

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

UNIT 1 REFUELING 21
INSERVICE INSPECTION SUMMARY REPORT
FOR
FORM NIS-1

Written by: Graig Prothero Date: 8-4-94
GRAIG T. PROTHERO
Reviewed by: James B. ... Date: 8-9-94
Approved by: Tom Staska Date: 8-9-94

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Acronyms

ASME	American Society of Mechanical Engineers
CCW	Component Cooling Water
EBASCO	EBASCO Services Incorporated
IDR	Indication Disposition Report
IN	Information Notice
ISI	Inservice Inspection
LTP	Long Term Plan
MT	Magnetic Particle Examination
MWR	Maintenance Work Request
NDE	Nondestructive Examination
NES	Nuclear Engineering Section
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
P-G	Phillips Getschow
PT	Dye Penetrant Examination
PWA	Professional Welding Associates
QTS	Quality Technical Services
RT	Radiographic Examination
UT	Ultrasonic Examination
VT	Visual Examination
WE	Wisconsin Electric Power Company

Table of Contents

- 1.0 INTRODUCTION
- 2.0 ABSTRACT OF EXAMINATIONS
 - 2.1 Code Cases and Interpretations
 - 2.2 Determination of Scope
 - 2.3 Component/Weld Examinations
 - 2.4 Completed Component/Weld Examinations
 - 2.5 Pressure Tests
 - 2.6 Snubber Surveillance Tests
- 3.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN
 - 3.1 Component/Weld
 - 3.2 Pressure Tests
 - 3.3 Snubber Surveillance Tests

2.3 Scope of Component Examinations

Items from the following components and system areas were examined with NDE techniques by WE (QTS), EBASCO, Phillips Getschow (P-G) and Professional Welding Associates (PWA) personnel.

Reactor Vessel

Pressurizer

A Steam Generator

Seal Water Heat Exchanger

Residual Heat Removal Heat Exchanger

Class 1 Pressure Retaining Valve Bolting

Class 1 Piping Welds

Class 2 Piping Welds

Class 1, 2, and 3 Pipe Supports

2.4 Completed Component/Weld Examinations

2.4.1 Explanation of ISI Database fields/entries used in NIS-1 report.

<u>CODE or HEADING</u>	<u>DESCRIPTION</u>
EXREQ	The field that defines the requirement or reason that an examination was performed.
86 E-03	Examinations performed in accordance with the 1986 Edition, no addenda, of ASME Section XI, for the Third Inspection Interval.
A10-03	Additional examinations required in accordance with IWF-2430, reference IDR 94U1-7P019.
A11-03	Additional examinations required in accordance with IWF-2430, reference IDR 94U1-7P029.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

**Section XI Examinations
(Pages 1XI - 26XI)**

Results Indicates the outcome of a particular exam.

P = Pass

F = Fail

C = Conditionally Accepted

Credit Indicates whether or not ASME Section XI credit (IWX-2410) has been taken for the exam. Augmented or other examinations not performed for an ASME Section XI requirement will be indicated by an N. Examinations also completed for additional, successive, or preservice examination requirements will also be indicated by an N even though they were performed for an ASME Section XI requirement.

2.4.2 Following are database printouts that summarize the ISI examinations that were performed during the Unit 1 Refueling 21 outage.

- S05-03 Successive examinations required in accordance with IWF-2420(b), reference IDR-7-P-004, Outage 02, Interval 03.
- S06-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-005, Outage 02, Interval 03.
- S07-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-006, Outage 02, Interval 03.
- S08-03 Successive examinations required in accordance with IWF-2420(b), reference IDRs 7-P-008 and 7-P-029, Outage 02, Interval 03.
- S09-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-009, Outage 02, Interval 03.
- S10-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-010, Outage 02, Interval 03.
- S11-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-014, Outage 02, Interval 03.
- S12-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-015, Outage 02, Interval 03.
- S13-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-018, Outage 02, Interval 03.
- S14-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-019, Outage 02, Interval 03.
- S15-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-020, Outage 02, Interval 03.
- Outage A description of exam. "Y" exam completed during the outage, scheduled EACH interval. "C" exam completed during the outage, scheduled ONCE during plant life.
- Indicate A description of indications (i.e., N = no indications, R = recordable indications, I = insignificant or non-relevant indications, G = geometry).

- B08-03 Examination of components in accordance with the requirements of IWA-5250.
- D01-03 Visual examination of RV head cladding in response to NRC IN 90-029.
- P14-03 Preservice exam for manway bolt No. 7, reference MWR 9401615.
- P15-03 Preservice exam for RC-427 bolting, reference MWR 9401366.
- P16-03 Preservice exam for HS-12, reference MWR 940509.
- P17-03 Preservice exam for R84, reference RRM 94-0016.
- P18-03 Preservice exam for SK2, reference RRM 94-0015.
- R09-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P029.
- R10-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P037.
- R11-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P015.
- R12-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P028.
- R13-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P022.
- R14-03 Re-examination required in accordance with IWA-4500(a), reference IDR 94U1-7P012.
- S01-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-009, Outage 01, Interval 03.
- S02-03 Successive examinations required in accordance with IWF-2424(b), reference IDR 7-P-010, Outage 01, Interval 03.
- S03-03 Successive examinations required in accordance with IWF-2420(b), reference IDR 7-P-011, Outage 01, Interval 03.

WISCONSIN ELECTRIC
 POINT BEACH NUCLEAR PLANT, UNIT 1
 Interval 03 Period 02 Outage 01
 EXREQ = B6E-03
 (Outage Summary Report - NIS-1)

Page No. 1 XI
 08/10/94

Wisconsin Electric Power Company
 231 West Michigan Avenue
 Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
 6610 Nuclear Road
 Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRAM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

Category : B-F
 Item Number: 85.40

PZR-SURGENOZ-SE
 SAFE-END TO NOZZLE

				14.000						
ISI-PRI-1105	RT			1.114	04/06/94	94RT-2-WE-01	P	Y	N	RT IN LIEU OF UT DUE TO CONFIGURATION.

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>	<u>PROGRM</u>	<u>IND</u>				
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>W/THICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
Category : B-G-1 Item Number: B6.40											
RPV-FLIG-17 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-18 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-19 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-20 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-21 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-22 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.

Page No. 3 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
RPV-FLIG-23 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-24 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-25 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-26 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-27 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-28 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
RPV-FLIG-29 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-30 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-31 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.
RPV-FLIG-32 FLANGE LIGAMENT	ISI-PRI-1103	UT			0.000 0.000	04/08/94	94U1-165P001	P	Y	N	0.7" OF FLANGE SURFACE NOT ACCESSIBLE - ESSENTIALLY 100% OF VOLUME EXAMINED.

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAM DATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

Category : B-J
Item Number: 89.11

AC-06-SI-1001-09 PIPE TO ELBOW	ISI-PRI-1127	PT		6.000 0.562	04/06/94	94U1-451P019	P	Y	N	
AC-06-SI-1001-09 PIPE TO ELBOW	ISI-PRI-1127	UT		6.000 0.562	04/06/94	94U1-161P007	P	Y	G	
AC-06-SI-1001-16 ELBOW TO PIPE	ISI-PRI-1127	PT		6.000 0.562	04/06/94	94U1-451P020	P	Y	N	
AC-06-SI-1001-16 ELBOW TO PIPE	ISI-PRI-1127	UT		6.000 0.562	04/06/94	94U1-161P008	P	Y	G	
AC-10-AC-1001-16 PIPE TO ELBOW	ISI-PRI-1122	PT		10.000 1.000	04/12/94	94U1-451P039	P	Y	N	
AC-10-AC-1001-16 PIPE TO ELBOW	ISI-PRI-1122	UT		10.000 1.000	04/12/94	94U1-161P011	P	Y	N	
RC-04-PR-1001-09 ELBOW TO FLANGE	ISI-PRI-1131	PT		4.000 0.438	04/13/94	94U1-451P041	P	Y	R	TWO ROUNDED INDICATIONS THAT MEET ASME XI ACCEPTANCE CRITERIA.
RC-04-PR-1001-09 ELBOW TO FLANGE	ISI-PRI-1131	UT		4.000 0.438	04/13/94	94U1-161P014	P	Y	N	
RC-04-PR-1002-04 PIPE TO ELBOW	ISI-PRI-1131	PT		4.000 0.438	04/13/94	94U1-451P042	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
RC-04-PR-1002-04 PIPE TO ELBOW	ISI-PRI-1131	UT			4.000 0.438	04/13/94	94U1-161P015	P	Y	G	
RC-04-PSF-1001-04 TEE TO REDUCER	ISI-PRI-1135	PT			4.000 0.438	04/13/94	94U1-451P040	P	Y	R	PT INDICATION MEETS ACCPETANCE CRITERIA.
RC-04-PSF-1001-04 TEE TO REDUCER	ISI-PRI-1135	UT			4.000 0.438	04/13/94	94U1-161P013	P	Y	G	
RC-10-AC-1001-06 ELBOW TO PIPE	ISI-PRI-1122	PT			10.000 1.000	04/12/94	94U1-451P038	P	Y	R	TWO ROUNDED INDICATIONS THAT MEET ASME XI ACCEPTANCE CRITERIA.
RC-10-AC-1001-06 ELBOW TO PIPE	ISI-PRI-1122	UT			10.000 1.000	04/13/94	94U1-161P012	P	Y	N	
<u>Item Number:</u> 89.21											
RC-03-BP-1002-06 PIPE TO ELBOW	ISI-PRI-1137	PT			3.000 0.438	04/11/94	94U1-451P027	P	Y	N	
RC-03-PS-1001-14 PIPE TO ELBOW	ISI-PRI-1133	PT			3.000 0.438	04/11/94	94U1-451P036	P	Y	N	ARC STRIKE - NO BLEED OUT.
RC-03-PS-1001-15 ELBOW TO PIPE	ISI-PRI-1133	PT			3.000 0.438	04/11/94	94U1-451P037	P	Y	N	
RC-03-PS-1002-17 PIPE TO ELBOW	ISI-PRI-1134	PT			3.000 0.438	04/13/94	94U1-451P043	P	Y	N	CORRESPOND WITH TOP OF PRESSURIZER EXAMS.

