

Carolina Power & Light Company

File: NG-3514(B)

May 21, 1979

SERIAL: GD-79-1342

Office of Nuclear Reactor Regulation ATTENTION: Mr. T. A. Ippolito, Chief Operating Reactors Branch No. 3 United States Nuclear Regulatory Commission Washington, D. C. 20555

> BRUNSWICK STEAM ELECTRIC PLANT, UNIT NOS. 1 AND 2 DOCKET NOS. 50-325 and 50-324 LICENSE NOS. DPR-71 AND DPR-62 SEISMIC ANALYSIS OF SAFETY-RELATED PIPING

Dear Mr. Ippolito:

This letter supplements our letters of April 24, 1979 and May 16, 1979 on the Carolina Power and Light Company's response to IE Bulletin 79-07. It addresses the specific requests for additional data that were discussed in our meeting with the NRC on May 16, 1979. This letter contains the results of the seismic pipe stress reanalyses completed to date, a compilation of the original seismic stress data for the pipe yet to be reanalyzed, the schedule for completing the reanalysis, and the conclusions reached from the evaluation of the technical information available.

It was determined that algebraic summations were used in the seismic stress analyses portion of the computer code that was used in the original analysis. Realizing that a total reanalysis could not be completed in the time frame required to respond to the bulletin, ten (10) lines were selected for reanalysis in order to determine the effect of algebraic summation. The computer code currently in use by United Engineers & Constructors, a proprietory copy of which was given to you on May 16, 1979, does not use algebraic summations. The criteria for selection of the ten (10) lines was based on line function, size, and ability to project adequacy for other lines of similar function and size. This criteria is explained in more detail on Attachment 1. Subsequent to our May 16th meeting, additional lines have also been reanalyzed. As discussed in our meeting these lines were selected on the basis of completing the larger pressure boundary and other safety systems piping. In addition other lines having high stress values in the original stress analysis were reanalyzed. The results of these 39 lines are tabulated on Attachment 2. This table shows the maximum total stress and the maximum seismic stress component of each line for the original analysis and the reanalysis. In all cases, the calculated total stresses for the design basis earthquake are less than the allowable.

Another item discussed at our May 16th meeting was the loads on the pipe supports as a result of the reanalysis. These new loads are being evaluated and results for the first ten (10) lines will be filed the week of May 28.

Mr. T. A. Ippolito -2-May 21, 1979 SERIAL: GD-79-1342 A total of 147 stress analyses problems have been identified for Unit 2. Most lines are identical between Unit 2 and Unit 1 so the stress analyses are applicable to both units. However, 24 cases where the lines are different were identified and will be reanalyzed separately for each unit. The total number of computer problems for Units 1 and 2 is 171 (with 39 already completed). Attachment 3 shows those lines that have not yet been reanalyzed with the total stress and seismic stress component for DBE from the original analysis. Also, the reanalysis priority category is shown and is based on the reanalysis priority criteria shown on Attachment 4. The schedule for completion of the reanalysis is given on Attachment 5. There was some discussion on the confidence that the design analyzed for stress was the "as built" design. The quality assurance program used during construction, and in effect today, uses a "walk off" of each as installed system or modification. This inspection identifies discrepancies between system design and installation. These discrepancies are evaluated by the architect/engineer for acceptability. In addition, for piping and support differences, a stress analyst ascertains whether or not the system must be reanalyzed. If not, the isometric drawing and associated computer data deck remain unchanged. If the analyst concludes that the differences between "as-designed" and "as-built" would require reanalyses, the isometric is revised, the data deck is changed as necessary, and the stress analysis rerun. Whether the stress analysis was rerun or not, the design engineering drawing is changed to reflect the as-built configuration. This scenario is shown on the block diagram on Attachment 6. After a thorough review of the original seismic piping design criteria, and the reanalysis of selected significant safety class piping, CP&L has concluded that Units 1 and 2 at Brunswick Steam Electric Plant can be safely operated without undue risk to the health and safety of the public. This conclusion is based on: 1. Evaluation of the conservative design margins provided in the original piping design, as discussed in Attachment 7. 2. The satisfactory results of the reanalysis of 39 selected major lines. The reanalysis shown in Attachment 2 represents approximately 60% of the lines 212" and over in the pressure boundary and approximately 40% of the lines  $2\frac{1}{2}$ " and over in the emergency core cooling systems. 3. An investigation of the as built versus as analyzed conditions.

-3-May 21, 1979 Mr. T. A. Ippolito SERIAL: GD-79-1342 4. The aseismic nature of the site as confirmed by an extensive on site and regional seismic program. See Attachment 10. 5. The accelerated schedule of pipe reanalysis. The final report will be filed on July 21, 1979. Interim reports of results of reanalysis will be filed at the completion of the reanalysis of each category. Yours very truly, B. J. Furr Manager, Generation cc: Mr. James P. O'Reilly NRC Region II Office of Inspection & Enforcement

### ATTACHMENT 1

# INITIAL REANALYSIS SELECTION CRITERIA

CRITERIA

BASIS

Function

Major operating system with Primary Pressure Boundary (Mainsteam, Feedwater and SRV Line) or Safe Shutdown System (HPCI, RHR, Core Spray)

Size

Larger lines generally have higher stresses and hence less margin to the allowable

Similarity

Select the line which had the highest stresses from original analyses for those groups of lines with similar function (1 of 4 Mainsteam, 4 of 11 SRV, 1 of 2 Feedwater, 2 of 4 HPCI, 2 of 14 RHR and Core Spray)

