1 LICENSEE		1	
Smith-Emery Company		2 REGIONAL OFFI	
781 East Washington Boulevar Los Angeles, CA 90021	rd .	Region V 1450 Maria	ar Regulatory Commission Lane, Suite 210 k, CA 94596
3. DOCKET NUMBER(S)	A LICENSE NUMBER		8 DATE OF INSPECTION
030-17744	04-19467-0		March 29 and April 2, 1990
Licensee		ABSTRACT CO. AND TO SERVICE OR THE REAL PROPERTY OF THE PROPER	
2. The inspector also verified the steps you had those actions at this time.  3. During this inspection certain of your activities IS A NOTICE OF VIOLATION which	tions were observed.  It ions were observed.  It is taken to correct the violation of the v	ations identified during  a in violation of NRC re n accordance with 10 Cl	the last inspection. We have no further questions on equirements.
			of sealed sources were not performed at the proper
frequencies 10 CFR		License	Condition Number
D Records of			were not properly maintained
10 CFR		or License Condition N	The state of the s
E. Documents were not properly posted or	r otherwise made available.	10 CFR 19.11.	
X F. Reports or notifications of exposur	re received duri	ng employment	
[A ]	NAME OF TAXABLE PARTY OF TAXABLE PARTY.	AND AND ADDRESS OF THE PARTY OF	were not made in accordance X97XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
X H Contrary to 10 CFR 20.4	8(b) a report t	o the Director	, Office of Nuclear Regulatory
	THE CONTRACT OF THE PERSON NAMED IN CONTRACT OF THE PERSON NAM		
heraby state that within 30 days the actions describe	cribed by me to the inspect	or will be taken to corre	of the violations identified in the Chara checked above
hereby state that within 30 days the actions density in the statement of corrective actions is made in accide NRC 9101100006 900822 PDR FOIA FELTON90-328 PDR	cordance with the requirem	taul R	the violations identified in the Striss checked above to further response will be submitted unless required if walk owner 18 Am

SIGNATURE - NAC INSPECTOR

NRC FORM 786  INSPECTOR  Office of Inspection		ATORY COMMISSION	PRINCIPAL INSPECTOR I	nama asi sali and mode 15. Kily F1A	
INSPECTORS			-		
LICENSEE VENDOR	TRANSACTION TYPE	DOCKET NO 18 digit	s OR LICENSE TIGO della	REPORT NO SEQ	NEXT INSPEC DATE
Smith-Ernery Co 181 E. Washington Blv Los Angeles, CA 9002	M - MODIFY D - DELETE A - REPLACE	0301714	4	9001 4	2491
MO DAY YR MO DAY YR 2 - RES	INSPECTION P OHAL OFFICE STAFF DENT INSPECTOR ORMANCE APPRAISAL TEAM	PERFORMED BY	inc.	GANIZATION CODE OF PLACTIVITY (SAN JEMC 08 - Weekly Mandown Pagoo REGION DIVISIO	530 Manpower Report- rixing for code /
1 - NRC FORM 581 00 - COLOR CO	SAFETY INCIDENT ENFORCEMENT MGMT AUDIT	P-20-20-20-20-20-20-20-20-20-20-20-20-20-	DUCTED (Check one box one)  10 - PLANTSI 11 - INVENT: 12 - SHIPMEN 13 - MPORT	IC 14	- INQUIRY - INVESTIGATION
INSPECTION INVESTIGATION FINDINGS	CTAL NUMBER (KOLATIONS AND DEVIATIONS	MENT CONFERENCE RE MELO	PORT CONTAIN 2 TO INFORMATION	LETTER OR REPORT  NRC FORM 591  OR REG  LETTER ISSUED	REPORT SENT TO HO FOR ACTION
3 - DEVIATION A 4 - VIOLATION & DEVIATION 0:2-	6 C D A 6 C	1 - YES A B	1 - YES	MO DAY YR	014 118 m
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US NRC Region I