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>WOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>
RC-03-PS-1002-1B ELBOW TO PIPE	ISI-PRI-1134	PT			3.000 0.438	04/13/94	94U1-451P044	P	Y	N	
<u>Item Number:</u> 89.40											
CVC-02-ACH-1001-15 PIPE TO ELBOW	ISI-PRI-1151	PT			2.000 0.344	04/11/94	94U1-451P030	P	Y	N	
CVC-02-ACH-1001-16 ELBOW TO PIPE	ISI-PRI-1151	PT			2.000 0.344	04/11/94	94U1-451P029	P	Y	N	
CVC-02-PSI-1001-31 PIPE TO ELBOW	ISI-PRI-1143	PT			2.000 0.344	04/06/94	94U1-451P018	P	Y	N	
CVC-02-PSI-1001-35 PIPE TO ELBOW	ISI-PRI-1142	PT			2.000 0.344	04/06/94	94U1-451P017	P	Y	N	
CVC-02-PSI-1001-49 PIPE TO ELBOW	ISI-PRI-1142	PT			2.000 0.344	04/07/94	94U1-451P023	P	Y	N	
CVC-02-PSI-1001-50 ELBOW TO PIPE	ISI-PRI-1142	PT			2.000 0.344	04/07/94	94U1-451P024	P	Y	N	
CVC-02-PSI-1002-14 ELBOW TO PIPE	ISI-PRI-1144	PT			2.000 0.344	04/11/94	94U1-451P032	P	Y	N	ADDED TO DATABASE 03/10/89
CVC-02-PSI-1002-16 ELBOW TO PIPE	ISI-PRI-1144	PT			2.000 0.344	04/11/94	94U1-451P031	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
CVC-02-PS1-1002-37 PIPE TO VALVE CV-304B	ISI-PRI-1145	PT			2.000 0.344	04/11/94	94U1-451P028	P	Y	N	
RC-02-BP-1004-15 PIPE TO ELBOW	ISI-PRI-1137	PT			2.000 0.344	04/11/94	94U1-451P025	P	Y	N	
RC-02-LD-1001-07 TEE TO PIPE	ISI-PRI-1146	PT			2.000 0.344	04/11/94	94U1-451P026	P	Y	N	
SIS-02-SI-1001-08A PIPE TO COUPLING	ISI-PRI-1128	PT			2.000 0.344	04/05/94	94U1-451P015	P	Y	N	
SIS-02-SI-1001-08B COUPLING TO PIPE	ISI-PRI-1128	PT			2.000 0.344	04/05/94	94U1-451P014	P	Y	N	
SIS-02-SI-1003-17 PIPE TO ELBOW	ISI-PRI-1130	PT			2.000 0.344	04/05/94	94U1-451P013	P	Y	N	
SIS-02-SI-1003-22 ELBOW TO PIPE	ISI-PRI-1130	PT			2.000 0.344	04/06/94	94U1-451P016	P	Y	R	SURFACE IRREGULARITY - BUFFED OUT RRM 94-0030.
SIS-02-SI-1004-07A PIPE TO TEE	ISI-PRI-1150	PT			2.000 0.344	04/05/94	94U1-451P009	P	Y	N	
SIS-02-SI-1004-08A TEE TO PIPE	ISI-PRI-1150	PT			2.000 0.344	04/05/94	94U1-451P008	P	Y	N	
SIS-02-SI-1004-24 ELBOW TO PIPE	ISI-PRI-1150	PT			2.000 0.344	04/11/94	94U1-451P033	P	Y	N	

Page No. 9 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOM THICK</u>	<u>EXAM DATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
SIS-02-SI-1004-25 PIPE TO ELBOW	ISI-PRI-1150	PT			2.000 0.344	04/11/94	94U1-451P034	P	Y	N	
SIS-02-SI-1004-28 ELBOW TO PIPE	ISI-PRI-1150	PT			2.000 0.344	04/11/94	94U1-451P035	P	Y	N	

Page No. 10 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

Category : C-C
Item Number: C3.20

H-19-IWA				30.000						
INTEGRALLY WELDED ATTACHMENT	ISI-PRI-1242	MT		0.000	04/15/94	94U1-350P001	P	Y	R	UNDERCUT DETERMINED TO BE ACCEPTABLE.

Page No. 11 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

Category : C-F-1
Item Number: CS.11B

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CKED/IT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
				8.000						
AC-08-RHR-1004-07 ELBOW TO PIPE	ISI-PRI-1228	PT		0.322	03/10/94	94U1-451P006	P	Y	N	
AC-08-RHR-1004-07 ELBOW TO PIPE	ISI-PRI-1228	HT		0.322	03/15/94	94U1-161P006	P	Y	N	
AC-10-RHR-1001-08 ELBOW TO PIPE	ISI-PRI-1220	PT		10.000 0.365	03/11/94	94U1-451P005	P	Y	R	
AC-10-RHR-1001-08 ELBOW TO PIPE	ISI-PRI-1220	UT		10.000 0.365	03/10/94	94U1-161P005	P	Y	N	
AC-10-RHR-1001-34 ELBOW TO PIPE	ISI-PRI-1221	PT		10.000 0.365	04/07/94	94U1-451P021	P	Y	N	ARC STRIKES IN VICINITY - ACCEPTABLE
AC-10-RHR-1001-34 ELBOW TO PIPE	ISI-PRI-1221	UT		10.000 0.365	04/07/94	94U1-161P009	P	Y	N	
AC-10-RHR-1004-05 PIPE TO ELBOW	ISI-PRI-1223	PT		10.000 0.365	03/14/94	94U1-451P004	P	Y	N	
AC-10-RHR-1004-05 PIPE TO ELBOW	ISI-PRI-1223	UT		10.000 0.365	03/14/94	94U1-161P004	P	Y	N	
AC-10-RHR-1006-05 PIPE TO ELBOW	ISI-PRI-1224	PT		10.000 0.365	04/07/94	94U1-451P022	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOM THICK</u>	<u>EXAM DATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
AC-10-RHR-1006-05 PIPE TO ELBOW	ISI-PRI-1224	UT			10.000 0.365	04/07/94	94U1-161P010	P	Y	N	
<u>Item Number: C5.21</u>											
SIS-04-SI-1002-09 PIPE TO ELBOW	ISI-PRI-1236	PT			4.000 0.337	03/08/94	94U1-451P001	P	Y	I	9/32" NICK IN WELD H.A.Z. NOT INSERVICE RELATED
SIS-04-SI-1002-09 PIPE TO ELBOW	ISI-PRI-1236	UT			4.000 0.337	03/08/94	94U1-161P001	P	Y	N	
SIS-04-SI-1005-04 PIPE TO ELBOW	ISI-PRI-1255	PT			4.000 0.337	03/08/94	94U1-451P002	P	Y	R	CRATER CRACK THAT MEETS ASME XI ACCEPTANCE CRITERIA.
SIS-04-SI-1005-04 PIPE TO ELBOW	ISI-PRI-1255	UT			4.000 0.337	03/08/94	94U1-161P002	P	Y	N	
SIS-04-SI-1006-23 ELBOW TO PIPE	ISI-PRI-1253	PT			4.000 0.337	03/08/94	94U1-451P003	P	Y	N	
SIS-04-SI-1006-23 ELBOW TO PIPE	ISI-PRI-1253	UT			4.000 0.337	03/08/94	94U1-161P003	P	Y	N	
<u>Item Number: C5.30</u>											
SIS-02-SI-1005-08 PIPE TO TEE	ISI-PRI-1249	PT			2.000 0.344	04/05/94	94U1-451P012	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
SIS-02-SI-1008-07 ELBOW TO PIPE	ISI-PRI-1251	PT			2.000 0.344	04/05/94	94U1-451P011	P	Y	N	
SIS-02-SI-1009-03 ELBOW TO PIPE	ISI-PRI-1251	PT			2.000 0.344	04/05/94	94U1-451P010	P	Y	N	
SIS-02-SI-1010-12 PIPE TO VALVE SI-876A	ISI-PRI-1256	PT			2.000 0.344	03/22/94	94U1-451P007	P	Y	N	
SIS-02-SI-1010-31 ELBOW TO PIPE	ISI-PRI-1258	PT			2.000 0.344	04/18/94	94U1-451P045	P	Y	N	
SIS-02-SI-1011-07 ELBOW TO PIPE	ISI-PRI-1257	PT			2.000 0.344	04/18/94	94U1-451P046	P	Y	N	

Page No. 14 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>WOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

Category : F-A
Item Number: N/A

A-03				8.000						
ANCHOR	ISI-PRI-1331	VT-3		0.000	04/11/94	94U1-750P116	P	Y	N	
A-04A				8.000						
ANCHOR	ISI-PRI-1329	VT-3		0.000	04/05/94	94U1-750P075	P	Y	N	
A-15				10.000						
ANCHOR	ISI-PRI-1224	VT-3		0.000	04/06/94	94U1-750P100	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>WGT/THICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
Category : F-B											
Item Number: N/A											
24-12-PRB RIGID SUPPORT	ISI-PRI-1150	VT-3			2.000 0.000	04/05/94	94U1-750P078	P	Y	N	
24-12-PRC RIGID SUPPORT	ISI-PRI-1150	VT-3			2.000 0.000	04/05/94	94U1-750P079	P	Y	N	
26-07-PR RIGID SUPPORT	ISI-PRI-1128	VT-3			2.000 0.000	04/05/94	94U1-750P077	P	Y	N	
29-16-PSS RIGID SUPPORT	ISI-PRI-1130	VT-3			2.000 0.000	04/05/94	94U1-750P080	P	Y	N	
41-01-PRC RIGID SUPPORT	ISI-PRI-1141	VT-3			2.000 0.344	04/08/94	94U1-750P110	P	Y	N	
41-07-PRB RIGID SUPPORT	ISI-PRI-1141	VT-3			2.000 0.000	04/08/94	94U1-750P108	P	Y	N	
41-14-PR RIGID SUPPORT	ISI-PRI-1141	VT-3			2.000 0.000	04/08/94	94U1-750P109	P	Y	N	
6H-02 RIGID SUPPORT	ISI-PRI-1226	VT-3			8.000 0.000	03/10/94	94U1-750P032	P	Y	I	SLIDE PLATE 2" OFF CENTER
A-02 ANCHOR	ISI-PRI-1124	VT-3			10.000 0.000	04/05/94	94U1-750P071	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRAM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
A-04 ANCHOR	ISI-PRI-1134	VT-3			3.000 0.000	04/13/94	94U1-750P127	P	Y	N	
A-05 ANCHOR	ISI-PRI-1122	VT-3			10.000 0.000	04/08/94	94U1-750P103	P	Y	N	
A-112 ANCHOR	ISI-PRI-1326	VT-3			14.000 0.000	04/04/94	94U1-750P066	P	Y	N	
H-06A RIGID SUPPORT	ISI-PRI-1323	VT-3			24.000 0.000	03/07/94	94U1-750P004	P	Y	N	
H-203 RIGID SUPPORT	ISI-PRI-1222	VT-3			10.000 0.000	04/05/94	94U1-750P068	P	Y	I	GENERAL CORROSION ON BASE PLATE
H-205 RIGID SUPPORT	ISI-PRI-1223	VT-3			10.000 0.000	04/05/94	94U1-750P069	P	Y	N	CORROSION ON BASE PLATE
H-31 ANCHOR	ISI-PRI-1333	VT-3			6.000 0.000	03/07/94	94U1-750P003	P	Y	N	
H-35 ANCHOR	ISI-PRI-1335	VT-3			4.000 0.000	04/05/94	94U1-750P082	P	Y	N	
H-73 RIGID SUPPORT	ISI-PRI-1328	VT-3			14.000 0.000	03/16/94	94U1-750P049	P	Y	N	
HBB RIGID SUPPORT	ISI-PRI-1331	VT-3			8.000 0.000	04/11/94	94U1-750P115	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>WOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>
PSA-001-3 ANCHOR	ISI-PRI-1337	VT-3			10.000 0.000	04/04/94	94U1-750P067	P	Y	N	
R-149 RIGID SUPPORT	ISI-PRI-1224	VT-3			10.000 0.000	04/08/94	94U1-750P111	P	Y	N	
R-198 RIGID SUPPORT	ISI-PRI-1239	VT-3			6.000 0.000	04/06/94	94U1-750P098	P	Y	N	
R-208 RIGID SUPPORT	ISI-PRI-1330	VT-3			8.000 0.000	04/05/94	94U1-750P074	P	Y	N	
R-303 RIGID SUPPORT	ISI-PRI-1247	VT-3			6.000 0.000	03/09/94	94U1-750P039	P	Y	N	
R-35 RIGID SUPPORT	ISI-PRI-1134	VT-3			3.000 0.000	04/11/94	94U1-750P118	P	Y	N	
R-47 RIGID SUPPORT	ISI-PRI-1122	VT-3			10.000 0.000	04/08/94	94U1-750P101	P	Y	N	
R-68 RIGID SUPPORT	ISI-PRI-1133	VT-3			3.000 0.000	04/06/94	94U1-750P095	P	Y	N	
R-70A RIGID SUPPORT	ISI-PRI-1138	VT-3			3.000 0.000	04/06/94	94U1-750P093	P	Y	N	
R-78 RIGID SUPPORT	ISI-PRI-1133	VT-3			3.000 0.000	04/06/94	94U1-750P094	P	Y	N	
RC-07 CONSTANT SUPPORT	ISI-PRI-1134	VT-3			3.000 0.000	04/13/94	94U1-750P128	P	Y	N	