# ATTACHMENT 2 PIPE STRESS REEVALUATION SUMMARY

		LINE		EMERGEN	CY COND	ITION (PS	(1)
SYSTEM	ISO	SIZE	ORIGINAL	ORIGINAL		NEW	
NAME	NO.	(NPS)	TOTAL	SEISMIC	TOTAL	SEISMIC	ALLOWABLE
Main Steam	MS-15B	24	10724	3942	10640	3858	27000
Safety/Relief Valve	SRVL-121	10 & 6	23012	12280	21910	11180	27000
Safety/Relief Valve	SRVL-122	10 & 6	19685	15800	24439	13352	27000
Safety/Relief Valve	SRVL-237	10 & 6	20432	12004	24588	16160	27000
Safety/Relief Valve	SRVL-125	10 & 6	24270	13347	24316	20270	27000
Feedwater	FW-16	18 & 12	18007	12420	20028	13296	27000
Residual Heat Removal	RHR-6	20	19406	13582	12644	6820	27000
Spray	CS-24	10	16952	10076	14366	7490	27000
High Press Cool	HPCIS-17	14	12200	6446	12502	6748	27000
High Press Cool Injct	HPCIS-510	14 & 12 & 10	12004	7994	12092	8082	27000
High Press Cool Injct	HPCIS-10	14 & 12 & 10		3886	11152	5530	27000
Residual Heat Removal	RHR-1	24 & 20	24094	18584	17972	14366	27000
Residual Heat Removal	RHR-2	20 & 16 & 12	13309	7654	11471	5948	27000
Residual Heat Removal	RHR-5	24	9848	3896	9514	2960	27000
Residual Heat Removal	RHR-25	4 & 6	18558	12904	18530	12876	27000
Nuclear Steam Supply	NSS-14	24 & 10	14745	8446	16335	10036	27000
ety/Relief Valve	SRVL-124	6 & 10	25536	15928	25984	16376	27000
Safety/Relief Valve	SRVL-126	6 & 10	23361	18000	22197	17422	27000
Residual Heat Removal	RHR-52	14 & 12	23271	17936	19539	14204	27000
Reactor Core Isolat.	RCIC-21	3	7603	3588	7601	3586	27000
Resid Heat Rem Drain Line	RHR-173-B	1½	3808	2186	3838	2216	27000
Residual Heat Removal	RHR-28	20 & 16 & 12	15298	8814	13626	7142	27000
Nuclear Steam System	Line C	24	10974	4420	10458	3904	27000
Nuclear Steam System	MCC 120	10 & 6	19443	8902	17899	8298	27000
High Press Cool	HPCIS-4	3 & 6 & 10 & 12	23609	20876	25481	22748	27000

# ATTACHMENT 2 Cont'd

		LINE		EMERGEN	CY COND	ITION (PS	1)
SYSTEM	ISO	SIZE	ORIGINAL	ORIGINAL		NEW	
NAME	NO.	(NPS)	TOTAL	SEISMIC	TOTAL	The second secon	ALLOWABLE
Nuclear Steam System	NSS-123 (15C)	6 & 10	21027	16098	18577	16782	27000
Nuclear Steam System	NSS-187 (15C)	10 & 6	21856	11337	23596	16424	27000
Residual Heat Removal	RHR-42	12 & 14	18116	12976	17480	12340	27000
Residual Heat Removal	RHR-3	14 & 16 & 20 & 24	25317	18328	23379	15590	27000
Residual Heat Removal	RHR-13	4 & 8 & 14	12532	10018	12620	10106	27000
Residual Heat Removal	RHR-59	4 & 6 & 10	12664	9970	13344	10650	27000
Residual Heat Removal	RHR-60	4 & 6 & 10	34618	33658	32971	32012	27000
Residual Heat moval	RHR-168	1	23580	22658	26910	26198	27000
Residual Heat Removal	RHR-61	4 & 6 & 3/4	21117	17038	19393	15314	27000
High Pressure Coolant Injunction	HPCI-11	16 & 14 & 6	21386	19790	17214	15618	27000
Reactor Core Injunction Cooling	RCIC-196	1 & 3/4	22706	19504	22504	19302	27000
Residual Heat Removal	RHR-41	3 & 4	26802	20728	26824	20750	27000
Residual Heat Removal	RHR-199	4 & 1 & 1½ & 3/4	23410	20242	23398	20230	27000
Reactor Core Isol. Cooling	RCIC-194	2 & 14 & 1	24519	24118	24559	24156	27000

NOTE: Seismic stresses shown are obtained by multiplying the OBE Seismic Stresses by 2.

<sup>\*</sup> Total stresses are within allowable using applicable factor to compute DBE stress from OBE stresses.

May 21, 1979 Sheet No. 1 of 16.

	ATTA	CHMENT	3	
FINAL	STRESS	REPORT	TABULAT	

PROB	SYSTEM		LOCATION Ins. or	LINE SIZE	EMERGEN	CY CONDITION	STRESS (PSI)		PRIO- RITY	REMARKS
NO.		NO.	Outside Cont.	SIGE	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	CATEG	
1	Nuclear Steam Supply (Vent & Inst. Line Above	32	In	3/4	11282	5198	25900	20	1	
	Bulkhead)		In In In	2 1	3963 10458 4316	354 7672 1672	27000 27000 27000	28		
2	Primary Steam Condensate Drain Inside Dry Well	87, 128	In In	3 2	12237 24225	9380 20022	27000 27000	34 74	1	
	(East) & West)	120	In In	1 1/2	8345 15171	5838 12006	27000 27000	21 44		
76	Control System - NSS (Inst. Sensing Line)	7	In	3/4	17945	12954	25900	50		
3	Residual Heat Removal	43	Out	4	6434	3732	27000	13		
	Minimum Flow By-Pass RHR Pumps 2A & 2C		Out Out	3	3288 21856	1762 16332	27000 27000	60		
4	Residual Heat Removal Torus Spray (South)	44	Out	6	9536	6784	27000	25	2	
5	Residual Heat Removal Drain Piping - RHR Pumps 2B, 2D	45	Out Out	4	14859 18562	12378 12462	27000 27000	45 46		
6	Residual Heat Removal Drain Piping - RHR Pumps 2A, 2C	46	Out	4	21248	17250	27000	63		
7	Residual Heat Removal (Cross Conn. Drain Piping RHR Pumps 2A, B, C, D & RHR Drain Conn. to Rad- waste)	47, 48	Out Out	4	18944 20325	15888 17512	27000 27000	58 64		
8	Residual Heat Removal Cross Conn. Drain Piping RHR Pumps 2A, B, C, & D South Cc. 20R	65	Out	4	3335	928	27000	3		

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(Torus 10 Residua (Head S	al Heat Removal Spray - North) al Heat Removal Spray Line)	NO. 51	Ins. or Outside Coat,	SIZE 6	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	RITY	
(Torus 10 Residua (Head S	Spray - North) al Heat Removal		Out	6	6500					
Residua (Head S	1 Heat Removal	54,			6588	3222	27000	11	2	
11 Residua		55,	Out Out Out	4 4 4	14082 5922 13253	7416 1946 2532	27000 27000 28800	27 7 8	2	
11 Residua		56	Out	3/4	8048 8289	4274 4914	28800 27000	14 18		
The second secon	Al Heat Removal Rechgr 2A to POIC	57, 58	Out	4	21987 11899	17544 7846	27000 27000	64 29	2	
12 Residua	al Heat Removal Line Around Valves	170	Out Out Out	1 1 1 3	19175 11735 14138	18076 9560 13930	27000 27000 27000	66 35 51	5	
Residua Relief F004B & Relief Exchgr	Lines Around Valves & D Lines From RHR 2A, 2B		Out Out Out Out	1 1 ½ 1 3/4	3006 5232 1446 3298 4063	1694 3334 1260 1596 1762	27000 27000 27000 27000 27000	6 12 4 5 6		
Side Ve	al Heat Removal ent & Sample Conn. s 2A, 2B	172	Out Out	1	10005 12998	7116 9904	27000 27000	26 36		

