LICENSEE EVENT REPORT

- CONTROL BLOCK:
0 1 C 0 F S V 1 2 0 0 - 0 0 0 0 - 0 0
CON'T REPORT L G O S U O O 2 6 7 7 U 9 2 2 8 O 8 O 6 U 6 8 3 9
Ol2 During September testing, five of the twelve helium circulator seal malfunction pres-
old sure differential switch units were discovered to have a trip point outside the limits
of LCO 4.4.1, Table 4.4-3. These are reportable per Fort St. Vrain Technical Specifi-
[0]5] cations AC 7.5.2(b)1 and AC 7.5.2(b)2. No affect on public health or safety. Redun-
ole dant system available and operable. Similar reports are RO's 77-47, 78-27, 79-32,
79-56, 80-07, 80-16, 80-20, 80-26, 80-34, and 80-41.
0 8 1
SYSTEM CAUSE SUBCODE S
17 REPORT NUMBER 8 0 1 22 23 24 26 27 28 29 30 31 32
ACTION FUTURE COMPONENT HOURS 22 ATTACHMENT SUBMITTED FORM SUB. PRIME COMP. SUPPLIER MANUFACTURER SUBMITTED FORM SUB. PRIME COMP. SUPPLIER MANUFACTURER MANUFACTURER WANUFACTURER WANUFACTU
ITTI Barton Model 289 pressure differential switches failed to actuate at trip point
due to dirt accumulation in electrical switches. The ITT Barton pressure differential
indicating switches were replaced with ITT Barton Model 752 pressure transmitters and
bistable trip modules (Model PT-3D, manufactured by General Atomic Company) via Change
Notice 1110. No further corrective action is anticipated or required.
FACILITY STATUS 30 METHOD OF DISCOVERY DESCRIPTION 32 1 5 G 28 Q Q Q Q N/A A4 45 A6 B0
ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACTIVITY 35 N/A AS 45 AS 45 AS 45 N/A N/A
7 8 9 10 11 PERSONNEL EXPOSURES NUMBER TYPE DESCRIPTION (39) 1 7 0 0 0 0 (37) Z (38) N/A
7 8 9 PERSONNEL INJURIES NUMBER DESCRIPTION 41 S S S S S S S S S S S S S S S S S S
7 8 9 11 12 N/A S PDR 80
TYPE DESCRIPTION 7 8 9 10 10 N/A NBC USE ONLY
2 0 N/44 N/A 88 69 80 5
NAME OF PREPARER PHONE: (303) 785-2224

REPORT DATE: June 6, 1983 REPORTABLE OCCURRENCE 80-51 ISSUE 1

OCCURRENCE DATE: September 22, 1980 Page 1 of 4

FORT ST. VRAIN NUCLEAR GENERATING STATION PUBLIC SERVICE COMPANY OF COLORADO 16805 WELD COUNTY ROAD 19 1/2 PLATTEVILLE, COLORADO 80651-9298

REPORT NO. 50-267/80-51/03-X-1

Final

IDENTIFICATION OF OCCURRENCE:

During the September monthly check of the helium circulator seal malfunction pressure differential switches, it was discovered that five of twelve switch units tripped outside the limits specified in LCO 4.4.1, Table 4.4-3.

These are reportable per Fort St. Vrain Technical Specifications AC 7.5.2(b)1 and AC 7.5.2(b)2.

EVENT DESCRIPTION:

During a maintenance shutdown period, instrument personnel performed the circulator seal malfunction (buffer-mid-buffer) switch operability check. The switches are normally calibrated on an annual basis; however, due to the problems cited in the previous reports as listed on the LER, a check of buffer-mid-buffer trip settings on a monthly basis was undertaken as an interim measure to test operability.

There are twelve buffer-mid-buffer switch units. three per circulator. Each switch unit contains to electrical switches. The range of the sensing element is from (-) 100 inches of water to zero to (+) 100 inches of water. One of the electrical switches in each unit must operate at greater than or equal to (-) 10 inches water (negative buffer-mid-buffer), and the other electrical switch must operate at less than or equal to (+) 80 inches water (positive buffer-mid-buffer) per Table 4.4-3.

The trip settings for the twelve switch units are listed in Table 1.

The switch settings which were found to be less conservative than those established by the Technical Specification did not prevent the fulfillment of the functional requirements of the system.

CAUSE DESCRIPTION:

Dirt buildup and accumulation in the electrical switches prevented them from making proper contact.

CORRECTIVE ACTION:

The trip settings of the electrical switches were re-adjusted to the proper trip points.

Due to the continuing problems being experienced with the electrical switches, the interim check of the trip settings was conducted on a monthly basis.

The problem was investigated, and the process activated pressure differential switches were replaced with pressure differential transmitters and solid state dual bistable trip modules. The new units eliminate the use of electrical contacts and, therefore, reduce the probability of fouling by dirt and/or corrosion from the working environment. This modification was performed via Public Service Company Change Notice 1110.

No further corrective actions are anticipated or required.

TABLE 1

		As Found Inches H ₂ 0		As Left Inches H ₂ 0	
			Decreasing Trip Point		
1A Circulator	PDIS-21149	+74	- 6	+74	-6
	PDIS-21151	+75	- 6	+75	-6
	PDIS-21153	+76	- 5	+76	-5
1B Circulator	PDIS-21155	+77	- 7	+77	-7
	PDIS-21157	+75	- 24 ①	+75	-6
	PDIS-21159	+75	-100 ①	+75	-6
1C Circulator	PDIS-21150	+76	- 20 ①	+76	-9
	PDIS-21152	+77	- 17 ①	+77	-9
	PDIS-21154	+76	- 5	+76	-5
1D Circulator	PDIS-21156	+73	- 7	+73	-7
	POIS-21158	+73	- 7	+73	-7
	PDIS-21160	+75	-100 ①	+75	-6

¹ Denotes switches which were out of tolerance.

Prepared By:

Robert A. Dickerson

Senior Technical Services Technician

Reviewed By:

Frank J. Hovachek

Technical Services Engineering Supervisor

Reviewed By:

. M. McBride

Station Manager

Approved By:

Don Warembourg

Manager, Nuclear Production