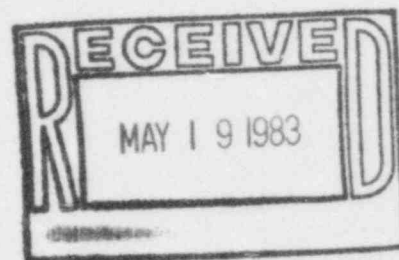




E.L. Manufacturing Peebles, Inc.

FABRICATORS & DESIGNERS OF STEEL • LEAD • CONCRETE PRODUCTS

May 13, 1983



Mr. Uldis Potapovs, Chief
Vendor Program Branch
U.S. Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76011

Subject: NRC Docket No. 99900795/83-01

Dear Mr. Potapovs:

Enclosed please find responses to the Q.A. Program Inspection results expressed by Mr. W.M. McNeill of your office in the subject docketed report dated April 21, 1983. These results consist of a "Notice of Violation" (referred to therein as Appendix A) and a "Notice of Nonconformance" (referred to therein as Appendix B). Our responses are submitted in three parts as follows:

- (1) Restatement of Finding
- (2) Identification of Corrective Action and Preventive Measures.
- (3) Completion Date for Corrective Action and Preventive Measures.

Violation

- (1) Contrary to paragraph 21.6 of 10 CFR Part 21, the copy of 10 CFR Part 21 that was posted was not the current issue dated December 30, 1982.
- (2) A copy of the December 30, 1982 issue of 10 CFR Part 21 was obtained and posted in place of the September 21, 1982 revision that was posted at the time of the inspection. ELP Q.A. personnel arranged for the reinstatement of the subscription to "Title 10, Energy, Nuclear Regulatory Commission, Code of Federal Regulations" with the U.S. Government Printing Office in order to assure that the company receives all future revisions of 10 CFR Part 21 and other documents pertinent to the Nuclear Program. This subscription will be renewed on an annual basis.

9306210033 830617
PDR GA999 EMVELMP
99900795 PDR

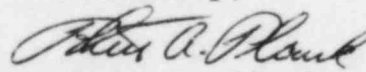
OFFICE: 6938½ Sunbury Rd. • Westerville, Ohio 43081 • 614-895-1311
PLANT: P.O. Box 337 • Olive St. • Peebles, Ohio 45660 • 513-587-2656

- (3) 10 CFR Part 21, December 30, 1982 issue posted March 23, 1983. Subscription ordered May 10, 1983.

Nonconformance

- (1) Contrary to Criterion V of Appendix B to 10 CFR Part 50 and paragraph 3.6 of procedure No. IOP-100, Revision - , not all unidentified electrodes were discarded as evidenced by the observation of numerous loose electrodes inside the electrode oven which were not identified by heat and lot numbers.
- (2) A meeting was held on March 23, 1983 in which the provisions of ELP procedure IOP-100 Rev.- were reaffirmed to ELP personnel; In addition, all loose rods were placed in a container marked "Miscellaneous - for non-certified welding only". Personnel were instructed to maintain greater control of identification of weld filler metals when in their possession. Supervisors were instructed to maintain identification of materials and to make periodic checks throughout the shop before, during, and after work shifts when welding is performed. In addition, supervisors were instructed to maintain better control and identification of all weld filler metals within the electrode oven. A copy of the Agenda of the meeting, including a list of those present, is attached as "Exhibit A".
- (3) Meeting held March 23, 1983.

Sincerely,



Rhett A. Plank
Q.A. Manager

Enclosures (1) "Exhibit A" attached.

"Exhibit A"

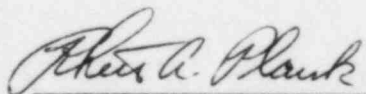
Agenda for meeting held March 23, 1983:

<u>Attendees:</u>	Rhett Plank	Q.A. Manager
	Claude Chaney	Plant Manager
	Carshal West	Shop Supervisor
	George Puckett	Shop Supervisor
	Randy West	Welder
	John Tackett	Welder
	Dean Anderson	Welder
	Leroy Hill	Welder

Subject Matter:

1) Weld Rod Control

- A. Shop Supervisors to issue all electrodes from electrode oven; Log to be maintained for all materials withdrawn and deposited.
- B. Loose Rods Container marked "miscellaneous for non-certified welding only" placed in oven to house loose rods.
- C. E.L.P. procedure IOP-100 Rev.- reviewed with attenders.
- D. Emphasis on control and traceability/
Identification of electrodes explained to attenders.



Rhett A. Plank

Q.A. Manager,

E.L. Manufacturing Peebles, Inc.

3/23/83
Date