Job Order Number

PROB	SYSTEM	ISO/	LOCATION		EMERGEN	CY CONDITION	STRESS (PSI)		PRI -	REMARKS
NO.		NO.	Ins. or Outside Cont.	SIZE	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	CATEG	
15	Residual Heat Removal & Fuel Pool Colling & Filtering (RHR Suct. to Skimmer Tanks 2A, 2B	64	Out Out	8	17652 10658	15652 • 7774	27000 27000	57 28	6	
16	Residual Heat Removal (Exchgr 2B to RCIC Suction	31	Out Out Out	4 6 4 3	21014 5.76 1: 53 7331	17402 4396 13516 6696	27000 27000 27000 27000	64 16 50 24	2	
17	Reactor Core Isolation Cooling (Steam Supply to RCIC Turb.)	33	Out Out	3	8337 15615	5668 12356	27000 27000	20 45		
18	Reactor Core Isolation Cooling (RCIC Turbine Steam Exhaust)	34	Out	8	21108	16218	27000	50		
19	Reactor Core Isolation Cooling (RCIC Pump Disch-Bel. 10'6" 49, Above 10'6", 35)	35, 49	Out Out Out Out	4 4 2 2 1	12793 9520 18881 4829 3315	6402 6134 13096 514 586	27000 27000 27000 27000 27000 27000	23 22 48 1 2		
20	Reactor Core Isolation Cooline (Test Conn. to HPCI)	50	Out	4	7221	2900			3	
21	Reactor Core Isolation Cooling (RCIC Conn. to Feedwater)	63	Out Out	4 4	15098 13357	9488 6534	27000 26100	35 25		
22	Reactor Core Isolation Cooling RCIC Pump Disch. Line	66,	Out	4	12805	6932	27000	25		

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PROB	SYSTEM	ISO/ SHEET	LOCATION Ins. or	LINE SIZE	EMERGEN	CY CONDITION	STRESS (PSI)		PRIO- RIIY	REMARKS
NO		NO.	Outside Cont.	SIGE	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 S <sub>h</sub> )	SEISMIC/ ALLOWABLE	CATEG	
23	Reactor Core Isolation	92B,	Out	1	10999	5938	27000	21		
1	Cooling System	92C	Out	2	4350	2888	27000	10		
- 1	(Misc. Lines at Turbine)		Out	1/2	21144	18498	27000	68	1	
			Out	3	8015	5410	27000	20		
			Out	3/4	12427	10438	27000	38	- 1	
24	Reactor Core Isolation	161	Out	1	11796	8352	27000	30		
	Cooling		Out	3/4	7972	5024	27000	18		
	Drain From Turbine Inlet		Out	1/2	1855	1260	27000	4	- 1	
25	Reactor Core Isolation	164	Out	2	5559	4638	27000	17	5	
	Cool. Barometric		Out	12	3303	3128	27000	11		
	Condensate Pump Disc. to Suppression Chamber		Out	3/4	4471	3552	27000	13		
26	Reactor Core Isolation Cool. Turbine Drains & Relief Lines	195	Out	1	16705	15826	27000	58		
27	Reactor Core Isolation	12	Out	6	19870	16526	27000	61	T	
	Cool. (RCIC Pump Suction		Out	6	4391	150	27000	0	3 1	
	Lines)		Out	6	16311	12594	27000	46		
28	High Press. Coolant Inj.	9	Out	24	10395	4268	27000	15		
	(Exhaust Steam Line)		Out	20	11629	7672	27000	28	2	
1			Out	18	3707	1680	27000	6		
			Out	16	4467	614	27000	2	-	The transfer of
29	High Pressure Coolant Inj.	151	Out	3/4	3438	1491	27000	6		The state of the state of
	(Misc. Vents & Drains		Out	3/4	2570	770	27000	3		
	Main Pump	ì	Out	3/4	4560	1056	27000	4	5	KT I
		100	Out	3/4	2404	522	27000	2		
			Out	3/4	4455	2566	27000	10		
			Out	3/4	5920	3706	27000	14		
			Out	3/4	3753	1272	27000	5		
			Out Out	3/4 3/4	3398 3127	1258 567	27000 27000	5 2		
		1	Out	3/4	2303	254	27000	1		



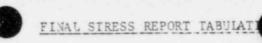
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PROB	SYSTEM	ISO/	LOCATION Ins. or	LINE SIZE	EMERGEN	CY CONDITION	STRESS (PSI)		PRIO-	REMARKS	
10.		NO.	Outside Cont.	5146	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE%	CATEG		
30	High Pressure Coolant Inj. (HPCI Pump 2A, Min Flow By-Pass	53	Out Out	4 4	6988 12284	2300 11072	27000 27000	8 41	2		
31	High Pressure Coolant Inj.	146	Out	4	736	100	27000	0 .			
	Condensate Pump Disch. Piping		Out	2	2339	1252	27000	4			
			Out	11/2	1228	626	27000	2			
			Out	1	17588	16350	27000	60			
			Out	1/2	283	142	27000	0			
32	High Pressure Coolant Inj.	152	Out	4	707	64	27000	0			
	(Main Pump to Barometer		Out	2	10581	9074	27000	33	1		
	Cond.)		Out	2	4893	3454	27000	12	2		
			Out	15	23242	22760	27000	84			
			Out	3/4	638	220	27000	0	1 1		
			Out	1/2	5132	3769	27000	14			
			Out	3	17373	16790	27000	62			
33	High Pressure Coolant Inj.	153	Out	1	1489	168	27000	0			
	(Turbine Ring Drains)		Out	3/4	1410	120	27000	0	5		
			Out	3/4	5103	580	27000	2	1 !		
34	High Pressure Coolant Inj.	154	Out	3/4	23191	20780	27000	76			
	(Misc. Vents & Drains		Out	3/4	21673	20780	27000	76	1 1		
	Booster Pump)		Out	3/4	21782	20780	27000	76			
			Out	3/4	2043	760	27000	2			
			Out	3/4	21693	20780	27000	76	+ 1		
35	High Pressure Coolant Inj.	155	Out	2	23245	20990	27000	77			
	(Turbine Exh.)		Out	3/4	4873	2706	27000	10			
			Out	2	14831	14554	27000	53			
			Out	2	23346	21800	27000	80	1 1		
			Out	3/4	2793	1664	27000	6		Barrier State	
			Out	1/2	23762	23476	27000	86	7		
36	High Pressure Coolant Inj.	156	Out	1	10838	5900	27000	21		la constant	
	(Turbine Drains)	1	Out	3/4	11067	5134	27000	19			
		-	Out	3/4	4197	2644	27000	9	-		
37	High Pressure Coolant Inj. (Turbine Steam Pot Drains)	157	Out	3/4	20511 17927	16780 14866	27000 27000	62 55		33.00	

