UNIT 1 REFUELING 21 INSERVICE INSPECTION SUMMARY REPORT FOR FORM NIS-1

Acronyms

ASME American Society of Mechanical Engineers

CCW Component Cooling Water

EBASCO EBASCO Services Incorporated

IDR Indication Disposition Report

IN Information Notice

ISI Inservice Inspection

LTP Long Term Plan

MT Magnetic Particle Examination

MWR Maintenance Work Request

NDE Nondestructive Examination

NES Nuclear Engineering Section

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

P-G Phillips Getschow

PT Dye Penetrant Examination

PWA Professional Welding Associates

QTS Quality Technical Services

RT Radiographic Examination

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

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Snubber Surveillance Tests

3.3

2.3 Scope of Component Examinations

Items from the following components and system areas were examined with NDE techniques by WE (QTS), EBASCO, Phillips Getschow (P-G) and Professional Welding Associates (PWA) personnel.

Reactor Vessel

Pressurizer

A Steam Generator

Seal Water Heat Exchanger

Residual Heat Removal Heat Exchanger

Class 1 Pressure Retaining Valve Bolting

Class 1 Piping Welds

Class 2 Piping Welds

Class 1, 2, and 3 Pipe Supports

2.4 Completed Component/Weld Examinations

2.4.1 Explanation of ISI Database fields/entries used in NIS-1 report.

CODE or HEADING	DESCRIPTION
EXREQ	The field that defines the requirement or reason that an examination was performed.
86 E-03	Examinations performed in accordance with the 1986 Edition, no addenda, of ASME Section XI, for the Third Inspection Interval.
A10-03	Additional examinations required in accordance with IWF-2430, reference IDR 94U1-7P019.
A11-03	Additional examinations required in accordance with IWF-2430, reference IDR 94U1-7P029.

Section XI Examinations (Pages 1XI - 26XI)

Results Indicates the outcome of a particular exam.

P = PassF = Fail

C = Conditionally Accepted

Credit Indicates whether or not ASME Section XI credit (IWX-2410) has been taken for the exam. Augmented or other examinations not performed for an ASME Section XI requirement will be indicated by an N. Examinations also completed for additional, successive, or preservice examination requirements will also be indicated by an N even though they were performed for an ASME Section XI requirement.

Following are database printouts that summarize the ISI examinations that were performed during the Unit 1 Refueling 21 outage.

S05-03	Successive examinations required in accordance with IWF-2420(b), reference IDR-7-P-004, Outage 02, Interval 03.
S06-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-005, Outage 02, Interval 03.
S07-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-006, Outage 02, Interval 03.
S08-03	Successive examinations required in accordance with IWF-2420(b), reference IDRs 7-P-008 and 7-P-029, Outage 02, Interval 03.
S09-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-009, Outage 02, Interval 03.
S10-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-010, Outage 02, Interval 03.
S11-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-014, Outage 02, Interval 03.
S12-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-015, Outage 02, Interval 03.
S13-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-018, Outage 02, Interval 03.
S14-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-019, Outage 02, Interval 03.
S15-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-020, Outage 02, Interval 03.
Outage	A description of exam. "Y" exam completed during the outage, scheduled EACH interval. "C" exam completed during the outage, scheduled ONCE during plant life.
Indicate	A description of indications (i.e., $N=$ no indications, $R=$ recordable indications, $I=$ insignificant or non-relevant indications, $G=$

geometry).

B08-03	Examination of components in accordance with the requirements of IWA-5250.
D01-03	Visual examination of RV head cladding in response to NRC IN 90-029.
P14-03	Preservice exam for manway bolt No. 7, reference MWR 9401615.
P15-03	Preservice exam for RC-427 bolting, reference MWR 9401366.
P16-03	Preservice exam for HS-12, reference MWR 940509.
P17-03	Preservice exam for R84, reference RRM 94-0016.
P18-03	Preservice exam for SK2, reference RRM 94-0015.
R09-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P029.
R10-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P037.
R11-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P015.
R12-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P028.
R13-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P022.
R14-03	Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P012.
S01-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-009, Outage 01, Interval 03.
S02-03	Successive examinations required in accordance with IWF-2424(b), reference IDR 7-P-010, Outage 01, Interval 03.
S03-03	Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-011, Outage 01, Interval 03.

WISCONSIN ELECTRIC

POINT BEACH NUCLEAR PLANT, UNIT 1

Interval 03 Period 02 Outage 01

EXREQ = 86E-03

(Outage Summary Report - NIS-1)

Wisconsin Electric Power Company

Point Beach Nuclear Plant, Unit 1

231 West Michigan Avenue

6610 Nuclear Road

Milwaukee, Wisconsin 53201

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08/10/94

Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	METHOD	REQUEST	MATL B	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IND	EXAM NOTES
Category : B-F											
<u>Item Number</u> : 85.40											
PZR-SURGENOZ-SE					14.000						
SAFE-END TO NOZZLE	ISI-PRI-1105	RT			1.114	04/06/94	94RT-2-WE-01	P	Υ	N	RT IN LIEU OF UT DUE TO CONFIGURATION.

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	RELIEF REQUEST	MATL A	COMPOIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES
CONFORCAL DESCRIPTION	ISONETRIE NO.	FIG. 1 HOLD	KE GOE ST	DATE D	MONTHLER	CAMPAIL	SOURCE SHEE	PERMIT	MARKET.	2.22	EMST NOTES
Category : 8-G-1											
Item Number: 86.40											
RPV-FLIG-17					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	P	Υ	N	0.7" OF FLANGE SURFACE NOT
											ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.
RPV-FLIG-18		110			0.000	0/ /00 /0/	0/113 1/50001		v	40	O TH OF STANCE CHREACE NOT
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94u1-165P001	P	*	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.
											or rouse continuo.
RPV-FLIG-19					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	p	Υ	N	0.7" OF FLANGE SURFACE NOT
											ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.
RPV-FLIG-20					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	9401-1652001	P	Y	N	0.7" OF FLANGE SURFACE NOT
											ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.
					0.000						
RPV-FLIG-21	101 001 1107	UT			0.000	04/08/94	94U1-165P001	P	Υ	N	0.7" OF FLANGE SURFACE NOT
FLANGE LIGAMENT	ISI-PRI-1103	uı			0,000	04/00/74	7401 103F001			N.	ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.
RPV-FLIG-22					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	P	Υ	N	0.7" OF FLANGE SURFACE NOT
											ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.

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RPV-FL1G-23					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			6.000	04/08/94	94U1 - 165P001	P	Υ	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
Add and an area											
RPV-FLIG-24					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1~165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FL1G-25					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	p	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-26					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 190% OF VOLUME EXAMINED.
RPV-FLIG-27					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	P	Y	N	O.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-28					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/98/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.

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RPV-FLIG-29					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94u1-165P001	P	γ	N	O.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-30					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	uī			0.000	04/08/94	94u1 - 165P001	p	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-31					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1~165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-32					0.000						
FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000	04/08/94	94U1-165P001	Р	Υ	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100%
											OF VOLUME EXAMINED.

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Category : B-J											
Item Number: 89.11											
Team reasons and a second											
AC-06-SI-1001-09					6.000						
PIPE TO ELBOW	ISI-PRI-1127	PT			0.562	04/06/94	94U1-451P019	P	Y	N	
AC-06-SI-1001-09					6.000						
PIPE TO ELBOW	1SI-PRI-1127	UT			0.562	04/06/94	94U1-161PC07	P	Y	G	
AC-06-SI-1001-16					6.000						
ELBOW TO PIPE	ISI-PRI-1127	PT			0.562	04/06/94	94U1-451P020	P	Y	N	
10 07 01 1001 17					4 000						
AC-06-SI-1001-16 ELBOW TO PIPE	ISI-PRI-1127	UT			6.000 0.562	04/06/94	94U1-161P008	P	¥	G	
ELBOW TO PIPE	131-141-1127	UI			0.302	04/00/94	9401-101F000			G	
AC-10-AC-1001-16					10,000						
PIPE TO ELBOW	ISI-PRI-1122	PT			1.000	04/12/94	9401-4512039	P	Y	N	
AC-10-AC-1001-16					10.000						
PIPE TO ELBOW	ISI-PRI-1122	UT			1.000	04/12/94	94U1-161P011	P	Y	N	
RC-04-PR-1001-09					4.000						
ELBOW TO FLANGE	ISI-PRI-1131	PT			0.438	04/13/94	9401-4512041	P	Y	R	TWO ROUNDED INDICATIONS THAT
											MEET ASME XI ACCEPTANCE
											CRITERIA.
RC-04-PR-1001-09	101 001 1171				4.000	0/ /47 /0/	0/115 1/1001/				
ELBOW TO FLANGE	ISI-PRI-1131	UT			0.438	04/13/94	9401-1619014	Р	A	N	
RC-04-PR-1002-04					4.000						
PIPE TO ELBOW	IS1-PR1-1131	PT			0.438	04/13/94	94U1-451P042	P	Υ	N	
TITE TO ELBOW	140 181 1131				0.430	47 107 74	7131 4311 442				

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RC-04-PR-1002-04					4.000						
PIPE TO ELBOW	ISI-PRI-1131	UT			0.438	04/13/94	9401-1619015	P	Υ	G	
RC-04-PSF-1001-04					4.000						
TEE TO REDUCER	ISI-PRI-1135	PT			0.438	04/13/94	94U1-451P040	Р	Y	R	PT INDICATION MEETS ACCPETANCE CRITERIA.
RC-04-PSF-1001-04					4.000						
TEE TO REDUCER	ISI-PRI-1135	UT			0.438	04/13/94	9401-1619013	P	γ	G	
RC-10-AC-1001-06					10.000						
ELBOW TO PIPE	ISI-PRI-1122	PT			1.000	04/12/94	94U1-451P038	P	Y	9	TWO ROUNDED INDICATIONS THAT MEET ASME XI ACCEPTANCE
											CRITERIA.
RC-10-AC-1001-06					10.000						
ELBOW TO PIPE	ISI-PRI-1122	UT			1.000	04/13/94	9401-1619012	P	Υ	N	
Item Number: 89.21											
RC-03-BP-1002-06					3.000						
PIPE TO ELBOW	ISI-PRI-1137	PT			0.438	04/11/94	94u1-451P027	Р	Y	N	
RC-03-PS-1001-14					3.000						
PIPE TO ELBOW	ISI-PRI-1133	PT			0.438	04/11/94	94U1-451P036	P	Y	N	ARC STRIKE - NO BLEED OUT.
RC-03-PS-1001-15					3.000						
ELBOW TO PIPE	ISI-PRI-1133	PT			0.438	04/11/94	94U1-451P037	P	Y	N	
RC-03-PS-1002-17					3.000						
PIPE TO ELBOW	1SI-PRI-1134	PT			0.438	04/13/94	94U1-451P043	Р	Υ	N	CORRESPOND WITH TOP OF PRESSURIZER EXAMS.

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COMPONENT IDENTIFICATION	<u>1S1</u>	EXAM	RELIEF	MATL A	COMPDIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IAb	EXAM NOTES
RC-03-PS-1002-18					3.000						
ELBOW TO PIPE	ISI-PRI-1134	PT			0.438	04/13/94	9401-4512044	P	Υ	N	
Item Number: 89.40											
CVC-02-ACH-1001-15					2.000						
PIPE TO ELBOW	ISI-PRI-1151	PT			0.344	04/11/94	9441-4512030	P	Y	N	
CVC-02-ACH-1001-16					2.000						
ELBOW TO PIPE	ISI-PRI-1151	PT			0.344	04/11/94	9401-4512029	P	Y	H	
CVC-02-PS1-1001-31					2.000						
PIPE TO ELBOW	ISI-PRI-1143	PT			0.344	04/06/94	94U1-451P018	P	Υ	N	
CVC-02-PS1-1001-35					2.000						
PIPE TO ELBOW	151-PRI-1142	PT			0.344	04/06/94	94U1-451P017	Р	Y	N	
						43,332,33					
CVC-02-PSI-1001-49					2.000						
PIPE TO ELBOW	ISI-PRI-1142	PT			0.344	04/07/94	94U1-451P023	P	Y	N	
CVC-02-PSI-1001-50					2.000						
ELBOW TO PIPE	ISI-PRI-1142	PT			0.344	04/07/94	94U1-451P024	P	Y	N	
CVC-02-PSI-1902-14					2.000						
ELBOW TO PIPE	ISI-PRI-1144	PT			0.344	04/11/94	9401-4512032	P	Y	H	ADDED TO DATABASE 03/10/89
CVC-02-PS1-1002-16					2.000						
ELBOW TO PIPE	ISI-PRI-1144	PT			0.344	04/11/94	94U1-451P031	P	Υ	N	

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI	EXAM	RELIEF	MATL A	COMPDIA				PROGRM	IND	
CONFORCH! DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CRED17	IYP	EXAM NOTES
CVC-02-PS1-1002-37					2.000						
PIPE TO VALVE CV-3048	ISI-PRI-1145	PT			0.344	04/11/94	94U1-451P028	P	Υ	N	
RC-02-BP-1004-15					2,000						
PIPE TO ELBOW	ISI-PRI-1137	PT			0.344	04/11/94	9401-4519025	P	Y	N	
RC-02-LD-1001-07					2.000						
TEE TO PIPE	ISI-PRI-1146	PT			0.344	04/11/94	94U1-451P026	P	γ	N	
SIS-02-SI-1001-08A					2.000						
PIPE TO COUPLING	ISI-PRI-1128	PT			0.344	04/05/94	94U1-451P015	P	γ	N	
SIS-02-SI-1001-08B					2.000						
COUPLING TO PIPE	ISI-PRI-1128	PT			0.344	04/05/94	94U1-451PG14	P	Υ	N	
\$15-02-\$1-1003-17					2,000						
PIPE TO ELBOW	ISI-PRI-1130	PT			0.344	04/05/94	94U1-451P013	P	Y	N	
SIS-02-SI-1003-22					2.000						
ELBOW TO PIPE	ISI-PRI-1130	Pī			0.344	04/06/94	9401-4512016	p	Υ	R	SURFACE IRREGULARITY - BUFFED
											OUT RRM 94-0030.
SIS-02-SI-1004-07A					2.000						
PIPE TO TEE	IS1-PRI-1150	PT			0.344	04/05/94	94U1-451P009	P	Υ	N	
SIS-02-SI-1004-08A					2.000						
TEE TO PIPE	ISI-PRI-1150	PT			0.344	04/05/94	94U1-451P008	p	Υ	N	
\$1\$-02-\$1-1004-24					2.000						
ELBOW TO PIPE	ISI-PRI-1150	PT			0.344	04/11/94	94U1-451P033	P	Y	N	

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\$1\$-02-\$1-1004-25					2.000						
PIPE TO ELBOW	ISI-PRI-1150	PT			0.344	04/11/94	94U1-451P034	P	Y	N	
\$15-02-\$1-1004-28					2.000						
ELBOW TO PIPE	ISI-PRI-1150	PT			0.344	04/11/94	94U1-451P035	P	Y	N	

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Category : C-C Item Number: C3.20											
H-19-1WA					30,000						
INTEGRALLY WELDED ATTACHMENT	ISI-PRI-1242	MT			0.000	04/15/94	94U1-350P001	Р	Y	R	UNDERCUT DETERMINED TO BE ACCEPTABLE.

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Category : C-F-1											
Item Number: C5.118											
AC-08-RHR-1004-07					8.000						
ELBOW TO PIPE	ISI-PRI-1228	PT			0.322	03/10/94	94U1-451P006	P	Y	N	
AC-08-RHR-1004-07					8.000						
ELBOW TO PIPE	IS1-PRI-1228	HT			0.322	03/15/94	94U1-161P006	P	Y	N	
AC-10-RHR-1001-08	description of \$150.				10.000						
ELBOW TO PIPE	ISI-PRI-1220	PT			0.365	03/11/94	94U1-451P005	P	Y	R	
4C 40 0UD 1001 00					10,000						
AC-10-RHR-1001-08 ELBOW TO PIPE	1S1-PRI-1220	UT			0.365	07/10/0/	94U1-161P005	P	Y	N	
ELBOW TO PIPE	151 PRI 1220	UI			0.303	03/10/94	9401-101000	P .		24	
AC-10-RHR-1001-34					10.000						
ELBOW TO PIPE	ISI-PR1-1221	PT			0.365	04/07/94	94U1-451P021	P	Y	N	ARC STRIKES IN VICE
											ACCEPTABLE
AC-10-RHR-1001-34					10.000						
ELBOW TO PIPE	IS!-PRI-1221	UT			0.365	04/07/94	94U1-161P009	P	Y	N	
AC-10-RHR-1004-05					10.000						
PIPE TO ELBOW	ISI-PRI-1223	PT			0.365	03/14/94	94U1-451P004	Р	Y	N	
AC-10-RHR-1004-05					10,000						
PIPE TO ELBOW	ISI-PRI-1223	UT			0.365	03/14/04	9401-1619004	p	Y	N	
THE TO CLOW	101 181 1223				0.303	237 147 74	7.01 10.11004				
AC-10-RHR-1006-05					10,000						
PIPE TO ELBOW	ISI-PRI-1224	PT			0.365	04/07/94	94U1-451P022	P	Y	N	

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND TYP	EXAM NOTES
AC-10-RHR-1006-05					10.000						
PIPE TO ELSON	ISI-PRI-1224	UT			0.365	04/07/94	94U1-161P010	P	Υ	N	
Item Number: C5.21											
SIS-04-SI-1002-09					4.000						
PIPE TO ELSOW	ISI-PRI-1236	PT			0.337	03/08/94	94U1-451P001	P	Υ.	1	9/32" NICK IN WELD H.A.Z. NOT
											INSERVICE RELATED
\$15-04-\$1-1002-09					4.000						
PIPE TO ELBOW	ISI-PRI-1236	UT			0.337	03/08/94	9401-1619001	P	Y	N	
					0.331	03) 00) 74	7407 1077 007		*		
\$1\$-04-\$1-1005-04					4.000						
PIPE TO ELBOW	ISI-PRI-1255	PT			0.337	03/08/94	94U1-451P002	P	Y	R	CRATER CRACK THAT MEETS ASME
											XI ACCEPTANCE CRITERIA.
Carrier and an arrangement											
\$1\$-04-\$1-1005-04	101 001 1355	1.00			4.000	07 100 101					
PIPE TG ELBOW	ISI-PRI-1255	UT			0.337	03/08/94	94U1-161P002	P	Y	N	
\$1\$-04-\$1-1006-23					4.000						
ELBOW TO PIPE	ISI-PRI-1253	PT			0.337	03/08/94	94U1-451P003	P	Y	N	
SIS-04-SI-1006-23					4.000						
ELBOW TO PIPE	ISI-PRI-1253	UT			0.337	03/08/94	94U1-161P003	p	Υ	N	
Item Number: C5.30											
Trem Ruiber: C3.30											
\$1\$-02-\$1-1005-08					2.000						
PIPE TO TEE	ISI-PRI-1249	PT			0.344	04/05/94	94U1-451P012	p	Y	N	

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND	EXAM NOTES	
SIS-02-SI-1008-07					2.000							
ELBOW TO PIPE	ISI-PRI-1251	PT			0.344	04/05/94	94U1-451P011	P	Υ	N		
\$15-02-\$1-1009-03					2.000							
ELBOW TO PIPE	ISI-PRI-1251	PT			0.344	04/05/94	94U1-451P010	Р	Y	N		
\$18-02-\$1-1010-12					2.000							
PIPE TO VALVE SI-876A	ISI-PRI-1256	PT			0.344	03/22/94	94u1-451P007	P	Y	н		
SIS-02-SI-1010-31					2.000							
ELBOW TO PIPE	ISI-PRI-1258	PT			0.344	04/18/94	94U1-451P045	P	Y	N		
SIS-02-SI-1011-07					2.000							
ELBOW TO PIPE	ISI-PRI-1257	PT			0.344	04/18/94	9401-4519046	P	Y	N		

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REGUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES
Category : F-A											
Item Number: N/A											
A-03					8.000						
ANCHOR	ISI-PRI-1331	V1-3			0.000	04/11/94	94U1-750P116	P	Y	N	
A-04A					8.000						
ANCHOR	ISI-PRI-1329	VT-3			0.000	04/05/94	94U1-750P075	P	Y	N	
A-15					10.000						
ANCHOR	IS1-PR1-1224	V1-3			0.000	04/06/94	94U1-750P100	p	Y	N	

