NRC Form 591 (12-81) 10 CFR 2-201	SAFETY	NSPECTION	U.S. NUCLEAR REGULATORY COMMISSION
Testing Institute of A 2114 Railroad Avenue Anchorage, AK 99501	laska, Inc.	Region V	r Regulatory Commission ane, Suite 210 , CA 94596
DOCKET NUMBER(S)	4 LICENSE NUMBER(S)		5. DATE OF INSPECTION
030-12770	50-17446-01		May 27,1990
those actions at this time. During this inspection certain of y. THIS IS A NOTICE OF VIOLATI A. of a. B. Containers located in		in violation of NRC requir accordance with 10 CFR 1	
frequencies. 10 CFR D. Records of 10 CFR			were not properly maintained
E. Documents were not properly	posted or otherwise made available. 1	0 CFR 19.11.	
F. Reports or notifications of			were not made in accordance
Of Contracts to	006130076 90523 EGS 11630 17446-01 PDC	stimate of sed bodge of	radiation exposure had
I hereby state that within 30 days the activis statement of corrective actions is mothe NAC.	tions described by me to the inspector ade in accordance with the requiremen	will be taken to correct these of 10 CFR 2.201. No fo	ne violations identified in the items checked above urther response will be submitted unless required.
Da Xin	m 15/23/90	T. Frank	Vang 1 /22/9

APPENDIX C

INSPECTION CHECKLIST SUPPLEMENTARY INFORMATION

LICE	ENSEE: Testing historie of Alexa, his. BROADSCOPE - NAME/LOCATION OF PERMITTEE	LI	TE: 5/31/90 C. No.: 50-17446-01	
18	VIOLATIONS THIS INSPECTION {#/PARA: N.C.)	()	UNRESOLVED ITEMS {PARA:	,
()	UNCORRECTED/REFEAT VIOLATIONS (PARA:	()	DEVIATIONS (FARA:	,
()	NONCITED VIOLATIONS IDENTIFIED BY THE LICENSEE {PARA: }		INSPECTOR'S COMMENTS ON PEF	
()	DU MILE LINE		good shape.	n to
()	FREQUENCY CHANGE REQUIRED			
()	PRIORITY CHANGE REQUIRED (AUTHORITY:			

INSPECTORS WILL PRESENT THIS AFPENDIX TO THE SECTION CHIEF ALONG WITH FINAL INSPECTION DOCUMENTATION.

THIS FORM WILL BE RETAINED BY THE NMS SECTION CHIEF FOR FUTURE REFERENCE AND STATISTICAL DATA GENERATION.

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Type of License: Radicquapter.
Licensee: Tosting hetitute of Alaska, hic.

License No.: 50 -17446 - 01

Docket No.: 030-12770

PERFORMANCE EVALUATION FACTORS

 Failure of Isotope Committee (or certain key members thereof) to meet or discuss meaningful issues for a Broad Scope type license.
 RSO too busy with other assignments (RSO spending less than 25% of time).
 Lack of involvement of senior management to oversee RSO performance (management unaware of operations).
 Inadequate consultant service (consultant not finding any problems but MRC does).
 Insufficient technologist/authorized user/radiation safety staffing for licensed program workload.
 Program not being audited by management or the Radiation Safety Committee.

Par	formance	Fust	Exce	-
1 5 1	I O I III O II C C	CTEI		OFS

-2-

	Notice of Violation Letter with Severity Levels III, IV, V
. ′	IRC Form 591 Clear Violations 1 .
And a second	
	Management Meeting with Licensee
	Enforcement Conference with Licensee
	Escalated Enforcement (Civil Penalty)
Contracting.	Early reinspection required. Date
INSPE	CTOR'S COMMENTS
	The everall program appears to be in good shape

J.F. Pang Inspector O

5/81/90 Inspection Date 28t 90-01

Section Chief

6/6/90 Date KERION A

Report No. 87-01	
Docket No. 030- 20969	License No. 50-23363-01
Materials Group Priority	Getegory 3320
Licensee: Ultra Technology la Pouch # 340122 Frushoe Bay, A/2 99734	ska ·
Facility Name: Ultra Toch nology	, luc.
Inspection at: Prudhee Bay	
Inspection conducted: Aug 17, 198	
Inspectors: Foul R Zurakows	Ai 15 Sqp+89 -
Approved by: Stillnus	Date Date
Summary: Inspection of Aug 17	1989 (Report 30-20969/89-0
Aveis Inspected: Module	30703, Management Moet,
Modub 87100 Material	30703, Management Moet, s Inspection Program!
4 Lub 92703, Bulletin	, Followup; Module Sin
Transportation; Mode	n Followup; Module Stra le 83822, Radiation Prote
Results; Of the areas	inspected there were
: two items of a n	oncompliance identified
· laragraphs roll & 18	(f) should be consulte
to r more	

B 14.