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# GUIDANCE FOR INSPECTION PROCEDURE 87100

# INDUSTRIAL RADIOGRAPHY INSPECTION FIELD NOTES

Inspection Report No. 90-01 License No. 50-17446-01
Licensee (name and address)  Docket No. 030-12770
Testing Institute of Alaska, hun. Inop att.  2114 Priling Avolume 39501  Anchorage, Alaska 99501
Licensee Contact. Don Lockway RSc Telephone No. (907) 276-3440
Last Amendment No. 3  Date of Amendment. 3/13/29
Priority: I Program Code ( ) 03310 - Fixed ( ) 03220 -
Date of Inspection Way 23, 1990
Date of Inspection Way 23, 1990  Type of Inspection () Announced () Initial Special Reinspection Reinspection () Reduced Summary of Findings and Action: wodards used 67100,
( ) No Noncompliance, Clear 591 issued ( ) Action on Previous N/C  ( Moncompliance, 591 issued ( ) TLD Eval ( ) Regional Action
( ) HQ Action
Personnel Contacted  * Donald bockman, Pacaident, 1280  Nancy bockman, J.P.  Robert bockman, Radicy rapher  * Those present at exit interview.
Inspector Transcription 5/31/90 (Signature) (Oate Signed)

Attachment 87100

Issue Date: 05/20/86

		return, Parident,	
	T.	in bockman, Deat	
	5 5	Sadagraphas	,
(1) Tes ( ) No [	ructure meets	license requirement	s.
	family bugi	iness. Our of The	and considers
a son-u-low	r and only	2 of the 5 midis	dubous went
the programs still	ified in the 1 hold those	license as being res positions. ( Yes	ponsible for ( ) No
	r, Donald	bockman, mus	The business
Radiography Person	nnel		
Radiographers		Radiographer's A	Assistants
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Dong Burdick			
(continue d., if n	needed, on par	ragraph 22.)	
ECTION HISTORY			
Item(s) of noncomp tion conducted on	Mug. 15 \$17	viations noted during	last inspec-
Corrected by lette	er dated		
Requirement	Severity	Corrected	Status
Savay of Source	4	/	
Racing Roand	5	<u> </u>	*******************************
(continue b., if n	seeded, on par	agraph 22.)	
If any item(s) of inspection were no	noncompliance t corrected,	or deviations noted explain.	during last
	N.A.		
	Remarks.  This is a factorial individuals ident the programs still Remarks.  The Catherina barthas Dan Gallianson Dang Burdick (continue d., if the Catherina conducted on Corrected by letter Requirement Survey of Source Continue b., if the Catherina Dang Continue b., if the Continue b.	Administrative structure meets  (1) Yes () No [L/C] [34.11( Remarks.  This is a family busing a sen-un-law and only welsted.  Individuals identified in the the programs still hold those Remarks.  The father, Donald in the father, Donald in the Resonance.  Radiography Personnel  Radiography Personnel  Radiographers  Lecturan busture, Robert, Standard Continue d. if needed, on particle and the father in the	Administrative structure meets license requirement (1) Yes () No [L/C] [34.11(e)]  Remarks.  This is a family business. Our of the a son-in-law and only 2 of the 5 radio velocity.  Individuals identified in the license as being rest the programs still hold those positions. (1) Yes Remarks.  The father, Donald backman, runs in the Remarks.  Radiography Personnel  Radiographers  Rediographers  Rediographer's Rediographer's Rediographer's Rectman business.  Dang Bursher  Radiography (Samina)  Continue d., if needed, on paragraph 22.)  ECTION HISTORY  Item(s) of noncompliance or deviations noted during tion conducted on thing is tinguage (1) Yes  Corrected by letter dated  Requirement  Severity  Corrected  Requirement  Severity  Corrected  Transport ludge on  Surper Program  Coc engulation  (continue b., if needed, on paragraph 22.)  If any item(s) of noncompliance or deviations noted inspection were not corrected, explain.

