

UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION V

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1450 MARIA LANE, SUITE 210
WALNUT CREEK, CALIFORNIA 94596

Docket Nos. 50-361
50-362

OCT 29 1982

Southern California Edison Company
P. O. Box 800
2244 Walnut Grove Avenue
Rosemead, California 91770

Attention: Dr. L. T. Papay
Vice President

Gentlemen:

This letter relates to an on-going special inspection by this office into allegations regarding construction quality at the San Onofre Nuclear Power Plants.

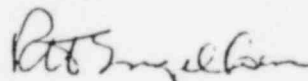
During the course of our special inspection, questions have been identified regarding how certain requirements of the AWS D.1.1 Structural Welding Code, and ASME Section III Boiler and Pressure Vessel Code were met for the San Onofre Units 2 and 3.

Based on discussions between Messrs. J. L. Crews and members of his staff and D. E. Nunn of your staff on October 28, 1982, it is our understanding that you will provide to this office in writing by November 3, 1982 a discussion of your practices, including how you fulfilled code requirements, in the following areas:

- a. Weld end returns on structural steel and supports as addressed in AWS D.1.1.
- b. ASME Section III, NF, pipe support weld visual inspection acceptance criteria in the areas of porosity, slag, arc strikes, and filling of weld craters.
- c. AWS D.1.1 structural steel and support weld visual inspection acceptance criteria in the area of weld crater fill.

Should my understanding as stated above not be correct, you should notify this office promptly in writing.

Sincerely,



R. H. Engelken
Regional Administrator

cc: J. G. Haynes
R. Dietch
J. M. Curran

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Q PDR