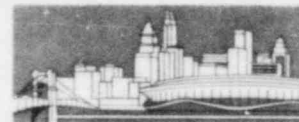


THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

E. A. BORGMANN  
SENIOR VICE PRESIDENT

October 25, 1982  
QA-2074

U. S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler  
Regional Administrator

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT I  
10CFR50.55(e), ITEM S-2 LAMINATING OF  
STRUCTURAL STEEL, DOCKET NO. 50-358,  
CONSTRUCTION PERMIT NO. CPPR-88, W. O.  
#57300, JOB E-5590, FILE NO. NRC-9, S-2

Gentlemen:

This letter constitutes our final report concerning the subject condition.

As stated in our previous report, QA-1975, dated September 14, 1982, Henry J. Kaiser Company (HJK) would ultrasonically test all A-36,  $\frac{1}{2}$ " x 9" plate of heat #802P54610 located in the warehouse and hanger fabrication shop. This test was required per the disposition of HJK NR #E-8369, which identified an edge lamination detected when a plate was being cut in the hanger fabrication shop to be used in safety related supports.

The examination of the plate has been completed and the results indicate that no unacceptable indications were identified in accordance with the requirements of AWS D.1.1-72 for ultrasonic examination. The lamination noted on the NR was rejected using AWS D.1.1-72 criteria for visual inspection, however, it was acceptable by ultrasonic examination requirements.

On this basis, this condition is not considered reportable as the deficiency, if uncorrected, would not adversely affect the safety of operations of the plant during expected lifetime.

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OCT 29 1982

Mr. J. G. Keppler  
Region III  
October 25, 1982, QA-2074

We trust the above will be found acceptable as a final report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By



E. A. BORGMANN  
SENIOR VICE PRESIDENT

FKP:ec

cc: NRC Office of Inspection & Enforcement  
Washington, D.C. 20555  
NRC Senior Resident Inspector  
Attn: W. F. Christianson  
Zimmer Project Inspector  
Region III