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September 29, 1994

Docket No. 50-317

Mr. Robert E. Denton  
Vice President - Nuclear Energy  
Baltimore Gas and Electric Company  
Calvert Cliffs Nuclear Power Plant  
1650 Calvert Cliffs Parkway  
Lusby, Maryland 20657 - 4702

Dear Mr. Denton:

SUBJECT: INSPECTION REPORT NO. 50-317/94-28

This letter refers to the inspection conducted by Mr. J. Carrasco of this office from August 29 - September 2, 1994, at the Calvert Cliffs Nuclear Power Plant, Units 1 and 2, in Lusby, Maryland. The inspector discussed the results of the inspection with Mr. A. R. Thornton and other members of your staff at the conclusion of the inspection.

This inspection focused on activities important to the public health and safety and was directed to the adequacy of your welding and nondestructive examination (NDE) activities on the mechanical piping of the current diesel generator project.

Details on the areas examined during the inspection are described in the NRC Region I inspection report, which is enclosed with this letter. Within these areas, the inspection consisted of selected examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, no violations were observed. The NRC inspector concluded that your contractor is performing the welding and nondestructive examination (NDE) activities for the diesel generator project with good utility management oversight and in accordance with the applicable codes and regulatory requirements.

Your welding and NDE program is providing structurally sound welds to important piping systems for the current diesel generator project. Therefore, this program is enhancing your plant safety.

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September 29, 1994

Mr. Robert E. Denton

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No reply to this letter is required. Your cooperation in this matter is appreciated.

Sincerely,

*Randy Blough for*

Michael C. Modes, Chief  
Materials Section  
Division of Reactor Safety

Enclosure: Inspection Report No. 50-317/94-28

cc w/encl:

G. Detter, Director, Nuclear Regulatory Matters (CCNPP)  
R. McLean, Administrator, Nuclear Evaluations  
J. Walter, Engineering Division, Public Service Commission of Maryland  
K. Burger, Esquire, Maryland People's Counsel  
R. Ochs, Maryland Safe Energy Coalition  
K. Abraham, PAO (2)  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
NRC Resident Inspector  
State of Maryland (2)

bcc w/encl:

Region I Docket Room (with concurrences)  
J. Wiggins, DRS  
L. Doerflein, DRP  
L. Cheung, DRS  
DRS File

bcc w/encl: (VIA E-MAIL)

W. Dean, OEDO (WMD)  
P. Wilson - Calvert Cliffs  
M. Case, NRR  
D. McDonald, NRR

DOCUMENT NAME: A: CC9428.INS

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