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Category : F-B											
Item Number: N/A											
24-12-PRB					2.000						
RIGID SUPPORT	ISI-PRI-1150	V1-3			0.000	04/05/94	9401-7509078	P	Y	N	
24-12-PRC					2.000						
RIGID SUPPORT	151-PRI-1150	VT-3			0.000	04/05/94	9401-7509079	P	γ :	N	
26-07-PR					2.000						
RIGID SUPPORT	ISI-PRI-1128	VT-3			0.000	04/05/94	94U1-750P077	P	Υ	N	
2y-16-PSS					2.000						
RIGID SUPPORT	ISI-PRI-1130	VT-3			0.000	04/05/94	94U1-750P080	P	Y	N	
41-01-PRC					2.000						
RIGID SUPPORT	ISI-PRI-1141	VT-3			0.344	04/08/94	94U1-750P110	Р	Υ	N	
41-07-PRB					2.000						
RIGID SUPPORT	ISI-PRI-1141	VT-3			0.000	04/08/94	94U1-750P108	Р	Y	N	
41-14-PR					2.000						
RIGID SUPPORT	ISI-PRI-1141	VT-3			0.000	04/08/94	94U1-750P109	P	Υ	N	
6н-02					8.000						
RIGID SUPPORT	ISI-PRI-1226	V1-3			0.000	03/10/94	94U1-750P032	Р	Υ	1	SLIDE PLATE 2" OFF CENTER
A-02					10.000						
ANCHOR	ISI-PRI-1124	VT-3			0.000	04/05/94	94U1-750P071	Р	Υ	N	

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A-04					7 000						
ANCHOR	ISI-PRI-1134	VI-3			0.000	04/13/04	94U1-750P127	P	Υ .	N	
						W-17 1-37 7-4	2.4363 7.2567 1363				
A-05					10.000						
ANCHOR	ISI-PRI-1122	VT-3			0.000	04/08/94	94U1-750P103	P	Y	N	
A-112	101 001 1777	12E T			14.000	0/ 10/ 10/	Offit TEARNS				
ANCHOR	ISI-PRI-1326	VT-3			0.000	04/04/94	9401-7502066	Р	¥	N	
H-06A					24.000						
RIGID SUPPORT	ISI-PRI-1323	VT-3			0.000	03/07/94	94U1-750P004	Р	Y	N	
H-203					10.000						
RIGID SUPPORT	ISI-PRI-1222	VT-3			0.000	04/05/94	94U1-750P068	Р	Å	1	GENERAL CORROSION ON BASE PLATE
н-205					10,000						
RIGID SUPPORT	ISI-PRI-1223	VT-3			0.000	04/05/94	94U1-750P069	P	Y	N	CORROSION ON BASE PLATE
н-31					6.000						
ANCHOR	ISI-PRI-1333	V1-3			0.000	03/07/94	94U1-750P003	P	Y	N	
4.75					/ 000						
H-35 ANCHOR	1SI-PRI-1335	VT-3			0.000	01/05/94	94U1-750P082	P		N	
Advisor	131 711 1232				0.000	04/03/14	7401 7301 002				
н-73					14.000						
RIGID SUPPORT	ISI-PRI-1328	VT-3			0.000	03/16/94	94U1-750P049	P	Υ	N	
HBB RIGID SUPPORT	ISI-PRI-1331	VT-3			8.000	04/11/04	94u1-750P115	P	Y	N	
KIGID SUPPOKI	191-141-1931	41.3			0.000	04/11/94	7401 120F112		*	**	

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PSA-001-3					10.000						
ANCHOR	ISI-PRI-1337	VT-3			0.000	04/04/94	94U1-750P067	P	Y	N	
R-149					10.000						
RIGID SUPPORT	ISI-PRI-1224	V1-3			0.000	04/08/94	94U1-750P111	P	Y	N	
0.100					/ 000						
R-198 RIGID SUPPORT	ISI-PRI-1239	V1-3			0.000	04/06/94	94u1-750p098	P	Y	N	
									,		
R-208					8.000						
RIGID SUPPORT	ISI-PRI-1330	VT-3			0.000	04/05/94	94U1-750P074	P	Y	N	
R-303					6.000						
RIGID SUPPORT	ISI-PRI-1247	VT-3			0.000	03/09/94	94U1-750P009	P	Υ	H	
R-35					3,000						
RIGID SUPPORT	ISI-PRI-1134	V1-3			0.000	G4/11/94	94U1-750P118	P	Υ	N	
R-47 RIGID SUPPORT	ISI-PRI-1122	VT-3			0.000	101 801 10	94U1-750P101	P	Y	N	
ALGIO SAFFORI	107 101 1166	*****			0.000	04/00/74	7401 1701101				
R-68					3.000						
RIGID SUPPORT	ISI-PRI-1133	V1-3			0,000	04/06/94	94U1-750P095	P	Y	N	
R-70A					3.000						
RIGID SUPPORT	ISI-PRI-1138	V1-3			0.000	04/06/94	94U1-750P093	Р	Y	N	
R-78					3.000						
RIGID SUPPORT	ISI-PRI-1133	V1-3			0.000	04/06/94	94U1-750P094	P	Y	N	
RC-07	101 001 117	107. 7			3.000	04 447 404	Olis Works				
CONSTANT SUPPORT	ISI-PRI-1134	VI-3			0.000	04/13/94	94U1-750P128	Р	,	N	

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RCP-A-LEG-2					0.000						
COMPONENT SUPPORT	ISI-PRI-1108	VT-3			0.000	04/08/94	94U1-750P106	P	γ	N	
RHR-A-LEG-Z					0.000						
COMPONENT SUPPORT	ISI-PRI-1204	VT-3			0.000	03/10/94	94U1-750P031	P	Y	N	
s-524					24.000						
RIGID SUPPORT	ISI-PRI-1324	V1-3			0.000	04/05/94	94U1-750P081	P	Y	1	GENERAL CORROSION ON BOTTOM
											PIPE SADDLE.
s-735	and the second				6.000	44.01.00	wills seed as		not.		
RIGID SUPPORT	ISI-PRI-1235	VT-3			0.000	03/11/94	94U1-750P041	Р	Y	N	
co a matu cunnon t					0.000						
SG-A-MAIN SUPPORT-1	101 001 1303	VT-3			0.000	04/08/94	94u1-750P105		Y		
COMPONENT SUPPORT	ISI-PRI-1202	V1-3			0.000	04/00/94	9401-130F103	Р		N	
S1-03					6.000						
RIGID SUPPORT	ISI-PRI-1129	V1-3			0.000	04/05/94	94U1-750P070	P	Υ	N	
KIND SUITORI					4.444	41,000	130,010				
SLWHX-LEG-3					0.000						
COMPONENT SUPPORT	ISI-PRI-1205	VT-3			0.000	03/10/94	94U1-750P023	P	Υ	N	

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COMPONENT IDENTIFICATION	151	EXAM	RELIEF	MATL A	COMPD 1A				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
Category : F-C											
Item Number: N/A											
1H-01A					6.000						
SPRING HANGER	ISI-PRI-1236	VT-3			0.000	03/09/94	94U1-750P014	P	Y	1	PIPE 3" OFF CENTER - LOAD
											HIGHER THAN COLD REQUIRED
											RANGE.
1H-03	and the contribution				10.000						
SPRING HANGER	ISI-PRI-1223	V1-3			0.000	05/17/94	94U1-750P056	Р	A	R	ACTUAL LOAD IS HIGHER THAN REQUIRED SETTING
											REGULARD SETTING
1H-03A					6.000						
SPRING HANGER	ISI-PRI-1236	VT-3			0.000	03/09/94	94U1-750P015	p	Y	N	
2H-02					8.000						
SPRING HANGER	ISI-PRI-1222	V1-3			0.000	04/22/94	94u1-750p033	P	Y	R	SPRING CAN LOAD SETTING
											LOWERED THAN REQUIRED RANGE
2H-02A					6.000						
SPRING HANGER	ISI-PRI-1238	VT-3			0.000	03/10/94	94U1-750P037	P	Y	N	
2012											
2H-07	101 001 1279	119. 7			6.000	04/28/94	94U1-750P038	p			FILLET WEIDE IMPERCIZES
RIGID SUPPORT	ISI-PRI-1238	VT-3			0.000	04/28/94	9401-730P038	Ρ	Y	R	FILLET WELDS UNDERSIZED EVALUATED TO BE ACCEPTABLE.
											LYNCONTED TO BE MODE! ABLE.
36-22-PSSA					2.000						
RIGID SUPPORT	ISI-PRI-1136	VT-3			0.000	04/08/94	94U1-750P102	P	Y	N	
39-16-PSSA					2.000						
RIGID SUPPORT	ISI-PRI-1151	VT-3			0.000	04/11/94	94U1-750P117	P	Y	N	UNDER GRATING.

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COMPONENT IDENTIFICATION	151	EXAM	RELIEF	MATL A	COMPCIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
3н-01					10.000						
RIGID SUPPORT	ISI-PRI-1223	VT-3			0.000	03/17/94	94U1-750P054	P	Y	R	GROUT PAD CRACKED AND DISINTEGRATING UNDER PLATE
3H-01A					6.000						
SPRING HANGER	ISI-PRI-1248	VT-3			0.000	03/09/94	94U1-750P010	P	Y	ы	
3H-02					10,000						
SPRING HANGER	ISI-PRI-1222	VT-3			0.000	03/17/94	9401-7502055	Р	Y	Ř	ACTUAL LOAD IS HIGHER THAN REQUIRED COLD SETTING.
40-16-PR RIGID SUPPORT	ISI-PRI-1140	VT-3			0.000	04 /11 /04	94U1-750P124	ρ	Y	N	
Aldib Sorrok	131 781 1340	*1.3			0.000	04/11/74	7401 7307 124				
42-10-PSSA					2,000						
RIGID SUPPORT	ISI-PRI-1143	VT-3			0.000	04/07/94	94U1-750P084	F	Y	N	
42-20-PSSA					2.000						
IGID SUPPORT	ISI-PRI-1143	V1-3			0.000	04/08/94	94U1-750P104	P	Υ	N	
43-12-PH					2,000						
RIGID SUPPORT	ISI-PRI-1144	VT-3			0.000	04/11/94	94U1-750P122	p	Y	N	
44-07-PRB					2.000			121-161			
RIGID SUPPORT	ISI-PRI-1146	V1-3			0.000	04/11/94	94U1-750P120	Р	A	N	
44-09-PRA					2.000						
RIGID SUPPORT	ISI-PRI-1146	V1-3			0.000	04/11/94	94U1-750P119	Р	Y	N	
44-23-PSSA					2,000						
RIC'D SUPPORT	ISI-PRI-1147	VT-3			0.000	04/11/94	94U1-750P121	P	Y	N	

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4H-02					8.000						
SPRING HANGER	ISI-PRI-1227	VT-3			0.000	03/30/94	94U1-750P058	Р	Y	N	
48-04					8.000						
SPRING HANGER	ISI-PRI-1228	VT-3			0.000	03/10/94	94U1-750P029	p	Y	1	SUPPORT 2" OFFCENTER OF THE LOAD FLANGE.
6H-07					8.000						
SPRING HANGER	IS1-PRI-1229	VT-3			0.000	03/10/94	9401-7502024	Р	Y	N	
6H-10					10.000						
SPRING HANGER	ISI-PRI-1220	VT-3			0.000	03/10/94	94U1-750P039	Р	Y	N	
6н-13					8.000						
SPRING HANGER	ISI-PRI-1229	VT-3			0.000	04/22/94	94U1-750P025	Р	Υ	R	LOAD HIGHER THAN REQUIRED
											SETTING
6H-16					6.000						
RIGID SUPPORT	ISI-PRI-1232	VT-3			0.000	03/10/94	94U1-750P022	P	Y	N	
6ii-20					6.000						
SPRING HANGER	ISI-PRI-1248	V1-3			0.000	03/09/94	94U1-750P011	Р	Y	М	
6H-25					6.000						
SPRING HANGER	ISI-PRI-1231	VT-3			0.000	03/10/94	94U1-750P028	Р	Υ	R	ACTUAL LOAD IS LOWER THAN REGUIRED SETTING.
6H-27					6,000						
SPRING HANGER	ISI-PRI-1231	VT-3			0.000	03/10/94	94U1-750P027	Р	Υ	N	
6н-33					10.000						
SPRING HANGER	ISI-PRI-1220	VT-3			0.000	04/27/94	9401-7509040	Р	۲	R	ACTUAL LOAD (1320) LOWER THAN REQUIRED SETTING.

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COMPONENT IDENTIFICATION	151	EXAM	RELIEF	MATL A	COMPDIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IYP	EXAM NOTES
A-16					10.000						
ANCHOR	ISI-PRI-1123	VT-3			0.000	04/11/94	94U1-750P123	P	Υ	H	
CS-02					6.000						
SPRING HANGER	ISI-PRI-1260	VY-3			0.000	03/09/94	94U1-750P016	Р	¥	N	NAME PLATE DAMAGED - EVALUATED ACCEPTABLE
H-10A					6.000						
RIGID SUPPORT	ISI-PRI-1322	VT-3			0,000	03/07/94	94U1-750P002	P	Y	N	
н-110					6.000						
RIGID SUPPORT	IS1-PRI-1348	VT-3			0.000	03/16/94	94U1-750P053	P	Y	N	
H-19					30.000						
SPRING HANGER	ISI-PRI-1242	VT-3			0.000	03/32/0/	0/111 75.00060		Y		COALS DIATS MISSING LOADS
SPRING HANGER	131-PR1-1242	41.2			0.000	03/22/94	94U1-750P060	Р	*		SCALE PLATE MISSING - LOADS EVALUATED TO BE ACCEPTABLE.
											ETALONIED TO BE ACCEPTABLE.
H-19A					6.000						
RIGID SUPPORT	ISI-PRI-1323	VT-3			0.000	03/09/94	94U1-750P017	P	Υ	N	
					7 000						
H-26	101 001 1700				3.000	07.07.01	A WALKE.			1	
RIGID SUPPORT	1SI-PRI-1322	VT-3			0.000	03/07/94	94U1-750P001	Р	Y	N	
н-53					5.000						
RIGID SUPPORT	ISI-PRI-1325	V7-3			0.000	03/07/94	94U1-750P005	P	Y	N	
W.40					2/ 000						
H-60	101 001 1737	117. 7			24.000	04 405 404	DUIS PEONODS				
RIGID SUPPORT	ISI-PRI-1327	VY-3			0.000	04/03/94	9401-7502091	p	1	N	
ĸ-84					14.000						
RIGID SUPPORT	ISI-PRI-1326	VT-3			0.000	03/16/94	94U1-750P042	P	Y	N	

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Wisconsin Electric Power Company 231 West Michigan Avenue

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Milwaukee, Wisconsin 53201 Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	RELIEF	MATL A	COMPDIA NOMTRICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES
CONTORENT DESCRIPTION	I JOHN IN IL MOL	ric i noo	NEWOE OT	HALL D	HOUTTHIAN	CARIONIE	JOHNSKI SHILL	NE SOL 1 S	UNED 21	111	27001 1101123
н-91					10.000						
RIGID SUPPORT	ISI-PRI-1326	V1-3			0.000	03/16/94	9401-7509043	P	Υ	N	
H-95					20.000						
RIGID SUPPORT	ISI-PRI-1328	V1-3			0.000	03/16/94	94U1-750P050	p	Y	1	GENERAL CORROSION ON SUPPORT.
HS-05					0.000						
SNUBBER	ISI-PRI-1201	VT-3			0.000	04/14/94	94u1-750P134	p	Y	N	
HS-07					0.000		Table agentus				
SNUBBER	ISI-PRI-1201	V1-3			6.000	04/14/94	94U1-750P136	P	Y	N	
HS-09					0.000						
SNUBBER	ISI-PRI-1201	V1-3			0.000	04/14/94	94U1-750P135	P	Υ	N	
HS-13					6.000						
SNUESER	ISI-PRI-1129	VT-3			0.000	04/09/94	94U1-750P114	Р	Y	1	INCOMPLETE THREAD ENGAGEMENT
											ON STRUCTURE BOLTS.
HS-14					3.000						
SNUBBER	IS1-PRI-1135	V1-3			0.000	04/13/94	94U1-750P129	P	Υ	N	
HS-22A					3.000						
SNUBBER	1SI-PRI-1135	VT-3			0.000	04/13/94	94U1-750P131	P	Y	N	
HS-51					3.000						
SNUBBER	ISI-PRI-1135	VT-3			0.000	04/13/94	94U1-750P130	P	v	N	
STATE OF THE STATE	131 111 1133				0,000	1,137,74	7.101 1301 130				
MSH-02					30.000						
SPRING HANGER	ISI-PRI-1262	VT-3			0.000	04/05/94	94u1-750P088	P	Y	N	

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Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND TYP	EXAM NOTES
MSH-04					30.000						
SPRING HANGER	ISI-PRI-1261	VT-3			0.000	04/05/94	94U1-750P089	p	γ	N	
R-350					8.000						
SNUBBER	ISI-PRI-1222	V1-3			0.000	03/10/94	94U1-750P035	P	Υ	R	BUT LOOSE ON PISTON END U1R21
R-356					8.000						
SNUBBER	ISI-PRI-1223	V1-3			0.000	03/10/94	94U1-750P036	P	Υ	N	
RC-03					10,000						
VARIABLE SPRING	ISI-PRI-1126	V1-3			0.000	04/11/94	94u1-750P125	P	Υ	N	
RC-04					6.000						
VARIABLE SPRING	ISI-PRI-1129	VT-3			0.000	04/09/94	94u1-750P113	Р	Y	1	CRACK IN ADJACENT BUILDING STRUCTURE NOTED.
\$1-05					6.000						
RIGID SUPPORT	ISI-PRI-1127	V1-3			0.000	04/06/94	94U1-750P085	Р	Y	н	
\$1-078					6.000						
RIGID SUPPORT	ISI-PRI-1127	VT-3			0.000	04/06/94	94U1-750P099	Р	Y	N	
\$1-09					6.000						
VARIABLE SPRING	ISI-PRI-1127	VT-3			0.000	04/05/94	94U1-750P126	р	Y	R	LOOSE NUTS AND OFFSET HANGER.
\$1-16					4.000						
RIGID SUPPORT	ISI-PRI-1255	VT-3			0.000	03/10/94	94U1-750P020	Р	Y	N	
\$1-34					4.000						
RIGID SUPPORT	ISI-PRI-1253	VT-3			0.000	04/05/94	94U1-750P076	Р	Y	N	

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Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

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COMPONENT IDENTIFICATION	151	EXAM	RELIEF	MATL A	COMPDIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
\$1-36					4.000						
RIGID SUPPORT	ISI-PRI-1253	VT-3			0.000	04/08/94	94U1-750P107	P	Υ	N	
\$1-38					4.000						
RIGID SUPPORT	ISI-PRI-1255	V1-3			0.000	03/10/94	9401-7502019	Р	Υ	N	
\$1-39					4.600						
SPRING HANGER	ISI-PRI-1255	V1-3			0.000	03/10/94	94U1-750P021	Ρ	Y	N	
\$1-44					4.000						
RIGID SUPPORT	ISI-PRI-1254	VT-3			0.000	03/09/94	9401-7502006	P	Υ	N	
\$1-45					4.000						
RIGID SUPPORT	ISI-PRI-1254	VT-3			0.000	03/09/94	94U1-750P007	P	Y	N	
\$1-56					4.000						
ANCHOR	ISI-PRI-1252	VT-3			0.000	04/05/95	9401-7509073	P	γ	N	
SI-61					4.000						
RIGID SUPPORT	ISI-PRI-1252	VT-3			0.000	04/05/94	9401-7509072	p	Y	N	
\$1-68					2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3			0.000	03/09/94	94u1-750P013	Р	Y	Е	
SI-71					2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3			0.000	03/09/94	94U1-750P012	Р	Y	N	
\$1-77					2.000						
RIGID SUPPORT	ISI-PRI-1258	V1-3			0.000	04/05/94	94U1-750P065	P	Y	I	OVERSIZE HOLES FOR U-BOLT AND ONE END OF U-BOLT IS BENT.