Job Order Number

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PROB	SYSTEM	ISO/ SHEET	LOCATION	LINE	EMERGEN	CY CONDITION	STRESS (PSI)		PRIO- RITY	REMARKS
0		NO.	Ins. or Outside Cont.	<u>514E</u>	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE%	CATEG	
38	High Pressure Coolant Inj.	158	Out	1	27538	25060	27000	93		
	(Misc. Vent, Test & Drains		Out	3/4	24715	22760	27000	84	1 1	Note 1
	Lines)		Out	3/4	25923	22010	27000	81		
			Out	3/4	3896	928	27000	3	5	
39	High Pressure Coolant Inj.	159	Out	1	2132	234	27000	0		
	(Piping for Relief, Test & Valve Stem. Drains)		Out	1	16518	13414	27000	49		
40	Core Spray & Gravity	18	Out	14	6901	4898	27000	18		
	Condensate System		Out	14	2073	14	27000	0	2	
	(Core Spray Pump Suction 2A)		Out	12	19617	14674	27000	54		
41	Core Spray & Gravity	18	Out	14	6901	4898	27000	18		
	Condensate System		Out	14	2073	14	27000	0		
	(Core Spray Pump Suction 2B)		Out	12	19617	14674	27000	54		
42	Core Spray Pump Dischar	19	Out	12	21811	16624	27000	61		
	(South)		Out	10	10290	5416	27000	20		
	(0000)		Out	10	14747	9748	27000	36		
43	Core Spray Pump Dischar	20	Out	10	11112	6438	27000	23		
	(North)		Out	10	7188	3120	27000	11		
		Ĺ	Out	12	14673	9400	27000	34		
44	Core Spray Pump Discharge	33	Out	10	19272	13462	27000	49		
	(South)	1	Out	10	9832	3826	27000	14		
			Out	12	17062	11662	27000	43		
45	Core Spray Pump Discharge	26	Out	10	15044	9218	27000	34		*
43	(North		Out	10	9124	3316	27000	12	2	1 2 3 4
	(		Out	12	22547	16786	27000	62		
11	Care Caren Creater	39	Out	3	29154	26788	27000	99	2	
46	Core Spray System (C.S. Mir. Flow By-Pass Pump 2A)	39	Out	3	25456	21860	27000	81		Note 1
		-				-			-	



Sheet No.7 of 16 Job Order Number LOCATION LINE PRIO-REMARKS EMERGENCY CONDITION STRESS (PSI) ISO/ SYSTEM PROB RITY SHEET Ins. or SIZE NO. ALLOWABLE SEISMIC/ CATEG NO. TOTAL SEISMIC Outside  $(1.8 S_h)$ ALLOWABLEZ STRESS (DBE) Cont. 47 12944 27000 Core Spray System 40 3 16187 Out 47 2 16720 27000 61 (C.S. Min. Flow By-Pass 20665 Out 3 Pump 2B) 50 2 17172 13524 27000 Core Spray System 105 Out 48 83 22438 27000 (RHR Conn from C.S. Pump 2A) Out 2 25235 17172 27000 50 13524 Core Spray System 105 Out 83 22438 27000 (RHR Conn from C.S. Pump 2B) 25235 Out 3 868 27000 Core Spray System 4185 166 Out 49 10 4105 2850 27000 Make-Up Demin Water for 1 Out 4898 2034 27000 Pump 2A) Out 3/4 2 3234 1460 31500 Out 5 3/4 3597 1780 31500 6 Out 2 Core Spray System 2 4099 782 27000 166 Out 2 692 27000 1950 (Make-Up Demin Water for Out 1 3 Pump 2B) Out 3/4 4082 1072 27000 2681 226 31500 0 2 Out 31500 2090 660 Out 3/4



Sheet No. 8 of 16 Job Order Number LOCATION LINE PRIO-PROB ISO/ EMERGENCY CONDITION STRESS (PSI) REMARKS SYSTEM SHEET Ins. or SIZE RITY NO. Outside TOTAL SEISMIC/ NO. SEISMIC ALLOWABLE CATEG Cont. STRESS (DBE) (1.8 Sh) ALLOWABLE Residual Heat Removal and Out Service Water Out (Cooling H20 for Xchgr 2B) Residual Heat Removal and Out Out Service Water (Cooling H20 Piping, Excgr 2A) Service Water Out RHR Service Water Out Out Pumps 2B & 2D Service Water Out Out RHR Service Water Out Pumps 2A & 2C Service Water 82. Out Note 1 Salt Water Supply to RHR 83. Out Service Water Pumps (South) Out Out Out Out Service Water System Out 6" Return Line From Pump Out Room Cooler 2A Service Water System Out 6" Supply Header (South) Out Note 1 Out Service Water System Out 6" Supply Header (North) Out Out Service Water (Ret. From Out Pump Room Cooler 2B) Out Service Water (Cooling Out Out Water Ret. Above 39) Out Out



Sheet No. 9 of 16 Job Order Number PRIO-REMARKS EMERGENCY CONDITION STRESS (PSI) LOCATION LINE ISO/ PROB SYSTEM RITY SHEET Ins. or SIZE NO. SEISMIC ALLOWABLE SEISMIC/ CATEG TOTAL Outside NO. ALLOWABLE Cont. STRESS (DBE) (1.8 Sh) Service Water System 142A Out Return From Motor Out Coolers R.H.R. S.W. 142B Out Pumps 2A, B, C, D 142C Out Service Water Supply and Out Out Return Headers At RHR Pump Out Room Coller 2A Out Out Out Out Out Service Water Supply and Out Return Headers At RHR Pump Out Room Coller "2B" Out Out Out Out Out Out Service Water RHR Pumps Out 2B, 2D Out Out 3/4 Out Out Out Out 3/4 Out Service Water RHR Pumps Out 3/4 2A, 2C Out Out Out Out 3/4 Out Out Out



