Docket/License Nos: 50-317/DPR-53

50-318/DPR-69

Mr. Robert E. Denton Vice President-Nuclear Energy Baltimore Gas and Electric Company (BG&E) Calvert Cliffs Nuclear Power Plant 1650 Calvert Cliffs Parkway Lusby, Maryland 20657-4702

Dear Mr. Denton:

Subject: NRC Region I Resident Inspection Report Nos. 50-317/94-20 and 50-318/94-20

(May 29, 1994 - July 2, 1994)

This report transmits the findings of the safety inspection conducted by the resident inspectors at the Calvert Cliffs Nuclear Power Plant. At the conclusion of the inspection, these findings were discussed with Mr. Cruse of your staff.

Areas examined during this inspection are described in the NRC Region I Inspection Report that is enclosed with this letter and were selected in order to ensure that your facility is operated with due regard for the public health and safety. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspectors. Overall, the NRC has concluded that your facility was operated safely.

During this inspection, the NRC identified that a temporary modification was installed that would have prevented the installation of the safety-related makeup water supply to the Unit 2 saltwater system in accordance with procedures. We noted that the design control program did not adequately consider the effect of this modification at the time of installation, due in part to the extensive delay between the development and final installation of the modification. Consequently, the affected procedures were not revised. This was a violation of NRC requirements.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice of Violation when preparing your response. In your response, you should document the specific actions taken and include any additional actions you plan to prevent recurrence.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter will be placed in the NRC Public Document Room. The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paper Work Reduction Act of 1980, Pub. L No. 96.511.

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Your cooperation is appreciated.

Sincerely,

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Curtis J. Cowgill, Chief Reactor Projects Branch No. 1 Division of Reactor Projects

## Enclosures:

1. Notice of Violation

2. NRC Region I Resident Inspection Report Nos. 50-317/94-20 and 50-318/94-20

## cc w/encls:

G. Detter, Director, Nuclear Regulatory Matters (CCNPP)

R. McLean, Administrator, Nuclear Evaluations

J. Walter, Engineering Division, Public Service Commission of Maryland

K. Burger, Esquire, Maryland People's Counsel

R. Ochs, Maryland Safe Energy Coalition

K. Abraham (2)

Public Document Room (PDR)

Local Public Document Room (LPDR)

Nuclear Safety Information Center (NSIC)

NRC Resident Inspector

State of Maryland (2)

3

bcc w/encls:

Region I Docket Room (with concurrences)

C. Cowgill, DRP

L. Nicholson, DRP

R. Fuhrmeister, DRP

bcc w/encls (via E-mail):

P. Wilson - Calvert Cliffs

W. Dean, EDO

M. Eoyle, NRR

D. McDonald, NRR

M. Shannon, NRR

RI-DRP PWilson

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RI: DRP LNicholson

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RI:DR

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