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPOIA NOMTHICK	EXAMDATE	SUMMARY SHY.	RESULTS	PROGRM CREDIT	IND TYP	EXAM NOTES
SI-87					2.000						
RIGID SUPPORT	ISI-PRI-1259	V1-3			0.000	03/10/94	94U1-750P018	P	Υ	R	MIDDLE NUT THREE THREADS BELOW

Additional Examinations (Pages 1A and 2A)

WISCONSIN ELECTRIC

POINT BEACH NUCLEAR PLANT, UNIT 1 Interval 03 Period 02 Outage 01 Additional Examinations

(Outage Summary Report - NIS-1)

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Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATION	<u>1S1</u>	EXAM	RELIEF	MATL A	COMPDIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
EXREQ : A10-03											
Category : F-B											
Item Number: N/A											
1H-01					10,000						
RIGID SUPPORT	ISI-PRI-1223	VY-3			0.000	03/30/94	94U1-750P063	Р	N	N	
ATGID SUFFERI	131 181 1223	***			0,000	03/30/74	7401 7307003		N.		
6н-03					8.000						
RIGID SUPPORT	ISI-PRI-1226	VT-3			0.000	03/29/94	94U1-750P062	P	N	N	
6н-04					8.000						
RIGID SUPPORT	1SI-PRI-1225	VT-3			0.000	03/29/94	94U1-750P061	P	N	N	
3H-02A					10.000						
SPRING HANGER	ISI-PRI-1223	VT-3			0.000	03/30/94	94U1-750P087	Р	N	N	NO NAMEPLATE-LOAD EVALUATED AS ACCEPTABLE.
3H-05					8.000						
RIGID SUPPORT	ISI-PRI-1222	VT-3			0.000	04/06/94	94u1-750P096	Р	N	N	
3н-08					8.000						
SPRING HANGER	ISI-PRI-1223	VT-3			0.000	03/30/94	94U1-750P086	Р	N	N	

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Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

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COMPONENT IDENTIFICATION	151	EXAM	RELI'F	MATL A	COMPDIA				PROGRM	IND	
COMPONENT DESCRIPTION	ISOMETRIC NO.	METHUN	RECJEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
EV050 . 411.07											
EXREQ : A11-03											
Category : F-C											
Item Number: N/A											
\$1-64					2 000						
					2.000						
RIGID SUPPORT	ISI-PRI-1256	V1-3			0.000	04/20/94	94U1-750P140	P	N	N	
\$1-65					2.000						
RIGID SUPPORT	ISI-PRI-1256	V1-3				01 -00 -01					
KIGID SUPPORT	121-bK1-1530	A1-2			0.000	04/20/94	94U1-750P139	P	N	N	
\$1-66					2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3			0.000	04/20/94	94U1-750P138				
	131 111 1230	** 2			0.000	04/20/94	9401-7302138	P	N	N	
\$1-72					2.000						
RIGID SUPPORT	ISI-PRI-1256	VY-3			0.000	04/20/94	94U1-750P137	P		21	
	101 111 1230				0.000	04/20/94	9401-1301131	,	N	N	
\$1-74					2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3			0.000	04/20/94	94U1-750P141	P	N	N	
					0.000	04,20,74	7401 7301 141				
\$1-75					2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3			0.000	04/20/94	94U1-750P142	P	N	61	
	131 131 1230				0.000	04120114	7401 1001 142		76	N	

Preservice/Baseline Examinations (Pages 1P - 11P) WISCONSIN ELECTRIC

POINT BEACH NUCLEAR PLANT, UNIT 1 Interval 03 Period 02 Outage 01 Preservice/Baseline Examinations (Outage Summary Report - NIS-1)

Wisconsin Electric Power Company

Point Beach Nuclear Plant, Unit 1

231 West Michigan Avenue

6610 Nuclear Road

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES
EXREQ : P14-03 Category : B-G-2 Item Number: B7.20											
PZR-MWAY-BLT-01 THRU 16 MANWAY BOLTING	ISI-PRI-1104	VT-1			0.000	04/16/94	94u1-750P152	P	N	N	

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	RELIEF	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND TYP	EXAM NOTES
EXREQ : P15-03											
Category : B-G-2											
Item Number: 87.70											
RC-427-BLT					0.000						
VALVE BOLTING 2-IN GATE	ISI-PRI-1146	VT-1			0.000	04/16/94	94U1-750P153	P	N	N	

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND	EXAM NOTES
EXREQ : P16-03 Category : F-C Item Number: N/A											
HS-12 SMURBER	ISI-PRI-1127	VY-X			6.000	04/22/94	94H1-750P148	P			

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND IYP	EXAM NOTES	
EXREQ : P17-U3 Category : F-B Item Number: N/A												
R84 RIGID SUPPORT	ISI-PRI-1138	VT-3			3.000 0.000	04/24/94	94U1-750P150	P	γ	N		

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EXREQ : P18-03											
Category : F-C											
Item Number: N/A											
SK2					2.000						
RIGIO SUPPORT	IS1-PRI-1140	VT-3			0.000	04/15/94	94U1-750P151	P	Υ	N	

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COMPONENT DE	The state of the s	ISI ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHY.	RESULTS	CREDIT	IND	EXAM NOTES	
EXREG :	R09-03												
Category :	F-C												
Item Number:	N/A												
\$1-80						2.000							
RIGID SUPPOR		ISI-PRI-1257	VT-3			0.000	05/09/94	94U1-750P146	P	N	N		

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COMPONENT DESCRIPTION

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

EXAM

ISOMETRIC NO. METHOD

ISI

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PROGRM IND

RESULTS CREDIT TYP EXAM NOTES

DESIGN REQUIREMENTS.

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Commercial Service Date: 12/21/70

REQUEST MATL B NONTHICK EXAMDATE SUMMARY SHT.

EXREQ : R10-03 Category : F-C Item Number: N/A				
SI-09 VARIABLE SPRING	ISI-PRI-1127 VY-3	6.000 0.000 04/25/94 94U1-750P143	P N	N HANGER IS OFFSET, MEETS

RELIEF MATL A COMPDIA

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RIGID SUPPORT

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

ISI-PRI-1345 VT-3

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

0.000 04/25/94 94U1-750P144 P

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IND	EXAM NOTES	
EXREQ : R11-03 Category : F-C Item Number: N/A												
u 717					10 000							

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COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES	
EXREQ : R12-03												
Category : B-J												
Item Number: 89.40												
SIS-02-SI-1003-22				S	2.000							
ELBOW TO PIPE	ISI-PRI-1130	PT		S	0.344	04/25/94	94U1-451P048	P	H	N		

RELIEF MATL A COMPDIA

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	RELIEF	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND TYP	EXAM NOTES	
EXREO : R13-03 Category : F-C Item Number: N/A												
6H-25 SPRING HANGER	ISI-PRI-1231	VT-3			6.000 0.000	05/11/94	94u1-750P147	P	N	N		

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SNUBBER

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

RELIEF

EXAM

ISOMETRIC NO. METHOD

ISI-PRI-1222 VT-3

ISI

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

0.000 04/27/94 94U1-750P145 P

PROGRM IND

RESULTS CREDIT TYP EXAM NOTES

NO BREATHER CAP ON RESERVOIR.

Docket No. 50-266

Commercial Service Date: 12/21/70

REQUEST MATE B NOMTHICK EXAMDATE SUMMARY SHT.

MATL A COMPDIA

EXREQ : R14-03 Category : F-C Item Number: N/A		
R-350	8.000	

Augmented/Successive Examinations (Pages 1S - 16S)

WISCONSIN ELECTRIC

POINT BEACH NUCLEAR PLANT, UNIT 1 Interval 03 Period 02 Outage 01 Augmented/Successive Examinations (Outage Summary Report - NIS-1)

Wisconsin Electric Power Company

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND	EXAM NOTES
EXREQ : 808-03											
Category : B-G-2											
Item Number: 87.30											
SG-A-MWAY-INLET-BLT-01 THRU 16					0.000						
MANWAY BOLTING	ISI-PRI-1202	VT - 1			0.000	04/12/94	94U1-750P133	P	N	N	
SG-A-MWAY-OUTLET-BLT-01 THRU 16					0.000						
MANWAY BOLTING	ISI-PRI-1202	VT-1			0.000	04/12/94	94U1-750P132	Р	N	N	

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RELIEF

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MATE A COMPDIA

COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTH1CK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
EXREQ : DO1-03											
Category : IN90-29 Item Number: RPVHEAD											
RPV-HD-CLAD					0.000						
RPV HEAD INTERIOR CLADDING	ISI-PRI-1102	VT-3			0.000	04/15/94	94u1-755p001	p	N	N	PERFORMED USING WESTINGHOUSE

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EXREQ : S01-03 Category : F-C				
Item Number: N/A SI-50 RIGID SUPPORT ISI-	PRI-1252 VI-3	4.000 0.000 03/09/94	94u1-750P008 P	

RELIEF MATL A COMPDIA

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES	
EXREQ : S02-03 Category : F-C Item Number: N/A												
S1-73	151-001-1258	VT - 3			2.000	07.101.107	9/111-75(19092	D	N.			

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	MAX3 MOHT3M	RELIEF REQUEST	MATL A	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND	EXAM NOTES	
EXREQ : \$03-03												
Category : F-C												
Item Number: N/A												
\$1-80					2.000							
RIGIO SUPPORT	ISI-PRI-1257	VT-3			0.000	04/05/94	94H1-750P090	P	M		LOOSE NUT ON U-	BOLT.

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COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL A	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IND	EXAM NOTES
EXREQ : \$05-03											
Category : F-C											
Item Number: N/A											
н-302					10.000						
RIGID SUPPORT	ISI-PRI-1344	V1-3			0.000	03/16/94	94U1-750P047	P	N	N	

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COMPONENT DESCRIPTION

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RELIEF

EXAM

ISI

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ISOMETRIC NO. METHOD REQUEST MATL B NOMTHICK EXAMDATE SUMMARY SHT. RESULTS CREDIT TYP EXAM NOTES

Commercial Service Date: 12/21/70

MATL A COMPDIA

			The second secon
EXREQ : \$06-03			
Category : F-C			
Item Number: N/A			
н-313		10.000	
RIGID SUPPORT	ISI-PRI-1345 VT-3	0.000 03/16/94 94U1-750P045 P	N R UPPER AND LOWER NUT ON SUPPORT
			ROD IS LOOSE.

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COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISOMETRIC NO.		RELIEF MATL REQUEST MATL		EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND	EXAM NOTES	
EXREQ : S07-03 Category : F-C Item Number: N/A											
H-314 RIGID SUPPORT	ISI-PRI-1345	VT-3		10.000	03/16/94	94u1-750P046	p	N	N		

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COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

EXAM

121

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

PROGRM IND

REQUIRED COLD SETTING.

Docket No. 50-266

RELIEF MATL A COMPDIA

Commercial Service Date: 12/21/70

ISOMETRIC NO. METHOD REQUEST MATE B NOMTHICK EXAMDATE SUMMARY SHT. RESULTS CREDIT TYP EXAM NOTES

EXREQ : \$08-03						
Category : F-C						
Item Number: N/A						
3H-06			8.000			
SPRING HANGER	ISI-PRI-1222	VT-3	0.000 03/30/94	94U1-750P064 P	N R	ACTUAL LOAD IS LOWER THAN

Page No. 10 S 08/10/94

COMPONENT IDENTIFICATION

Wisconsin Electric Frwer Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

EXAM

Point Beach Muclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

PROGRM IND

TO SPRING HANGER.

Docket No. 50-266

Commercial Service Date: 12/21/70

RELIEF MATE A COMPDIA

COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST MA	TL B NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES	
EXREQ : 509-03											
Category : F-C											
Item Number: N/A											
SPRING HANGER	ISI-PRI-1230	V1-3		0.000	03/10/94	94U1-750P030	P	N	R	NO LOAD FLANGE ON S	

Page No. 11 S 08/10/94 Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201 Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATE COMPONENT DESCRIPTION	reace .		KAM RELIEF ETHOD REQUES	COMPDIA NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM CREDIT	IND IYP	EXAM NOTES	
EXREQ : S10-03 Category : F-C Item Number: N/A											
6H-28 SPRING HANGER	1	SI-PRI-1231 VI	1-3	6.000	03/10/94	94111-750p026	p		N .		

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Wisconsin Electric Power Company 231 West Michigan Avenue Mitwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.		ATL B NOMTHICK	EXAMDATE	SUMMARY SHY.	RESULTS	PROGRM CREDIT	TYP	EXAM NOTES
EXREQ : \$11-03									
Category : F-C Item Number: N/A									
H-37A RIGID SUPPORT	ISI-PRI-1340	V1-3	10.000	03/16/94	94U1-750P051	P	N	1	LIGHT CORROSION ON PIPE.

Page No. 13 S 08/10/94 Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	IYP	EXAM NOTES
EXREQ : \$12-03											
Category : F-C											
Item Number: N/A											
					44 000						
H-38A	The same of the same	3.2			14.000						
RIGID SUPPORT	ISI-PRI-1340	VI-3			0.000	03/22/94	94U1-750P059	P	N	N	

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COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201

RELIEF

REQUEST

EXAM

ISOMETRIC NO. METHOD

ISI

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

PROGRM

IND

RESULTS CREDIT TYP EXAM NOTES

Docket No. 50-266

MATE B NOMTHICK EXAMDATE SUMMARY SHT.

Commercial Service Date: 12/21/70

EXREQ : \$13-03 Category : F-C Item Number: N/A					
H-48A RIGID SUPPORT	ISI-PRI-1340 VT-3	10.000 0.000 03/16/94	94U1-750P052 P	N 1	GENERAL CORROSION ON PIPE

MATE A COMPDIA

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231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT IDENTIFICATION COMPONENT DESCRIPTION	ISI ISOMETRIC NO.	EXAM METHOD	TL A COMPDIA TL B NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	PROGRM	IND	EXAM NOTES
EXREQ : \$14-03 Category : 5-C Item Number: N/A									
H-312 RIGID SUPPORT	ISI-PRI-1345	VT-3	0.000	03/16/94	94U1-750P044	P	N	N	

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COMPONENT INENTIFICATION

Wisconsin Electric Power Company 231 West Michigan Avenue Milwaukee, Wisconsin 53201 Point Beach Nuclear Plant, Unit 1 6610 Nuclear Road Two Rivers, Wisconsin 54241

Docket No. 50-266

COMPONENT DESCRIPTION	ISOMETRIC NO.	METHOD	REQUEST	MATL B	NOMTHICK	EXAMDATE	SUMMARY SHT.	RESULTS	CREDIT	TYP	EXAM NOTES
EXREQ : \$15-03											
Category : F-C											
Item Number: N/A											
H-303					10.000						
RIGID SUPPORT	ISI-PRI-1344	VT-3			0.000	03/16/94	94U1-750P048	P	N	N	

2.4 Pressure Tests

2.4.1 ASME Section XI Pressure Tests

Following are pressure tests that have been conducted as part of the pressure test program at PBNP since the last refueling outage.

Pressure Tests

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Refueling Water Storage Tank and Associated Piping (Unit 1).

SYSTEM: Safety Injection (Residual Heat Removal)

TEST DOCUMENTS: IT-1070

COMPLETION DATE: March 11, 1994

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Component Cooling Water Piping and Components Outside Containment (Unit 1).

SYSTEM: Component Cooling Water

TEST DOCUMENTS: IT-1020, Part 2 COMPLETION DATE: March 8, 1994

TEST DESCRIPTION: 40 Month Inservice Pressure Test of the Spray Additive Tank and Associated Piping (Unit 1).

SYSTEM: Containment Spray
TEST DOCUMENTS: IT-1110, Part 2
COMPLETION DATE: March 9, 1994

TEST DESCRIPTION: System Leakage Test of Class 1 Components Following Refueling Outage (Unit 1).

SYSTEM: Reactor Coolant

TEST DOCUMENTS: IT-230

COMPLETION DATE: April 29, 1994

2.6 Snubber Surveillance Tests

2.6.1 ASME Section XI Snubber Surveillance Tests

Following are snubber inservice tests that have been conducted for snubbers less than 50 kips as part of the snubber surveillance test program at PBNP since the last refueling outage.

Snubber Surveillance Tests

TEST DESCRIPTION: Snubber Inservice Test for Snubbers Less than 50 kips (Unit 1)

SNUBBER HS-12

TEST DOCUMENTS: MWR 940509 COMPLETION DATE: April 4, 1994

SNUBBER HS-601A-80 TEST DOCUMENTS: MWR 940508 COMPLETION DATE: March 31, 1994

3.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN

3.1 Component/Weld

Nondestructive examinations were performed by QTS, EBASCO, and PWA personnel. The nondestructive examinations utilized VT, PT, MT, RT, and UT techniques. All the examinations were performed in accordance with written procedures that conform to the applicable sections of the ASME Boiler and Pressure Vessel Code. The following is a summary of the recordable indications found during the examinations and evaluated by PBNP personnel.

94U1-7P001, Class 2 Spring Hanger, 1H-01A Datasheet 94U1-750P014

Inspection revealed that the load flange was 3" off center to the base plate and the cold load setting was higher than the required range. The off center load flange meets design requirements. The IEB 79-14 walkdowns have identified this support for removal. The operability of the system is not affected. No corrective actions are required.

94U1-7P002, Number not used.

94U1-7P003, Number not used.

<u>94U1-7P004</u>, Class 2 piping support, SI-87 Datasheet 94U1-750P018

Inspection revealed lack of complete thread engagement on a nut that attaches the support beam plate to the wall. The nut is tight and the condition has been prevalent since construction. This condition has been previously analyzed in CR 91-094 and was found to be acceptable. No corrective actions required.

94U1-7P005, Class 2 piping weld, SIS-04-SI-1005-04 Datasheet 94U1-451P002

A 0.062" crater crack indication on weld SIS-04-SI-1005-04 detected by PT. The indication appears to have resulted from the welding process and meets acceptance criteria of IWC-3514 (IWB-3514). No corrective actions required.

94U1-7P006, Number not used.

94U1-7P007, Class 2 Spring Hanger, 6H-13 Datasheet 94U1-750P025

Inspection revealed the nut on the bolt being used as a clevis pin was two threads below full engagement. This pin provides support in the shear direction only and design drawings call for a nut/bolt combination or a pin with cotter pins to prevent lateral movement. This condition meets the design requirements and was evaluated as acceptable with no corrective actions required.

94U1-7P008, Class 2 Spring Hanger, 3H-02 Datasheet 94U1-750P055

Inspection revealed that the required cold load setting could not be obtained with the installed spring can range and the cold load setting was higher than the required range. It was found that a size 7 spring can was installed whereas the design drawings called for a size 5. A Condition Report (CR 94-167) was initiated to resolve the conflict. CR 94-167 determined that the operability of the spring hanger and the system was not affected. The drawings will be revised to reflect the "as built" condition.

94U1-7P009, Class 2 Spring Hanger, 4H-04 Datasheet 94U1-750P029

Inspection revealed the load flange was 2" off-center from the support plate. This meets the design requirements of the spring hanger and no actions are required.

94U1-7P010, Class 2 Spring Hanger, 5H-01 Datasheet 94U1-750P030

Inspection revealed the load flange on the spring can was missing and the support was 1" off-center of the base plate. This meets the design requirements of the spring hanger and no actions are required.

94U1-7P011, Class 2 Pipe Support, 6H-02 Datasheet 94U1-750P032

The slide plate was reported 2" off-center from the floor slide plate. This indication does not violate the acceptance criteria of ASME Section XI, IWF-3410 and was found acceptable during analysis performed during IEB 79-14 walkdowns (Stress Cal. No. PD-GGS-001 Rev. 0). No corrective action required.

94U1-7P012, Class 2 Pipe Support, R-350 Datasheet 94U1-750P035

Visual inspection revealed that one nut on the piston rod of snubber R-350 was loose. The remaining nuts on the snubber were tight and the operability of the snubber was not compromised. Investigation revealed that the most likely cause of the loose nut was from insufficient tightening during snubber surveillance testing conducted during 1993 (U1R20). MWR 941097 was issued to tighten the nut.

94U1-7P013, Class 2 Spring Hanger, 6H-33 Datasheet 94U1-750P040

Inspection revealed that the load on the spring can (1300#) was lower than the required cold load setting. The improper load violated the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by the previous inspection reports. Since the load is within the operating range of the spring can, the operability of the spring hanger and the pipe system is not affected. The spring can will be readjusted under MWR 9402427.

94U1-7P014, Class 2 Piping Weld, AC-10-RHR-1001-08 Datasheet 94U1-451P005

Linear indication at toe of weld AC-10-RHR-1001-08 detected by PT appears to be a hot crack in the weld area. The indication is 0.12" long and the ASME Section XI acceptance criteria is greater than 0.2". The acceptance criteria has been met, therefore no corrective action required.