Job Order Number Sheet No. 10 of 16 PRIO-PROB SYSTEM ISO/ LOCATION LINE EMERGENCY CONDITION STRESS (PSI) REMARKS NO. SHEET Ins. or SIZE RITY Outside TOTAL ALLOWABLE SEISMIC/ NO. SEISMIC CATEG Cont. (1.8 Sh) STRESS (DBE) ALLOWABLE Service Water Well Water Out Conn. To Vital Service Out Header Out Service Water C.S. Pump Out Room Cooling Units 2C. 2D Out Supply and Return Out Service Water RHR Service Out Water Pumps 2A, 2B, 2C, 2D Out Service Water Supply and Out Return Unit 1 & 2 Out Out Out Out Out Out Out Service Water Out (Cooling Water Return -Out South) Out Out Out Reactor Water Clean-up In R.W.C.U. Pump Suction Reactor Water Clean-up In (Reactor Drain & Conn. To In Reactor Water Clean-up



# FINAL STRESS REPORT TABULAT

Job Order Number Sheet No. 11 of 16

SYSTEM	ISO/	LOCATION		EMERGEN	CY CONDITION	STRESS (PSI)	F-13.7	PRIO-	REMARKS
	NO.	Outside Cont.	2166	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	CATEG	
C.R.D. Hydraulic System (Drive Water Pump Disch.	27	In In	3	8217 4653	4408 982	27000 28260	16 3	1	
Standby Liquid Control (Liquid Control Pump Disch.)	36	In	1½	18419	14068	27900	52	1	
Fuel Pool Cooling and Filtering System (Line to Fuel Storage Pool) (From RHR System)	138, 139	Out Out Out	8 8 6 6	8110 21071 21127 8910	4350 17094 16736 2718	27000 27000 27000 31680	16 63 61 8	6	
Fuel Pool Cooling and Filtering System (Surge Tank Outlet) (Pumps 2A, 2B Suction Piping	144, 145	Out Out Out Out Out	12 10 8 6 4	15604 4180 15862 6196 2300	13712 2452 11428 4428 1476	27000 27000 27000 27000 27000	50 9 42 16 5	6	
	C.R.D. Hydraulic System (Drive Water Pump Disch.  Standby Liquid Control (Liquid Control Pump Disch.)  Fuel Pool Cooling and Filtering System (Line to Fuel Storage Pool) (From RHR System)  Fuel Pool Cooling and Filtering System (Surge Tank Outlet) (Pumps 2A, 2B	C.R.D. Hydraulic System (Drive Water Pump Disch.  Standby Liquid Control (Liquid Control Pump Disch.)  Fuel Pool Cooling and Filtering System (Line to Fuel Storage Pool) (From RHR System)  Fuel Pool Cooling and Filtering System (Surge Tank Outlet) (Pumps 2A, 2B	C.R.D. Hydraulic System (Drive Water Pump Disch.  Standby Liquid Control (Liquid Control Pump Disch.)  Fuel Pool Cooling and Filtering System (Line to Fuel Storage Pool) (From RHR System)  Fuel Pool Cooling and Filtering System (Surge Tank Outlet) (Pumps 2A, 2B Suction Piping  SHEET Ins. or Outside Control 11  12  13  14  15  16  17  17  18  18  19  10  10  144  145  145  145  145  145	SHEET Ins. or Outside Cont.  C.R.D. Hydraulic System (Drive Water Pump Disch. In 3  Standby Liquid Control (Liquid Control Pump Disch.)  Fuel Pool Cooling and Filtering System (Line to Fuel Storage Pool) (From RHR System)  Fuel Pool Cooling and Filtering System (Surge Tank Outlet) (Pumps 2A, 2B Suction Piping Out 6  SIZE Outside Cont.  11 3  In 3  In 3  In 1½  14½  In 3  In 3  In 6  In 1½  In 6  In 1½  In 3  In 1½  In 1½  In 3  In 1½  I	SHEET   Ins. or Outside   Cont.   STRESS	SHEET   Ins. or Outside Cont.   STRESS   TOTAL SEISMIC (DBE)	SHEET NO.	Sheet   Ins. or Outside Cont.   SIZE   TOTAL   SEISMIC (DBE)   ALLOWABLE   SEISMIC/ALLOWABLE	Sheet No.   Outside Coat.   Size   Total   Seismic (DBE)   Allowable (1.8 sh)   Categorial Coat.   Stress   Size (DBE)   Outside (1.8 sh)   Categorial C



Sheet No. 12 of 16

Job Order Number PRIO-LOCATION LINE EMERGENCY CONDITION STRESS (PSI) REMARKS ISO/ PROR SYSTEM RITY SHEET Ins. or SIZE NO. SEISMIC/ CATEG SEISMIC ALLOWABLE Outside TOTAL NO. (1.8 Sh) ALLOWABLE Cont. STRESS (DBE) Cont. Atmos. Control Sys. Out Ventilation System Out Vent Purge Line Out Standby Gas Treatment Out Filters 2A, 2B Out 78 Ventilation Sys. (SBGT) Out Exhaust From Gas Purge Out 79 Cont. Atmospheric Control In Supply to Drywell In In Supply to Suppression Pool Out 80 Cont. Atmospheric Control Out 24396\* 26825\* Valve By-Pass Piping Out Out Out Out . See para. 104.8.1 and 104.8.2 Power Piping Code Note: \*Stress Based on .75i in lieu of 1.0 21750\* 23948\* Cont. Atmospheric Control Out Vent Purge Line From Drvwell Cont. Atmospheric Control Out Relief Valve Piping Out 3/4 Out Out Out 3/4 Out Out Out Out 3/4 25268\* 14896\* Containment Venting Out Out 104.8.2 Power Piping Code 04.8.1 and Note: \*Stress Based on .75i in lieu of 1,0 i. See Para.