1. ORGANIZATION

3.	5001	The licenses is a NOT company and dose a lot or
		adiography in the course of their besiness.
4.	TRA	INING, RETRAINING AND SUPERVISION OF RADIOGRAPHY PERSONNEL
	а,	Radiographers and Assistants named in license. ( ) Yes ( $ec{\mathcal{A}}$ No
	b.	Radiographer's Assistant under direct supervision of a Radiographer. () Yes () No [34.44] U.A. Remarks.
		the because has no vadiographer assistants.
	с.	Approved training program. ( Y Yes ( ) No
	d.	Deficiencies noted. ( ) Yes ( Y No [L/C] Remarks.
	e.	Training provided by. RSO
		Whitten tosts (X Yes ( ) No

- g. Oral tests. ( Y Yes ( ) No
- Radiographers completed field examination. [34.31)a)(4) and (b) (3)] (4) Yes ( ) No
- 1. Record of test results. ( Yes ( ) No [34.31(c)]
- j. Test results reviewed by NRC inspector. ( Yes ( ) No
- k. Radiographer completed on-the-job training, [34.11(b)(3)] ( ) Yes ( ) No Remarks.
- 1. Retraining program required by License Condition. ( Yes ( ) No
- m. Periodic training. ( Yes ( ) No
- n. Retraining program implemented: (YYes () No [L/C] Remarks.
- o. Records of retraining reviewed. (X Yes ( ) No

p. Instruction to workers in accordance with 19.12.

(\*) Yes
( ) No
Remarks.

#### 5. INTERNAL AUDITS OR INSPECTIONS

- a. Audits or inspections conducted at 3-month intervals in accordance with 34.11(d). (\*) Yes ( ) No [L/C] Remarks.
- b. Records maintained. ( Yes ( ) No [L/C] Remarks.

## 6. INSPECTION AND MAINTENANCE OF DEVICES, CONTAINERS, AND CHANGERS

- a. Included in Operating and Emergency Procedures.

  ( Yes () No [34.32(j)]

  Remarks.
- b. Equipment check prior to use each day. (4 Yes ( ) No [34.28(a)] Remarks.
- c. Equipment check at 3-month intervals. ( Yes ( ) No [34.28(b)] Remarks.
- d. Record of results maintained. ( 4 Yes ( ) No [34,28(b)] Remarks.

## 7. NRC REGULATIONS, LICENSE AND OPERATING AND EMERGENCY PROCEDURES

- a. Parts 19, 20, and 34; the license; and Operating and Emergency Procedures furnished to all radiographers and radiographer's assistants. (Yes () No [34.31(a)(2)] Remarks.
- Operating and Emergency Procedures approved by NRC. [34.11(c)]
   Yes () No

8.	UTILIZATION LOG
	a. Utilization log maintained. (Yes () No [34.27] Remarks.
	<ul> <li>b. Utilization log contains all required information. ( Yes</li> <li>( ) No [34.27(a),(b),(c)]</li> <li>Remarks.</li> </ul>
9.	QUARTERLY INVENTORIES
	a. Quarterly physical inventories conducted. (**Yes () No [34.25] Remarks.
	<ul> <li>b. Quarterly inventories contain all information. ( Yes ( ) No [34.26] Remarks.</li> </ul>
	c. Materials possessed authorized by the license. (4 Yes () No Remarks.
	d. Byproduct Material inventory on.  Source Changer Model # Quantity Isotope Source S/N Camera Model S/N
	e. Procurement and use of byproduct material in accordance with license requirements. ( ) Yes ( ) No [L/C] Remarks.

a. Fixed Facility. N.A.