94U1-7P015, Class 3 Pipe Support, H-313 Datasheet 94U1-750P045

Inspection revealed the upper and lower locknuts on the tension bar to be loose. This condition was previously identified and was not repaired. This support is exempt from inspection requirements in the ISI program. RRM 94-0037 was initiated to tighten the locknuts.

94U1-7P016, Class 3 Pipe Support, H-95 Datasheet 94U1-750P050

Light general corrosion was reported on the riser clamp of the floor support. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P017, Class 2 Pipe Support, H-37A Datasheet 94U1-750P051

Inspection revealed light general corrosion on the pipe near the clevis. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pressure retaining function of the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P018, Class 3 Pipe Support, H-48A Datasheet 94U1-750P052

Inspection revealed light general corrosion on the pipe near the clevis. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pressure retaining function of the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P019, Class 2 Pipe Support, 3H-01 Datasheet 94U1-750P054

Inspection revealed the grout pad under the base plate to be cracked and disintegrating. Condition Report 94-101 was initiated to investigate the root cause and corrective actions. CR 94-101 determined that the operability of the system is not affected. Additional examinations in accordance with IWF-3410 were performed with no additional discrepancies. This support will be subject to successive examinations.

94U1-7P020, Class 2 Pipe Support, 3H-03 Datasheet 94U1-750P057

Inspection revealed that the base plate was suspended 3/4" off of the grout pad. This support was previously analyzed by calculation No. 85 of the IEB 79-14 walkdown. The condition identified was acceptable with no actions required.

94U1-7P021, Class 2 Spring Hanger, 2H-02 Datasheet 94U1-750P033

Inspection revealed that one of the two spring cans was slightly below the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402424. The operability of the spring hanger and the system is not affected.

94U1-7P022, Class 2 Spring Hanger, 6H-25 Datasheet 94U1-750P028

Inspection revealed that the actual load was lower than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402426. The operability of the spring can and the system is not affected.

94U1-7P023, Class 2 Spring Hanger, 1H-03 Datasheet 94U1-750P056

Inspection revealed that the actual load was higher than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402425. The operability of the spring can and the system is not affected.

94U1-7P024, Class 2 Spring Hanger, 3H-06 Datasheet 94U1-750P064

Inspection revealed that the actual load was lower than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9412428. The operability of the spring can and the system is not affected.

94U1-7P025, Class 3 Pipe Support, S-524 Datasheet 94U1-750P081

Inspection revealed general corrosion on the pipe support and pipe saddle. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P026, Class 2 Pipe Support, H-203 Datasheet 94U1-750P068

General corrosion was reported on the support with a higher amount on the base plate. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P027, Class 2 Pipe Support, H-205 Datasheet 94U1-750P069

General corrosion was reported on the support with a higher amount on the base plate. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment to cause unusually high corrosion rates. No corrective actions required.

94U1-7P028, Class 1 Piping Weld, SIS-02-SI-1003-22 Datasheet 94U1-451P016

Dye penetrant inspection revealed an indication that when sized exceeded the ASME Section XI acceptance criteria of IWB-3514-2. The indication was as a result of a surface irregularity in the welded area and was not a flaw like indication. The surface irregularity was mechanically removed (RRM 94-0030).

94U1-7P029, Class 2 Pipe Support, SI-80 Datasheet 94U1-750P090

Inspection revealed a loose nut on the U-bolt support. The nut was tightened and the support reinspected. An additional examination, in accordance with IWF-2430, was performed. This support will be subject to successive examination in accordance with IWF-2420.

94U1-7P030 - Number not used.

94U1-7P031 - Number not used.

94U1-7P032, Class 1 Pipe Support, 42-20-PSSA Datasheet 94U1-750P112

Inspection revealed that the pipe support was not attached to the building structure in any manner. Further investigation revealed that the support is actually a guide/restraint and does not support any load. This item will be removed from the ISI database.

94U1-7P033 - Number not used.

94U1-7P034, Class 1 Spring Hanger, RC-04 Datasheet 94U1-750P113

Inspection revealed a crack in the concrete building structure by the support. Further evaluation revealed that the concrete was not part of the support. The support meets the acceptance criteria of IWF-3410. The cracked concrete has been previously evaluated by WE civil/structural engineering to not have any operability concerns or affect on the loading of RC-04. No corrective actions required.

94U1-7P035, Class 1 Hydraulic Snubber, HS-13 Datasheet 94U1-750P114

Inspection revealed three nuts on the support plate did not have complete thread engagement. The nuts did not show any evidence of loosening and remain tight. Evaluation of this condition indicates that there is adequate thread engagement to provide the appropriate support. No corrective actions are required.

94U1-7P036, Class 1 Piping Weld, RC-10-AC-1001-06 Datasheet 94U1-451P038

Dye penetrant inspection revealed two rounded indications that appear to be porosity in the welded area. These indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P037, Class 1 Spring Hanger, SI-09 Datasheet 94U1-750P126

Inspection revealed that the support was offset and that two non-load bearing nuts were loose. The offset support is a condition that existed since construction. The nuts were loose to accommodate the offset. MWR 9401939 was initiated to correct this condition. The operability of the support and the system is not affected.

94U1-7P038, Class 1 Piping Weld, RC-04-PSF-1001-04 Datasheet 94U1-451P040

Dye penetrant inspection revealed two indications in the welded area that were a result of the welding process. The indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P039, Class 1 Piping Weld, RC-04-PR-1001-09 Datasheet 94U1-451P041

Dye penetrant inspection revealed two indications that were a result of the welding process. The indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P040 - Number not used.

94U1-7P041, Class 2 Integral Welded Attachment, H-19-IWA Datasheet 94U1-350P001

Magnetic particle examination revealed a 3/4" indication caused by entrapment of the magnetic particles in the toe of the weld. Supplemental inspection by dye penetrant and visual weld examination determined the welded attachment to be acceptable. No corrective actions required.

94U1-7P042, Class 2 Spring Hanger, CS-02 Datasheet 94U1-750P016

Inspection revealed a missing nameplate. Subsequent evaluation determined that the load on the spring was to be in the required range. No corrective actions required.

94U1-7P043, Class 2 Spring Hanger, H-19 Datasheet 94U1-750P060

Inspection revealed a missing nameplate. Subsequent evaluation determined that the load on the spring was to be in the required range. No corrective actions required.

94U1-7P044, Class 2 Spring Hanger, 3H-02A Datasheet 94U1-750P087

Inspection revealed a missing nameplate. Subsequent evaluation revealed that the wrong size spring can was installed as compared to construction drawings. Condition Report 94-167 was initiated to evaluate this discrepancy. The CR determined that operability of the system was not affected. The construction drawings will be revised to reflect the "as built" condition.

94U1-7P045, Class 2 Hydraulic Snubber, R-350 Datasheet 94U1-750P145

Inspection revealed a missing "breather cap" on the reservoir. This condition is not inservice related and does not affect the operability of the snubber or system. No corrective actions required.

94U1-7P046 - Number not used.

94U1-7P047, Class 2 Spring Hanger, 2H-02A Datasheet 94U1-750P037

Inspection revealed a bent rod on the spring hanger. This condition existed since construction and was identified and evaluated druing previous inspections as being acceptable. No corrective actions required.

94U1-7P048, Class 2 Pipe Support, 2H-07 Datasheet 94U1-750P038

Inspection revealed that the fillet welds attaching the support to the building structure were undersized. The drawing called for 1/4" welds where as the welds found were 3/16" and 1/8". This condition was identified during the NRC IEB 79-14 walkdowns and was evaluated as acceptable per Bechtel Calculation PD-GH-P104-042. No corrective actions required.

3.2 Pressure Tests

No reportable indications were observed.

3.3 Snubber Surveillance Tests

Tests were acceptable, no corrective actions required.

FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS As required by the Provisions of the ASME Code Rules

1.	Owner Wisconsin Electric Power Company, 231 W. Michigan Ave., Milwaukee WI 53201
	(Name and Address of Owner)
2.	Plant Point Beach Nuclear Plant, 6610 Nuclear Road, Two Rivers, WI 54241
	(Name and Address of Plant)
3.	Plant Unit 1 4. Owner Certificate of Authorization (if required) Docket 50-266
5.	Commercial Service Date 12/21/70 6. National Board Number for Unit N/A

7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Babcock & Wilcox	R-1	U010615	NB 0138
Pressurizer	Westinghouse	16A6256-1	U010618	NB 0685
A Steam Generator	Westinghouse	16A-6339-1	U010616	16A-6079-1
Seal Water HX	Atlas	699		NB 0563
Class 1 Piping System	Westinghouse			
Class 2 Piping System	Bechtel			
Class 2 BOP Piping System	Westinghouse			
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NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 ½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 CONTINUED

	Examination Dates 4/1/94 to 4/29/94 9. Inspection Interval from 5/6/93 to 5/12/94 Applicable Editions of Section XI 1986 Addenda None
1.	Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval.
	Refer to attached Inservice Inspection Final Report, Section 2.0.
2.	Abstract of Conditions Noted.
	Refer to attached Inservice Inspection Final Report, Section 3.0.
3.	Abstract of Corrective Measures Recommended and Taken.
	Refer to attached Inservice Inspection Final Report, Section 3.0.
ak	We certify that the statements made in this report are correct and the examinations and corrective measures on conform to the rules of the ASME Code, Section XI.
)ai	e August 8 19 94 Signed Wisc. Electric Power Co. By Cosia 7 Pro
I	CERTIFICATE OF INSERVICE INSPECTION the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
I.	CERTIFICATE OF INSERVICE INSPECTION the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, Co.
I. I. o	CERTIFICATE OF INSERVICE INSPECTION the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
I book the state of the state o	CERTIFICATE OF INSERVICE INSPECTION The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, Co. Inspector in the end of the components described in this owner's Report during the period May 6, 1993 to May 12, 1994, and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. The urthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or reperty damage or a loss of any kind arising from or connected with this inspection.
I I I I I I I I I I I I I I I I I I I	CERTIFICATE OF INSERVICE INSPECTION the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel aspectors and the State or Province of Wisconsin and employed by HSBII, Co. f Hartford, CT have inspected the components described in this owner's Report during the period May 6, 1993 to May 12, 1994, and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, ection XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. The urthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

UNIT 1 REFUELING 21 REPAIR/KEPLACEMENT SUMMARY REPORT FOR **FORM NIS-2**

Written by: Land Profite Date: 8-4-94

Reviewed by: Lam Brander Date: 8-4-94

Approved by: Lom Staska Date: 8-5-94

Table of Contents

- 1.0 INTRODUCTION
- 2.0 ABSTRACT OF REPAIR/REPLACEMENT

Acronyms

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MWR Maintenance Work Request

PBNP Point Beach Nuclear Plant

RRM Repair, Replacement, Modification

WE Wisconsin Electric Power Company

UNIT 1 REFUELING 21 REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From May 6, 1993 to May 12, 1994 repairs and replacements were performed on items at PBNP Unit 1. These repairs and replacements were completed in the first examination outage of the second period of the third 10-year interval at PBNP Unit 1.

2.0 ABSTRACT OF REPAIRS/REPLACEMENTS

- 2.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).
- 2.2 The following is an abstract of the repairs/replacements performed at PBNP Unit 1 during first examination outage of the second period of the third 10-year interval.
 - 2.2.1 Atmospheric steam dump valve (MS-02016) had the trim cage lock assembly removed. A small crack was buffed out where the cage lock assembly was welded to the valve body. A new trim assembly was welded back in place. This work is documented in MWRs 932110 and 936512 and RRMs 93-0032 and 93-0086.
 - 2.2.2 The bolting on the flange connection of flow transmitter FIT-930 was replaced because of corrosion from boric acid leaking from the flange. This replacement is documented in MWR 932936 and RRM 93-0039.
 - 2.2.3 Five Class 2 supports were modified in accordance with the requirements of the NRC IEB 79-14 reconciliation program. The modifications included shiming the lateral clearances to ensure the supports meet their existing design requirements. This work is documented in RRM 93-0075 and MWRs 935382, 935383, 935385, 935389, and 935391.
 - 2.2.4 The disk assemblies in valves SI-854A and SI-854B were replaced as part of the check valve upgrade per MR 90-260. This work is documented in MWRs 936352 and 936355 and RRM 93-0078.
 - 2.2.5 A linear indication was identified in the SI piping system. The indication was caused by work on an adjacent support. This was buffed out. This work is documented in MWR 936530 and RRM 93-0085.

- 2.2.6 The air operator on CV-110C was replaced with a manual operator temporarily. The air operator was refurbished and reinstalled. This replacement is documented in MWRs 935950, 940285, and 940232 and RRM 94-003.
- 2.2.7 The supporting steel for a spring support EB-1-MS-H5 on the main steam piping was relocated. This replacement is documented in MWR 940364 and RRM 94-0004.
- 2.2.8 Pipe support H-10 was modified in accordance with MR 93-047 to upgrade for the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940365 and RRM 94-0005.
- 2.2.9 The pipe clamp on support SI-04 was replaced with a heavy duty clamp. This replacement is documented in MWR 940369 and RRM 94-0006.
- 2.2.10 Shims and anchorage were installed on supports SI-10 and R-194 to upgrade the support for the NRC IEB 79-14 reconciliation program. This replacement is documented in MWRs 940371 and 940373 and RRM 94-0007.
- 2.2.11 Test connections on the main feed system were installed. These test connections facilitated the testing of main feed check valves CS-466AA/BB and CS-476AA/BB. This replacement is documented in MWRs 940293, 940294, 940461, and 940463 and RRM 94-0008.
- 2.2.12 The support on valves SI-839A, B, C, and D was reinforced by adding weld and plate material. This work is part of MR 93-047, NRC IEB 79-14 reconciliation program. This work is documented in MWR 940370 and RRM 94-0010.
- 2.2.13 Shims were added to support R102 as part of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940372 and RRM 94-0011.
- 2.2.14 RCP seal water and excess letdown piping supports PS CH 151R-2-H222, PS CH 151R-2-SKA-1 and PS CH 151R-SKA2 were modified in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWRs 941065, 940367, and 940368 and RRM 94-0012.
- 2.2.15 The U-bolt was removed from piping support SK-2 in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940801 and RRM 94-0015.

- 2.2.16 Shims were added to whip restraint R84 to make it a pipe support in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940536 and RRM 94-0016.
- 2.2.17 During maintenance of CC-00777B, one body-to-bonnet nut required replacement. This work is documented in MWR 935020 and RRM 94-0019.
- 2.2.18 The volume control tank relief valve (CV-257) was designed to relieve a water environment. This valve was replaced with a valve designed to relieve an H₂ and N₂ atmosphere. This replacement is documented in MWR 915279 and RRM 94-0020.
- 2.2.19 MS-2006 was sent to the CRANE-ALOYCO facility for repairs as part of the relief valve program. This repair is documented in Purchase Order 247390 and RRM 94-0021.
- 2.2.20 MS-2008 was sent to the CRANE-ALOYCO facility for repairs as part of the relief valve program. This repair is documented in Purchase Order 247390 and RRM 94-0022.
- 2.2.21 The bonnet and diaphragm assembly on CV-216 was replaced. This replacement is documented in MWR 913462 and RRM 94-0024.
- 2.2.22 The bonnet and diaphragm assembly on CV-212 was replaced. This replacement is documented in MWR 913461 and RRM 94-0025.
- 2.2.23 The base plate was shimmed and the grout pad was repaired on support MSH-01 in accordance with the NRC IEB 79-14 reconciliation program. This replacement is documented in MWR 940363 and RRM 94-0026.
- 2.2.24 The main feedwater check valves CS-466AA and CS-476AA were replaced because of leak by. This replacement is documented in MWRs 9401539 and 9401540 and in RRM 94-0027.
- 2.2.25 Analysis of the oil on residual heat removal pump P-010B showed a high heat problem in the bearings. The rotating assembly of the pump was replaced. This work is documented in MWR 9401614 and RRM 94-0029.

- 2.2.26 ISI on weld SIS-02-SI-1003-22 revealed a rounded indication that did not meet the ASME Section XI inservice acceptance criteria. The indication appears as porosity from the welding process. The rounded indication was buffed out and a surface examination was performed revealing no indications. This work is documented in MWR 9401938 and RRM 94-0030.
- 2.2.27 During gasket replacement on the pressurizer manway, one of the manway bolts became galled (bolt No. 7). This bolt was replaced with one from stock. This replacement is documented in MWR 9401615 and RRM 94-0031.
- 2.2.28 The supports on valves SI-844A and SI-844B were modified to provide seismic restraint. This replacement is documented in MWRs 9401518 and 9401519 and RRM 94-0032.
- 2.2.29 Boric acid on the studs of RC-427 was noted during a system walkdown. The stud nuts were removed and replaced because of general corrosion from the boric acid. This replacement is documented in MWR 9401366 and RRM 94-0033.
- 2.2.30 Boric acid on the studs of the flange connection for FIC-179 was noted during a system walkdown. The stud nuts were removed and replaced because of general corrosion from the boric acid. This replacement is documented in MWR 9401371 and RRM 94-0034.
- 2.2.31 Two support nuts on the tension bar were found loosened on support H-313. The nuts were tightened. This work is documented in MWR 9401960 and RRM 94-0037.
- 2.2.32 The tie rods on snubber HS-12 were replaced. This replacement is documented in MWR 940509 and RRM 94-0038.

Owner Wisconsin Electric Power Company Name 231 W. Michigan Ave., Milwaukee, WI 53201			-	Date May 26, 1993					
231 W. Mich	igan Ave., Milw Address	aukee, WI 537	201	Sheet1 of2					
Plant Point Bea		t		Unit 1					
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Main Steam				MWRs 932110, 9 Repair Organ	-	D. No., Job No.,	etc.		
			Co.	Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(b) Applicable E	Construction Cod Edition of Section	XI Utilized for	19 <u>67</u> Edi or Repairs	tion, N/A Adde or Replacements 19	86, no s		Case		
	7				7	Repaired,	ASME		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stampe (Yes		
Component	F-100-000	A	Board	E CONTRACTOR OF THE PARTY OF TH		Replaced, or	Code Stampe (Yes		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)		
The state of the s	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Component MS-02016	Manufacturer N/A	Serial No.	Board No.	Identification	Ruit N/A	Replaced, or Replacement Repaired	Code Stampe (Yes or No)		

	Applicable Man	nufacturer's Data R	eports to be attached	
	CERTIFI	ICATE OF CO	MPLIANCE	
We certify that he rules of the A	at the statements made in the SME Code, Section XI.	ne report are con	rect and this Repair	
Type Code Symbo	ol Stamp N/A			
Signed Ny	1/0 1/	SI COORDINATE	Expiration Date N B Date Que /	/A
, the undersigned	, holding a valid commission	on issued by the	CE INSPECTION National Board of Boiler a	and Pressure Vessel
nspectors and the of Hartford, C Owner's Report du hat to the best of	State or Province of	have 6, 1993 the Owner has	and employed by the inspected the components to May 12, 1994 performed examinations and	HSBII, CO. s described in this , and state
By signing the mplied, concerning furthermore, neith	s certificate neither the Insp	pector nor his e rrective measure nployer shall be g from or conne		ty, expressed or s Report. ny personal injury o
Date Aug.	Confector's Signature 1 19 94	Commi	Ssions 10731, W17 National Board, State, Pro	ovince, and Endorsemen

	Consin Electric Pow Name	er Company		Date April 27, 1994				
_231 W. Mie	chigan Ave., Milwa Address	ukee, WI 5320	01 5	Sheet 1 of 2				
Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241				Unit _1				
6610 Nuclear Road, Two Rivers, WI 54241 Address				MWR 932936				
				Repair Orga	nization P	O. No., Job No.	, etc.	
		ame		Type Code Symbo Authorization No.				
6610 Nuclear Road, Two Rivers, WI 54241			_ E	Expiration Date	N/A			
	e Edition of Section of Components Re						LACATE	
		Manufacturer	National Board	Other	Year	Repaired, Replaced,	ASME Code	
Name of Component	Name of Manufacturer	Serial No.	No.	Identification	Built	or Replacement	(Yes	
Component	1						(Yes	
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)	
	Manufacturer	Serial No.	No.	Identification	Built	Replacement	or No)	