ROB	SYSTEM	ISO/ SHEET	LOCATION Ins. or	LINE SIZE	EMERGEN(	CY CONDITION	STRESS (PSI)		PRIO- RITY	REMARKS
0		NO.	Outside Cont.	SILE	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	CATEG	
84	Instrument Air System Inlet Line To Air Receiver	174	Out	2	2496	2492	27000	9	6	
85	Instrument Air System Outlet Line from Air Receiver	175	Out Out	2 3/4	4698 14973	3448 13812	27000 27000	12 51	6	
36	Instrument Air System Supply Line (South)	176	Out	2	2454	1204	27000	4	6	
87	Instrument Air System Supply Line (South) East of Col. "P"	177	Out Out Out	2 3/4 2	16406 3153 12534	15036 2028 12284	27000 27000 27000	55 7 45	6	
88	Instrument Air System Main Steam Valves Accumulators - Piping	178	Out Out Out	1 1½ 2	11851 3749 8328	10710 2542 7078	27000 27000 27000	39 9 26		
89	Instrument Air System Supply Line (North) West	179	Out Out	2 3/4	24598 2687	23348 1562	27000 27000	86 5	6	Note 1
90	Instrument Air System Supply Line (North) East "L"	180	Out Out	2 3/4	9614 2679	8364 1554	27000 27000	30 5	6	
91	Instrument Air System Supply to Air Recvr Col."R"	182	Out	2	20284	19034	27000	70	6	
92	Instrument Air System Supply Line (North)	183	Out Out	2 3/4	9398 14961	8148 13836	27000 27000	30 51	6	
93	Instrument Air System Supply Header (North)	184 185	In In In	2 3/4 2 3/4	30632 9353 15820 6469	29382 8228 14570 5344	27000 27000 27000 27000	108 30 53 19	6	Note 1
94	Instrument Air System Supply Header (South)	186	In In	2	16026	14776	27000	54	6	
95	Instrument Air System Pipe to Accum. A1001C&D Pipe to Accum A1001A&B	188 189	In In In	2 1½ 1	9596 25719 16209	8 <b>3</b> 46 24512 15068	27000 27000 27000	30 90 55	6	
96	Instrument Air System Supply Lines to Filters D-0005 and D-0006	190	Out Out Out	2 1½ 3/4	20860 7629 30507	19610 6422 29382	27000 27000 27000	72 23 108	6	Note 1



Sheet No. 14 of 16

Job Order Number PRIO-LOCATION LINE EMERGENCY CONDITION STRESS (PSI) REMARKS ISO/ PROB SYSTEM RITY SHEET Ins. or SIZE NO. SEISMIC/ CATEG SEISMIC ALLOWABLE Outside TOTAL NO. (DBE) (1.8 Sh) ALLOWABLE STRESS Cont. 26922 27000 99 Instrument Air System 181 Out 2 28127 97 Outlet from RCVR at "18R" 3573 2448 27000 9 Out 3/4 Supply West Col. "T" 17274 16024 27000 59 6 191 Out 2 100 6 Instrument Air System Inner 192, 28344 27094 27000 2 In 98 Note 1 Air Supply Header 193 Outer Air Supply Header 72 6 Instrument Air System 3/4 25822 18666 25920 20% In 99 Recirc. Pump 2B 0.02 2916 732 25920 2 Instrument Piping Recirc. In 1 100 22 11476 5764 25920 6 Pump 2A Disch. 3/4 2 11088 9598 27900 34 Instrument Piping 206 In 101 12 4252 3546 27900 Piping at Temp. Equalizing 15 In 15627 13970 27900 50 D003B In 1 3/4 24990 22410 27900 80 6 In 3/4 26028 67 102 20130 17540 Instrument Piping 207 In 21655 26028 75 19622 6 In 3/4 Lines 2E21-701 & 702 5372 27000 20 3/4 6436 Instrument Air System 231 Out 104 2700 27000 10 6 3825 N2 Supply From CAC to Instr 3/4 Out Air Line (South) 8281 7204 27000 27 6 Instrument Air System 3/4 232 Out 105 N2 Supply From CAC to Instr Air Line (East) 27000 29 6 7824 233 3/4 8901 Instrument Air System Out 106 N2 Supply From CAC to Instr. Air Line (North) 9043 27000 33 6 12183 Instrument Air Supply 306 Out 107 Header From CAD Storage Tank Unit 1 & 2 24018 27000 89 Nitrogen & Off Gas Services 309 27170 3/4 Out 108 27000 15349 15062 56 Bldg. Instr. Air Interrupt-Out 27000 6 6 13 1978 1744 Out able



Sheet No. 15 of 16 Job Order Number REMARKS PRIO-LOCATION LINE EMERGENCY CONDITION STRESS (PSI) ISO/ PROB SYSTEM RITY SHEET Ins. or SIZE NO. SEISMIC SEISMIC/ CATEG TOTAL ALLOWABLE Outside NO. (1.8 Sh) ALLOWABLE (DBE) Cont. STRESS Core Spray Sys. Tn Tn In In RHR Out Out RCIC Out Out Out Out Out Out RHR Pumps - 1A & 1C RHR Pumps - 2A, B, C & D RHR 1A, B, C & D RHR Drain to RW RCIC Conn. to FW RCIC Condensate Drain N.S.S. RHR Pumps 1A & 1B Suction Lines Service Water Sys. Service Water Sys. Service Water Sys. High Pressure Coolant 3/4 Injection System Service Water 



Job Order Number

Sheet No. 16 of 16

PROB	1	150/	LOCATION		EMERGEN	CY CONDITION	STRESS (PSI)		PRIO-	REMARKS
40		NO.	Ins. or Outside Cont.	SIZE	TOTAL STRESS	SEISMIC (DBE)	ALLOWABLE (1.8 Sh)	SEISMIC/ ALLOWABLE	CATEG	
122	Instrument Air	674		2	6405	5065	27000	19		
				13	2053	756	27000	3	6	
				3/4	2773	1560	27000	6		
123	Instrument Air	675		2	10007	8730	27000	32	6	
			D 44 3	3/4	11262	10112	27000	37		
124	Instrument Air	677		2	21584	20244	27000	75	6	
125	Instrument Air	690		2	13912	12662	27000	47		
				11/2	3675	2468	27000	9	6	
				3/4	26655	25529	27000	95		
126	Instrument Air	679		2	11940	3676	27000	14	6	
				3/4	8660	506	27000	2		
127	Instrument Air	680		2	8153	4817	27000	18	6	
128	Instrument Air	682		2	12316	10975	27000	41	6	
				11/2	1299	2	27000	0		
129	Cont. Atmos. Control Sys.	709		24	2962	464	27000	2	6	
	Sup. Lines	710		20	12551	9450	27000	35		
				18	2522	298	27000	1		
				8	15579	11038	27000	41		
130	Instrument Air	681		2	11483	10142	27000	38		
		691							6	
131	Cont. Atmos. Control Sys.	713		1	20574	14480	27000	54	6	
	Relief Valve Piping			2	5408	4000	27000	15		
			100 A 100	3/4	5180	4000	27000	15		
				1/2	5168	4000	27000	15		
132	Service Water	716		13	23143	18610	27000	69	6	
				13	1457	276	27000	1	1 1	