Page No. 18 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRAM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
RCP-A-LEG-2 COMPONENT SUPPORT	ISI-PRI-1108	VT-3			0.000 0.000	04/08/94	94U1-750P106	P	Y	N	
RHR-A-LEG-2 COMPONENT SUPPORT	ISI-PRI-1204	VT-3			0.000 0.000	03/10/94	94U1-750P031	P	Y	N	
S-524 RIGID SUPPORT	ISI-PRI-1324	VT-3			24.000 0.000	04/05/94	94U1-750P081	P	Y	I	GENERAL CORROSION ON BOTTOM PIPE SADDLE.
S-735 RIGID SUPPORT	ISI-PRI-1235	VT-3			6.000 0.000	03/11/94	94U1-750P041	P	Y	N	
SG-A-MAIN SUPPORT-1 COMPONENT SUPPORT	ISI-PRI-1202	VT-3			0.000 0.000	04/08/94	94U1-750P105	P	Y	N	
SI-03 RIGID SUPPORT	ISI-PRI-1129	VT-3			6.000 0.000	04/05/94	94U1-750P070	P	Y	N	
SLWHX-LEG-3 COMPONENT SUPPORT	ISI-PRI-1205	VT-3			0.000 0.000	03/10/94	94U1-750P023	P	Y	N	

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
3H-01 RIGID SUPPORT	ISI-PRI-1223	VT-3			10.000 0.000	03/17/94	94U1-750P054	P	Y	R	GROUT PAD CRACKED AND DISINTEGRATING UNDER PLATE
3H-01A SPRING HANGER	ISI-PRI-1248	VT-3			6.000 0.000	03/09/94	94U1-750P010	P	Y	N	
3H-02 SPRING HANGER	ISI-PRI-1222	VT-3			10.000 0.000	03/17/94	94U1-750P055	P	Y	R	ACTUAL LOAD IS HIGHER THAN REQUIRED COLD SETTING.
40-16-PR RIGID SUPPORT	ISI-PRI-1140	VT-3			2.000 0.000	04/11/94	94U1-750P124	P	Y	N	
42-10-PSSA RIGID SUPPORT	ISI-PRI-1143	VT-3			2.000 0.000	04/07/94	94U1-750P084	P	Y	N	
42-20-PSSA RIGID SUPPORT	ISI-PRI-1143	VT-3			2.000 0.000	04/08/94	94U1-750P104	P	Y	N	
43-12-PH RIGID SUPPORT	ISI-PRI-1144	VT-3			2.000 0.000	04/11/94	94U1-750P122	P	Y	N	
44-07-PRB RIGID SUPPORT	ISI-PRI-1146	VT-3			2.000 0.000	04/11/94	94U1-750P120	P	Y	N	
44-09-PRA RIGID SUPPORT	ISI-PRI-1146	VT-3			2.000 0.000	04/11/94	94U1-750P119	P	Y	N	
44-23-PSSA RIGID SUPPORT	ISI-PRI-1147	VT-3			2.000 0.000	04/11/94	94U1-750P121	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
5610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
4H-02 SPRING HANGER	ISI-PRI-1227	VT-3			8.000 0.000	03/30/94	94U1-750P058	P	Y	N	
4H-04 SPRING HANGER	ISI-PRI-1228	VT-3			8.000 0.000	03/10/94	94U1-750P029	P	Y	I	SUPPORT 2" OFFCENTER OF THE LOAD FLANGE.
6H-07 SPRING HANGER	ISI-PRI-1229	VT-3			8.000 0.000	03/10/94	94U1-750P024	P	Y	N	
6H-10 SPRING HANGER	ISI-PRI-1220	VT-3			10.000 0.000	03/10/94	94U1-750P039	P	Y	N	
6H-13 SPRING HANGER	ISI-PRI-1229	VT-3			8.000 0.000	04/22/94	94U1-750P025	P	Y	R	LOAD HIGHER THAN REQUIRED SETTING
6H-16 RIGID SUPPORT	ISI-PRI-1232	VT-3			6.000 0.000	03/10/94	94U1-750P022	P	Y	N	
6H-20 SPRING HANGER	ISI-PRI-1248	VT-3			6.000 0.000	03/09/94	94U1-750P011	P	Y	N	
6H-25 SPRING HANGER	ISI-PRI-1231	VT-3			6.000 0.000	03/10/94	94U1-750P028	P	Y	R	ACTUAL LOAD IS LOWER THAN REQUIRED SETTING.
6H-27 SPRING HANGER	ISI-PRI-1231	VT-3			6.000 0.000	03/10/94	94U1-750P027	P	Y	N	
6H-33 SPRING HANGER	ISI-PRI-1220	VT-3			10.000 0.000	04/27/94	94U1-750P040	P	Y	R	ACTUAL LOAD (1320) LOWER THAN REQUIRED SETTING.

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
A-16 ANCHOR	ISI-PRI-1123	VT-3			10.000 0.000	04/11/94	94U1-750P123	P	Y	N	
CS-02 SPRING HANGER	ISI-PRI-1260	VT-3			6.000 0.000	03/09/94	94U1-750P016	P	Y	N	NAME PLATE DAMAGED - EVALUATED ACCEPTABLE
H-10A RIGID SUPPORT	ISI-PRI-1322	VT-3			6.000 0.000	03/07/94	94U1-750P002	P	Y	N	
H-110 RIGID SUPPORT	ISI-PRI-1348	VT-3			6.000 0.000	03/16/94	94U1-750P053	P	Y	N	
H-19 SPRING HANGER	ISI-PRI-1242	VT-3			30.000 0.000	03/22/94	94U1-750P060	P	Y	I	SCALE PLATE MISSING - LOADS EVALUATED TO BE ACCEPTABLE.
H-19A RIGID SUPPORT	ISI-PRI-1323	VT-3			6.000 0.000	03/09/94	94U1-750P017	P	Y	N	
H-26 RIGID SUPPORT	ISI-PRI-1322	VT-3			3.000 0.000	03/07/94	94U1-750P001	P	Y	N	
H-53 RIGID SUPPORT	ISI-PRI-1325	VT-3			6.000 0.000	03/07/94	94U1-750P005	P	Y	N	
H-60 RIGID SUPPORT	ISI-PRI-1327	VT-3			24.000 0.000	04/05/94	94U1-750P091	P	Y	N	
H-84 RIGID SUPPORT	ISI-PRI-1326	VT-3			14.000 0.000	03/16/94	94U1-750P042	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTRICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
H-91 RIGID SUPPORT	ISI-PRI-1326	VT-3			10.000 0.000	03/16/94	94U1-750P043	P	Y	N	
H-95 RIGID SUPPORT	ISI-PRI-1328	VT-3			20.000 0.000	03/16/94	94U1-750P050	P	Y	I	GENERAL CORROSION ON SUPPORT.
HS-05 SNUBBER	ISI-PRI-1201	VT-3			0.000 0.000	04/14/94	94U1-750P134	P	Y	N	
HS-07 SNUBBER	ISI-PRI-1201	VT-3			0.000 0.000	04/14/94	94U1-750P136	P	Y	N	
HS-09 SNUBBER	ISI-PRI-1201	VT-3			0.000 0.000	04/14/94	94U1-750P135	P	Y	N	
HS-13 SNUBBER	ISI-PRI-1129	VT-3			6.000 0.000	04/09/94	94U1-750P114	P	Y	I	INCOMPLETE THREAD ENGAGEMENT ON STRUCTURE BOLTS.
HS-14 SNUBBER	ISI-PRI-1135	VT-3			3.000 0.000	04/13/94	94U1-750P129	P	Y	N	
HS-22A SNUBBER	ISI-PRI-1135	VT-3			3.000 0.000	04/13/94	94U1-750P131	P	Y	N	
HS-51 SNUBBER	ISI-PRI-1135	VT-3			3.000 0.000	04/13/94	94U1-750P130	P	Y	N	
MSH-02 SPRING HANGER	ISI-PRI-1262	VT-3			30.000 0.000	04/05/94	94U1-750P088	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRAM</u>	<u>IND</u>	
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOM THICK</u>	<u>EXAM DATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
MSH-04 SPRING HANGER	ISI-PRI-1261	VT-3			30.000 0.000	04/05/94	94U1-750P089	P	Y	N	
R-350 SNUBBER	ISI-PRI-1222	VT-3			8.000 0.000	03/10/94	94U1-750P035	P	Y	R	NUT LOOSE ON PISTON END U1R21
R-356 SNUBBER	ISI-PRI-1223	VT-3			8.000 0.000	03/10/94	94U1-750P036	P	Y	N	
RC-03 VARIABLE SPRING	ISI-PRI-1126	VT-3			10.000 0.000	04/11/94	94U1-750P125	P	Y	N	
RC-04 VARIABLE SPRING	ISI-PRI-1129	VT-3			6.000 0.000	04/09/94	94U1-750P113	P	Y	I	CRACK IN ADJACENT BUILDING STRUCTURE NOTED.
S1-05 RIGID SUPPORT	ISI-PRI-1127	VT-3			6.000 0.000	04/06/94	94U1-750P085	P	Y	N	
S1-07B RIGID SUPPORT	ISI-PRI-1127	VT-3			6.000 0.000	04/06/94	94U1-750P099	P	Y	N	
S1-09 VARIABLE SPRING	ISI-PRI-1127	VT-3			6.000 0.000	04/05/94	94U1-750P126	P	Y	R	LOOSE NUTS AND OFFSET HANGER.
S1-16 RIGID SUPPORT	ISI-PRI-1255	VT-3			4.000 0.000	03/10/94	94U1-750P020	P	Y	N	
S1-34 RIGID SUPPORT	ISI-PRI-1253	VT-3			4.000 0.000	04/05/94	94U1-750P076	P	Y	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
SI-36					4.000						
RIGID SUPPORT	ISI-PRI-1253	VT-3			0.000	04/08/94	94U1-750P107	P	Y	N	
SI-38					4.000						
RIGID SUPPORT	ISI-PRI-1255	VT-3			0.000	03/10/94	94U1-750P019	P	Y	N	
SI-39					4.000						
SPRING HANGER	ISI-PRI-1255	VT-3			0.000	03/10/94	94U1-750P021	P	Y	N	
SI-44					4.000						
RIGID SUPPORT	ISI-PRI-1254	VT-3			0.000	03/09/94	94U1-750P006	P	Y	N	
SI-45					4.000						
RIGID SUPPORT	ISI-PRI-1254	VT-3			0.000	03/09/94	94U1-750P007	P	Y	N	
SI-56					4.000						
ANCHOR	ISI-PRI-1252	VT-3			0.000	04/05/95	94U1-750P073	P	Y	N	
SI-61					4.000						
RIGID SUPPORT	ISI-PRI-1252	VT-3			0.000	04/05/94	94U1-750P072	P	Y	N	
SI-68					2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3			0.000	03/09/94	94U1-750P013	P	Y	N	
SI-71					2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3			0.000	03/09/94	94U1-750P012	P	Y	N	
SI-77					2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3			0.000	04/05/94	94U1-750P065	P	Y	I	OVERSIZE HOLES FOR U-BOLT AND ONE END OF U-BOLT IS BENT.