	Applicable Manufacturer's Data Reports to be attached
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To a second seco	
	CERTIFICATE OF COMPLIANCE
We certify that the statements the rules of the ASME Code, Sec	s made in the report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No.	Docket 50-266 Expiration Date N/A
. C. Harl	ISI Coordinator Date July 26, 19 94
Signed / / / -	Date 17 2 , 19 79
Owner or Owner's Des	aignee, Title
The state of the s	RTIFICATE OF INSERVICE INSPECTION
CER	THE RESIDENCE OF ALL PROPERTY AND ALL PR
CER	
I, the undersigned, holding a valid	d commission issued by the National Board of Boiler and Pressure Vessel
I, the undersigned, holding a valid Inspectors and the State or Provin	ace of Wisconsin and employed by HSBII, CO.
I, the undersigned, holding a valid Inspectors and the State or Provin of Hartford, CT	have inspected the components described in this
I, the undersigned, holding a valid Inspectors and the State or Provin of Hartford, CT Owner's Report during the period	have inspected the components described in this May 6, 1993 to May 12, 1994, and state
I, the undersigned, holding a valid Inspectors and the State or Provin of Hartford, CT Owner's Report during the period that to the best of my knowledge a	have inspected the components described in this May 6, 1993 to May 12, 1994, and state and belief, the Owner has performed examinations and taken corrective
I, the undersigned, holding a valid Inspectors and the State or Provint of Hartford, CT Owner's Report during the period that to the best of my knowledge a measures described in this Owner'	have inspected the components described in this May 6, 1993 to May 12, 1994, and state
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I, the undersigned, holding a valid Inspectors and the State or Provin of Hartford, CT Owner's Report during the period that to the best of my knowledge a measures described in this Owner' Section XI. By signing this certificate neith	have inspected the components described in this May 6, 1993 to May 12, 1994, and state and belief, the Owner has performed examinations and taken corrective s Report in accordance with the requirements of the ASME Code, there the Inspector nor his employer makes any warranty, expressed or
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I, the undersigned, holding a valid Inspectors and the State or Provin of Hartford, CT Owner's Report during the period that to the best of my knowledge a measures described in this Owner' Section XI. By signing this certificate neithing implied, concerning the examination Furthermore, neither the Inspector property damage or a loss of any inspectors.	have inspected the components described in this May 6, 1993 to May 12, 1994, and state and belief, the Owner has performed examinations and taken corrective is Report in accordance with the requirements of the ASME Code, there the Inspector nor his employer makes any warranty, expressed or ions and corrective measures described in this Owner's Report. In nor his employer shall be liable in any manner for any personal injury of kind arising from or connected with this inspection.
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1.	Owner Wisconsin Electric Power Company Name	Date January 14, 1994
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet of _2
2.	Plant Point Beach Nuclear Plant Name	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241	MWRs 935382, 935383, 935385,
	Address	935389, 935391
		Repair Organization P.O. No., Job No., etc.
3.	Work Preformed By Phillips Getschow	Type Code Symbol Stamp N/A
	Name	Authorization No. N/A
	2860 Glenmore Road, Green Bay, WI 54311 Address	Expiration Date N/A
\$.	Identification of System Safety Injection	
5.	(a) Applicable Construction Code ANSI B31.1 196 (b) Applicable Edition of Section XI Utilized for Rep.	7 Edition, None Addenda, None Code Case airs or Replacements 1986, no addenda

6.	Identification of	Components	Repaired	or	Replaced	and	Replacement	Components
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Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-1501R-2-8843	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-2-S844	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S844	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S845	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S846	N/A	N/A	N/A	N/A	N/A	Replacement	No

7.	Description of Work Shim supports to upgrade to existing design criteria.
8.	Tests Conducted: Hydrostatic □ Pneumatic □ Nominal Operating Pressure □ Other ▼ Pressurepsi Test Temp°F VT-3
	NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 81/2 in.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

App	plicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the statements in the rules of the ASME Code, Section	made in the report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
Signed Authorization No. Do	Date Quest 1, 19 94 TSI COORDINATOR Date Quest 1, 19 94 nec, Title
CERT	IFICATE OF INSERVICE INSPECTION
, the undersigned, holding a valid on spectors and the State or Province of Hartford, CT	commission issued by the National Board of Boiler and Pressure Vessel of Wisconsin and employed by HSBII, CO. have inspected the components described in this
hat to the best of my knowledge an	May 6, 1993 to May 12, 1994, and state and belief, the Owner has performed examinations and taken corrective Report in accordance with the requirements of the ASME Code,
mplied, concerning the examination	er the Inspector nor his employer makes any warranty, expressed or as and corrective measures described in this Owner's Report.
roperty damage or a loss of any kin	nor his employer shall be liable in any manner for any personal injury of and arising from or connected with this inspection.
Joh Marth	Commissions 10731, W178, I, N, A
Inspector's Signature	National Board, State, Province, and Endorsement

Owner Wisconsin Electric Power Company Name				Date April 17, 19	194			
231 W. Mic	higan Ave., Milwa	sukee, WI 5320	<u>01</u> S	Sheet of				
Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241				Jnit 1				
				MWRs 936352,	026255			
Address						.O. No., Job No.	, etc.	
Work Preform	ed By Wisconsin	Electric Power	Co. T	Type Code Symbo	I Stamp	N/A		
Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241				Authorization No.		addish become		
				Expiration Date	-			
	Address							
Identification o	f System Safety In	niaction						
resumment of		house Spec. G-	676241 Re	v. 1	******			
(a) Applicable	Construction Code				lenda.	None Code	Case	
	Edition of Section							
Identification of	of Components Rep	paired or Repla	ced and Re	eplacement Compe	onents			
The same is a second of the same of the sa		The control of the co						
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamper (Yes	
Component			Board			Replaced, or	Code Stamper (Yes	
Component S1-854A	Ma sufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Stamped (Yes or No)	
Component S1-854A	Ma sufacturer Crane Aloyco	Serial No.	Board No.	Identification	Built N/A	Replaced, or Replacement	Code Stampes (Yes or No) No	
Component 51-854A	Ma sufacturer Crane Aloyco	Serial No.	Board No.	Identification	Built N/A	Replaced, or Replacement	Code Stamper (Yes or No) No	
Component S1-854A	Ma sufacturer Crane Aloyco	Serial No.	Board No.	Identification	Built N/A	Replaced, or Replacement	Code Stamper (Yes or No) No	
	Ma sufacturer Crane Aloyco	Serial No.	Board No.	Identification	Built N/A	Replaced, or Replacement	Code Stampes (Yes or No) No	
Component SI-854A SI-854B	Ma sufacturer Crane Aloyco	Serial No. N/A N/A	Board No. N/A N/A	Identification N/A N/A	Built N/A	Replaced, or Replacement	Code Stampes (Yes or No) No	
Component SI-854A SI-854B Description of	Ma infacturer Crane Aloyco Crane Aloyco Work Replace di	Serial No. N/A N/A sk assembly on	Board No. N/A N/A	Identification N/A N/A	Built N/A	Replaced, or Replacement	Code Stamped (Yes or No) No	
Component SI-854A SI-854B Description of	Ma infacturer Crane Aloyco Crane Aloyco Work Replace died: Hydrostatic	Serial No. N/A N/A sk assembly on	Board No. N/A N/A SI-854A 8	Identification N/A N/A N/A and SI-854B. minal Operating P	Built N/A N/A	Replaced, or Replacement Replacement	Code Stampes (Yes or No) No	
Component SI-854A SI-854B Description of	Ma infacturer Crane Aloyco Crane Aloyco Work Replace di ed: Hydrostatic Cother & Pr	Serial No. N/A N/A sk assembly on Pneumatic essure psi	Board No. N/A N/A SI-854A a Nor Test Te	Identification N/A N/A N/A and SI-854B. minal Operating P emp. "F	Built N/A N/A ressure	Replaced, or Replacement Replacement	Code Stampes (Yes or No) No	
Component SI-854A SI-854B Description of Tests Conducte	Ma infacturer Crane Aloyco Crane Aloyco Work Replace di ed: Hydrostatic Cother & Pr	sk assembly on Pneumatic essure psi per IT-530 (sea	No. N/A N/A N/A N/A Nor Test Teat leakage)	Identification N/A N/A N/A and SI-854B. minal Operating P emp°F and IT-03 (full-s	Built N/A N/A ressure troke tes	Replaced, or Replacement Replacement Replacement	Code Stamper (Yes or No) No	

Applicable Manufacturer's Da	ita Reports to be attached
CERTIFICATE OF	COMPLIANCE
We certify that the statements made in the report are the rules of the ASME Code, Section XI.	e correct and this <u>Replacement</u> conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	Expiration Date N/A
1 1 1 10	
signed by the Profles	Date July 26 , 19 94
Owner or Owner's Designee, Title	
CERTIFICATE OF INSE	RVICE INSPECTION
I, the undersigned, holding a valid commission issued by	the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of Wisconsin	and employed by HSBII, CO.
of Hartford, CT	have inspected the components described in this
Owner's Report during the period May 6, 1993	to <u>May 12, 1994</u> , and state
that to the best of my knowledge and belief, the Owner has measures described in this Owner's Report in accordance	has performed examinations and taken corrective
Section XI.	with the requirements of the ASME Code,
By signing this certificate neither the Inspector nor h	
implied, concerning the examinations and corrective mea	
Furthermore, neither the Inspector nor his employer shall property damage or a loss of any kind arising from or co	t be liable in any manner for any personal injury or
ble //ault Cor	mmissions 10731, W178, I,N,A
Inspector's Signature	National Board, State, Province, and Endorsements
Date July 26 1994	

. Owner wiscon	Owner Wisconsin Electric Power Company Name			Date February 2.	1994			
231 W. Michi	gan Ave., Milws	ukee, WI 532	01 5	Sheet of2				
Plant Point Bes	Name			Unit _1				
6610 Nuclear Road, Two Rivers, WI 54241				MWR 936530	nization P	() No. Joh No.	ato	
Work Preformed	d By <u>Wisconsin</u> N Road, Two River Address	F	Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(b) Applicable E	Construction Code dition of Section	XI Utilized for	19 <u>65</u> Edit Repairs o	ion, N/A Add r Replacements 1	986, no		Case	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stampe (Yea or No)	
Piping SI-1501R-02	N/A	N/A	N/A	N/A	N/A	Repaired	No	
				payment and an analysis of the second surface and surface and	+			
Description of V	: Hydrostatic	Pneumatic ps	□ Nor i Test Te	ninal Operating Pemp°F				

Applicable	Manufacturer's Data Reports to be attached
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CERT	TIFICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	n the report are correct and this Repair conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket	50-266 Expiration Date N/A
Signed Cun thothe 7	ISI Coondinator Date July 25, 1994
Owner or Owner's Designee, Titl	le , 13
CERTIFICA	ATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commi	ission issued by the National Board of Boiler and Pressure Vessel
of Hartford CT	Wisconsin and employed by HSBII, CO.
Owner's Report during the period M:	have inspected the components described in this ay 6, 1993 to May 12, 1994, and state
that to the best of my knowledge and belie	ef, the Owner has performed examinations and taken corrective
measures described in this Owner's Repor	rt in accordance with the requirements of the ASME Code,
Section XI.	
Developing this self-or self-o	
by signing this certificate neither the	Inspector nor his employer makes any warranty, expressed or
implied concerning the examinations and	corrective measures described in this Owner's Report.
implied, concerning the examinations and	semployer shall be liable in any manner for any parental initial
implied, concerning the examinations and Furthermore, neither the Inspector nor his	s employer shall be liable in any manner for any personal injury of sing from or connected with this inspection.
implied, concerning the examinations and Furthermore, neither the Inspector nor his	sing from or connected with this inspection.
implied, concerning the examinations and Furthermore, neither the Inspector nor his property damage or a loss of any kind aris	Commissions 10731, WI78, I.N.A
implied, concerning the examinations and Furthermore, neither the Inspector nor his	sing from or connected with this inspection.

. Owner Wiscon	Owner Wisconsin Electric Power Company Name			Date April 27, 1994				
231 W. Michi	231 W. Michigan Ave., Milwaukee, WI 53201 Address			Sheet1 of2				
Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Unit 1				
				MWRs 93595 Repair O	Company of Street, Str	5, 940232 P.O. No., Job No.	o., etc.	
				Type Code Sym Authorization N Expiration Date	o. N/A			
(a) Applicable C (b) Applicable E Identification of	Construction Code dition of Section	XI Utilized fo	r Repairs o	or Replacements	1986, n	o addenda	de Case	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
CV-00110C	N/A	N/A	N/A	N/A	N/A	Repaired	N	
	THE PARTY OF THE P							
Description of V	Vork Replace C and reinstr	V-110C air ope all it.	erator with	a manual valve	operator	r, refurbish air	operator	
		Pneumatic		minal Operating		• 🗆		

Remarks RRM 94-0003	Applicable Manufacturer's Data Reports to be attached
	of production of a part to point to be diagened
	CERTIFICATE OF COMPLIANCE
We certify that the statem	ents made in the report are correct and this Repair conforms to the
rules of the ASME Code, Sec	tion XI. repair or replacement
Type Code Symbol Stamp N	I/A
1 3000	
A LONG TO A LONG TO THE PARTY OF THE PARTY O	
Certificate of Authorization N	o. Docket 50-266 Expiration Date N/A
1 10	
Signed by the	ollow ISI Coordinator Date June 7 , 19 94
Owner or Owner's	Designee, Title
(CERTIFICATE OF INSERVICE INSPECTION
Y 45 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
I, the undersigned, holding a	valid commission issued by the National Board of Boiler and Pressure Vessel
of Hartford, CT	ovince of wisconsin and employed byHSBII, CO
Owner's Report during the per	have inspected the components described in this riod May 6, 1993 to May 12, 1994, and state
that to the best of my knowled	lge and belief, the Owner has performed examinations and taken corrective
measures described in this Ow	mer's Report in accordance with the requirements of the ASME Code,
Section XI.	
Development of the second	
by signing this certificate	neither the Inspector nor his employer makes any warranty, expressed or
Furthermore, neither the Inche	nations and corrective measures described in this Owner's Report. ector nor his employer shall be liable in any manner for any personal injury of
property damage or a loss of a	any kind arising from or connected with this inspection.
11 / /	// sale strong from or connected with this inspection.
John 1. 1/am	Commissions 10731, W± 78, A, N, I
Inspector's Signatu	National Board, State, Province, and Endorsement
Date JUNE 7 1	994
	And the state of t

	Owner Wisconsin Electric Power Company Name				ate April 22	1994				
	231 W. Michi	gan Ave., Milwa	ukee, WI 532	<u>01</u> SI	Sheet1 of _2					
J	Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address			_ U	Unit 1					
					MWR 940364					
					Repair O	rganization l	P.O. No., Job No.	, etc.		
١	Work Preformed By Phillips Getschow Name				ype Code Sym uthorization N		N/A			
-	2860 Glenmore	Road, Green Ba	y, WI 54311		xpiration Date					
1	dentification of	Components Rep	paired or Repla	ced and Rep	placement Con	nponents				
-				T The state of the		T-maximum a	7			
and the same	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamper (Yes		
e Comme	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
e Comme	12. 100400 12.0	A. 101.100		Board		10.700	Replaced, or	Code Stampe (Yea		
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Cod Stamp (Ye or N		
	Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yea or No		
EB	Component	Manufacturer	Serial No.	Board No.	Identification MSH-05	Built N/A	Replaced, or Replacement	Code Stampe (Yes or No)		
EB	Component 1-1-MS-H5 Description of V	Manufacturer N/A Vork Modify sur Hydrostatic □	Serial No. N/A pport EB-1-MS	Board No. N/A H5 in acco	MSH-05 Ordance with Minal Operating	Built N/A MOD 93-(Replaced, or Replacement	Code Stampe (Yes or No)		

	Applicable Manufacturer's I	Data Reports to be attached
	CERTIFICATE O	F COMPLIANCE
We certify that the rules of the AS	the statements made in the report as ME Code, Section XI.	re correct and this Replacement conforms t
Type Code Symbol	Stamp N/A	
	Prization No. Docket 50-266	Expiration Date N/A
Own	er or Owner's Designee, Title	
	CERTIFICATE OF INSI	ERVICE INSPECTION
I, the undersigned, Inspectors and the of Hartford, CT	tate or Province of Wisconsin	by the National Board of Boiler and Pressure Vessel and employed by HSBII, CO. have inspected the conponents described in this
Owner's Report du that to the best of r	ing the period <u>May 6, 1993</u> y knowledge and belief, the Owner	to May 12, 1994 , and state has performed examinations and taken corrective with the requirements of the ASME Code,
implied, concerning Furthermore, neith	the examinations and corrective me	his employer makes any warranty, expressed or easures described in this Owner's Report. all be liable in any manner for any personal injury oconnected with this inspection.
Inspe	Could Co	ommissions 10731, W178, I, N, A National Board, State, Province, and Endorsemen
Date July	21 19 94	

Owner Wisc	onsin Electric Pow Name	er Company	D	Date April 15, 1994					
231 W. Mic	higan Ave., Milwa	ukee, WI 532	<u>01</u> S	Sheet 1 of 2					
Plant Point B	each Nuclear Plant		U	nit 1					
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				MWR 940365					
				Chester Street, Section Street, Street	rganization	P.O. No., Job No.	, etc.		
Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311				ype Code Sym uthorization N xpiration Date	o. N/A				
(a) Applicable	f System <u>Feedwat</u> Construction Code Edition of Section	N/A 19N/A E	idition, N/	AAddenda	None 1986, no	Code Case	Makes A		
Name of	of Components Rep	Manufacturer	National Board	Other	Year	Repaired, Replaced, or	ASME Code Stampe		
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)		
EB-9-FW-H10	N/A	N/A	N/A	H-10	N/A	Replacement	N		
THE LANGE IS NOT THE PARTY OF T									
Description of	Work Modify sur	port in accord	ance with N	IR 93-047					
	Work Modify suped: Hydrostatic □ Other ☑ Pr		□ Non	inal Operating	Pressure				

Applicable Manufac	turer's Data Reports to be attached
CERTIFICA	TE OF COMPLIANCE
We certify that the statements made in the rether ules of the ASME Code, Section XI.	eport are correct and this Replacement conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	
Signed My + Onthe 151	Coordinator Date July 15, 19 94
Owner or Owner's Designee, Title	
CERTIFICATE OF	F INSERVICE INSPECTION
Inspectors and the State or Province ofWisc ofHartford, CT Owner's Report during the periodMay 6, 1! that to the best of my knowledge and belief, the	ssued by the National Board of Boiler and Pressure Vessel consin and employed by HSBII, CO. have inspected the components described in this 993 to May 12, 1994 , and state Owner has performed examinations and taken corrective cordance with the requirements of the ASME Code,
mplied, concerning the examinations and correct	yer shall be liable in any manner for any personal injury of
John /auts	Commissions 10731, W178, I.N.A National Board, State, Province, and Endorsemen
inspector's Signature	National Board, State, Province, and Endorsemen

Owner Wiscon	Name	er Company	_ D	Date April 23, 1994 Sheet1 of2					
231 W. Michig	gan Ave., Milwa Address	ukee, WI 5320	<u>01</u> SI						
Plant Point Bea	Plant Point Beach Nuclear Plant Name			Unit 1					
6610 Nuclear Road, Two Rivers, WI 54241 Address			- 4	MWR 940369 Repair O	rganization l	P.O. No., Job No.	, etc.		
Work Preformed 2860 Glenmore Identification of S	Road, Green Ba Address	w. WI 54311	A	ype Code Sym uthorization N xpiration Date	o. N/A	N/A			
(a) Applicable Co (b) Applicable Ed Identification of	dition of Section	XI Utilized for	Repairs or	Replacements	1986, no	None Code addenda	Case		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	ASME Code Stamped (Yes or No)		
PS SI-2501R-1-SI-4	N/A	N/A	N/A	\$1-04	N/A	Replacement	N		
							Carried and a second		
Description of W	ork Replace ex	isting pipe clan	np with hea	vy duty clamp					