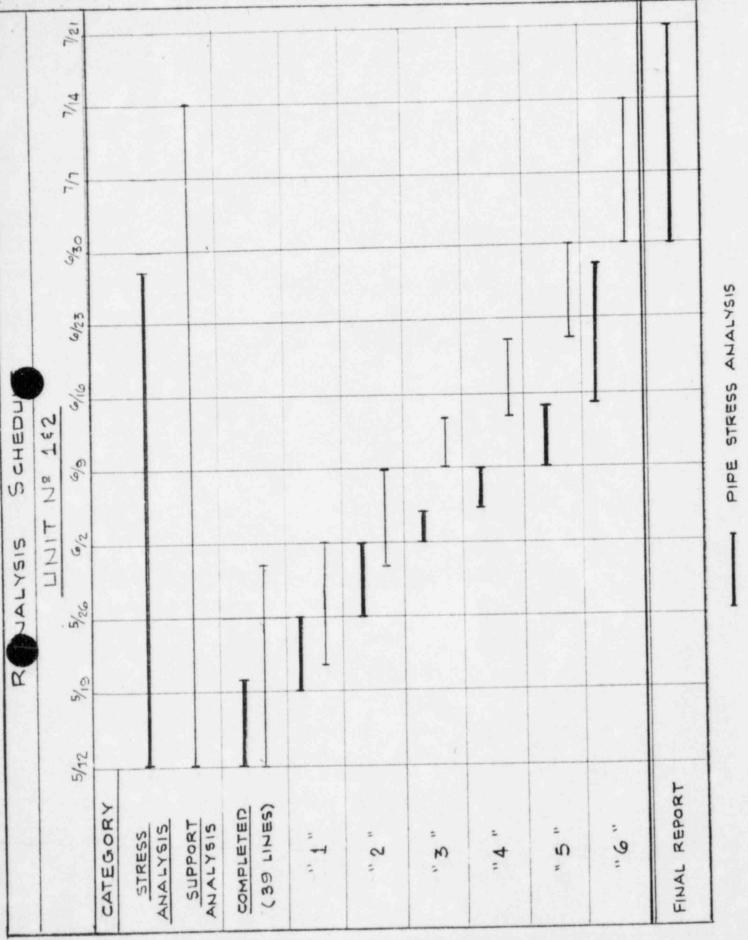
# ATTACHMENT 4

# REANALYSIS PRIORITY CRITERIA

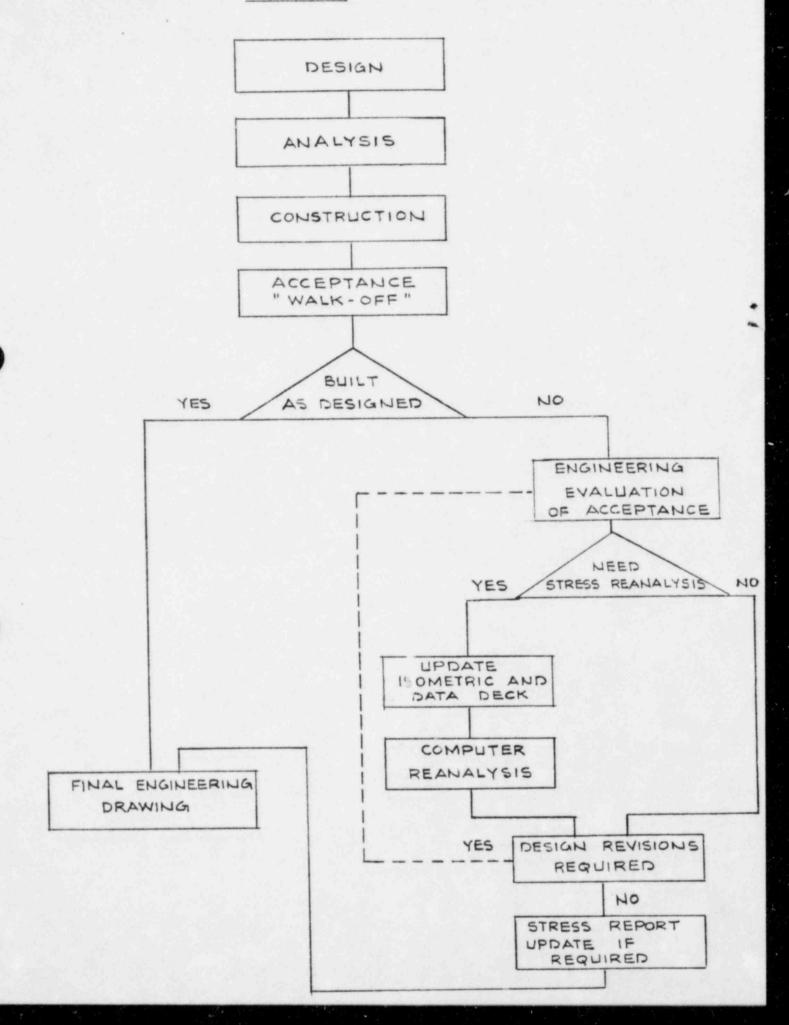
The following is the criteria that was used to establish the priority for the reanalysis for seismic stress of the safety related piping:

CATEGORY	DESCRIPTION
Complete 4/24/79	Initial reanalysis of 10 lines
Complete 5/21/79	Large pressure boundary lines in speci-
	fied systems and lines with high stress
	from original analysis.
1.	Other pressure boundary lines 21" and
	larger
2.	Other core standby cooling system lines
	2½" and larger
3.	Other RCIC lines 2½" and larger
4.	Service Water lines 2½" and larger
5.	Pressure boundary, CSCS, RCIC lines
	2" and smaller
6.	Other support systems (standby gas treat-
	ment, diesel generation fuel oil and
	cooling water, fuel pool cooling line to
	RHR, containment atmospheric control system,

noninterruptible air).



