



A subsidiary of Thermo Instrument System Inc., a Thermo Electron company

June 23, 1994

U.S. Nuclear Regulatory Commission
Two White Flint North
Rockville, MD 20555

Attention: Document Control Clerk

SUBJECT: Reply to a Notice of Nonconformance

REFERENCE: Docket No. 99901273

Gentlemen:

We acknowledge with thanks, the receipt of your Notice of Nonconformance dated May 31, 1994.

The following is a summary of the actions taken to correct the subject nonconformances:

Nonconformance 9901273/94-01-01

1. CORRECTIVE ACTION

Westronics has published its 1994 Audit Plan, a copy of which is attached for your information. Audits are proceeding according to schedule.

2. STEPS TO PREVENT RECURRENCE

Although we would prefer not to dwell on the reasons for the nonconformance, the fact remains that the main cause of this nonconformance was the distraction and turmoil resulting from the sale of Westronics to Baker Hughes; its subsequent move from Fort Worth, Texas to Kingwood, Texas, and being combined into EnviroTech Controls along with two other companies; and the change in General and Quality Assurance management personnel.

Westronics has now been reincorporated as a separate legal entity, with its own management, and with its sole focus on the Westronics product line.

The General Manager's staff meets on a weekly basis, and one item on the weekly meeting's agenda is the status of the nuclear program.

9407080246 940623
PDR GA999 EMVWESTR
99901273 PDR

IF09
1/1

PAGE 2
NRC
6/23/94

3. COMPLETION DATES

The corrective action and steps to prevent recurrence are essentially complete. Both the external and internal audits are scheduled to be completed by mid-August.

Nonconformance 9901273/94-01-02

1. CORRECTIVE ACTION

Seven of the eight conditions which had remained unresolved have been concluded. The last finding which dealt with management's review of the quality program will take place at the conclusion of the 1994 internal audit which is scheduled for August 8-12, 1994.

2. STEPS TO PREVENT RECURRENCE

Review of the status of the nuclear quality assurance program and any related corrective actions are now part of the General Manager's weekly staff meetings. Furthermore, an important element of each department head's annual performance review will be his or her support of Westronics' nuclear program.

3. COMPLETION DATES

The completion date for corrective action is August 31, 1994. Steps to prevent recurrence are in place.

Nonconformance 9901273/94-01-03

1. CORRECTIVE ACTION

Westronics will conduct a review to assure that 10CFR50 Appendix B controls were in place during the qualification testing performed by Southwest Research Institute.

Southwest Research Institute recently conducted a review of the subject tests which concluded that no reportable conditions under the provisions of 10CFR21 existed.

2. STEPS TO PREVENT RECURRENCE

All future contracts and purchase orders for seismic qualification of Westronics products will invoke the requirements of 10CFR50 Appendix B and 10CFR21.

PAGE 3
NRC
6/23/94

3. COMPLETION DATES

The scheduled completion date for review of tests by SWRI is September 16, 1994.

We trust that you will find the above response satisfactory. If you have any questions, please do not hesitate to contact me or Homayoun Hadi, Director of Quality Assurance.

Sincerely,

Westronics Inc.



Sean A. McNelis
General Manager

/attachment

COPY: Chief, Vendor Inspection Branch, Division of Reactor Inspection and
Licensee Performance, Office of Nuclear Reactor Regulation

J. Bittikoffer, Director of Engineering, Westronics
H. Hadi, Director of Quality Assurance, Westronics
W. Howes, V.P. of Manufacturing, Westronics
T. Poli, V.P. of Sales and Marketing, Westronics

WESTRONICS 1994 AUDIT PLAN

EXTERNAL AUDIT

JUNE 6-10

Auditor: Kelly

American Roller	Union Grove, WI
Micro Technology	Menomonee Falls, WI
REO Plastics	Maple Grove, MN
LaVeZZi Machine	Giendale Heights, IL
Littelfuse	Des Plains, IL
Sons Tools	Woodville, IL
Grand Transformers	Grand Haven, MI
Aspen Ribbons	Lafayette, CO

JULY 5-7

Auditor: Kelly, Driscoll (in training)

Arrow Plastics	Bedford, TX
H-R Industries	Richardson, TX
Irving Circuits	Irving, TX
R&E Tooling	Haltom City, TX
Sterling V.A.	Dallas, Texas

JULY 11-15

Auditor: Hadi

Analogic	Peabody, MA
CSI Keyboards	Peabody, MA
EDC	Boston, MA
Coto	Providence, RI
Danco	Putnam, CT
J.M. Ney	Bloomfield, CT
LCD Lighting	Milford, CT
Graphic Controls	Buffalo, NY
Graphic Controls	Cherry Hill, NY

JULY 25-29

Auditor: Hadi

Adtech	Anaheim, CA
Babcock	Ahaneim, CA
DH Technology	San Diego, CA
DH Technology	Tijuana, MEX
Ectron	San Diego, CA

AUGUST 3-4

Auditor: Hadi

Foam Molding	Rogers, AR
Globe Motors	Dothan, AL

INTERNAL AUDIT

Augus: 8-12

Auditor: Hadi, Kelly, Driscoll (in training)