



UNITED STATES
NUCLEAR REGULATORY COMMISSION

REGION IV

611 RYAN PLAZA DRIVE, SUITE 400
ARLINGTON, TEXAS 76011-8064

SEP 19 1994

Docket: 030-20348
License: 35-26815-01

Quality Energy Services &
Tests Corporation (Q.E.S.T.)
ATTN: J. C. Wilson
Radiation Safety Officer
P.O. Box 9501
Tulsa, Oklahoma 74157

SUBJECT: NRC INSPECTION REPORT 030-20348/94-02 (NOTICE OF VIOLATION)

This refers to the routine, unannounced inspection conducted by Mr. Gilbert L. Guerra, Jr., of this office on August 24, 1994. The inspection included a review of activities authorized by Byproduct Materials License 35-26815-01. At the conclusion of the inspection, the findings were discussed with members of your staff.

The inspection was an examination of activities conducted under the license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of the license. The inspection consisted of selective examinations of procedures and representative records, interviews of personnel, independent measurements, and observation of activities in progress.

Through review of documents related to your radiation safety program and discussions held with members of your staff, the inspector determined that Q.E.S.T. had maintained adequate management oversight of the radiation safety program. The inspector also observed radiography operations in progress and examined various warning devices installed at the radiography bay located at Word Industries, Inc. The inspector noted that activities observed at Word Industries, Inc. during this inspection were conducted in accordance with NRC requirements. The inspector also noted that audits of radiographers had been conducted at appropriate intervals and that the regulations of 10 CFR Part 34 and conditions of the license had been met.

However, certain of your activities appeared to be in violation of NRC requirements, as specified in the enclosed Notice of Violation (Notice). The violation described in the Notice involves package labeling required by the Department of Transportation.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. In your response, you should document the specific actions taken and any additional actions you plan to prevent recurrence. After reviewing your response to this Notice, including your proposed corrective actions and the results of future

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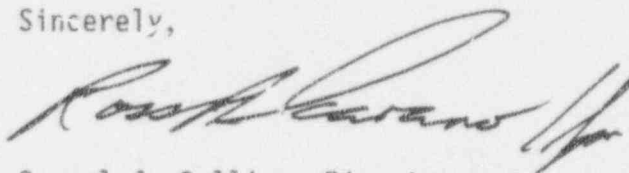
inspections, the NRC will determine whether further NRC enforcement action is necessary to ensure compliance with NRC regulatory requirements.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be placed in the NRC Public Document Room.

The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, Pub. L. No. 96.511.

Should you have any questions concerning this letter, please contact the inspector identified above at (817) 860-8100.

Sincerely,

A handwritten signature in dark ink, appearing to read "Samuel J. Collins", with a stylized flourish at the end.

Samuel J. Collins, Director
Division of Radiation Safety
and Safeguards

Enclosure:
Appendix - Notice of Violation

cc:
Oklahoma Radiation Control Program Director

Quality Energy Services &
Tests Corporation (Q.E.S.T.)

-3-

bcc:

DMB - Original (IE-07)

LJCallan

DWeiss, OC/LFDCB (T-9E10)

WLFisher

LLKasner

FAWenslawski, WCFO

*GLGuerra

*NMIB

*MIS System

*RIV Nuclear Materials File - 5th Floor (2)

*W/IFS Form

RIV:NMIB	C:NMIB <i>gk</i>	DD:DRSS <i>mm</i>	D:DRSS <i>mm</i>	
*GLGuerra	LLKasner	RAScarano	SJCollins	
09/ /94	09/14/94	09/19/94	09/19/94	

*Previously Concurred

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Tests Corporation (Q.E.S.T.)

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