## LICENSEE EVENT REPORT

CONTROL BL.OCK $: \mid$

 EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10) $0 \mid 2$ During testing, it was discovered that seven of twelve helium circulator seal mal$0]^{3}$ function pressure differential switch units tripped outside the limits of LCO 4.4.1, 0 (4 Table 4.4-3. Reportable per Technical Specifications $A E 7.5 .2$ (b) I and $A C 7.5 .2(\mathrm{~b}) 2$. 015 No affect on public nealth or safety. Redundant system available and operable. $0 / 6$ Similar reports are RO's 77-47, 78-27, and 79-32.






## IDENTIFICATION OF

 OCCURRENCE:During performance of the monthly check of the helium circulator seal malfunction pressure differential switches, it was discovered that seven of twelve switch units tripped outside the limits specified in LCO 4.4.1, Table 4.4-3.

This is reportable per Fort St. Vrain Technical Specifications $A C 7.5 .2$ (b) 1 and $A C$ 7.5.2(b)2.

EVENT
DESCRIPTION:
While the reactor was in a shutdown condition, instrument personnel performed the circulator seal malfunction (buffer-mid-buffer) switch operability check. The switches were calibrated and tested under Surveillance Test SR 5.4.1.3.6.c-R. Due to the problems cited in Reportable Occurrence Report No. 50-267/78-27, a check of buffer-midbuffer switch trip settings on a monthly basis was undertaken as an interim measure to test operability.

There are twelve buffer-mid-buffer switch units, three per circulator. Each switch unit contains two electrical switches. The range of the sensing element is from (-) 100 inches of water to zero to (+) 100 inches of water. One of the electrical switches in each unit must operate at greater than or equal to (-) 10 inches water (negative buffer-mid-buffer), and the other electrical switch must operate at less than or equal to ( + ) 80 inches water (positive buffer-mid-buffer) per Table 4.4-3.

The switch settings which were found to be less conservative than those established by the Technical Specification did not prevent the fulfillment of the functional requirements of the system.

The trip settings for the twelve switch units are listed in Table 1.

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CAUSE
DESCRIPTION:
Dirt buildup and accumulation in the electricai switches prevented them from making proper contact.

CORRECTIVE
ACTION:
The switches were cleaned, and the trip settings of the electrical switches were re-adjusted to the proper trip points.

The Surveillance Test was successfully completed.
Due to the continuing problems being experienced with the electrical switches, the interim check of the trip settings was conducted on a monthly basis.

The prublem was investigated, and the process activated pressure differential switches were replaced with pressure differential transmitters and solid state dual bistable trip modules. The new units eliminate the use of electrical contacts and, therefore, reduce the probability of fouling by dirt and/or corrosion from the working environment. This modification was performed via Public Service Company Change Notice 1110.

No further corrective actions are anticipated or required.

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## TABLE 1

|  |  | As Found Inches $\mathrm{H}_{2} \mathrm{O}$ |  | As Left Inches $\mathrm{H}_{2} \mathrm{O}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Increasing\|Decreasing|Increasing|Decreasing Trip Point|Trip Point|Trip Point|Trip Point |  |  |  |
| 1A Circulator\| | PDIS-21149 | 75 | -26 (1) | 75 | -7 |
|  | PDIS-21151 | 85 (1) | -17 (1) | 75 | -6 |
|  | PDIS-21153 | 77 | -26 (1) | 77 | -6 |
| 1B Circulator\| | PDIS-21155 | 76 | -15 (1) | 76 | -6 |
|  | P9IS-21157 | 80 | -30 (1) | 76 | -6.2 |
|  | PDIS-21159 | 80 | -6 | 75 | -6 |
| \|1C Circulator| | PDIS-21150 | 80 | -9.4 | 75.8 | -6.8 |
|  | PDIS-21152 | 81.6 (1) | -12 (1) | 74.4 | -5.9 |
|  | PDIS-21154\| | 82.8 (1) | -8.4 | 75.5 | -7.0 |
| \|10 Circulator| | PDIS-21156 | 76.5 | - 4.6 | 76.5 | -5.5 |
|  | PDIS-21158 | 77.3 | -4.7 | 74.7 | -6.8 |
|  | PDIS-21160 | 76.5 | - 3.5 | 76.5 | -6.8 |

(1) Indicates switches out of tolerance.

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