Page No. 26 XI
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
5610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMPDA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>
SI-87				2.000						
RIGID SUPPORT	ISI-PR1-1259	VT-3		0.000	03/10/94	94U1-750P018	P	Y	R	MIDDLE NUT THREE THREADS BELOW FULL ENGAGEMENT.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

**Additional Examinations
(Pages 1A and 2A)**

WISCONSIN ELECTRIC
 POINT BEACH NUCLEAR PLANT, UNIT 1
 Interval 03 Period 02 Outage 01
 Additional Examinations
 (Outage Summary Report - NIS-1)

Page No. 1 A
 08/10/94

Wisconsin Electric Power Company
 231 West Michigan Avenue
 Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
 6610 Nuclear Road
 Two Rivers, Wisconsin 54241

Docket No. 50-266
 Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
EXREQ : A10-03											
Category : F-B											
Item Number: N/A											
1H-01					10.000						
RIGID SUPPORT	ISI-PRI-1223	VT-3			0.000	03/30/94	94U1-750P063	P	N	N	
6H-03					8.000						
RIGID SUPPORT	ISI-PRI-1226	VT-3			0.000	03/29/94	94U1-750P062	P	N	N	
6H-04					8.000						
RIGID SUPPORT	ISI-PRI-1225	VT-3			0.000	03/29/94	94U1-750P061	P	N	N	
3H-02A					10.000						
SPRING HANGER	ISI-PRI-1223	VT-3			0.000	03/30/94	94U1-750P087	P	N	N	NO NAMEPLATE-LOAD EVALUATED AS ACCEPTABLE.
3H-05					8.000						
RIGID SUPPORT	ISI-PRI-1222	VT-3			0.000	04/06/94	94U1-750P096	P	N	N	
3H-08					8.000						
SPRING HANGER	ISI-PRI-1223	VT-3			0.000	03/30/94	94U1-750P086	P	N	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REJECT</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : A11-03
Category : F-C
Item Number: N/A

SI-64				2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3		0.000	04/20/94	94U1-750P140	P	N	N	
SI-65				2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3		0.000	04/20/94	94U1-750P139	P	N	N	
SI-66				2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3		0.000	04/20/94	94U1-750P138	P	N	N	
SI-72				2.000						
RIGID SUPPORT	ISI-PRI-1256	VT-3		0.000	04/20/94	94U1-750P137	P	N	N	
SI-74				2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3		0.000	04/20/94	94U1-750P141	P	N	N	
SI-75				2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3		0.000	04/20/94	94U1-750P142	P	N	N	

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

**Preservice/Baseline Examinations
(Pages 1P - 11P)**

WISCONSIN ELECTRIC
 POINT BEACH NUCLEAR PLANT, UNIT 1
 Interval 03 Period 02 Outage 01
 Preservice/Baseline Examinations
 (Outage Summary Report - NIS-1)

Wisconsin Electric Power Company
 231 West Michigan Avenue
 Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
 6610 Nuclear Road
 Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

Page No. 1 P
 08/10/94

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRAM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOM THICK</u>	<u>EXAM DATE</u>	<u>SUMMARY SH.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : P14-03
Category : B-G-2
Item Number: B7.20

PZR-MWAY-BLT-01 THRU 16
 MANWAY BOLTING

				0.000						
ISI-PRI-1104	VT-1			0.000	04/16/94	94U1-750P152	P	N	N	

Page No. 2 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NONTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
EXREQ : P15-03											
Category : B-G-2											
Item Number: 87.70											
RC-427-BLT					0.000						
VALVE BOLTING 2-IN GATE	ISI-PRI-1146	VT-1			0.000	04/16/94	94U1-750P153	P	N	N	

Page No. 3 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : P16-03
Category : F-C
Item Number: N/A

HS-12					6.000						
SNUBBER	ISI-PRI-1127	VT-3			0.000	04/22/94	94U1-750P148	P	N	N	

Page No. 4 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : P17-03
Category : F-B
Item Number: N/A

RBA					3.000						
RIGID SUPPORT	ISI-PRI-1138	VT-3			0.000	04/24/94	94U1-750P150	P	Y	N	

Page No. 5 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : P18-03
Category : F-C
Item Number: N/A

SK2				2.000						
RIGID SUPPORT	ISI-PRI-1140	VT-3		0.000	04/15/94	94U1-750P151	P	Y	N	

Page No. 6 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHY.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>

EXREQ : R09-03
Category : F-C
Item Number: N/A

S1-80					2.000						
RIGID SUPPORT	ISI-PRI-1257	VT-3			0.000	05/09/94	94U1-750P146	P	N	N	

Page No. 7 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>WORTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : R10-03
Category : F-C
Item Number: N/A

S1-09				6.000						
VARIABLE SPRING	ISI-PR1-1127	VT-3		0.000	04/25/94	94U1-750P143	P	N	N	HANGER IS OFFSET. MEETS DESIGN REQUIREMENTS.

Page No. 8 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NGMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>

EXREQ : R11-03

Category : F-C

Item Number: N/A

H-313

RIGID SUPPORT

				10.000						
ISI-PR1-1345	VT-3			0.000	04/25/94	9&U1-750P144	P	N	N	

Page No. 9 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : R12-03
Category : B-J
Item Number: 89.40

SIS-02-SI-1003-22
ELBOW TO PIPE

			S	2.000						
ISI-PRI-1130	PT		S	0.344	04/25/94	94U1-451P04B	P	N	N	

Page No. 10 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : R13-03
Category : F-C
Item Number: N/A

6H-25				6.000						
SPRING HANGER	ISI-PRI-1231	VT-3		0.000	05/11/94	94U1-750P147	P	N	N	

Page No. 11 P
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : R14-03
Category : F-C
Item Number: N/A

R-350				8.000						
SNUBBER	ISI-PRI-1222	VT-3		0.000	04/27/94	94U1-750P145	P	N	I	NO BREATHER CAP ON RESERVOIR.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

**Augmented/Successive Examinations
(Pages 1S - 16S)**

WISCONSIN ELECTRIC
 POINT BEACH NUCLEAR PLANT, UNIT 1
 Interval 03 Period 02 Outage 01
 Augmented/Successive Examinations
 (Outage Summary Report - NIS-1)

Page No. 1 S
 08/10/94

Wisconsin Electric Power Company
 231 West Michigan Avenue
 Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
 6610 Nuclear Road
 Two Rivers, Wisconsin 54241

Docket No. 50-266
 Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
EXREQ : B08-03											
Category : B-G-2											
Item Number: 87.30											
SG-A-MWAY-INLET-BLT-01 THRU 16 MANWAY BOLTING	ISI-PRI-1202	VT-1			0.000	04/12/94	94U1-750P133	P	N	N	
SG-A-MWAY-OUTLET-BLT-01 THRU 16 MANWAY BOLTING	ISI-PRI-1202	VT-1			0.000	04/12/94	94U1-750P132	P	N	N	

Page No. 2 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>IYP</u>	<u>EXAM NOTES</u>

EXREQ : D01-03
Category : IN90-29
Item Number: RPVHEAD

RPV-HD-CLAD				0.000						
RPV HEAD INTERIOR CLADDING	ISI-PRI-1102	VT-3		0.000	04/15/94	94U1-755P001	P	N	N	PERFORMED USING WESTINGHOUSE CAMERA.

Page No. 3 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S01-03
Category : F-C
Item Number: N/A

SI-50				4.000						
RIGID SUPPORT	ISI-PRI-1252	VT-3		0.000	03/09/94	94U1-750P008	P	N	N	

Page No. 4 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMPDIA</u>		<u>PROGRAM</u>	<u>IND</u>			
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S02-03
Category : F-C
Item Number: N/A

SI-73					2.000						
RIGID SUPPORT	ISI-PRI-1258	VT-3			0.000	04/04/94	94U1-750P092	P	N	N	

Page No. 5 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S03-03
Category : F-C
Item Number: N/A

SI-80				2.000						
RIGID SUPPORT	ISI-PR1-1257	VT-3		0.000	04/05/94	94U1-750P090	P	N	R	LOOSE NUT ON U-BOLT.

Page No. 6 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S05-03
Category : F-C
Item Number: N/A

H-302				10.000						
RIGID SUPPORT	ISI-PRI-1344	VT-3		0.000	03/16/94	94U1-750P047	P	N	N	

Page No. 7 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S06-03
Category : F-C
Item Number: N/A

H-313				10.000						
RIGID SUPPORT	ISI-PR1-1345	VT-3		0.000	03/16/94	94U1-750P045	P	N	R	UPPER AND LOWER NUT ON SUPPORT ROD IS LOOSE.