1)	As described	in application dated	, Report N.A
3	dated	, or	~ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \

- (a). Cell(s) interlocked [20.203(c)(2)(1)] ( ) Yes ( ) No & ...
- (b). Cell(s) controlled in accorance with 20.203(c)(2)(11) or (111). [34.29(b)] () Yes () No N.A.
- (2) Entrance controlled in accordance with 20.203(c)(2).
  ( ) Yes ( ) No [20.203(c)(2)] N.B.
  Remarks.
- (3) Exit in accordance with 20.203(c)(3). ( ) Yes ( ) No N.A. [20.203(c)(3)] Remarks.
- (4) Surveillance or locked to prevent unauthorized entry.
  ( ) Yes ( ) No [20.203(c)(4), 34.41] N.A.
  Remarks.
- (5) Visible and audible signals to warn of the presence of radiation: () Yes () No [34.29(b)] N.A. (a) Alarms operated correctly; i.e., visible due to radiation; audible when entrance attempted during source exposure. [34.29(b)] Remarks.
- (6) Alarm system tested at 3 month intervals. ( ) Yes ( ) No N.A. [34.29(c)] Remarks.
- (7) Record of alarm system test. ( ) Yes ( ) No [34.29(c)] N.A. Remarks.
- (8) Radiographic exposure devices and storage containers meet radiation level limits of 34.21. ( ) Yes ( ) No [34.21] W.A. Remarks.
- b. Storage Area.
  - (1) Sources locked in device. ( ) Yes ( ) No [34.22(a)] N.A. Remarks.

(2) Storage devices meet radiation levels ( ) Yes ( ) No N.A. [34.21] Remarks. (3) Devices secured to prevent unauthorized removal from an unrestricted area. ( ) Yes ( ) No [20.207] N.A. Remarks. c. Field Location (1) Field work authorized. ( Yes ( ) No [L/C] Remarks. (2) Field inspection conducted. ( ) Yes ( Y No (3) Proper postings (signs) ropes, etc., available as required by regulations or license. ( ) Yes ( ) No ∠. ⊖. Remarks. d. Survey Meters (1) Calibrated and operable meters available and used: ( Y Yes () No [34.43(c)] Remarks. (2) Type and number available. about 23. (3) 2 mR/hr through 1 R/hr can be measured. (X Yes ( ) No [34.24] Remarks. (4) Calibrated by. NOS of Paradise, Tx 71506 (5) Calibration method authorized. ( Yes ( ) No [L/C] Remarks.

(6) Calibrated at 3-month intervals. (47 Yes ( ) No [34.24] Remarks.

7

e. Special Equipment (shields, collimators, etc.)
Remarks.

11.	PERSONNEL MONITORING
a .	Film or TLD badge supplier. Radiction Frequency humily [L/C]
b.	Reports reviewed by: R80 Frequency: Woulde
с.	NRC inspector reviewed personnel monitoring records for period Aug., 1989 to presond Au oppos
d.	License exposure limit. 1.25 R/Quarter 3 R/Quarter
	e. NRC forms or equivalent.
	(1) NRC-4. ( ) Yes ( ) No Complete.* ( ) Yes ( ) No * Must be completed before individuals receive more than 1.25 rems per calendar quarter.
	(2) NRC-5. ( Yes ( ) No Complete. ( Yes ( ) No [20.401(a)]
	f. Maximum quarterly exposure. 950 numers Average.
	Each individual assigned film badge and dosimeter. (Yes () No [34.33(a)] Remarks.
	h. Dosi- r type. Range. 0-200 morem
	Annual check of dosimeter for correct response. ( Yes ( ) No. [34.33(c)] Remarks.
	j. Dosimeter recharged at start of each shift. ( ) Yes ( ) No [34.33(a)] Remarks.
	P. Dosimeter dose recorded daily. (4 Yes ( ) No [34.33(b)]

12.	LEAK	TESTS

- a. Leak test method approved. (Yes () No [34.25(c)] Remarks.
- b. Model of leak test kit.
- c. Test at 6-month intervals. (N Yes () No [34.25(b)]

  Remarks.