Applicable Manufacture	er's Data Reports to be attached
CERTIFICATE	OF COMPLIANCE
We certify that the statements made in the repo the rules of the ASME Code, Section XI.	rt are correct and this <u>Replacement</u> conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-266</u>	Expiration Date N/A
Signed Owner or Owner's Designee, Title	Cordinator Date 15, 19 54
I, the undersigned, holding a valid commission issue	NSERVICE INSPECTION ed by the National Board of Boiler and Pressure Vessel
of Hartford, CT Owner's Report during the period May 6, 1993	have inspected the components described in this to May 12, 1994, and state where has performed examinations and taken corrective
measures described in this Owner's Report in according to the Control of the Cont	dance with the requirements of the ASME Code,
mplied, concerning the examinations and corrective furthermore, neither the Inspector nor his employer	shall be liable in any manner for any personal injury of
property damage or a loss of any kind arising from	_Commissions/0731, W178, I.N.A
Inspector's Signature Date July 21 19 94	National Board, State, Province, and Endorsement

	nsin Electric Pow Name	er Company	_ D	Date April 23, 1994				
231 W. Mich	igan Ave., Milwa Addreas	ukee, WI 532	<u>01</u> SI	Sheet1 of _2				
Plant Point Be	ach Nuclear Plant		U	nit 1				
Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				MWRs 94037	the same of the same	THE RESERVE AND PERSONS ASSESSED.	ato	
Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311 Address				Repair Organization P.C. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(a) Applicable (b) Applicable I	Construction Code Edition of Section	house Spec E-9 ANSI B31.1 XI Utilized for	1967 Editio	on, N/A A	ddenda,_ 1986, no	None Code o addenda	Case	
Identification of	f Components Rep	paired or Repla	ced and Re	placement Cor	nponents			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
Name of Component	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped (Yes	
Name of Component SI-2501R-5-SI10	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No) No	

Applicable	Manufacturer's Data Reports to be attached
neer for control of a visit of the control of the c	
CERT	TIFICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	in the report are correct and this Replacement conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket	50-266 Expiration Date N/A
Signed Com + Protes ISI	Coordinator Date July 15, 19 94
CERTIFICA	ATE OF INSERVICE INSPECTION
nspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO.
of Hartford, CT	have inspected the components described in this
hat to the best of my knowledge and believe	ay 6, 1993 to May 12, 1994 , and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code,
By signing this certificate neither the implied, concerning the examinations and	Inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
Furthermore, neither the Inspector nor his	s employer shall be liable in any manner for any personal injury o sing from or connected with this inspection.
John Mault	Commissions 10731, WI78, A.I.N
Inspector's Signature	National Board, State, Province, and Endorsement
Date July 20 1994	
and the same of th	AND THE RESERVE OF THE PARTY OF

1. Ov	wner Wisconsin Electric Power Company Name	Date April 29, 1994
_2	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet1 of _2
2. Pla	ant_Point Beach Nuclear Plant	Unit 1
_6	610 Nuclear Road, Two Rivers, WI 54241 Address	MWRs 940293, 940294, 940461, 940463 Repair Organization P.O. No., Job No., etc.
3. W	ork Preformed By Phillips Getschow	Type Code Symbol Stamp N/A Authorization No. N/A
_28	860 Glenmore Road, Green Bay, WI 54311 Address	Expiration Date N/A
. [der	ntification of System Main Feed	
(a) (b)	Applicable Construction Code ANSI B31.1 1967 I Applicable Edition of Section XI Utilized for Repo	Edition, N/A Addenda, None Code Case airs or Replacements 1986, no addenda
**		

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yea or No)
CS-00466AA	N/A	N/A	N/A	CS-466AA	N/A	Replacement	No
CS-00466BB	N/A	N/A	N/A	CS-466BB	N/A	Replacement	No
CS-00476AA	N/A	N/A	N/A	CS-476AA	N/A	Replacement	No
CS-00476BB	N/A	N/A	N/A	CS-476BB	N/A	Replacement	No

7.	Description of Work Install test connections on feedwater line to enable testing of main feed check valves
8.	Tests Conducted: Hydrostatic □ Pneumatic □ Nominal Operating Pressure □ Other ☒ Pressure 1400 psi Test Temp. 90 °F Inservice leak test in accordance with Relief Request PTP-3-03
	NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Applicable Man	ufacturer's Data Reports to be attached
CERTIFIC	CATE OF COMPLIANCE
We certify that the statements made in the the rules of the ASME Code, Section XI.	e report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
	COORDINATOR Date 1/2 26, 19 94
	OF INSERVICE INSPECTION
Inspectors and the State or Province ofV of Hartford. CT Owner's Report during the period May 6 that to the best of my knowledge and belief, to	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this 1.1993 to May 12, 1994, and state the Owner has performed examinations and taken corrective accordance with the requirements of the ASME Code,
By signing this certificate neither the Insp mplied, concerning the examinations and corr	pector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. sployer shall be liable in any manner for any personal injury of from or connected with this inspection.
Inspector's Signature	Commissions 10731, W178, T.N. A National Board, State, Province, and Endorsement
Date July 26 1994	2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -

	nsin Electric Pow Name	er Company	_ D	Date April 24, 1994					
231 W. Mich	igan Ave., Milwa Address	ukee, WI 532	<u>01</u> Si	Sheet1 of2					
Plant Point Be	ach Nuclear Plant		U	Unit 1					
6610 Nuclear	Name Road, Two River	e WI 54241		MWR 940370					
Address				STATE AND DESCRIPTION OF PERSONS ASSESSMENT	THE RESIDENCE AND ADDRESS OF THE PARTY OF TH	P.O. No., Job No.	, etc.		
Work Preformed By Phillips Getschow Name 2860 Cienmore Road, Green Bay, WI 54311 Address				C-1-6	1 1 6:	NT/ 4			
				ype Code Sym uthorization N		N/A			
				xpiration Date					
				Aprillion Date	33//3				
7.3	S								
id - ification of	System Chemica	and Volume	Control Syu	ıstem					
(a) Applicable (Construction Code	ANICI DOLLI	067 1144	N1/4					
(a) Applicable (Construction Code	ANSI 831.1	1967 Editio	n, N/A A	ddenda,	None Code	Case		
(b) Applicable E	Edition of Section	XI Utilized for	Repairs or	Replacements	1989, no	addenda	nematical (
Identification of	Componente Par	nizad as Danla	and and Da						
racintineation of	Components Rep	paired or Repla	ced and Ke	placement Con	nponents				
		7		-		-	7		
					100	Repaired,	ASME		
Name of	Name of	Manufactures	National	Other		Replaced,	Code		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	Board	Other Identification	Year	Replaced, or	Code Stampe		
Name of Component		Manufacturer Serial No.		Other Identification	Year Built	Replaced,	Code Stamped (Yes		
Component		The second secon	Board			Replaced, or	Code Stamped (Yes		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stampe (Yes or No)		
Component SI-2501R-1-\$839	Manufacturer N/A	Serial No.	Board No.	N/A	Built N/A	Replaced, or Replacement Replacement	Code Stamper (Yes or No) No		
Component SI-2501R-1-\$839	Manufacturer N/A Work Modify sur	Serial No. N/A pport SI-2501R	Board No.	N/A	Built N/A	Replaced, or Replacement Replacement	Code Stamper (Yes or No) No		
Component SI-2501R-1-\$839	Manufacturer N/A Work Modify sur	Serial No.	Board No.	N/A	Built N/A	Replaced, or Replacement Replacement	Stamped (Yes or No) No		
Component SI-2501R-1-8839 Description of V	Manufacturer N/A N/A Work Modify sur weld and p d: Hydrostatic □	Serial No. N/A Deport SI-2501R Plate material. Pneumatic	Board No. N/A	N/A pport on valve	Built N/A	Replaced, or Replacement Replacement	Code Stamped (Yes or No) No		
Component SI-2501R-1-5839 Description of V	Work Modify sur weld and p Hydrostatic Other Description	Serial No. N/A Deport SI-2501R Plate material. Pneumatic	Board No. N/A	N/A pport on valve	Built N/A	Replaced, or Replacement Replacement	Code Stamper (Yes or No) No		
Component SI-2501R-1-\$839 Description of V	Work Modify sur weld and pother Mydrostatic Cother	Pneumatic essurepsi	Board No. N/A -1-S839 (su Test Test	pport on valve	Built N/A SS SI-839A Pressure	Replaced, or Replacement Replacement	Code Stamper (Yes or No) No		
Component SI-2501R-1-\$839 Description of V Tests Conducted NOTE: Suppler	Work Modify sur weld and p Hydrostatic Other Description	Serial No. N/A Deport SI-2501R Date material. Pneumatic essurepsi	Board No. N/A -1-S839 (su Test Test etches, or detches	pport on valve	Built N/A SS SI-839A Pressure De used, p	Replaced, or Replacement Replacement A, B, C, D) by	Code Stampe (Yes or No) No adding		

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We the rule	certify that the statements made in the report are correct and this <u>Replacement</u> conforms of the ASME Code, Section XI.
Туре С	ode Symbol Stamp N/A
	ate of Authorization No. Docket 50-266 Expiration Date N/A A + Authorization No. TST Cocadinator Date July 15, 1994 Owner or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspecto of H Owner's that to t	ndersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vesse ors and the State or Province of Wisconsin and employed by HSBII, CO. artford, CT have inspected the components described in this is Report during the period May 6, 1993 to May 12, 1994, and state the best of my knowledge and belief, the Owner has performed examinations and taken corrective is described in this Owner's Report in accordance with the requirements of the ASME Code, XI.
implied, Furthers	signing this certificate neither the Inspector nor his employer makes any warranty, expressed or concerning the examinations and corrective measures described in this Owner's Report. more, neither the Inspector nor his employer shall be liable in any manner for any personal injury damage or a loss of any kind arising from or connected with this inspection.
Date _s	Inspector's Signature Commissions 10731, W178, I.N.A National Board, State, Province, and Endorsement July 25 1994

	Owner Wiscons	in Electric Pov Name	ver Company	_	Date April 23, 1994					
	231 W. Michig	an Ave., Milw Address	aukee, WI 537	201	Sheet1 of2					
2.	Plant Point Beac	THE PERSON NAMED IN COLUMN	t		Unit _1					
	6610 Nuclear Road, Two Rivers, WI 54241			_	MWR 940372					
	Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311 Address				Repair Organ	ization P.(D. No., Job No.,	etc.		
3.					Type Code Symbol Authorization No.		N/A			
					Expiration Date 1	Control of the last of the las				
(b) Applicable Ed	ition of Section	XI Utilized fo	or Repairs	tion, N/A Adde or Replacements 19 deplacement Compo	89, no a	one Code (Case		
	Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
	-2510R-5-R102	N/A	N/A	N/A	R102	N/A	Replacement	N		
31-										
51-						1				
51-										

	Applicable Manufacturer's I	Data Reports to be attached	
	CERTIFICATE O	F COMPLIANCE	
We certify that the stater the rules of the ASME Code		re correct and this <u>Replacement</u>	
Type Code Symbol Stamp	N/A		
Certificate of Authorization N	No. <u>Docket 50-266</u>	Expiration Date N/A	\
Signed Man + F	inthe 157 600	rdinator Date July 19	. 19 94
Owner or Owner	s Designee, Title	,	
	CERTIFICATE OF INSI	ERVICE INSPECTION	
Inspectors and the State or Proof Hartford, CT Owner's Report during the pothat to the best of my knowled	eriod May 6, 1993 dge and belief, the Owner	and employed by have inspected the components of to May 12, 1994 thas performed examinations and one with the requirements of the AS	HSBII, CO. described in this , and state taken corrective
implied, concerning the exam Furthermore, neither the Insp	inations and corrective me ector nor his employer sha	his employer makes any warranty easures described in this Owner's la all be liable in any manner for any connected with this inspection.	Report.
Inspector's Signal Date July 21		ommissions 10731, W178 National Board, State, Prov	

	Name	wer Company	-	Date April 25, 1994					
231 W. Michig	an Ave., Milw Address	aukee, WI 53	201	Sheet1 of _2					
. Plant Point Beac	h Nuclear Plan	ıt	-	Unit 1					
Mork Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311 Address				MWRs 941065, 9 Repair Organ	Annual Section of Confession o	THE RESIDENCE OF THE PARTY OF T	etc.		
				Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
Identification of S		al and Volume	Control S	vustem					
. Identification of (paired or Repl		Other	rents	Repaired, Replaced, or	ASME Code Stamped		
Name of Component	Manufacturer	Serial No.	1	Identification	Built	Replacement	(Yes		
Component		***************************************					or No)		
T. Santana and	N/A	N/A	N/A	H222	N/A	Replacement	or No)		
Component PS CH 151R-2-H222		***************************************					or No)		
Component PS CH 151R-2-H222 PS CH 151R-2-SKA2	N/A N/A	N/A N/A	N/A N/A	H222 SKA2	N/A N/A	Replacement Replacement	or No) N		

. Remarks RRM 94-0012	
Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this Replacement con the rules of the ASME Code, Section XI.	forms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>	
Signed May Touth ISI Coordinator Date July 19, 19	54
Owner or Owner's Designee, Title	
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure	Vessel
inspectors and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII, C</u>	0.
of Hartford, CT have inspected the components described in	n this
Owner's Report during the period May 6, 1993 to May 12, 1994, an	d state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corre- measures described in this Owner's Report in accordance with the requirements of the ASME Code Section XI.	ctive,
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed implied, concerning the examinations and corrective measures described in this Owner's Report.	or
Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal property damage or a loss of any kind arising from or connected with this inspection.	injury c
loh Tault Commissions 10731, W178, I,	N. 4
Inspector's Signature National Board, State, Province, and En	dorsemen
Date July 21 19 94	

. Owner Wiscons	Name	ver Company	-	Date April 15, 1994				
231 W. Michig	an Ave., Milw Address	aukee, WI 537	201	Sheet 0	f <u>2</u>			
. Plant Point Beac	h Nuclear Plan	t		Unit 1				
6610 Nuclear R		ers, WI 54241		MWR 940801			-	
	Address			Repair Organ	nization P.	O. No., Job No.,	etc.	
. Work Preformed 2860 Glenmore	N	lame		Type Code Symbol Authorization No. Expiration Date	N/A	N/A		
. Identification of S (a) Applicable Co (b) Applicable Ed . Identification of C	nstruction Codition of Section	e ANSI B31.1 XI Utilized fo	or Repairs	or Replacements 19	989, no s		Case	
					1		1	
Name of Component	The state of the s			Other Identification	Year Built	Replaced, Replaced, or Replacement	Code Stamped (Yes or No)	
PS RC 2501R-R-SK2	N/A	N/A	N/A	SK-2	N/A	Replacement	N	
	ork <u>Remove U</u>	J-bolt from pip	ing suppor	t				

Applicable	Manufacturer's Data Reports to be attached
CERT	TIFICATE OF COMPLIANCE
We certify that the statements made it the rules of the ASME Code, Section XI.	in the report are correct and this <u>Replacement</u> conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket	50-266 Expiration Date N/A
	I Coordinator Date July 19, 1994
Owner or Owner's Designee, Tit	ue / /
CERTIFICA	ATE OF INSERVICE INSPECTION
	ATE OF INSERVICE INSPECTION
, the undersigned, holding a valid commi	ission issued by the National Board of Boiler and Pressure Vessel
, the undersigned, holding a valid comminspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this
, the undersigned, holding a valid comminspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this [ay 6, 1993] to May 12, 1994, and state
the undersigned, holding a valid comminspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this
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the undersigned, holding a valid comminspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this sy 6, 1993 to Msy 12, 1994, and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or
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I, the undersigned, holding a valid commitanspectors and the State or Province of	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this lay 6, 1993 to May 12, 1994, and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. Is employer shall be liable in any manner for any personal injury of sing from or connected with this inspection.
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. Owner Wiscons	Name	wer Company		DateApril 24, 1994 Sheet1 of _2 Unit _1					
231 W. Michig	an Ave., Milw Address	aukee, WI 537	201						
Plant Point Beac	h Nuclear Plan	ıt							
6610 Nuclear F	Name Road, Two Rive	ers. WI 54241		MWR 940536					
	Address	hall a shirt and the state of t		THE RESIDENCE AND PARTY OF THE	nization P.	O. No., Job No.,	etc.		
Work Preformed 2860 Glenmore		lame	andre and an an andre an analysis and an anomal and an an an andre and an an an andre an analysis and an anomal and an	Type Code Symbol Authorization No. Expiration Date	N/A	N/A			
Identification of S	vstem Chargin	O.							
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes		
PS CH-2501R-4-R84	N/A	N/A	N/A	R84	N/A	Replacement	or No		
					The second second second second				
Description of Working Tests Conducted:	Hydrostatic [make into pipe supporting Properties Proper					
NOTE: Suppleme	ental sheets in f	form of lists el	cetches or	deaugings may be	and pro	wided (1) size	ie 214 is		

A	pplicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the statements the rules of the ASME Code, Sect	made in the report are correct and this Replacement conforms to repair or replacement
Type Code Symbol Stamp N/A	
	Docket 50-266 Expiration Date N/A
Signed A Frolk Owner or Owner's Designed	STST Coordinator Date July 21, 19 94
CERT	TIFICATE OF INSERVICE INSPECTION
Inspectors and the State or Provinc of Hartford, CT Owner's Report during the period that to the best of my knowledge a	commission issued by the National Board of Boiler and Pressure Vessel ce of Wisconsin and employed by HSBII, CO. have inspected the components described in this May 6, 1993 to May 12, 1994, and state and belief, the Owner has performed examinations and taken corrective s Report in accordance with the requirements of the ASME Code,
implied, concerning the examination Furthermore, neither the Inspector	her the Inspector nor his employer makes any warranty, expressed or one and corrective measures described in this Owner's Report. nor his employer shall be liable in any manner for any personal injury or cind arising from or connected with this inspection.
for Tout	Commissions 10731, W178, I, N, A
Date July 25 19 9	National Board, State, Province, and Endorsement

. Owner Wisco	nsin Electric Pov Name	wer Company	-	Date April 22, 1994					
231 W. Mich	231 W. Michigan Ave., Milwaukee, WI 53201 Address			Sheet 1 of 2					
Plant Point Be	ach Nuclear Plan	it		Unit 1					
_6610 Nuclear	Name Road, Two Rive Address	ers, WI 54241		MWR 935020 Repair Organ	ization P.(D. No., Job No.,	etc.		
Work Preforme		lame		Type Code Symbol Authorization No. Expiration Date	N/A	N/A			
Identification of	System Compo	nent Cooling W	/ater						
				or Replacements 19 ceplacement Compo		Repaired, Replaced, or Replacement	ASME Code Stamped (Yes		
CC-00777B	N/A	N/A	N/a	N/A	N/A	Replacement	or No)		

numbered and the number of sheets is recorded at the top of this form.

