Docket Nos. 50-352 50-353

Mr. D. M. Smith Senior Vice President-Nuclear PECO Energy Nuclear Group Headquarters Correspondence Control Desk P.O. Box 195 Wayne, Pennsylvania 19087-0195

Dear Mr. Smith:

SUBJECT: COMBINED INSPECTION REPORT NOS. 50-352/94-11 AND 50-353/94-11

MAY 1 7 1001

This letter transmits the results of the resident safety inspection by Messrs. N. Perry, T. Easlick, R. Nimitz and Ms. A. Wilford from March 29 through May 2, 1994 at the Limerick Generating Station, Limerick, Pennsylvania. The inspection focused on issues important to ensuring the public health and safety and consisted of observations of activities, reviews of documents, and interviews with plant personnel. The results are documented in the enclosed report and were discussed with Mr. R. Boyce of your staff at the conclusior. of the inspection.

The inspectors reviewed overall licensee performance in the area of radiological controls during the 35 day Unit 1 outage and the qualifications of the new Radiation Protection Manager. In addition, the inspectors performed follow-up inspection on licensee identified matters that occurred during the outage.

The inspection identified that generally very good radiological controls were provided for outage activities. The contamination control program was effective. Two violations of your radiation protection procedures, identified by your staff, were reviewed. The first involved individuals entering onto the refueling floor without radiation work permit (RWP) prescribed dosimetry. The second involved entry of an individual into the Unit 1 drywell while signed in on the incorrect RWP. Two additional violations of technical specifications were reviewed. The first involved a missed technical specification required hourly fire watch patrol. The second involved a missed technical specification required response time test on a trip unit in the main steam line flow isolation trip logic. For all four instances, we have exercised enforcement discretion because of your identification of the events, your prompt and comprehensive corrective actions, and you met the criteria of 10 CFR 2, Appendix C, Section VII B2.

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Mr. D M. Smith

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room.

Your cooperation is appreciated.

Sincerely,

ORIGINAL SIGNED BY EDWARD C. WENZINGER

Edward C. Wenzinger, Chief Projects Branch No. 2 Division of Reactor Projects

Enclosure: NRC Region I Inspection Report 50-352/94-11 & 50-353/94-11

Mr. D. M. Smith

cc w/encl: J. Doering, Chairman, Nuclear Review Board D. R. Helwig, Vice President - Limerick Generating Station G. A. Hunger, Jr., Manager - Licensing Section J. L. Kantner, Regulatory Engineer - Limerick Generating Station Secretary, Nuclear Committee of the Board Public Document Room (PDR) Local Public Document Room (LPDR) Nuclear Safety Information Center (NSIC) K. Abraham, PAO (2) NRC Resident Inspector, Limerick

Commonwealth of Pennsylvania

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Mr. D. M. Smith

bcc w/encl: Region I Docket Room (with concurrences) K. Gallagher, DRP

bcc w/encl: (Via E-Mail) V. McCree, OEDO F. Rinaldi, NRR C. Miller, PDI-2, NRR M. Shannon, ILPB D. Vito, ORA R. Nimitz, DRS

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