

71-9151

Return to  
Amacklin  
396-55

AUG 24 1983

FCTC:RHO  
71-9151

NUS Process Services Corporation  
ATTN: Mr. H. Michael Anderson  
1501 Key Road  
Columbia, SC 29201

Gentlemen:

This refers to your application dated June 29, 1983, requesting an amendment to the Model No. HN-100 Series 3 packaging.

In connection with our review, we need the information identified in the enclosure to this letter.

Please advise us within thirty (30) days from the date of this letter when this information will be provided. The additional information requested by this letter should be submitted in the form of revised pages. If you have any questions regarding this matter, we would be pleased to meet with you and your staff.

Sincerely,

*CS*

Charles E. MacDonald, Chief  
Transportation Certification Branch  
Division of Fuel Cycle  
and Material Safety, NMSS

Enclosure: As stated

Distribution: w/enc1  
RHodegaarden (2)  
CEWilliams  
HWLee  
Docket File  
NRC PDR  
IE HQ  
Region II  
NMSS R/F  
FCTC R/F

8309060505 830824  
PDR ADOCK 07109151  
C PDR

OFFICE	RHO FCTC	CEW FCTC	HWL FCTC	CEM FCTC		
SUBJECT	RHodegaarden:alm	CEWilliams	HWLee	CEMacDonald		
DATE	08/29/83	08/25/83	08/24/83	08/27/83		

NUS Process Services Corporation  
Docket No. 71-9151

AUG 24 1983

Encl to ltr dtd: \_\_\_\_\_

Drawing No. 8916 M 2001, Rev. A

1. Clarify the inconsistency between the drawing notes regarding the marking of Items 9 and 10 to identify the bolts as SAE Grade 5 which is not consistent with the marking requirements of material specification given in the "Material List."
2. The dimensions given for Items 9 and 10 do not agree with the dimensions shown on the Hittman drawing. Show that the dimensions are compatible with the designated ratchet binder.

Drawing No. 8916 M 2002, Rev. A

1. The index pins are designated as optional items. If the index pins are not used, what method of indexing will be used to assure proper orientation of the primary lid.

This comment also applies to Drawing No. 8916 M 2003, Rev. A.

2. The drawing calls for nondestructive examination of certain welds. This requirement should be expanded to specify the codes or standards by which the examination will be performed and the results will be determined to be acceptable.

This comment also applies to Drawing 8916 M 2003, Rev. A.

NUS Procedure No. WM-012, NUS 14-170 Series 1, Maintenance

A sketch showing the details of an acceptable gasket butt joint should be made part of the procedure.

Cover Letter

The requested option of providing a 12-gauge stainless steel liner should be shown on a drawing.

OFFICE ▶	.....	.....	.....	.....	.....	.....	.....
SURNAME ▶	.....	.....	.....	.....	.....	.....	.....
DATE ▶	.....	.....	.....	.....	.....	.....	.....