  Leak tota are varely done since the deplated sources are

  vatured to the manufacturer before the six worth leak tot
- d. Record of leak test results maintained. (L) Yes ( ) No [34.25(c)]
- e. Records reviewed by NRC inspector for period Naci 89 to puesant

#### 13. SURVEYS

- a. Area of facility survey conducted to show compliance with 20.105. () Yes () No [20.201(b)] N.A. Remarks.
- b. Area of facility survey recorded. ( ) Yes ( ) No [20.401(b)] N.A. Remarks.
- c. NRC inspector reviewed records for period Nrc, 1989 to possed
- Maximum radiation levels in unrestricted areas.
   Remarks.

is 2 mm/by at the lid to the storage vant.

- e. Survey after each exposure: ( Yes ( ) No [34.43(b)] Remarks.
- f. Survey includes guide tube. ( Yes ( ) No [34,43(b)] Remarks.
- g. Record of final survey before securing device at place-ofstorage. (\*) Yes () No Remarks.

# 14. POSTING AND LABELING

- a. High Radiation Area posted as required. ( Yes ( ) No [20.203(c)(1)] Remarks.
- b. Radiation Area posted as required. ( Yes ( ) No [20.203(b)] Remarks.
- C. Use or storage area posted "Caution Radioactive Material". (LY Yes () No [20.203(e)(1)] Remarks.
- d. Containers or devices properly labeled. (L) Yes () No [20.203(f)] Remarks.
- e. Posting of "Notice to Workers". (Yes () No [19.11(a) or (b)] Remarks.
- f. Posting of "Notice to Employees". (YYes () No [19.11(c)] Remarks.

# 15. CONFIRMATORY MEASUREMENTS

- a. Confirmatory measurements made by inspector. (Yes ( ) No
- b. Survey instrument. Xelex 3053 NRC Serial No. 8174

  Last date of calibration. War. 1, 1990
- c. Describe type and results of measurements and compare these with licensee's measurements. A radiation survey was conducted of the above were deviced and of the above were.

  No abserved prejudicant radiation lovels were well-red.

# 16. RECEIVING AND SHIPPING OF RADIOACTIVE MATERIALS

a. Procedures for picking up, receiving, and opening of packages.

( ) Yes ( ) No [20.205]

Remarks.

ь.		ten procedures. ( Yes ( ) No			
с.	Ship	ping incidents since last inspect	ion. ( ) Ye	s ( V No	
d.	Surv Rema	ey of packages when received. (1)	Yes ( ) No	[20.205	(c)(1)]
e.	Reco	rd of survey of packages. ( ) Yes	; ( ) No [2	0.401(b)]	
f.	Ship	ment of sources since last inspec	tion. (4Y	es ( ) No	
		Only container authorized by lice (1) Yes ( ) No Remarks.			
	(2)	Shipping papers and package labe ( Yes ( ) No [71.5] Remarks.	eling proper	ly comple	ted.
	(3)	Licensed material transferred in (V) Yes ( ) No Remarks.	n accordance	with [30	.41].
	(4)	Record of receipt and transfer. Remarks.	(4 Yes ()	No [30.	51]
TR	ANSPOR	RTATION (10 CFR 71.5a and 49 CFR	171-178		
-			Yes	N/A	Vio.
a.	Lice Such	ensee makes shipments of RAM? h shipments are: delivered to Common Carriers? transported in licensee's own	(4	( )	( )

		Yes	N/A	Vio.
( (	censee makes shipments of RAM?  Joh shipments are:  Jelivered to Common Carriers?  Jensported in licensee's own  vehicle as private carrier?  Joth?  above is "Yes," complete following	ng items:	()	( )
[ ]	re Authorized Packages used? 173.415-416]	(4	( )	( )
D(	ypes used: OT-7A, Type A [173.415] erformance test records on file? OT-55 [173.416(a)]	( )	17	( )