SUPPORT ANALYSIS



#### ATTACHMENT 7

#### REANALYSIS EVALUATION SUMMARY

Reanalysis of pipe stress has been completed for 39 lines. All the results are within applicable allowable limits. In Attachment 2 we have tabulated the results associated with the emergency condition to address in detail the ability of these lines to safely withstand the design basis seismic (DBE) event. A tabulation of original pipe stresses for the combination of all the applicable loading conditions (i.e. pressure, dead weight, seismic, transient, etc.) and the individual seismic loading conditions is provided to determine the variance between the original analysis and the reanalysis. Specifically the ratio between the piping seismic stress obtained from the reanalysis and the original analysis have been evaluated and the summary is presented in Attachments 8 and 9. In this evaluation, the results obtained from a reanalysis of ten lines in the Indian Point Nuclear Unit #3 has been considered. Inclusions of these lines in the evaluation is legitimate since the Brunswick Units and the Indian Point 3 Unit used a) identical computer programs in both the original analysis and the reanalysis, b) identical approach to combine seismic excitation components (i.e. one horizontal and one vertical component simultaneously) and c) comparable piping configuration complexities.

From this evaluation we believe that a value of 1.5 for the ratio  $R_{\mbox{\footnotesize{MC}}}$  represents a realistic upper bound.

To properly evaluate the ability to safely withstand the design basis seismic event for those lines which have not yet been reanalyzed, the above consideration on the ratio R<sub>MC</sub> must be reviewed together with the conservatism used to evaluate the pipe seismic stresses for the DBE conditions. As shown in the Attachment 2 foot note, the DBE seismic stresses were obtained by multiplying the values obtained for the OBE condition by 2 (two). This approach was used to minimize the number of computer runs required to a) generate Amplified Response Spectra (ARS) and b) to evaluate pipe stresses. This approach was modified only in those rare cases where the pipe stresses exceeded the applicable limits.

The factor of two is very conservative and therefore the stresses shown in Attachment 3 for the lines yet to be reanalyzed for DBE stress are very conservative. Since pipe stresses evaluated with a computer code using a modal approach and ARS input (such as the code(s) used) are directly dependent on the values of the ARS, a more realistic approach must consider the actual difference between the ARS for the OBE and DBE. Figure 7-1, 7-2, 7-3 provide plots of portions of ARS for the frequency range generally affecting piping systems. These ARS are representative for those elevations of the reactor building which contain most of the piping systems under investigation.

From these figures it can be seen that the two curves do not significantly differ. This is due primarily to the difference in structural and equipment damping values allowed in the computation of the OBE and DBE ARS.

## ATTACHMENT 7 Cont'd

A review of these figures indicate that piping with different fundamental frequencies may be affected differently and, in certain cases, DBE stress results may be even less than the OBE stress results. Since, in general, pipe stresses are affected mostly by the first fundamental frequency mode and a representative range for the first fundamental frequency is 4-10 cps, it was concluded that a conservative value of 1.2 for the ratio RARS between the DBE and OBE curves was more representative.

With the above considerations in mind, realistic (but still conservative) values for the DBE pipe stresses can be calculated by multiplying the values shown in Attachment 4 by the factor:

$$\alpha = \frac{R_{MC} \times R_{ARS}}{2}$$

The actor 2 above brings the DBE stress values shown in Attachment 3 back to the computer evaluated OBE results. The RARS factor accounts for the realistic difference between the DBE and OBE ARS and the RMC factor gives consideration to the effects introduced by using a square root of the sums of the squares approach rather than an algebraic summation for the earthquake component response combinations within each mode.

Since otin is approximately 1 and the values shown in Attachment 3 in effect will not change, we conclude that the original values for the total stresses are still representative and therefore the capability of the plant to safely withstand a seismic event in the interim is not impacted.

46 1242

46 1242

ATTACHMENT 8

(BRUNSWICK 182 AND INDIAN PT. 5)

1.52 (MAX) 2.5% 2 12.5% 45% 1.25 INDIAN PT 3 2 00. 97.5% AND 87.5% 01 BRUNSWICK 1 82 58% 0.75 4 0.50 (MIN) LINES ANALYZED (TOTAL 40) NUMBER OF PERCENT OF LINES OF LINES OF LINES PERCENT PERCENT RMC

RMC = NEW SEISMIC STRESS

# ATTACHMENT 9

(BRUNSWICK 1 & 2 AND INDIAN PT 3)

INDIVIDUAL

		BR	UNSWICK	1 4 2			
RMC	0.50(M	и) о	75	1.00	1.25	1.50	0 1.52(MAX
NUMBER OF	LYZED	2	14	9		4	i
PERCENT OF LINES	-	_7%	47% -	- 30°	1/0 -	- 13%	3%
PERCENT OF LINES	-	54°/0		-	46%		

		I	NDIAN PT.3		
RMC	(MINI) 0.72	(	0.75	00 !	(XAM) 01.
NUMBER OF LINES ANALYZED (TOTAL 10)		2	5	3	
PERCENT OF LINES		20%	50%	30%-	
PERCENT OF LINES		_	_70°/ <sub>0</sub> _	30%	

RMC = NEW SEISMIC STRESS

#### BSEP SEISMIC MONITORING PROGRAM

#### ATTACHMENT 10

An intensive seismic monitoring program was conducted at the Brunswick site under NRC direction and review for approximately 2 years, ending in December, 1977. The BSEP seismic monitoring program was directed at predicting an earthquake by identifying precursory phenomena. After nearly two years of seismic analysis, applying state-of-the-art techniques, the NRC granted CP&L's request to terminate the seismic program, stating that "The data reported does not indicate dilatency or other earthquake precursory phenomena is occurring in the Wilmington-Southport area." (Letter: A. Schwenscer to J. A. Jones, December 28, 1977). The staff's safety evaluation further stated, "The lack of detection of such local earthquake activity by the network combined with the low level of recorded historical earthquake activity in this region suggest a low earthquake potential for the region."

The lack of precursory anomalies is significant, in that the duration of a precursor anomaly is related to earthquake magnitude. For example, an event with Richter magnitude 5 is preceded by an anomaly spanning about 4 months, whereas a major earthquake at about magnitude 7 would be preceded by an anomaly lasting about 14 years. Thus, even if a precursor were detected this week, the maximum earthquake magnitude that would be expected by August 21 would be less than magnitude 5. This is equivalent to a ground acceleration of about 0.04g's, The OBE is 0.08g, and the DBE for BSEP is 0.16g. The ongoing seismic monitoring program at our Shearon Harris site, (which commended in September 1977) has a detection threshold such that it can detect seismic precursors in the Southport area.

No seismic events have been recorded by the BSEP or SHNPP Network, or the USGS network in South Carolina; and the SHNPP monitoring program continues to support the conclusion that the Southport area is unusually aseismic.