Page No. 85
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

<u>COMPONENT IDENTIFICATION</u>	<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRM</u>	<u>IND</u>			
<u>COMPONENT DESCRIPTION</u>	<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>
EXREQ : S07-03											
Category : F-C											
Item Number: N/A											
H-314					10.000						
RIGID SUPPORT	ISI-PRI-1345	VT-3			0.000	03/16/94	94U1-750P046	P	N	N	

Page No. 9 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S08-03
Category : F-C
Item Number: N/A

3H-06				8.000						
SPRING HANGER	ISI-PRI-1222	VT-3		0.000	03/30/94	94U1-750P064	P	N	R	ACTUAL LOAD IS LOWER THAN REQUIRED COLD SETTING.

Page No. 10 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S09-03
Category : F-C
Item Number: N/A

5H-01				6.000						
SPRING HANGER	ISI-PR1-1230	VT-3		0.000	03/10/94	94U1-750P030	P	N	R	NO LOAD FLANGE ON SPRING CAN - PIPE SUPPORT IS 1" OFF CENTER TO SPRING HANGER.

Page No. 11 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S10-03

Category : F-C

Item Number: N/A

6H-28

SPRING HANGER

ISI-PRI-1231 VT-3

6.000

0.000

03/10/94

94U1-750P026

P

N

N

Page No. 12 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION
COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>				<u>PROGRM</u>	<u>IND</u>	
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NGMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S11-03
Category : F-C
Item Number: N/A

H-37A				10.000						
RIGID SUPPORT	ISI-PRI-1340	VT-3		0.000	03/16/94	94U1-750P051	P	N	I	LIGHT CORROSION ON PIPE.

Page No. 13 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP/DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S12-03
Category : F-C
Item Number: N/A

H-38A				14.000						
RIGID SUPPORT	ISI-PRI-1340	VT-3		0.000	03/22/94	94U1-750P059	P	N	N	

Page No. 14 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>		<u>PROGRAM</u>	<u>IND</u>			
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S13-03
Category : F-C
Item Number: N/A

H-48A				10.000						
RIGID SUPPORT	ISI-PR1-1340	VT-3		0.000	03/16/94	94U1-750P052	P	N	I	GENERAL CORROSION ON PIPE

Page No. 15 S
08/10/94

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266

Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S14-03

Category : F-C

Item Number: N/A

H-312

RIGID SUPPORT

				10.000						
ISI-PRI-1345	VT-3			0.000	03/16/94	94U1-750P044	P	N	N	

Wisconsin Electric Power Company
231 West Michigan Avenue
Milwaukee, Wisconsin 53201

Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, Wisconsin 54241

Docket No. 50-266
Commercial Service Date: 12/21/70

COMPONENT IDENTIFICATION

COMPONENT DESCRIPTION

<u>ISI</u>	<u>EXAM</u>	<u>RELIEF</u>	<u>MATL A</u>	<u>COMP DIA</u>			<u>PROGRAM</u>	<u>IND</u>		
<u>ISOMETRIC NO.</u>	<u>METHOD</u>	<u>REQUEST</u>	<u>MATL B</u>	<u>NOMTHICK</u>	<u>EXAMDATE</u>	<u>SUMMARY SHT.</u>	<u>RESULTS</u>	<u>CREDIT</u>	<u>TYP</u>	<u>EXAM NOTES</u>

EXREQ : S15-03
Category : F-C
Item Number: N/A

H-303				10.000						
RIGID SUPPORT	ISI-PR1-1344	VT-3		0.000	03/16/94	94U1-750P048	P	N	N	

2.4 Pressure Tests

2.4.1 ASME Section XI Pressure Tests

Following are pressure tests that have been conducted as part of the pressure test program at PBNP since the last refueling outage.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Pressure Tests

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Refueling Water Storage Tank and Associated Piping (Unit 1).

SYSTEM: Safety Injection (Residual Heat Removal)
TEST DOCUMENTS: IT-1070
COMPLETION DATE: March 11, 1994

TEST DESCRIPTION: 40 Month Inservice Pressure Test of Component Cooling Water Piping and Components Outside Containment (Unit 1).

SYSTEM: Component Cooling Water
TEST DOCUMENTS: IT-1020, Part 2
COMPLETION DATE: March 8, 1994

TEST DESCRIPTION: 40 Month Inservice Pressure Test of the Spray Additive Tank and Associated Piping (Unit 1).

SYSTEM: Containment Spray
TEST DOCUMENTS: IT-1110, Part 2
COMPLETION DATE: March 9, 1994

TEST DESCRIPTION: System Leakage Test of Class 1 Components Following Refueling Outage (Unit 1).

SYSTEM: Reactor Coolant
TEST DOCUMENTS: IT-230
COMPLETION DATE: April 29, 1994

2.6 Snubber Surveillance Tests

2.6.1 ASME Section XI Snubber Surveillance Tests

Following are snubber inservice tests that have been conducted for snubbers less than 50 kips as part of the snubber surveillance test program at PBNP since the last refueling outage.

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Snubber Surveillance Tests

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

TEST DESCRIPTION: Snubber Inservice Test for Snubbers Less than 50 kips (Unit 1)

SNUBBER HS-12
TEST DOCUMENTS: MWR 940509
COMPLETION DATE: April 4, 1994

SNUBBER HS-601A-80
TEST DOCUMENTS: MWR 940508
COMPLETION DATE: March 31, 1994

3.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN

3.1 Component/Weld

Nondestructive examinations were performed by QTS, EBASCO, and PWA personnel. The nondestructive examinations utilized VT, PT, MT, RT, and UT techniques. All the examinations were performed in accordance with written procedures that conform to the applicable sections of the ASME Boiler and Pressure Vessel Code. The following is a summary of the recordable indications found during the examinations and evaluated by PBNP personnel.

94U1-7P001, Class 2 Spring Hanger, 1H-01A
Datasheet 94U1-750P014

Inspection revealed that the load flange was 3" off center to the base plate and the cold load setting was higher than the required range. The off center load flange meets design requirements. The IEB 79-14 walkdowns have identified this support for removal. The operability of the system is not affected. No corrective actions are required.

94U1-7P002, Number not used.

94U1-7P003, Number not used.

94U1-7P004, Class 2 piping support, SI-87
Datasheet 94U1-750P018

Inspection revealed lack of complete thread engagement on a nut that attaches the support beam plate to the wall. The nut is tight and the condition has been prevalent since construction. This condition has been previously analyzed in CR 91-094 and was found to be acceptable. No corrective actions required.

94U1-7P005, Class 2 piping weld, SIS-04-SI-1005-04
Datasheet 94U1-451P002

A 0.062" crater crack indication on weld SIS-04-SI-1005-04 detected by PT. The indication appears to have resulted from the welding process and meets acceptance criteria of IWC-3514 (IWB-3514). No corrective actions required.

94U1-7P006, Number not used.

94U1-7P007, Class 2 Spring Hanger, 6H-13
Datasheet 94U1-750P025

Inspection revealed the nut on the bolt being used as a clevis pin was two threads below full engagement. This pin provides support in the shear direction only and design drawings call for a nut/bolt combination or a pin with cotter pins to prevent lateral movement. This condition meets the design requirements and was evaluated as acceptable with no corrective actions required.

94U1-7P008, Class 2 Spring Hanger, 3H-02
Datasheet 94U1-750P055

Inspection revealed that the required cold load setting could not be obtained with the installed spring can range and the cold load setting was higher than the required range. It was found that a size 7 spring can was installed whereas the design drawings called for a size 5. A Condition Report (CR 94-167) was initiated to resolve the conflict. CR 94-167 determined that the operability of the spring hanger and the system was not affected. The drawings will be revised to reflect the "as built" condition.

94U1-7P009, Class 2 Spring Hanger, 4H-04
Datasheet 94U1-750P029

Inspection revealed the load flange was 2" off-center from the support plate. This meets the design requirements of the spring hanger and no actions are required.

94U1-7P010, Class 2 Spring Hanger, 5H-01
Datasheet 94U1-750P030

Inspection revealed the load flange on the spring can was missing and the support was 1" off-center of the base plate. This meets the design requirements of the spring hanger and no actions are required.

94U1-7P011, Class 2 Pipe Support, 6H-02
Datasheet 94U1-750P032

The slide plate was reported 2" off-center from the floor slide plate. This indication does not violate the acceptance criteria of ASME Section XI, IWF-3410 and was found acceptable during analysis performed during IEB 79-14 walkdowns (Stress Cal. No. PD-GGS-001 Rev. 0). No corrective action required.

94U1-7P012, Class 2 Pipe Support, R-350
Datasheet 94U1-750P035

Visual inspection revealed that one nut on the piston rod of snubber R-350 was loose. The remaining nuts on the snubber were tight and the operability of the snubber was not compromised. Investigation revealed that the most likely cause of the loose nut was from insufficient tightening during snubber surveillance testing conducted during 1993 (U1R20). MWR 941097 was issued to tighten the nut.

94U1-7P013, Class 2 Spring Hanger, 6H-33
Datasheet 94U1-750P040

Inspection revealed that the load on the spring can (1300#) was lower than the required cold load setting. The improper load violated the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by the previous inspection reports. Since the load is within the operating range of the spring can, the operability of the spring hanger and the pipe system is not affected. The spring can will be readjusted under MWR 9402427.

94U1-7P014, Class 2 Piping Weld, AC-10-RHR-1001-08
Datasheet 94U1-451P005

Linear indication at toe of weld AC-10-RHR-1001-08 detected by PT appears to be a hot crack in the weld area. The indication is 0.12" long and the ASME Section XI acceptance criteria is greater than 0.2". The acceptance criteria has been met, therefore no corrective action required.

94U1-7P015, Class 3 Pipe Support, H-313
Datasheet 94U1-750P045

Inspection revealed the upper and lower locknuts on the tension bar to be loose. This condition was previously identified and was not repaired. This support is exempt from inspection requirements in the ISI program. RRM 94-0037 was initiated to tighten the locknuts.

94U1-7P016, Class 3 Pipe Support, H-95
Datasheet 94U1-750P050

Light general corrosion was reported on the riser clamp of the floor support. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P017, Class 2 Pipe Support, H-37A
Datasheet 94U1-750P051

Inspection revealed light general corrosion on the pipe near the clevis. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pressure retaining function of the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P018, Class 3 Pipe Support, H-48A
Datasheet 94U1-750P052

Inspection revealed light general corrosion on the pipe near the clevis. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pressure retaining function of the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P019, Class 2 Pipe Support, 3H-01
Datasheet 94U1-750P054

Inspection revealed the grout pad under the base plate to be cracked and disintegrating. Condition Report 94-101 was initiated to investigate the root cause and corrective actions. CR 94-101 determined that the operability of the system is not affected. Additional examinations in accordance with IWF-3410 were performed with no additional discrepancies. This support will be subject to successive examinations.

94U1-7P020, Class 2 Pipe Support, 3H-03
Datasheet 94U1-750P057

Inspection revealed that the base plate was suspended 3/4" off of the grout pad. This support was previously analyzed by calculation No. 85 of the IEB 79-14 walkdown. The condition identified was acceptable with no actions required.