17.

	ensee aware of 6/30/85 Cutoff use?	(-)	15	, ,
()				( )
	Registered with NRC as user?	W	( )	( )
	[71.12(c)(3)] Documented NRC-Approved Q/A program?	W	( )	( )
( )	[71.12(b)] NRC Q/A Approval No.	18	( )	( )
с.	Special Form Material Performance test records available for each source design [173.476(a)]	W	( )	( )
d.	Packages labeled as required? [172.403(a)(b)(c)(e)(f)	(4)	( )	( )
	() Excepted () WI () YII () YIII Surveys performed to select correct label	(8	( )	( )
	category and compliance with radiation limits? (175.475(i).	(4	( )	( )
е.	Packages marked with required, i.e., proper shipping name, Spec. No., COC No., etc. [172.300 thru 172.310)]	(4	( )	( )
f.	Shipping papers prepared for each shipments? [172.200] Such papers contain required information [172.203(d)]	(4)	()	()
	나 시작되면 가장 이렇게 그렇게 요요하는 나이다.	(5)	( )	( )
g.	For licensee Private Carrier Shipments: Vehicles placarded as required? [172.500, 172.504] Cargo blocked, braced, tied down in	14	( )	( )
	vehicle? [177.842(d)]	(4	( )	()
	Any incidents reported to DOT? [171.15-16]	( )	(1	()
h.	Licensee carries shipping papers that are readily accessible when transporting RAM.	(4	()	()
18.	NOTIFICATION AND REPORTS			
	a. Licensee in compliance with 19.13 (report) ( ) Yes ( ) No [19.13] N.A. Remarks.	orts to in	ndividuals)	

Licensee in compliance with 20.405 (overexposures).
 ( ) Yes ( ) No [20.405(a)] N.A.
 Remarks.

- Licensee in complicance with 20.403 (incidents).
   () Yes () No [20.403] N.A.
   Remarks.
- d. Licensee in compliance with 20,402 (theft or loss).
  () Yes () No [20,402(a)] or [20,402(b)] A.A.
  Remarks.
- e. Annual Report to Commission. ( ) Yes ( ) No [20.407] N.A. Remarks.
- f. Termination Report to Commission. ( ) Yes ( ) No [20.408] N.A., Remarks.

#### 19. LICENSE CONDITIONS

- a. All License Conditions reviewed during inspection. ( Yes
- b. Activities were conducted in accordance with License Conditions except as noted elsewhere in this report. (1) Yes () No Remarks.

## 20. BULLETINS AND INFORMATION NOTICES

- a. Bulletins and Information Notices issued during current year.
  (4) Yes () No
- Bulletins and Information Notices received by licensee. ( Yes
   ( ) No
- c. Licensee took appropriate action in response to Bulletins and Information Notices. Yes () No Remarks.

## 21. ITEMS OF NONCOMPLIANCE

Sea appoindix A

22. CONTINUATION OF PREVIOUS PARAGRAPHS - USE BACK OF PAGE IF NECESSARY

INSPECTION	REPORT	NUMBER	9	10-	
BILDI PAISON		110.00	BURNING THE PARTY	STATE	THE RESERVE TO PROPERTY AND ADDRESS OF THE PARTY AND ADDRESS OF THE PAR

	17 60
Page	01
anne	CONTRACTOR STREET

# APPENDIX A - DOCUMENTATION of NONCOMPLIANCE

	David Comments
Reference	Basis for noncompliance
Report item 11.C.  10 CFR: 2c, 201  Lic Cond  Type n/c 3, L. 4	a estimate for a misplaced film budge had not now under our two occasions.
Report item	
10 CFR	
Lic Cond	
Type n/c	
Report item	
10 CFR	
Lic Cond	
Type n/c	
Report item	
10 CFR	
Lic Cond	
Type n/c	
Report item	
10 CFR	
.1c Cond	
Type n/c	