GUIDANCE FOR INSPECTION PROCEDURE 87100

INDUSTRIAL RADIOGRAPHY INSPECTION FIELD NOTES

Inspection Report No. 89-0/	License No. 50-23363-01
Licensee (name and address)	Docket No. 030-20969
Pouch # 340/22 Prudhoe Bay, Alaska 99734 Licensee Contact. Mr. D.S. Heiken (RSO) Mr. Derry Hanson Mr. David Commings	Telephone No. (907) 659-5569
Last Amendment No. 4	Date of Amendment. Jan 24, 1985
Priority: I Program Code () 03310 - Fix	ked (4 03320 - Temporary
Date of Inspection 17 Aug 89	
Type of Inspection (Announced Unannounced	() Initial () Special
Next Inspection Date Aug 1990 14 Norma	() Reinspection () Extended () Reduced
Summary of Findings and Action:	
() No Noncompliance, Clear 591 issued	() Action on Previous N/C
(4 Noncompliance, 591 issued	() Regional Action
() HQ Action	
Personnel Contacted * Mr. David Commings, Sup Mr. Randy Wortkins, Rad Mr. M. Kel Starton, Rad * Those present at exit interview.	ervisory Senior Rediographer ographer ographer
Inspector Taul R? un. Lonafai Approved (Signature)	15 Sept 89 (Date Signed) 10/19/59 (Date Signed)

Attachment 87100

Issue Date: 05/20/86

1	ORGANIZATION CO
	a. Management Structure (See back page)
	The management structure appears to be adequate for the program.
	b. Administrative structure meets license requirements. (-) Yes () No [L/C] [34.11(e)] Remarks. Even though the RCO
	Calgary, Canada, fragment visits to Predhoe Boy and the help of two highly girlified Senior C. Individuals identified in the license as being responsible for the programs still hold those positions.
	the programs still hold those positions. (4 Yes () No
	see back suge
	d. Radiography Personnel
	Radiographers Radiographer's Assistants
	sel back page
	(continue d., if needed, on paragraph 22.)
2.	INSPECTION HISTORY
	a. Item(s) of noncompliance or deviations noted during last inspec- tion conducted on Pug 10-11, 1988 (4 Yes () No
	Corrected by letter dated
	b. Requirement Severity Corrected Status
	not papt on file at moher Bay
	Toontinue b. 32 peoded
	(continue b., if needed, on paragraph 22.) c. If any item(s) of noncompliance and decided and the second s
	c. If any item(s) of noncompliance or deviations noted during last inspection were not corrected, explain.
	r/n
	(continue c, if needed, on paragraph 22.)

Issue Date: 05/20/86 2

3. Scope of Program not has I crown working

4. TRAINING, RETRAINING AND SUPERVISION OF RADIOGRAPHY PERSONNEL

- a. Radiographers and Assistants named in license. () Yes (4 No
- b. Radiographer's Assistant under direct supervision of a Radiographer. () Yes () No [34.44] Remarks.

mest of the people assisting the Radiographer under the NRC definition.

- c. Approved training program. (Yes () No
- d. Deficiencies noted. () Yes (4 No [L/C] Remarks.
- e. Training provided by RSO, Supervisory Senior Radiographels
- f. Written tests. (4 Yes () No
- g. Oral tests. (Yes () No
- h. Radiographers completed field examination. [34.31)a)(4) and (b) (3)] () Yes () No
- 1. Record of test results. () Yes () No [34.31(c)] Remarks.
- j. Test results reviewed by NRC inspector. (Yes () No
- k. Radiographer completed on-the-job training. [34.11(b)(3)] (4) Yes () No Remarks.
- 1. Retraining program required by License Condition. () Yes () No
- m. Periodic training. (1) Yes () No
- n. Retraining program implemented: (4) Yes () No [L/C] Remarks.
- o. Records of retraining reviewed. (4 Yes () No

p. Instruction to workers in accordance with 15.12.

(1) Yes (1) No Remarks.

E. INTERNAL AUDITS OR INSPECTIONS

- a. Audits or inspections conducted at 3-month intervals in accordance with 34.11(d). () Yes () No [L/C] Remarks.
- b. Records maintained. () Yes () No [L/C] Remarks.

6. INSPECTION AND MAINTENANCE OF DEVICES, CONTAINERS, AND CHANGERS

- a. Included in Operating and Emergency Procedures.

 () Yes () No [34.32(j)]

 Remarks.
- b. Equipment check prior to use each day. (Yes () No [34.28(a)] Remarks.
- c. Equipment check at 3-month intervals. (Y Yes () No [34.28(b)] Remarks.
- d. Record of results maintained. (Y Yes () No [34.28(b)] Remarks.

