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Docket No. 50-302 License No. DPR-72

Florida Power Corporation Mr. P. M. Beard, Jr. (NA2I) Sr. VP, Nuclear Operations ATTN: Mgr., Nuclear Licensing 15760 West Power Line Street Crystal River, FL 34428-6708

Gentlemen:

SUBJECT: NOTICE OF VIOLATION (NRC INSPECTION REPORT NO. 50-302/94-11)

This refers to the inspection conducted by B. Crowley and N. Economos of this office on April 18-22 and May 2-6, 1994. The inspection included a review of activities authorized for your Crystal River facility. At the conclusion of the inspection, the findings were discussed with those members of your staff identified in the enclosed report.

Areas examined during the inspection are identified in the report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observation of activities in progress.

Based on the results of this inspection, certain of your activities appeared to be in violation of NRC requirements, as specified in the enclosed Notice of Violation (Notice). The violations are of concern because it appears that the examples cited, i.e. analyst performance demonstration examinations given without an approved plant specific program, and failure to follow certain administrative and technical procedures, are indicative of a programmatic weakness in the implementation of your Inservice Inspection Program. In addition, we are concerned over the lack of a second independent organization to analyze and evaluate eddy current data obtained by the primary contractor. Analysis and resolution of this data by only one organization is viewed as a programmatic weakness, especially since FPC does not have the expertise to perform data analysis.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. In your response, you should document the specific actions taken and any additional actions you plan to prevent recurrence. After reviewing your response to this Notice, including your proposed corrective actions and the results of future inspections, the NRC will determine whether further NRC enforcement action is necessary to ensure compliance with NRC regulatory requirements.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter, its enclosure and any reply will be placed in the NRC Public

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Document Room. If you wish to withhold information contained therein, please notify this office by telephone within ten days of the date of this letter and promptly thereafter submit a written application to withhold information contained therein. Such application must be consistent with the requirement of 10 CFR 2.790(b)(1). If we do not hear from you in this regard within the period specified above, this letter, its enclosure and any reply will be placed in the NRC Public Document Room.

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The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, Pub. L. No. 96-511.

Should you have any questions concerning this letter, please contact us.

Sincerely,

ORIGINAL SIGNED BY

CHARLES A. CASTO

Charles A. Casto, Acting Chief Engineering Branch Division of Reactor Safety

Enclosures:

Notice of Violation
 NRC Inspection Report

cc w/encls: Gary L. Boldt, Vice President Nuclear Production (SA2C) Florida Power Corporation 15760 West Power Line Street Crystal River, FL 34428-6708

B. J. Hickle, Director Nuclear Plant Operations (NA2C) Florida Power Corporation 15760 West Power Line Street Crystal River, FL 34428-6708

R. C. Widell, Director (NA2I) Nuclear Operations Site Support Florida Power Corporation 15760 West Power Line Street Crystal River, FL 34428-6708

(cc w/encls cont'd - See page 3)

Florida Power Corporation

(cc w/encls cont'd)
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Chairman Board of County Commissioners Citrus County 110 N. Apopka Avenue Inverness, FL 36250

Robert B. Borsum B&W Nuclear Technologies 1700 Rockville Pike, Suite 525 Rockville, MD 20852-1631

(bcc w/encls - See page 4)

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bcc w/encls: K. Landis, RII G. A. Hallstrom, RII L. Raghavan, NRR J. Strosnider, NRR Document Control Desk

NRC Resident Inspector U.S. Nuclear Regulatory Commission 6745 N. Tallahassee Road Crystal River, FL 34428

SEND	OFC	RII:DRS	R11:DRP	RII;DR	RIJARAE	
TO	NAME	NEconomos X E	BEDOWLEY 7 E	JBLARA	KNENE	
PDR?	DATE	611 194	61 11 194	Gel 1 194	61 194	/ /94
Yes No	COPY?	Yes V No	Yes No	Yes No	Yes No	Yes No

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