

MAR 13 1991

Docket Nos. 50-445
50-446
License No. NPF-87
Construction Permit No. CPPR-127

TU Electric
ATTN: W. J. Cahill, Jr., Executive
Vice President, Nuclear
Skyway Tower
400 North Olive Street, L.B. 81
Dallas, Texas 75201

Gentlemen:

The NRC will perform an independent verification inspection during the period May 6-17, 1991, at Comanche Peak Steam Electric Station, Unit 2, using the NRC Mobile Nondestructive Examination (NDE) trailer and team. The attachment to this letter contains information about the NDE trailer and related administrative information.

The scope of this inspection will include duplication of selected construction NDE and pre-service inspections. A selection of piping welds will be re-radiographed by the NRC. We anticipate that we shall require 2-4 hours of access each night (including weekends) to perform radiography. The NRC team will work closely with your schedule for Unit 2 to minimize the impact.

Members of your staff will be kept informed of our inspection progress and of significant findings.

The examination results and inspection findings will be transmitted to you through the standard NRC inspection report.

If you should have any questions regarding this planned inspection, please contact Mr. Robert M. Latta, the assigned senior resident inspector, or Mr. Iai Barnes (817/860-8176) of the NRC Region IV office.

Sincerely,

Original Signed By:
Thomas P. Gwynn

Samuel J. Collins, Director
Division of Reactor Projects

Attachment - Supplemental NDE
Trailer Information

cc w/Attachment: (see next page)

RIV:RI:MQPS*
LGilbert/cjg
/ /91

C:MQPS*
IBarnes
/ /91

AD:DRS*
JPJaudon
/ /91

D:DRP
for SJCollins
3 13 /91

*previously concurred

9103210126 910313
PDR ADOCK 05000445
Q PDR

FED 11

TU Electric

-2-

cc w/Attachment:

TU Electric

ATTN: Roger D. Walker, Manager
Nuclear Licensing

Skyway Tower

400 North Olive Street, L.B. 81
Dallas, Texas 75201

Juanita Ellis

President - CASE

1426 South Polk Street
Dallas, Texas 75224

GDS Associates, Inc.

Suite 720

1850 Parkway Place

Marietta, Georgia 30067-8237

TU Electric

Bethesda Licensing

3 Metro Center, Suite 610

Bethesda, Maryland 20814

Jorden, Schulte, and Burchette

ATTN: William A. Burchette, Esq.

Counsel for Tex-La Electric

Cooperative of Texas

1025 Thomas Jefferson St., N.W.
Washington, D.C. 20007

E. F. Ottney

P.O. Box 1777

Glen Rose, Texas 76043

Newman & Holtzinger, P.C.

ATTN: Jack R. Newman, Esq.

1615 L. Street, N.W.

Suite 1000

Washington, D.C. 20036

Texas Department of Labor & Standards

ATTN: G. R. Bynog, Program Manager/
Chief Inspector

Boiler Division

P.O. Box 12157, Capitol Station

Austin, Texas 78711

TU Electric

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Honorable Dale McPherson
County Judge
P.O. Box 851
Glen Rose, Texas 76043

Texas Radiation Control Program Director
1100 West 49th Street
Austin, Texas 78756

bcc w/Attachment:

bcc to DMB (IE01)
bcc distrib. by RIV:

R. D. Martin
DRP
Section Chief (DRP/B)
DRSS-RPEPS
MIS System
RIV Files
I. Barnes
L. Gilbert

Resident Inspector (2)
DRS
Project Engineer (DRP/B)
Lisa Shea, RM/ALF
RSTS Operator
L. Gilbert Reading File
M. Modes, Region 1

ATTACHMENT

SUPPLEMENTAL NDE TRAILER INFORMATION

1. NDE Trailer Support Requirements

We request that the NRC NDE 26-foot trailer be positioned as near as practicable to the containment area entrance to facilitate the performance of inspections.

A. The trailer requires the following connections while sited at your facility.

- Site water with a garden hose connection - this water is for film rinse.
- Requirement for film rinse water drain (continual). No chemical disposal will occur from the trailer without prior concurrence from appropriate licensee personnel. At the end of the independent inspection, the NRC needs to dispose of the film developing chemical prior to moving the trailer from the site.
- Electrical: A single phase 220 vac 30 amp line
- Phone: A single line available through a standard wall jack at the rear of the trailer.

B. The trailer will contain PT and MT approved materials. The team will need two rolls of your chemically approved tape and two approved markers for identifying weld and marking weld areas.

C. It will be necessary for you to remove the paint, rust or other material that could interfere with PT or MT on the selected welds. Also, we will need scaffolding erected and insulation removed for access.

2. Administrative Information

A. The radiation source will be a nominal 100 curie IR-192 source. This source is licensed and owned by the NRC contractor and will be delivered by the contractor separately.

B. The names of participating personnel in the NDE inspection will be supplied to you by Region IV. Unescorted access for these personnel is desired.

C. We request that you hold a mini-radiation safety training course for the NRC NDE personnel and contractors. This course should familiarize the personnel with your facility and procedures and should not exceed one hour in length.

- D. A camera site pass will be needed for a Canon AE-1, 35 mm camera.
- E. The NDE personnel will be using 5 watt Motorola radios on the site; the frequency used by the NRC is 165.6625 MHz.