Applicable Ma	nufacturer's Data Reports to be attached
CERTIF	ICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	he report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
	266 Expiration Date N/A
signed by throthe Is	I Coordinator Date July 22, 1994
Owner or Owner's Designee, Title	
CERCUICATO	
	E OF INSERVICE INSPECTION
nspectors and the State or Province of ofHartford, CT	on issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this 6, 1993 to May 12, 1994, and state
hat to the best of my knowledge at d belief,	the Owner has performed examinations and taken corrective a accordance with the requirements of the ASME Code,
mplied, concerning the examinations and co-	pector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. unployer shall be liable in any manner for any personal injury of from or connected with this inspection.
Ad Moult	Commissions 10731, W178, I.N.A
y and the same of	The state of the s
Inspector's Signature	National Board, State, Province, and Endorsement

117300	Name	ver company	-	Date April 17, 1994					
231 W. Mich	nigan Ave., Milwa	aukee, WI 532	01	Sheet1 of _2					
Plant Point Be	each Nuclear Plan	t		Unit 1					
6610 Nuclea	Name Road, Two Rive		MWD 015270						
0010 14dcrear	Address	18, W1 34241	7	MWR 915279 Repair O	the same of the sa	P.O. No., Job No	o., etc.		
Work Preformed By Wisconsin Electric Power Co.				Type Code Sym Authorization N					
6610 Nuclear	Road, Two River	s, WI 54241		Expiration Date					
(b) Applicable	Construction Code Edition of Section of Components Re	XI Utilized fo	r Repairs o	or Replacements	1986, n	one Code o addenda	Case		
isominoanon o					.,				
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
Name of Component	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped (Yes		
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Name of Component	Name of Manufacturer	Manufacturer Serial No. DS-C-79232	National Board No.	Other Identification	Year Built N/A	Replaced, or Replacement Replaced	Code Stamped (Yes or No) Y		

Remarks RRM 94-0020
Applicable Manufacturer's Data Reports to be attached
CERTIFICATE OF COMPLETION
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Signed by the ISI Coordinator Date Inne 7, 19, 94
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective
measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
John M. Jauff Commissions 10731, WI78, A, N, I Inspector's Signature National Board, State, Province, and Endorsement
Date JUNE 7 1994

Owner Wiscon	Name	ver Company	_ 1	Date April 10	1994				
231 W. Michi	gan Ave., Milw Address	aukee, WI 532	201 5	Sheet of					
Plant Point Bea		t	_ (Jnit 1					
6610 Nuclear Road, Two Rivers, WI 54241				PO 247390					
co-mile directs with white that the state of the control of the co	Address	distribusion allerantina sindiani aller	-		rganization	P.O. No., Job No	o., etc.		
Work Preformed	d By Crane-Alo	vco		Type Code Sym	ibol Stam	n VR			
		ame		Authorization N		Y mindalarmana			
720 N. Parkwo	od Dr. Romeov	ille, IL 60441		Expiration Date		96			
(a) Applicable C (b) Applicable E Identification of	onstruction Cod dition of Section	e <u>N/A</u> 19 <u>N/A</u> XI Utilized fo	r Repairs o	or Replacement	s <u>1986, n</u>	e Code C	ase		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
vis-2006	Crosby	50412M-1	N/A	N/A	N/A	Repaired	Y		
Description of V Tests Conducted NOTE: Supplen x 11 in., (2) info	: Hydrostatic C Other & P Leak test is a cental sheets in f	Pneumatic ressureps ccordance with form of lists, sk	OM-1, 198	drawings may	be used.	provided (1) si	ze is 81/2		

Applicable Ma	anufacturer's Data Reports to be attached
CERTIF	TCATE OF COMPLIANCE
We certify that the statements made in the statement of the ASME Code, Section XI.	he report are correct and this <u>Repair</u> conforms to the repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-	A STATE OF THE PARTY OF T
Signed by the IST Owner or Owner's Designee, Title	Elcorchinator Date 6-28-94, 1994
CERTIFICATI	E OF INSERVICE INSPECTION
Inspectors and the State or Province of ofHartford, CT Owner's Report during the periodMay	on issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this 6, 1993 to May 12, 1994 , and state
measures described in this Owner's Report in Section XI.	the Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code,
implied, concerning the examinations and co-	spector nor his employer makes any warranty, expressed or expressive measures described in this Owner's Report. Imployer shall be liable in any manner for any personal injury of from or connected with this inspection.
John A. Mart	Commissions 10731, WI-78 INA
Date Sily 01 19 94	National Board, State, Province, and Endorsemen

	Name									
231 W. Mich	gan Ave., Milwa Address	aukee, WI 532	201 5	Sheet 1 of 2						
Plant Point Bea	Plant Point Beach Nuclear Plant Name				Unit 1					
Name 6610 Nuclear Road, Two Rivers, WI 54241				PO 247390						
	Address				rganization	P.O. No., Job No	o., etc.			
Work Preforme	d By Crane-Alo	veo		Type Code Sym	hol Stam	. VD				
TOTAL TIONNELLE		lame		Authorization N		PYK	THE POST OF STREET, SAN THE ST			
720 N. Parkwo	ood Dr. Romeov			Expiration Date	- Name of the last	96				
	Address									
Identification of	System Main St									
identification of	System Main St	eam			*****	THE RESERVE OF THE PERSON NAMED IN COLUMN	*			
(a) Applicable (Construction Code	e N/A 19 N/A	Edition	None Adde	nda None	Code C	900			
(b) Applicable E	dition of Section	XI Utilized fo	r Repairs	or Replacement	1986 n	o addenda	asc			
			a ring mile c	. rupimoumom	120011	V MUGULIAN	ontentrae .			
Identification of	Components Re	paired or Repla	aced and Re	eplacement Cor	nponents					
Identification of	Components Re	paired or Repla	aced and Re	eplacement Cor	nponents					
Identification of	Components Re	paired or Repla	aced and Re	eplacement Cor	nponents					
Identification of	Components Re	paired or Repla	National	eplacement Cor	nponents	Repaired,				
Name of	Name of	Manufacturer		Other	nponents	Repaired, Replaced, or	ASME Code Stamped			
			National			Replaced,	Code Stamped (Yes			
Name of Component	Name of Manufacturer	Manufacturer	National Board	Other	Year	Replaced, or	Code			
Name of Component	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped (Yes			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer Crosby	Manufacturer Serial No. 50412M-1	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component	Name of Manufacturer	Manufacturer Serial No. 50412M-1	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component MS-2008 Description of V	Name of Manufacturer Crosby Work Repair MS	Manufacturer Serial No. 50412M-1	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)			
Name of Component 4S-2008 Description of V	Name of Manufacturer Crosby Work Repair MS	Manufacturer Serial No. 50412M-1	National Board No. N/A	Other Identification N/A minal Operating	Year Built N/A	Replaced, or Replacement Repaired	Code Stamped (Yes or No)			
Name of Component 4S-2008 Description of V	Name of Manufacturer Crosby Work Repair MS I: Hydrostatic Cother P	Manufacturer Serial No. 50412M-1	National Board No. N/A N/A Noi Test Test Test Test Test Test Test Test	Other Identification N/A minal Operating emp. °F	Year Built N/A	Replaced, or Replacement Repaired	Code Stamped (Yes or No)			

Remarks RRM 94-0	022
	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the rules of the ASME Co	e statements made in the report are correct and this Repair conforms to the repair or replacement
Type Code Symbol St	amp N/A
Certificate of Authoriz	ration No. Docket 50-266 Expiration Date N/A
Signed My +	Protes ISI Coordinator Date June 28, 19 94
Owner of	r Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, hol Inspectors and the Stat	Iding a valid commission issued by the National Board of Boiler and Pressure Vessel to or Province of Wisconsin and employed by HSBII, CO.
of Hartford, CT	have inspected the components described in this
that to the best of my	to May 12, 1994, and state knowledge and belief, the Owner has performed examinations and taken corrective this Owner's Report in accordance with the requirements of the ASME Code,
implied, concerning the Furthermore, neither the	tificate neither the Inspector nor his employer makes any warranty, expressed or e examinations and corrective measures described in this Owner's Report. he Inspector nor his employer shall be liable in any manner for any personal injury of
property damage or a l	loss of any kind arising from or connected with this inspection.
John Ja	Commissions 10731, W178, I, N, A
Inspector	's Signature National Board, State, Province, and Endorsement
Date June 2	19 94 <u>19 94</u>

	Name						
_231 W. Michi	gan Ave., Milwi Address	aukee, WI 532	201	Sheet 1	of 2		
Plant Point Bea		t		Unit 1			
6610 Nuclear	Name Road, Two Rive	ers. WI 54241		MWR 913462			
	Address		_	AND DESCRIPTION OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS		P.O. No., Job No	o., etc.
Work Preformed	d By Wisconsin	Electric Power	r Co.	Гуре Code Syn	ibol Stam	p N/A	
		lame		Authorization N			
6610 Nuclear F	Road, Two River	s, WI 54241	1	Expiration Date	N/A		************
Identification of	System Chemic	al and Volume	Control Sy	stem	TOMOS TRANSPORTATION AND ADDRESS		
(a) Applicable C		- TIEAR DIE E	10 31 E C				
(a) Applicable C(b) Applicable E							de Case
(b) Applicable E	dition of section	AT Utilized to	r Repairs C	or Replacement	1980, p	o addenda	No. of Concession, Name of Street, or other Desires.
Identification of	Components Re	paired or Repla	aced and Re	enlacement Cor	nnonents		
		paners of hope		opiaconani coi	происии		
Name of	Name of	Manufacturer	National Board	Other	Year	Repaired, Replaced, or	ASME Code Stamped
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)
CV-00216	Grinnell	N/A	N/A	CV-216	N/A	Replacement	N
				Tange Bar			
A STATE OF STREET						1	
	L						
	Vork Replaced	bonnet and diar	ohragm asse	embly on CV-2	16.		
Description of V	MARKET STATES	more come a service of the proposition of the last of					
Description of V							
Description of V	: Hydrostatic	Pneumatic		minal Operating		×	
	: Hydrostatic			minal Operating Temp. 103		× ×	

Applicable Manufact	urer's Data Reports to be attached
CERTIFICAT	TE OF COMPLIANCE
10	
We certify that the statements made in the re- the rules of the ASME Code, Section XI.	port are correct and this Replacement conforms to
the rules of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	
Ocket 30-200	Expiration Date N/A
1 + V H	Date June 14, 19 94
Signed My Drotts	Date June 19, 19 94
Owner or Owner's Designee, Title	
CERTIFICATE OF	INSERVICE INSPECTION
CERTIFICATE OF	INSERVICE INSPECTION
, the undersigned, holding a valid commission is	sued by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of Wisco	onsin and employed by HSBII, CO.
of Hartford, C1	have inspected the components described in this
that to the best of my knowledge and ballef the	to May 12, 1994, and state
measures described in this Owner's Report in according	Owner has performed examinations and taken corrective ordance with the requirements of the ASME Code,
Section XI.	ordance with the requirements of the ASIVIE Code,
By signing this certificate neither the Inspecto	r nor his employer makes any warranty, expressed or
mplied, concerning the examinations and correcti	ve measures described in this Owner's Report.
property damage or a loss of any kind arising from	er shall be liable in any manner for any personal injury of
1 . I III attaing that	
John 1 Mants	Commissions 10731, W1-78, N, I, 4
Inspector's Signature	Commissions 10731, W1-78, N, I, A

Owner Wisconsin Electric Power Company Name				Date April 27, 1994				
231 W. Mich	nigan Ave., Milw. Address	aukee, WI 532	201	Sheet 1	of <u>2</u>			
Plant Point Be	each Nuclear Plan	t	_ 1	Unit 1				
_6610 Nuclear	Road, Two Rive	ers, WI 54241	-	MWRs 91346 Repair O	MORNING STUDIOS ALBERT WHILE BY	P.O. No., Job No	o., etc.	
	ed By Wisconsin Road, Two River	lame		Type Code Sym Authorization N Expiration Date	abol Stam	P N/A		
Identification of	System Chemic	al and Volume	Control Sy	stem				
(b) Applicable	Construction Cod Edition of Section f Components Re	XI Utilized fo	or Repairs o	or Replacements	s <u>1986, n</u>	Repaired, Replaced, or Replacement	ASME Code Stamped	
Name of Component	Manufacturer			1 1			M-V	
Component	Manufacturer Grinnell	N/A	N/A	CV-212	N/A	Replacement	or No)	
		N/A	N/A	CV-212	N/A	Replacement		
Component CV-00212						Replacement		
Component CV-00212 Description of	Work Replaced	bonnet and disp	phragm asse		12.			

Applicable Ma	nufacturer's Data Reports to be attached
CED TIE	
CERTIF	TCATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	he report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-	266 Expiration Date N/A
1 1 1	1ST card, water Date June 14, 1994
Owner or Owner's Designee, Title	Date John 1917
CERTIFICATI	E OF INSERVICE INSPECTION
Inspectors and the State or Province of ofHartford, CT Owner's Report during the periodMay	on issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this 6, 1993 to May 12, 1994, and state the Owner has performed examinations and taken corrective
measures described in this Owner's Report in Section XI.	n accordance with the requirements of the ASME Code,
mplied, concerning the examinations and con	pector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. In the second of th
John Parolt	Commissions 10731, W1-78, A, N, I
I amount of	
Date June 16 1994	National Board, State, Province, and Endorsement

Owner Wisconsin Electric Power Company Name			_ D	Date April 23, 1994					
231 W. Mich	igan Ave., Milwa Address	ukee, WI 5320	<u>01</u> Si	Sheet 1 of 2					
Plant Point Be	ach Nuclear Plant		U	nit 1					
6610 Nuclear	Road, Two River	rs, WI 54241		MWR 940363					
	Address		-	Repair O	rganization l	P.O. No., Job No.	, etc.		
Work Preforme	d By Phillips Get	schow		ype Code Sym uthorization N		N/A			
2860 Glenmor	e Road, Green Ba	y, WI 54311		xpiration Date					
	Edition of Section	paired or Repla				addenda			
identification o	components rep			praconnent con	apronounce.				
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes		
Name of Component	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped (Yes		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Name of Component EB-1-MS-H1	Name of Manufacturer N/A	Manufacturer Serial No.	National Board No.	Other Identification MSH-01	Year Built N/A	Replaced, or Replacement	Code Stamper (Yes or No)		
Name of Component EB-1-MS-H1	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification MSH-01	Year Built N/A	Replaced, or Replacement	Code Stamped (Yes or No)		
Name of Component EB-1-MS-H1 Description of '	Name of Manufacturer N/A Work Shim base d: Hydrostatic	Manufacturer Serial No.	National Board No. N/A N/A No Provide to provide Nome No.	Other Identification MSH-01 de corrective a	Year Built N/A	Replaced, or Replacement Replacement	Code Stamped (Yes or No)		

	Manufacturer's Data Reports to be attached
CERT	TIFICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	n the report are correct and this Replacement conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket	50-266 Expiration Date N/A
1 0 /	
Signed by the	ISI Coodinator Date July 15 , 19 94
Owner or Owner's Designee, Tit	
owner or owner a Designee, 11th	le
Ovince a Designee, III	de "
O'FINI OF OWNER & Designee, I'll	de '
	ATE OF INSERVICE INSPECTION
CERTIFICA	ATE OF INSERVICE INSPECTION
CERTIFICAL I, the undersigned, holding a valid commi	ATE OF INSERVICE INSPECTION ission issued by the National Board of Boiler and Pressure Vessel
CERTIFICAL I, the undersigned, holding a valid commit Inspectors and the State or Province of Of Hartford, CT	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO.
CERTIFICAL I, the undersigned, holding a valid commit Inspectors and the State or Province of Of Hartford, CT	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO.
CERTIFICAL I, the undersigned, holding a valid commit Inspectors and the State or Province of Of Hartford, CT Owner's Report during the period M that to the best of my knowledge and beliance assures described in this Owner's Report	ATE OF INSERVICE INSPECTION ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this ay 6, 1993 to May 12, 1994, and state ef, the Owner has performed examinations and taken corrective
CERTIFICAL I, the undersigned, holding a valid commit Inspectors and the State or Province of Hartford, CT Owner's Report during the period Muthat to the best of my knowledge and beli	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this ay 6, 1993 to May 12, 1994, and state
CERTIFICATION I, the undersigned, holding a valid committee of province of terms and the State or Province of Martford, CT Owner's Report during the period Marthat to the best of my knowledge and belimeasures described in this Owner's Report Section XI.	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this ay 6, 1993 to May 12, 1994, and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code,
CERTIFICAL I, the undersigned, holding a valid commit Inspectors and the State or Province of OfHartford, CT Owner's Report during the period M that to the best of my knowledge and belimeasures described in this Owner's Report Section XI. By signing this certificate neither the	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this ay 6, 1993 to May 12, 1994, and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or
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CERTIFICAL I, the undersigned, holding a valid committen content of the state of Province of the content of the state of the period that to the best of my knowledge and believes assures described in this Owner's Report Section XI. By signing this certificate neither the simplied, concerning the examinations and Furthermore, neither the Inspector nor his property damage or a loss of any kind arise	ission issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII, CO. have inspected the components described in this ay 6, 1993 to May 12, 1994, and state ef, the Owner has performed examinations and taken corrective rt in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. Seemployer shall be liable in any manner for any personal injury of sing from or connected with this inspection.
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1.	Owner Wisconsin Electric Power Company Name	Date April 29, 1994
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet1 of2
2.	Plant Point Beach Nuclear Plant	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241 Address	MWRs 9401539, 9401540 Repair Organization P.O. No., Job No., etc.
3.	Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI 54311 Address	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A
4.	Identification of System Main Feed	
5.	Bechtel Spec. M-078, M-081 (a) Applicable Construction Code ASA B31.1 1967 E (b) Applicable Edition of Section XI Utilized for Repa	dition, N/A Addenda, None Code Case
5.	Identification of Components Repaired or Replaced ar	nd Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CS-00466AA	Chapman-Crane	N/A	N/A	CS-466AA	N/A	Replacement	No
CS-00476AA	Chapman-Crane	N/A	N/A	CS-476AA	N/A	Replacement	No

7.	Description of Work Replace feedwater check valves CS-00466AA and CS-00476AA because of leak by.
8.	Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐ Other ☑ Pressure 1400 psi Test Temp. 90 °F Inservice leak test in accordance with Relief Request PTP-3-03
	NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Remarks RRM 94-0027	Manufacturer's Data Reports to be attached
Applicable	nanutacturer a Data Reports to be attached
CERTI	IFICATE OF COMPLIANCE
We certify that the statements made in	the report are correct and this Replacement conforms to
the rules of the ASME Code, Section XI.	repair or replacement
The state of the second	Topas of topasonous
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 5	60-266 Expiration Date N/A
Comment of Marion 110. Dockers	Expiration Date 14/A
1 +1 154 -	F COORDINATOR Date luly 26 , 1994
Signed MI Y NOT her 157	F COORDINATOR Date July 26, 19 4
Owner or Owner's Designee, Title	
	V
CERTIFICA	TE OF INSERVICE INSPECTION
I the undersigned holding a valid commis	ssion issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of	Wisconsin and employed by HSRII CO
of Hartford, CT	have inspected the components described in this
Owner's Report during the period Ma	to May 12, 1994, and state
that to the best of my knowledge and belie	of, the Owner has performed examinations and taken corrective
	t in accordance with the requirements of the ASME Code,
Section XI.	
Project de la constant de la constan	
by signing this certificate neither the in	inspector nor his employer makes any warranty, expressed or
Furthermore neither the Inspector nor his	corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury of
	ing from or connected with this inspection.
01 1 1	
you fault	Commissions 10731, W178, I, N, A
Inspector's Signature	National Board, State, Province, and Endorsemen
Date July 26 1994	
Jac	

Name of Name of Manufacturer Serial No. No. Identification Built Replacement (Year No. Stam	Plant_Point Beach Nuclear Plant Name 6610 Nuclear Road. Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road. Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name Authorization No. N/A Expiration Date N/A Authorization Date N/A Addenda, N/A Code Case (b) Applicable Construction Code N/A 19N/A Edition, N/A Addenda, N/A Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Component Name of Manufacturer Serial No. No. Identification Built Repaired, ASME Replaced, Code Component Replacement Polob Pacific Pump N/A N/A N/A N/A N/A N/A Repaired, ASME Replaced, Code Component Replacement Polob Pacific Pump N/A N/A N/A N/A N/A N/A N/A Replacement No	Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Work Preformed By Wisconsin Electric Power Co. Name Authorization No. N/A 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Residual Heat Removal Bechtel Spec 6118-M-002 (a) Applicable Construction Code N/A 19N/A Edition, N/A Addenda, N/A Code Case (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda Identification of Components Repaired or Replaced and Replacement Components Name of Component Manufacturer Serial No. No. Identification Built Replacement (Ye or N) P-010B Pacific Pump N/A	Owner Wisconsin Electric Power Company Name			- I	Date April 15, 1994				
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	Description of Work Replace the rotating assembly on P. OSOP	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Pressure 750 psi Test Temp. Ambient °F NOTE: Supplemental sheets in form of lists sketches or denuises and the sketches of denuises and d	Component	Manufacturer	Serial No.	Board No.	Identification	Built	or Replacement	Stamped (Yes or No)	
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Remarks RRM 94-0029	Dicable Manufacturer's Data Reports to be attached
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C	CERTIFICATE OF COMPLIANCE
	nade in the report are correct and this Replacement conforms t
the rules of the ASME Code, Section	on XI. repair or replacement
Type Code Symbol Stamp N/A	
The cost of most stamp	
Certificate of Authorization No. Do	ocket 50-266 Expiration Date N/A
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11 + Want	7
Signed My Ville	IST CEORDINATOR Date day 3 , 19 94
Owner or Owner's Designa	see, Title
CERTI	IFICATE OF INSERVICE INSPECTION
The second second second	
, the undersigned, holding a valid co	commission issued by the National Board of Boiler and Pressure Vessel
of Hartford CT	of Wisconsin and employed by HSBII. CO.
Owner's Report during the period	have inspected the components described in this May 6, 1993 to May 12, 1994 , and state
hat to the best of my knowledge and	d belief, the Owner has performed examinations and taken corrective
measures described in this Owner's F	Report in accordance with the requirements of the ASME Code,
Section XI.	
By signing this certificate neither	r the Inspector nor his employer makes any warranty, expressed or
mplied, concerning the examinations	s and corrective measures described in this Owner's Report.
Furthermore, neither the Inspector no	for his employer shall be liable in any manner for any personal injury of
property damage or a loss of any kin	nd arising from or connected with this inspection.
Colon Man Jaf	Commissions 10731, WI78, INA
Inspector's Signature	
A Signature	National Board, State, Province, and Endorsement
Date Hus 03 1994	

. Owner Wiscon	nsin Electric Pow Name	er Company	_ 1	Date April 25, 19	94				
_231 W. Michi	gan Ave., Milwa Address	sukee, WI 532	01 5	Sheet of	2				
Plant Point Bea	ach Nuclear Plan			*init_1					
6610 Nuclear	6610 Nuclear Road, Two Rivers, WI 54241 Address			WR 9401938 Repair Organization P.O. No., Job No., etc.					
Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Data N/A					
(b) Applicable E	dition of Section	XI Utilized for	r Repairs o	ition, N/A Ad or Replacements 1	986, no	Repaired,	ASME Code		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	Board No.	Othe. Identification	Year Built	or Replacement	Stamper (Yes or No)		
Piping SI-2501R-03	N/A	N/A	N/A	SIS-02-SI-1003-22	N/A	Repaired	No		
		The state of the s							
Description of V Tests Conducted	: Hydrostatic 🗆	Pneumatic essureps	□ Nor						

- 11	anufacturer's Data Reports to be attached
CEPTII	FICATE OF COMPLIANCE
CLRIII	TRATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	the report are correct and this Repair conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Dooket 50	266 Expiration Date N/A
Court Noth	I coopstinator Date July 27, 1994
Signed / My / Johnes 131	Date July 27 , 19 94
Owner or Owner's Designee, Title	
CERTIFICAT	E OF INSERVICE INSPECTION
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I, the undersigned, holding a valid commiss	ion issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of	Wisconsin and employed by HSBII, CO.
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Owner's Report during the period May	0, 1993 to May 12, 1994 , and state
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that to the best of my knowledge and belief, measures described in this Owner's Report i Section XI. By signing this certificate neither the Insimplied, concerning the examinations and confirmed for the Inspector for his examination.	spector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. Imployer shall be liable in any manner for any personal injury of from or connected with this inspection.