94U1-7P021, Class 2 Spring Hanger, 2H-02
Datasheet 94U1-750P033

Inspection revealed that one of the two spring cans was slightly below the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402424. The operability of the spring hanger and the system is not affected.

94U1-7P022, Class 2 Spring Hanger, 6H-25
Datasheet 94U1-750P028

Inspection revealed that the actual load was lower than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402426. The operability of the spring can and the system is not affected.

94U1-7P023, Class 2 Spring Hanger, 1H-03
Datasheet 94U1-750P056

Inspection revealed that the actual load was higher than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9402425. The operability of the spring can and the system is not affected.

94U1-7P024, Class 2 Spring Hanger, 3H-06
Datasheet 94U1-750P064

Inspection revealed that the actual load was lower than the required load range. The improper load range violates the acceptance criteria of IWF-3410 (a) (5) but has existed since construction as evidenced by previous inspection reports. The spring can will be readjusted under an MWR 9412428. The operability of the spring can and the system is not affected.

94U1-7P025, Class 3 Pipe Support, S-524
Datasheet 94U1-750P081

Inspection revealed general corrosion on the pipe support and pipe saddle. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P026, Class 2 Pipe Support, H-203
Datasheet 94U1-750P068

General corrosion was reported on the support with a higher amount on the base plate. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment present to cause unusually high corrosion rates. No corrective actions required.

94U1-7P027, Class 2 Pipe Support, H-205
Datasheet 94U1-750P069

General corrosion was reported on the support with a higher amount on the base plate. The corrosion is a result of humidity and general moisture in the air. The corrosion does not compromise the structural integrity of the support or the pipe and is acceptable. There is no corrosive environment to cause unusually high corrosion rates. No corrective actions required.

94U1-7P028, Class 1 Piping Weld, SIS-02-SI-1003-22
Datasheet 94U1-451P016

Dye penetrant inspection revealed an indication that when sized exceeded the ASME Section XI acceptance criteria of IWB-3514-2. The indication was as a result of a surface irregularity in the welded area and was not a flaw like indication. The surface irregularity was mechanically removed (RRM 94-0030).

94U1-7P029, Class 2 Pipe Support, SI-80
Datasheet 94U1-750P090

Inspection revealed a loose nut on the U-bolt support. The nut was tightened and the support reinspected. An additional examination, in accordance with IWF-2430, was performed. This support will be subject to successive examination in accordance with IWF-2420.

94U1-7P030 - Number not used.

94U1-7P031 - Number not used.

94U1-7P032, Class 1 Pipe Support, 42-20-PSSA
Datasheet 94U1-750P112

Inspection revealed that the pipe support was not attached to the building structure in any manner. Further investigation revealed that the support is actually a guide/restraint and does not support any load. This item will be removed from the ISI database.

94U1-7P033 - Number not used.

94U1-7P034, Class 1 Spring Hanger, RC-04
Datasheet 94U1-750P113

Inspection revealed a crack in the concrete building structure by the support. Further evaluation revealed that the concrete was not part of the support. The support meets the acceptance criteria of IWF-3410. The cracked concrete has been previously evaluated by WE civil/structural engineering to not have any operability concerns or affect on the loading of RC-04. No corrective actions required.

94U1-7P035, Class 1 Hydraulic Snubber, HS-13
Datasheet 94U1-750P114

Inspection revealed three nuts on the support plate did not have complete thread engagement. The nuts did not show any evidence of loosening and remain tight. Evaluation of this condition indicates that there is adequate thread engagement to provide the appropriate support. No corrective actions are required.

94U1-7P036, Class 1 Piping Weld, RC-10-AC-1001-06
Datasheet 94U1-451P038

Dye penetrant inspection revealed two rounded indications that appear to be porosity in the welded area. These indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P037, Class 1 Spring Hanger, SI-09
Datasheet 94U1-750P126

Inspection revealed that the support was offset and that two non-load bearing nuts were loose. The offset support is a condition that existed since construction. The nuts were loose to accommodate the offset. MWR 9401939 was initiated to correct this condition. The operability of the support and the system is not affected.

94U1-7P038, Class 1 Piping Weld, RC-04-PSF-1001-04
Datasheet 94U1-451P040

Dye penetrant inspection revealed two indications in the welded area that were a result of the welding process. The indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P039, Class 1 Piping Weld, RC-04-PR-1001-09
Datasheet 94U1-451P041

Dye penetrant inspection revealed two indications that were a result of the welding process. The indications meet the ASME Section XI acceptance criteria. No corrective actions required.

94U1-7P040 - Number not used.

94U1-7P041, Class 2 Integral Welded Attachment, H-19-IWA
Datasheet 94U1-350P001

Magnetic particle examination revealed a 3/4" indication caused by entrapment of the magnetic particles in the toe of the weld. Supplemental inspection by dye penetrant and visual weld examination determined the welded attachment to be acceptable. No corrective actions required.

94U1-7P042, Class 2 Spring Hanger, CS-02
Datasheet 94U1-750P016

Inspection revealed a missing nameplate. Subsequent evaluation determined that the load on the spring was to be in the required range. No corrective actions required.

94U1-7P043, Class 2 Spring Hanger, H-19
Datasheet 94U1-750P060

Inspection revealed a missing nameplate. Subsequent evaluation determined that the load on the spring was to be in the required range. No corrective actions required.

94U1-7P044, Class 2 Spring Hanger, 3H-02A
Datasheet 94U1-750P087

Inspection revealed a missing nameplate. Subsequent evaluation revealed that the wrong size spring can was installed as compared to construction drawings. Condition Report 94-167 was initiated to evaluate this discrepancy. The CR determined that operability of the system was not affected. The construction drawings will be revised to reflect the "as built" condition.

94U1-7P045, Class 2 Hydraulic Snubber, R-350
Datasheet 94U1-750P145

Inspection revealed a missing "breather cap" on the reservoir. This condition is not inservice related and does not affect the operability of the snubber or system. No corrective actions required.

94U1-7P046 - Number not used.

94U1-7P047, Class 2 Spring Hanger, 2H-02A
Datasheet 94U1-750P037

Inspection revealed a bent rod on the spring hanger. This condition existed since construction and was identified and evaluated during previous inspections as being acceptable. No corrective actions required.

94U1-7P048, Class 2 Pipe Support, 2H-07
Datasheet 94U1-750P038

Inspection revealed that the fillet welds attaching the support to the building structure were undersized. The drawing called for 1/4" welds where as the welds found were 3/16" and 1/8". This condition was identified during the NRC IEB 79-14 walkdowns and was evaluated as acceptable per Bechtel Calculation PD-GH-P104-042. No corrective actions required.

3.2 Pressure Tests

No reportable indications were observed.

3.3 Snubber Surveillance Tests

Tests were acceptable, no corrective actions required.

FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS
As required by the Provisions of the ASME Code Rules

1. Owner Wisconsin Electric Power Company, 231 W. Michigan Ave., Milwaukee WI 53201
(Name and Address of Owner)
2. Plant Point Beach Nuclear Plant, 6610 Nuclear Road, Two Rivers, WI 54241
(Name and Address of Plant)
3. Plant Unit 1 4. Owner Certificate of Authorization (if required) Docket 50-266
5. Commercial Service Date 12/21/70 6. National Board Number for Unit N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Babcock & Wilcox	R-1	U010615	NB 0138
Pressurizer	Westinghouse	16A6256-1	U010618	NB 0685
A Steam Generator	Westinghouse	16A-6339-1	U010616	16A-6079-1
Seal Water HX	Atlas	699		NB 0563
Class 1 Piping System	Westinghouse			
Class 2 Piping System	Bechtel			
Class 2 BOP Piping System	Westinghouse			

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 CONTINUED

8. Examination Dates 4/1/94 to 4/29/94 9. Inspection Interval from 5/6/93 to 5/12/94
 10. Applicable Editions of Section XI 1986 Addenda None

11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval.

Refer to attached Inservice Inspection Final Report, Section 2.0.

12. Abstract of Conditions Noted.

Refer to attached Inservice Inspection Final Report, Section 3.0.

13. Abstract of Corrective Measures Recommended and Taken.

Refer to attached Inservice Inspection Final Report, Section 3.0.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable) NRC Docket 50-266 Expiration Date N/A

Date August 8 19 94 Signed Wisc. Electric Power Co. By Craig T. Prothero
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John T. Gault Commissions 10731, WI 78, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date August 10 19 94

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

UNIT 1 REFUELING 21
REPAIR/REPLACEMENT SUMMARY REPORT
FOR
FORM NIS-2

Written by: *Craig Prothero* Date: 8-4-94
CRAIG PROTHERO

Reviewed by: *James B. Brander* Date: 8-4-94

Approved by: *Tom Staska* Date: 8-5-94

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Table of Contents

- 1.0 INTRODUCTION
- 2.0 ABSTRACT OF REPAIR/REPLACEMENT

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
MR	Modification Request
MWR	Maintenance Work Request
PBNP	Point Beach Nuclear Plant
RRM	Repair, Replacement, Modification
WE	Wisconsin Electric Power Company

UNIT 1 REFUELING 21 REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From May 6, 1993 to May 12, 1994 repairs and replacements were performed on items at PBNP Unit 1. These repairs and replacements were completed in the first examination outage of the second period of the third 10-year interval at PBNP Unit 1.

2.0 ABSTRACT OF REPAIRS/REPLACEMENTS

- 2.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).
- 2.2 The following is an abstract of the repairs/replacements performed at PBNP Unit 1 during first examination outage of the second period of the third 10-year interval.
 - 2.2.1 Atmospheric steam dump valve (MS-02016) had the trim cage lock assembly removed. A small crack was buffed out where the cage lock assembly was welded to the valve body. A new trim assembly was welded back in place. This work is documented in MWRs 932110 and 936512 and RRM 93-0032 and 93-0086.
 - 2.2.2 The bolting on the flange connection of flow transmitter FIT-930 was replaced because of corrosion from boric acid leaking from the flange. This replacement is documented in MWR 932936 and RRM 93-0039.
 - 2.2.3 Five Class 2 supports were modified in accordance with the requirements of the NRC IEB 79-14 reconciliation program. The modifications included shimming the lateral clearances to ensure the supports meet their existing design requirements. This work is documented in RRM 93-0075 and MWRs 935382, 935383, 935385, 935389, and 935391.
 - 2.2.4 The disk assemblies in valves SI-854A and SI-854B were replaced as part of the check valve upgrade per MR 90-260. This work is documented in MWRs 936352 and 936355 and RRM 93-0078.
 - 2.2.5 A linear indication was identified in the SI piping system. The indication was caused by work on an adjacent support. This was buffed out. This work is documented in MWR 936530 and RRM 93-0085.

