020 and to the discussion of our findings held with Mr. E. F. Koutsen at the completion of the inspection.

The inspection was an examination of the activities conducted under the licenses as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of the licenses. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

In addition to the above, the inspector examined the corrective action described in your letter dated April 11, 1972, to the Division of Compliance, Region III, with respect to the item of apparent noncompliance noted during an inspection of Merch 10, 1972. We have no further questions regarding that matter.

During this inspection, it was found that certain of your activities appear to be in noncomplianc: with AEC requirements. The items and references to the pertinent requirements are listed in the enclosure to this letter. Please provide us in writing, within 20 days, with your comments concerning these items, any steps which have been or

will be taken to correct them, any steps that have been or will be taken to prevent recurrence, and the date all corrective actions or preventive seasures were or will be completed. With respect to the two items of noncompliance regarding License No. 22-13585-02G, please describe in your reply to this latter the steps taken or planned to assure that the labels on the ten guns previously transferred to general licensees are replaced with proper labels, and that those general licensees are furnished a copy of Appendix D, 10 CFR 20.

Should you have any questions conterning this inspection, we will be glad to discuss them with you.

· Sincerely yours,

Boyce R. Grier Regional Director

Enclosure: Description of Noncompliance Ttems

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NITE-SITE, INCORPORATED License Nos. 22-13585-01 and +02G

Certain activities under your licenses appear to be in noncompliance with AEC delemment requirements as indicated below:

## License No. 22-13585-01

- 1. License Condition No. 8 Maits the maximum amount of promethium 147 that may be possessed at any one time to a total of 36 millicuries.
  Contrary to the above, the company possessed approximately 165 millicuries of promethium 147 at the time of the inspection.
- 2. 10 OFR 20.201(b), "Surveys," requires that a licensee shall make or cause to be made such surveys as may be necessary for b a to comply with the regulations in this part.
  - Contrary to the above, no survey was made with regard to the 165 millicuries of promethium 147 stored at 1215 Second Avenue North, Minneapolis, Minneapolis, to determine compliance with 10 CFR 20.203(e)(1).
- 3. 10 CFR 20.207, "Storage of licensed materials," requires that licensed material stored in an unrestricted area shall be secured against unauthorized removal from the place of storage.

Contrary to the above, promethium 147 was stored in an unrestricted area at 1215 Second Avenue North, Minnespolis, Minnesota, and was not secured against unauthorized removal.

## License No. 22-13585-02G

1. License Condition No. 4 requires that each gun to which a sight is attached shall bear a label stating the sight model number and the quantity of radiosative material installed.

Contrary to the above, the labels on 10 guns which have had sights attached and were transferred to general licensees, do not state the sight model number or the correct quantity of radioactive material installed.

2. License Condition No. 6"requires that a copy of Appendix D,
10 CPR 20, be furnished to mach general licensee to whom a
generally licensed eight to transferred.

Contrary to the above, a copy of Appendix D, 10 CFR 20, was not furnished to the general licensees to whom generally licensed sights have been transferred.

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