Name 231 W. Michigan Ave., Milwaukee, WI 53201				Date _April 27, 1994				
_231 W. Michi	gan Ave., Milwa Address	aukee, WI 532	01 5	Sheet1 of				
Plant Point Bea	ach Nuclear Plan	t						
6610 Nuclear	Road, Two Rive	rs, WI 54241	-	MWR 940161 Repair O	THE REAL PROPERTY AND ADDRESS OF THE PARTY AND	P.O. No., Job No)., etc.	
Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Reactor Coolant				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(b) Applicable E	Construction Code dition of Section Components Re	XI Utilized for	r Repairs o	r Replacements	1986, n	da, <u>None</u> o addenda	Code Cas	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
	ssurizer Westinghouse 16A6256-1 NB 068		NB 0685	T-001	1986	Replacement	Y	
ressurizer	Westinghouse				-			
ressurizer	Westinghouse							
ressurizer	Westinghouse							
Pressurizer	Westinghouse							
Pressurizer Description of V		ne stud on press	surizer mar	nway				

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the sta the rules of the ASME Co	atements made in the report are correct and this Replacement conforms to ode, Section XI.
Type Code Symbol Stamp	N/A
Certificate of Authorization	on No. Docket 50-266 Expiration Date N/A
Signed Cry + 1	with ISI cuidmake Date June 7, 1994
Owner or Ow	vner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the State of Hartford, CT	g a valid commission issued by the National Board of Boiler and Pressure Vessel r Province of and employed by HSBII, CO have inspected the components described in this
that to the best of my kno measures described in this	e period May 6, 1993 to May 12, 1994, and state whedge and belief, the Owner has performed examinations and taken corrective sowner's Report in accordance with the requirements of the ASME Code,
Section XI.	
By signing this certific mplied, concerning the ex Furthermore, neither the I	cate neither the Inspector nor his employer makes any warranty, expressed or xaminations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury of any kind arising from or connected with this inspection.
By signing this certific mplied, concerning the ex Furthermore, neither the I	taminations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury of

	Name	ver Company	_ 1	Date April 25, 1994				
231 W. Mic	higan Ave., Milwa Address	nukee, WI 532	01 5	Sheet of _2				
Plant Point B	each Nuclear Plan	t		Unit 1 MWR 9401518, 9401519 Repair Organization P.O. No., Job No., etc.				
6610 Nucles	Name ar Road, Two Rive Address	rs, WI 54241						
Work Preform	Work Preformed By Phillips Getschow Name 2860 Glenmore Road, Green Bay, WI, 54311				l Stamp			
2860 Glenmore Road, Green Bay, WI 54311				Authorization No. Expiration Date				
	Name of Name of Manufacturer							
Name of Component	Name of Manufacturer		National Board No.	Other Identification	Year	Repaired, Replaced, or	ASME Code Stamped	
Component	Manufacturer	Manufacturer Serial No.		Other Identification	Year Built	Replaced,	Code	
Component 1-SI-844A	Manufacturer N/A	Serial No.	Board	Identification		Replaced, or	Code Stamped (Yes	
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)	
Component 1-SI-844A	Manufacturer N/A	Serial No.	Board No.	Identification	Built N/A	Replaced, or Replacement	Code Stamped (Yes or No) No	
Component 1-SI-844A 1-SI-844B Description of	Manufacturer N/A N/A Work Modify va	Serial No. N/A N/A N/A	Board No. N/A N/A	N/A N/A SI-844B to provid	Buih N/A N/A e seismi	Replaced, or Replacement Replacement Replacement C restraint.	Code Stamped (Yes or No) No	
Component 1-SI-844A 1-SI-844B Description of	Manufacturer N/A N/A Work Modify va ed: Hydrostatic	Serial No. N/A N/A N/A	Board No. N/A N/A SI-844A/S	N/A N/A N/A SI-844B to provid	Buih N/A N/A e seismi	Replaced, or Replacement Replacement Replacement C restraint.	Code Stamped (Yes or No) No	

Applicable	Manufacturer's Data Reports to be attached
CERT	TIFICATE OF COMPLIANCE
We certify that the statements made it the rules of the ASME Code, Section XI.	in the report are correct and this <u>Replacement</u> conforms to repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket	50-266 Expiration Date N/A
0 0 11	AND
1/2 + N. H.	TIT (
Signed by / //wolles	ISI Coondinator Date Jug 1 , 19 94
Owner of Owner's Designee, Tit	
CEPTIFIC	ATE OF INSERVICE INSPECTION
CERTIFICA	THE OF INSERVICE INSPECTION
I, the undersigned, holding a valid comm	ission issued by the National Board of Boiler and Pressure Vessel
	Wisconsin and employed by HSBII, CO.
of Hartford, CT	have inspected the components described in this
Owner's Report during the period M	lay 6, 1993 to May 12, 1994 , and state
that to the best of my knowledge and beli	ief, the Owner has performed examinations and taken corrective
measures described in this Owner's Report	rt in accordance with the requirements of the ASME Code,
Section XI.	
By signing this cartificate naither the	Increases now his appropriate makes and appropriate and approp
implied concerning the examinations and	Inspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
	s employer shall be liable in any manner for any personal injury or
	ising from or connected with this inspection.
11 / 11	
John Soult	Commissions 10731, W178, I, N, A
Inspector's Signature	National Board, State, Province, and Endorsement
Date Aug. 1 19 94	
L'ALC / / / 19 / 7	

	nsin Electric Pov Name	ver Company	- '	Date April 27, 1994				
231 W. Mich	igan Ave., Milw Address	aukee, WI 532	01	Sheet1 of _2				
Plant Point Be	ach Nuclear Plan	t		Unit 1				
6610 Nuclear	Road, Two Rive	ers, WI 54241	-	MWR 940136 Repair C	STREET, SQUARE, SQUARE	P.O. No., Job No.	o., etc	
Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(b) Applicable I	Westing Construction Code Edition of Section f Components Re	XI Utilized fo	Edition r Repairs o	or Replacement	s <u>1986, n</u>	one Code o addenda	Case	
					and the second			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
Name of Component		- reducing the same of	National Board	Other	Year	Replaced, or	Code Stamped (Yes	
Name of	Manufacturer	Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	

Applicable	Manufacturer's Data Reports to be attached	
CERT	TIFICATE OF COMPLIANCE	
We certify that the statements made in the rules of the ASME Code, Section XI.	n the report are correct and this Replacement repair or replacemen	
Type Code Symbol Stamp N/A		
Certificate of Authorization No. Docket	50-266 Expiration Date N/A	
Jun + Partle 7	SI Constinuter Date June 7,	90
Signed	Date (, 19 7
Owner or Owner's Designee, Titl	le *	
CERTIFICA	ATE OF INSERVICE INSPECTION	
	ATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commi	ission issued by the National Board of Boiler and	Pressure Vessel
I, the undersigned, holding a valid commi Inspectors and the State or Province of	ission issued by the National Board of Boiler and Wisconsin and employed by F	ISBII, CO.
I, the undersigned, holding a valid commi Inspectors and the State or Province of	ission issued by the National Board of Boiler and Wisconsin and employed by F	ISBII, CO.
I, the undersigned, holding a valid committeness and the State or Province of	ission issued by the National Board of Boiler and Wisconsin and employed by F have inspected the components de ay 6, 1993 to May 12, 1994	Scribed in this , and state
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I, the undersigned, holding a valid commi Inspectors and the State or Province of of Hartford, CT Owner's Report during the period Mi that to the best of my knowledge and belie measures described in this Owner's Report Section XI. By signing this certificate neither the limplied, concerning the examinations and	ission issued by the National Board of Boiler and Wisconsin and employed by I have inspected the components de ay 6, 1993 to May 12, 1994 ef, the Owner has performed examinations and tal it in accordance with the requirements of the ASM Inspector nor his employer makes any warranty, e corrective measures described in this Owner's Re	ASBII, CO. scribed in this , and state ken corrective IE Code, expressed or eport.
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I, the undersigned, holding a valid commister Inspectors and the State or Province of	ission issued by the National Board of Boiler and Wisconsin have inspected the components de ay 6, 1993 to May 12, 1994 ef, the Owner has performed examinations and tal it in accordance with the requirements of the ASM Inspector nor his employer makes any warranty, e corrective measures described in this Owner's Re s employer shall be liable in any manner for any p sing from or connected with this inspection.	ASBII, CO. scribed in this , and state scen corrective IE Code, expressed or port. ersonal injury of
I, the undersigned, holding a valid commister Inspectors and the State or Province of	ission issued by the National Board of Boiler and Wisconsin have inspected the components de ay 6, 1993 to May 12, 1994 ef, the Owner has performed examinations and tal t in accordance with the requirements of the ASM Inspector nor his employer makes any warranty, e corrective measures described in this Owner's Re s employer shall be liable in any manner for any p	ASBII, CO. scribed in this , and state scen corrective IE Code, expressed or port. ersonal injury of

Name 231 W. Michigan Ave., Milwaukee, WI 53201			_ I	Date April 27, 1994				
231 W. Micl	higan Ave., Milwa Addresa	subse, WI 532	<u>01</u> S	Sheet of _2				
Plant Point B	each Nuclear Plant							
6610 Nuclea	Road, Two River	rs, WI 54241		MWR 9401371				
Work Preformed By Wisconsin Electric Company Name 6610 Nuclear Road, Two Rivers, WI 54241 Address Identification of System Chemical and Volume Control				Repair Organization P.O. No., Job No., etc. Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(b) Applicable	Construction Code Edition of Section	XI Utilized for	Repairs o	r Replacements	1986, no	addenda Co	de Case	
Name of	Name of Manufacturer	Manufacturer	National Board	Other	Year	Repaired, Replaced, or		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.			Replaced,		
Name of Component	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped (Yes	
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	
Name of Component FIC-00179	Name of Manufacturer N/A	Manufacturer Serial No.	National Board No.	Other Identification FIC-179	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	
Name of Component PIC-00179 Description of	Name of Manufacturer N/A Work Replace str	Manufacturer Serial No. N/A	National Board No. N/A	Other Identification FIC-179	Year Built N/A	Replaced, or Replacement	Code Stamped (Yes or No)	
Name of Component FIC-00179 Description of	Name of Manufacturer N/A Work Replace streed: Hydrostatic	Manufacturer Serial No.	National Board No. N/A flange of	Other Identification FIC-179	Year Built N/A	Replaced, or Replacement	Code Stamped (Yes or No)	

Applicable Manufac	currer's Data Reports to be attached
CERTIFICA	TE OF COMPLIANCE
We certify that the statements made in the re the rules of the ASME Code, Section XI.	eport are correct and this <u>Replacement</u> conforms to
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	
A + D 14	condinator Date August 1 , 19 94
Signed by Mother ISI C	condinator Date August 1 10 94
Owner or Owner's Designee, Title	Daw and and the state of the st
CERTIFICATE OF	F INSERVICE INSPECTION
I, the undersigned, holding a valid commission is	ssued by the National Board of Boiler and Pressure Vessel
inspectors and the State or Province of Wisc	consin and employed by HSBII, CO.
or Harriord, CI	have inspected the components described in this to May 12, 1994, and state
that to the host of my branch day of his following	993 to May 12, 1994 , and state
magnification described in this Course's Post of the Course's Post of the Course of of the	Owner has performed examinations and taken corrective
Section XI.	ordance with the requirements of the ASME Code,
Section AI.	
By signing this certificate neither the Inchests	or nor his amplause makes and a second
implied concerning the examinations and correct	or nor his employer makes any warranty, expressed or
implied, concerning the examinations and correcti	ver chall be liable in one manager for
property damage or a loss of any kind arising from	yer shall be liable in any manner for any personal injury or
1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 /	an or confected with this inspection.
John Mault	Commissions 10731 , WI78, I, N, A
Inspector's Signature	National Board, State, Province, and Endorsement
Du Aug 1 all	
Date 449. 1 19 94	

	Name			Sheet1 of2 Unit _1				
231 W. Michig	an Ave., Milw	aukee, WI 532	201					
Plant Point Beac	Nuclear Plan	ŧ	1					
6610 Nuclear R	Name load, Two Rive	ers, WI 54241		MWR 940196	0			
		A design of the last of the la		P.O. No., Job No	o., etc.			
Work Preformed		Type Code Syn Authorization N	lo. N/A	E CONTRACTOR DESCRIPTION OF THE PERSON NAMED IN COLUMN 1				
6610 Nuclear Re	I	Expiration Date	N/A					
Identification of S	vstem Compor	sent Cooling W	ater					
(b) Applicable Ed Identification of (Repaired, Replaced, or Replacement	Code	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other	nponents	Repaired, Replaced, or	Code Stamped (Yes	
Name of Component	Components Re	paired or Repla	National Board	other	nponents	Repaired, Replaced, or	Code Stamped (Yes	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	
Identification of (Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other	Year Built	Repaired, Replaced, or Replacement	Stamped (Yes or No)	

Remarks RRM 94-0037	
Applicable Manufacturer's Data Reports to be attached	
	-
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this Repair conforms rules of the ASME Code, Section XI.	to the
Type Code Symbol Stamp N/A	
	-
Certificate of Authorization No. Docket 50-266 Expiration Date N/A	-
A H	
Signed My That ISI Coordinator Date 5-12-94 , 19	94
Owner or Owner's Designee, Title	17
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure	Vessel
Inspectors and the State or Province of Wisconsin and employed by HSBII, C	0.
Of Hartford, CT have inspected the components described in Dwner's Report during the period May 6, 1993 to May 12, 1994 and an arrangement of the components described in	n this
to May 12, 1994 and that to the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the May 12, 1994 and the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and belief the Overs have for the best of my knowledge and the best of my knowledg	d state
hat to the best of my knowledge and belief, the Owner has performed examinations and taken corre- measures described in this Owner's Report in accordance with the requirements of the ASME Code	ctive
Section XI.	
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed	OT
mplied, concerning the examinations and corrective measures described in this Owner's Report.	
furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal	njury c
property damage or a loss of any kind arising from or connected with this inspection.	
W. A. M. Sof-	
Inspector Signature Commissions 10731 W1-78, I	NA
Inspector's Signature Commissions 10731, W1-78, I. National Board, State, Province, and End Date May 12 1984	NA lorsemen

	Owner Wisconsin Electric Power Company Name				Date _April 23, 1994			
231 W. Michigan Ave., Milwaukee, WI 53201 Address				Sheet 1 of 2				
Plant Point Beach Nuclear Plant Name				Unit _1				
6610 Nuclear Road, Two Rivers, WI 54241 Address				MWR 940509 Repair Organization P.O. No., Job No., etc.				
. Work Preformed By Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
Identification of S System - Westingh (a) Applicable Co (b) Applicable Ed Identification of (nouse Spec E 6 onstruction Code lition of Section	576262, Studs A e N/A 19 XI Utilized fo	Edition r Repairs o	, None Ad r Replacements	denda, <u>No</u> 1986, n		Case	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
	N/A	N/A	N/A	N/A	N/A	Repaired		
48-12	The state of the s				-	- Andrews	N	
HS-12							N	
HS-12							N	

Anning the Atlanta	's Data Bassada to be estached
Applicable Manufacturer	's Data Reports to be attached
CERTIFICATE	OF COMPLIANCE
We certify that the statements made in the report rules of the ASME Code, Section XI.	are correct and this Repair conforms to the repair or replacement
Type Code Symbol Stamp N/A	
Certificate of Authorization No. Docket 50-266	Expiration Date N/A
A . O .	
on the + Park Tet 1	ordinator Date June 7, 1994
Signed July / War 171 Cc	Charles Date Mine 7, 19 74
Owner or Owner's Designee, Title	
CERTIFICATE OF IN	SERVICE INSPECTION
	SERVICE ENTECTION
Chromatica Avance de da como de la como	
, the undersigned, holding a valid commission issued	d by the National Board of Boiler and Pressure Vessel
nspectors and the State or Province of Wiscons	d by the National Board of Boiler and Pressure Vessel
nspectors and the State or Province of Wiscons	d by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of <u>Wiscons</u> of <u>Hartford, CT</u> Owner's Report during the period <u>May 6, 1993</u>	d by the National Board of Boiler and Pressure Vessel and employed by HSBII, CO. have inspected the components described in this to May 12, 1994 , and state
Inspectors and the State or Province ofWiscons ofHartford, CT Owner's Report during the periodMay 6, 1993 that to the best of my knowledge and belief, the Own	d by the National Board of Boiler and Pressure Vessel in and employed by HSBII, CO have inspected the components described in this to May 12, 1994, and state there has performed examinations and taken corrective
Inspectors and the State or Province of	d by the National Board of Boiler and Pressure Vessel in and employed by HSBII, CO. have inspected the components described in this to May 12, 1994, and state there has performed examinations and taken corrective
Inspectors and the State or Province of	d by the National Board of Boiler and Pressure Vessel in and employed by HSBII, CO have inspected the components described in this to May 12, 1994, and state there has performed examinations and taken corrective
Inspectors and the State or Province of Wiscons of Hartford, CT Owner's Report during the period May 6, 1993 that to the best of my knowledge and belief, the Ownersures described in this Owner's Report in accordance of the Section XI.	d by the National Board of Boiler and Pressure Vessel and employed by HSBII, CO. have inspected the components described in this to May 12, 1994, and state there has performed examinations and taken corrective ance with the requirements of the ASME Code,
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Inspectors and the State or Province ofWiscons ofHartford, CT Owner's Report during the periodMay 6, 1993 that to the best of my knowledge and belief, the Own measures described in this Owner's Report in accordance Section XI. By signing this certificate neither the Inspector not implied, concerning the examinations and corrective in Furthermore, neither the Inspector nor his employer is	d by the National Board of Boiler and Pressure Vessel in and employed by HSBII. CO have inspected the components described in this to May 12, 1994, and state her has performed examinations and taken corrective ance with the requirements of the ASME Code, or his employer makes any warranty, expressed or measures described in this Owner's Report. shall be liable in any manner for any personal injury of
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Inspectors and the State or Province of	d by the National Board of Boiler and Pressure Vessel in and employed by HSBII, CO have inspected the components described in this to May 12, 1994, and state ler has performed examinations and taken corrective ance with the requirements of the ASME Code, or his employer makes any warranty, expressed or measures described in this Owner's Report. Shall be liable in any manner for any personal injury or connected with this inspection. Commissions /D73/ WT - 78/ Z_, N, A
Inspectors and the State or Province of	d by the National Board of Boiler and Pressure Vessel in and employed by HSBI, CO. have inspected the components described in this to May 12, 1994, and state has performed examinations and taken corrective ance with the requirements of the ASME Code, or his employer makes any warranty, expressed or measures described in this Owner's Report. shall be liable in any manner for any personal injury or reconnected with this inspection.