- 2.2.6 The air operator on CV-110C was replaced with a manual operator temporarily. The air operator was refurbished and reinstalled. This replacement is documented in MWRs 935950, 940285, and 940232 and RRM 94-003.
- 2.2.7 The supporting steel for a spring support EB-1-MS-H5 on the main steam piping was relocated. This replacement is documented in MWR 940364 and RRM 94-0004.
- 2.2.8 Pipe support H-10 was modified in accordance with MR 93-047 to upgrade for the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940365 and RRM 94-0005.
- 2.2.9 The pipe clamp on support SI-04 was replaced with a heavy duty clamp. This replacement is documented in MWR 940369 and RRM 94-0006.
- 2.2.10 Shims and anchorage were installed on supports SI-10 and R-194 to upgrade the support for the NRC IEB 79-14 reconciliation program. This replacement is documented in MWRs 940371 and 940373 and RRM 94-0007.
- 2.2.11 Test connections on the main feed system were installed. These test connections facilitated the testing of main feed check valves CS-466AA/BB and CS-476AA/BB. This replacement is documented in MWRs 940293, 940294, 940461, and 940463 and RRM 94-0008.
- 2.2.12 The support on valves SI-839A, B, C, and D was reinforced by adding weld and plate material. This work is part of MR 93-047, NRC IEB 79-14 reconciliation program. This work is documented in MWR 940370 and RRM 94-0010.
- 2.2.13 Shims were added to support R102 as part of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940372 and RRM 94-0011.
- 2.2.14 RCP seal water and excess letdown piping supports PS CH 151R-2-H222, PS CH 151R-2-SKA-1 and PS CH 151R-SKA2 were modified in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWRs 941065, 940367, and 940368 and RRM 94-0012.
- 2.2.15 The U-bolt was removed from piping support SK-2 in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940801 and RRM 94-0015.

- 2.2.16 Shims were added to whip restraint R84 to make it a pipe support in accordance with the requirements of the NRC IEB 79-14 reconciliation program. This work is documented in MWR 940536 and RRM 94-0016.
- 2.2.17 During maintenance of CC-00777B, one body-to-bonnet nut required replacement. This work is documented in MWR 935020 and RRM 94-0019.
- 2.2.18 The volume control tank relief valve (CV-257) was designed to relieve a water environment. This valve was replaced with a valve designed to relieve an H₂ and N₂ atmosphere. This replacement is documented in MWR 915279 and RRM 94-0020.
- 2.2.19 MS-2006 was sent to the CRANE-ALOYCO facility for repairs as part of the relief valve program. This repair is documented in Purchase Order 247390 and RRM 94-0021.
- 2.2.20 MS-2008 was sent to the CRANE-ALOYCO facility for repairs as part of the relief valve program. This repair is documented in Purchase Order 247390 and RRM 94-0022.
- 2.2.21 The bonnet and diaphragm assembly on CV-216 was replaced. This replacement is documented in MWR 913462 and RRM 94-0024.
- 2.2.22 The bonnet and diaphragm assembly on CV-212 was replaced. This replacement is documented in MWR 913461 and RRM 94-0025.
- 2.2.23 The base plate was shimmed and the grout pad was repaired on support MSH-01 in accordance with the NRC IEB 79-14 reconciliation program. This replacement is documented in MWR 940363 and RRM 94-0026.
- 2.2.24 The main feedwater check valves CS-466AA and CS-476AA were replaced because of leak by. This replacement is documented in MWRs 9401539 and 9401540 and in RRM 94-0027.
- 2.2.25 Analysis of the oil on residual heat removal pump P-010B showed a high heat problem in the bearings. The rotating assembly of the pump was replaced. This work is documented in MWR 9401614 and RRM 94-0029.

- 2.2.26 ISI on weld SIS-02-SI-1003-22 revealed a rounded indication that did not meet the ASME Section XI inservice acceptance criteria. The indication appears as porosity from the welding process. The rounded indication was buffed out and a surface examination was performed revealing no indications. This work is documented in MWR 9401938 and RRM 94-0030.
- 2.2.27 During gasket replacement on the pressurizer manway, one of the manway bolts became galled (bolt No. 7). This bolt was replaced with one from stock. This replacement is documented in MWR 9401615 and RRM 94-0031.
- 2.2.28 The supports on valves SI-844A and SI-844B were modified to provide seismic restraint. This replacement is documented in MWRs 9401518 and 9401519 and RRM 94-0032.
- 2.2.29 Boric acid on the studs of RC-427 was noted during a system walkdown. The stud nuts were removed and replaced because of general corrosion from the boric acid. This replacement is documented in MWR 9401366 and RRM 94-0033.
- 2.2.30 Boric acid on the studs of the flange connection for FIC-179 was noted during a system walkdown. The stud nuts were removed and replaced because of general corrosion from the boric acid. This replacement is documented in MWR 9401371 and RRM 94-0034.
- 2.2.31 Two support nuts on the tension bar were found loosened on support H-313. The nuts were tightened. This work is documented in MWR 9401960 and RRM 94-0037.
- 2.2.32 The tie rods on snubber HS-12 were replaced. This replacement is documented in MWR 940509 and RRM 94-0038.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date May 26, 1993
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWRs 932110, 936512
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Main Steam
Bechtel Spec 6118-MR-185
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02016	N/A	N/A	N/A	N/A	N/A	Repaired	No

7. Description of Work Remove crack in body of valve in cage lock area and install new trim.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 Preservice test in accordance with IT-90

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 93-0032, RRM 93-0086, CR 94-290
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Ray T. Pratto* ISE COORDINATOR Date Aug 1, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Paul Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date Aug. 1, 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 932936
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Safety Injection
2-SI-301N-3
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
FIT-930	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replace studs on FIT-930.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 93-0039

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed

By Thomas

ISI Coordinator

Date

July 26

, 19 94

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith

Inspector's Signature

Commissions

10731, W178, I.N.A

National Board, State, Province, and Endorsements

Date

July 26

19

94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January 14, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWRs 935382, 935383, 935385,
Address 935389, 935391
Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name

2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A
Address Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-1501R-2-S843	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-2-S844	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S844	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S845	N/A	N/A	N/A	N/A	N/A	Replacement	No
SI-1501R-3-S846	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Shim supports to upgrade to existing design criteria.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 93-0075

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed Cy + Prother ISI COORDINATOR Date August 1, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I, P, A
Inspector's Signature National Board, State, Province, and Endorsements

Date Aug 2 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 17, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWRs 936352, 936355
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A
4. Identification of System Safety Injection
Westinghouse Spec. G-676241 Rev. 1
5. (a) Applicable Construction Code USAS B16.5 1968 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-854A	Crane Aloyco	N/A	N/A	N/A	N/A	Replacement	No
SI-854B	Crane Aloyco	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replace disk assembly on SI-854A and SI-854B.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
Inservic Test per IT-530 (seat leakage) and IT-03 (full-stroke test)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 93-0078

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Am + Prother* Date July 26, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Auliff Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date July 26 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 2, 1994
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWR 936530
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Safety Injection
Westinghouse E-Spec 569866
5. (a) Applicable Construction Code USAS B31.1 1965 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Piping SI-1501R-02	N/A	N/A	N/A	N/A	N/A	Repaired	No

7. Description of Work Repair linear indication discovered on SI piping
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 PT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 93-0085

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed *Cy Protha* ISI COORDINATOR Date July 25, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Hault Commissions 10731, WI 78, I.N.A
 Inspector's Signature National Board, State, Province, and Endorsements

Date July 26 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWRs 935950, 940285, 940232
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Chemical and Volume Control
Westinghouse Spec
5. (a) Applicable Construction Code ANSI B31.1 1968 Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00110C	N/A	N/A	N/A	N/A	N/A	Repaired	N

7. Description of Work Replace CV-110C air operator with a manual valve operator, refurbish air operator and reinstall it.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 Leak test of instrument air line

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0003

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Chris + Proctor* ISI Coordinator Date June 7, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Paulk Commissions 10731, WT 78, A, N, I
Inspector's Signature National Board, State, Province, and Endorsements

Date June 7 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 22, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 940364
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Main Steam

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
EB-1-MS-H5	N/A	N/A	N/A	MSH-05	N/A	Replacement	N

7. Description of Work Modify support EB-1-MS-H5 in accordance with MOD 93-047

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0004

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Ray + Piroth* ISI Coordinator Date July 15, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements

Date July 21 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 15, 1994
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWR 940365
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Feedwater
5. (a) Applicable Construction Code N/A 19N/A Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
EB-9-FW-H10	N/A	N/A	N/A	H-10	N/A	Replacement	N

7. Description of Work Modify support in accordance with MR 93-047
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0005

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date July 15, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I.N.A
Inspector's Signature National Board, State, Province, and Endorsements
Date July 18 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 940369
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Safety Injection
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS SI-2501R-1-SI-4	N/A	N/A	N/A	SI-04	N/A	Replacement	N

7. Description of Work Replace existing pipe clamp with heavy duty clamp.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0006

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *[Signature]* ISI Coordinator Date July 15, 1994
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I.N.A
Inspector's Signature National Board, State, Province, and Endorsements

Date July 21 1994

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWRs 940371, 940373
Address Repair Organization P.C. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Safety Injection
Westinghouse Spec E-9676262
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-2501R-5-SI10	N/A	N/A	N/A	SI-10	N/A	Replacement	No
SI-2501R-5-R194	N/A	N/A	N/A	R-194	N/A	Replacement	No

7. Description of Work Modify supports for NRC IEB 79-14 reconciliation program
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0007

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Ben + Pruthi* ISI Coordinator Date July 15, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, WI78, A.I.N
Inspector's Signature National Board, State, Province, and Endorsements

Date July 20 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 29, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWRs 940293, 940294, 940461, 940463
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Main Feed
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CS-00466AA	N/A	N/A	N/A	CS-466AA	N/A	Replacement	No
CS-00466BB	N/A	N/A	N/A	CS-466BB	N/A	Replacement	No
CS-00476AA	N/A	N/A	N/A	CS-476AA	N/A	Replacement	No
CS-00476BB	N/A	N/A	N/A	CS-476BB	N/A	Replacement	No

7. Description of Work Install test connections on feedwater line to enable testing of main feed check valves
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 1400 psi Test Temp. 90 °F
 Inservice leak test in accordance with Relief Request PTP-3-03

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0008

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed Cly + Prothero IST COORDINATOR Date July 26, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Faulstich Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date July 26 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 24, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 940370
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Chemical and Volume Control System

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-2501R-1-S839	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Modify support SI-2501R-1-S839 (support on valves SI-839A, B, C, D) by adding weld and plate material.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0010

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date July 15, 1994
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements
 Date July 25 1994

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 940372
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Safety Injection

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-2510R-5-R102	N/A	N/A	N/A	R102	N/A	Replacement	N

7. Description of Work Add shims to support R102

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0011

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed May + Prother ISI Coordinator Date July 19, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Tault Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date July 21 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 25, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWRs 941065, 940367, 940368
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Chemical and Volume Control System

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS CH 151R-2-H222	N/A	N/A	N/A	H222	N/A	Replacement	N
PS CH 151R-2-SKA2	N/A	N/A	N/A	SKA2	N/A	Replacement	N
PS CH 151R-2-SKA1	N/A	N/A	N/A	SKA1	N/A	Replacement	N

7. Description of Work Perform modifications on RCP seal water piping supports

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0012

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Ray T. Booth* ISI Coordinator Date July 19, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Faulstich Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date July 21 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 15, 1994
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWR 940801
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Reactor Coolant
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS RC 2501R-R-SK2	N/A	N/A	N/A	SK-2	N/A	Replacement	N

7. Description of Work Remove U-bolt from piping support
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0015

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Way + Puthen* ISI Coordinator Date July 19, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Fawcett Commissions 10731, W178, I.N.A
Inspector's Signature National Board, State, Province, and Endorsements

Date July 20 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 24, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 940536
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Charging

5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS CH-2501R-4-R84	N/A	N/A	N/A	R84	N/A	Replacement	No

7. Description of Work Provide shims to whip restraint to make into pipe support

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure psi Test Temp. °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0016

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date July 21, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date July 25 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 22, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 935020
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Component Cooling Water

5. (a) Applicable Construction Code USAS B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00777B	N/A	N/A	N/a	N/A	N/A	Replacement	No

7. Description of Work Replaced one body-to-bonnet nut on CC-00777B.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 0.8 psi Test Temp. 54 °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0019

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed

Way H. Prothro

ISI Coordinator

Date

July 22

, 19 94

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Smith

Inspector's Signature

Commissions

10731, W178, I, N, A

National Board, State, Province, and Endorsements

Date

July 22 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 17, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 915279
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Chemical and Volume Control
Westinghouse Spec 676257
5. (a) Applicable Construction Code N/A 19 None Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00257	Crosby	DS-C-79232	N/A	CV-257	N/A	Replaced	Y

7. Description of Work Replace CV-257 with a relief valve designed to relieve a H₂ and N₂ atmosphere
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 70 psi Test Temp. °F
 Leak test in accordance with RMP 198

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0020

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

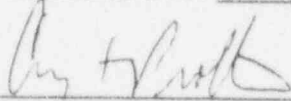
We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed



ISI Coordinator

Date

June 7

, 19 94

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.



Inspector's Signature

Commissions

10731, WI78, A, N, I

National Board, State, Province, and Endorsements

Date

JUNE 7 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 10, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 PO 247390
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Crane-Aloyco Type Code Symbol Stamp VR
Name Authorization No. 262
- 720 N. Parkwood Dr, Romeoville, IL 60441 Expiration Date 12/02/96
Address
4. Identification of System Main Steam
5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-2006	Croaby	50412M-1	N/A	N/A	N/A	Repaired	Y

7. Description of Work Repair MS-2006
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 Leak test is accordance with OM-1, 1981 ed.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0021

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date 6-28-94, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, WI-78, I, N/A
Inspector's Signature National Board, State, Province, and Endorsements
 Date July 01 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 10, 1994
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 PO 247390
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Crane-Aloyco Type Code Symbol Stamp VR
Name Authorization No. 262
720 N. Parkwood Dr., Romeoville, IL 60441 Expiration Date 02/02/96
Address
4. Identification of System Main Steam
5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-2008	Crosby	50412M-1	N/A	N/A	N/A	Repaired	Y

7. Description of Work Repair MS-2008
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure psi Test Temp. °F
 Leak test is accordance with OM-1, 1981 ed.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0022

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date June 28, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date JUNE 28 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 913462
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Chemical and Volume Control System
5. (a) Applicable Construction Code USAS B16.5 19 71 Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00216	Grinnell	N/A	N/A	CV-216	N/A	Replacement	N

7. Description of Work Replaced bonnet and diaphragm assembly on CV-216.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 14 psi Test Temp. 103 °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0024

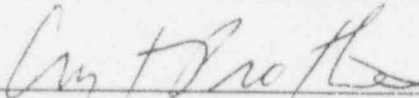
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

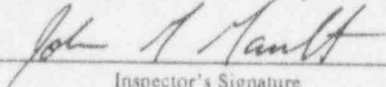
Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed  Date June 14, 1994
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions 10731, WI-78, N, I, A
Inspector's Signature National Board, State, Province, and Endorsements

Date June 14 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWRs 913461
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Chemical and Volume Control System

5. (a) Applicable Construction Code USAS B16.5 1971 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00212	Grinnell	N/A	N/A	CV-212	N/A	Replacement	N

7. Description of Work Replaced bonnet and diaphragm assembly on CV-212.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 42.5 psi Test Temp. 104 °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0025

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI Coordinator Date June 14, 1994
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, WI-78, A, N, I
 Inspector's Signature National Board, State, Province, and Endorsements

Date June 16 1994

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 940363
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Main Steam
5. (a) Applicable Construction Code N/A 19N/A Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
EB-1-MS-H1	N/A	N/A	N/A	MSH-01	N/A	Replacement	No

7. Description of Work Shim base plate with tubing to provide corrective action for damaged grout pad.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure _____ psi Test Temp. _____ °F
 VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0026

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] IST Coordinator Date July 15, 1994
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, WI 78, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date July 20 1994

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 29, 1994
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
6610 Nuclear Road, Two Rivers, WI 54241 MWRs 9401539, 9401540
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A
2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address
4. Identification of System Main Feed
Bechtel Spec. M-078, M-081
5. (a) Applicable Construction Code ASA B31.1 1967 Edition, N/A Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CS-00466AA	Chapman-Crane	N/A	N/A	CS-466AA	N/A	Replacement	No
CS-00476AA	Chapman-Crane	N/A	N/A	CS-476AA	N/A	Replacement	No

7. Description of Work Replace feedwater check valves CS-00466AA and CS-00476AA because of leak by.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 1400 psi Test Temp. 90 °F
 Inservice leak test in accordance with Relief Request PTP-3-03

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 04-0027

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed [Signature] ISI COORDINATOR Date July 26, 1994
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements
 Date July 26 1994

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 15, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401614
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Residual Heat Removal
Bechtel Spec 6118-M-002
5. (a) Applicable Construction Code N/A 19N/A Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-010B	Pacific Pump	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Replace the rotating assembly on P-010B.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 750 psi Test Temp. Ambient °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0029

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed Aug + Pratt ISI COORDINATOR Date Aug 3, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Paul Commissions 10731, W178, INA
Inspector's Signature National Board, State, Province, and Endorsements

Date Aug 03 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 25, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 WR 9401938
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name

6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A
Address Expiration Date N/A

4. Identification of System Safety Injection

5. (a) Applicable Construction Code USAS B31.1 1967 Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Piping SI-2501R-03	N/A	N/A	N/A	SIS-02-SI-1003-22	N/A	Repaired	No

7. Description of Work Buff out rounded indication

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure psi Test Temp. °F
PT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0030

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Craig T. Prother* ISI Coordinator Date July 27, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I,NA
Inspector's Signature National Board, State, Province, and Endorsements
Date July 27 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 1
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401615
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Reactor Coolant

5. (a) Applicable Construction Code ASME Sec III 1965 Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pressurizer	Westinghouse	16A6256-1	NB 0685	T-001	1986	Replacement	Y

7. Description of Work Replace one stud on pressurizer manway

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 2085 psi Test Temp. °F
VT-1, RCS leak test iaw IT-230, Technical Specs

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0031

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Gay + Puck* ISI coordinator Date June 7, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Kault Commissions 10731, WI-78, A, N, I
Inspector's Signature National Board, State, Province, and Endorsements

Date JUNE 13 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 25, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401518, 9401519
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A
Name Authorization No. N/A

2860 Glenmore Road, Green Bay, WI 54311 Expiration Date N/A
Address

4. Identification of System Safety Injection
Westinghouse Spec G676262

5. (a) Applicable Construction Code AISC 6th Edition, N/A Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1-SI-844A	N/A	N/A	N/A	N/A	N/A	Replacement	No
1-SI-844B	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work Modify valve supports on SI-844A/SI-844B to provide seismic restraint.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0032

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Cory + Proctor* ISI Coordinator Date Aug 1, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault Commissions 10731, W178, I, N, A
 Inspector's Signature National Board, State, Province, and Endorsements

Date Aug. 1 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401366
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Reactor Coolant
Westinghouse Spec 676258

5. (a) Applicable Construction Code N/A 19th Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00427	N/A	N/A	N/A	RC-427	N/A	Replacement	N

7. Description of Work Replace studs and nuts on RC-427 because of boric acid corrosion

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 2085 psi Test Temp. °F
VT-1 of studs, RCS leak test iaw IT-230, Technical Specs

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0033

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Craig + Prothro* ISI Coordinator Date June 7, 19 94
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Gault Commissions 10731, WI-78, A, N, I
 Inspector's Signature National Board, State, Province, and Endorsements
 Date June 13 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1994
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 1
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401371
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Company Type Code Symbol Stamp N/A
Name Authorization No. N/A
- 6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System Chemical and Volume Control
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, None Addenda, None Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
FIC-00179	N/A	N/A	N/A	FIC-179	N/A	Replacement	No

7. Description of Work Replace studs and nuts on flange of FIC-179.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
 Other Pressure 2085 psi Test Temp. °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0034

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed Cy + Prother ISI COORDINATOR Date August 1, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Kault Commissions 10731, W178, I, N, A
Inspector's Signature National Board, State, Province, and Endorsements

Date Aug. 1 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 25, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401960
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Component Cooling Water

5. (a) Applicable Construction Code USAS B31.1 1967 Edition, None Addenda None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS AC 152N-1-H313	N/A	N/A	N/A	H-313	N/A	Repaired	N

7. Description of Work Tighten upper and lower locknuts on tension bar.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0037

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266 Expiration Date N/A

Signed *Craig T. Poth* ISI Coordinator Date 5-12-94, 19 94
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Fauselt Commissions 10731, WI-78, INA
Inspector's Signature National Board, State, Province, and Endorsements
 Date May 12 19 94

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1994
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 1
Name

6610 Nuclear Road, Two Rivers, WI 54241 MWR 940509
Address Repair Organization P.O. No., Job No., etc.

3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A

6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System Safety Injection
System - Westinghouse Spec E 676262, Studs AISI C1050 Nuts SAE J995 gr. 8

5. (a) Applicable Construction Code N/A 19__ Edition, None Addenda, None Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-12	N/A	N/A	N/A	N/A	N/A	Repaired	N

7. Description of Work Replace tie rods on snubber HS-12

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 94-0038

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. Docket 50-266

Expiration Date N/A

Signed

Jay T. Probst

ISI Coordinator

Date

June 7

, 19 94

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period May 6, 1993 to May 12, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Kault
Inspector's Signature

Commissions

10731, WI-78, I, N, A

National Board, State, Province, and Endorsements

Date

July 01

19 94