7. NRC REGULATIONS, LICENSE AND OPERATING AND EMERGENCY PROCEDURES

- a. Parts 19, 20, and 34; the license; and Operating and Emergency Procedures furnished to all radiographers and radiographer's assistants. (A Yes () No [34.31(a)(2)] Remarks.
- b. Operating and Emergency Procedures approved by NRC. [34.11(c)]

 (*) Yes () No

8.	UTI	LI	ZAT	ION	LOG
	\$5 september 500	permit	BORNALAM	SECURITARIA SERVICE	RESECUENT MARKET

- a. Utilization log maintained. (4) Yes () No [34.27] Remarks.
- Utilization log contains all required information. (-) Yes
 () No [34.27(a),(b),(c)]
 Remarks.

9. QUARTERLY INVENTORIES

- a. Quarterly physical inventories conducted. (4 Yes () No [34.26] Remarks.
- b. Quarterly inventories contain all information. () Yes () No [34.26] Remarks.
- c. Materials possessed authorized by the license. () No Remarks.
- d. Byproduct Material Inventory on. 7-12-89
 Source
 Changer
 Model # Quantity Isotope Source S/N Camera Model S/N

 83 CL IX-192 8741 660 3543
 77547
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- e. Procurement and use of byproduct material in accordance with license requirements. (Yes () to [L/C] Remarks.

10. MATERIALS, FACILITIES AND EQUIPMENT

a. Fixed Facility.

1) As described to dated	n application dated	-	Report
Attachment 87100	5	Issue Date:	05/20/86

- (a). Ce. .s) interlocked [20.203(c)(2)(1). () Yes () No
- (b). Coll(s) controlled in accorance with 20.203(c)(2)(ii) or (iii). [34.29(b)] () Yes () No Remarks.

N/A

- (2) Entrance controlled in accordance with 20.203(c)(2).
 () Yes () No [20.203(c)(2)]
 Remarks.
- (3) Exit in accordance with 20.203(c)(3). () Yes () No [20.203(c)(3)] Remarks.
- (4) Surveillance or locked to prevent unauthorized entry. () Yes () No [20.203(c)(4), 34.41] Remarks.
- (5) Visible and audible signals to warn of the presence of radiation: () Yes () No [34.29(b)]
 (a) Alarms operated correctly; i.e., visible due to radiation; audible when entrance attempted during source exposure. [34.29(b)]
 Remarks.
- (6) Alarm system tested at 3 month intervals. () Yes () No [34.29(c)] Remarks.
- (7) Record of alarm system test. () Yes () No [34.29(c)] Remarks.
- (8) Radiographic exposure devices and storage containers meet radiation level limits of 34.21. () Yes () No [34.21] Remarks.
- b. Storage Area.
 - (1) Sources locked in device. (4 Yes () No [34.22(a)] Remarks.

		(2)	[34.21] Remarks.	
1		(3)	Devices secured to prevent unauthorized removal from an unrestricted area. (4) Yes () No [20.207] Remarks.	
	c.	Fiel	d Location	
		(1)	Field work authorized. (Yes () No [L/C] Remarks.	
		(2)	Field inspection conducted. () Yes () No	
		(3)	Proper postings (signs) ropes, etc., available as required by regulations or license. (4) Yes () No Remarks. 1. restructed entire bedg that jugges attached	
	d.	Survey Meters & iserland		
		(1)	Calibrated and operable meters available and used: (') Yes () No [34.43(c)] Remarks.	
		(2)	Type and number available. 2 Julium 492 4 NDS 2000 5 Eberline 1309 37/LTD	
		(3)	2 mR/hr through 1 R/hr can be measured. (4) Yes () No [34.24] Remarks.	
		(4)	Calibrated by	
			Calibration method authorized. (4) Yes () No [L/C] Remarks.	
		(6)	Calibrated at 3-month intervals. (4) Yes () No [34.24] Remarks.	

		of the time.
1.	P	ERSONNEL MONITORING
۵.	F	11m or TLD badge supplier. There Frequency wouldn't
ь.	R	eports reviewed by: 250 Sem Full Frequency: monthly [L/C]
с.	N P	RC inspector reviewed personnel monitoring records for eriod to 2/4 195
d.	L	icense exposure limit. 1.25 R/Quarter _ = 3 R/Quarter
	e	NRC forms or equivalent.
		(1) NRC-4. () Yes () No Complete.* () Yes () No * Must be completed before individuals receive more than 1.25 rems per calendar quarter.
		(2) NRC-5. (4 Yes () No Complete. () Yes () No [20.401(a)]
	f.	Maximum quarterly exposure. 740 mer Average. 40
	9.	Each individual assigned film badge and dosimeter. () Yes Remarks.
	h.	Dosimeter type. Vudneum Range. 0-200 min
	1,	Annual check of dosimeter for correct response. (4 Yes () No [34.33(c)] Remarks. American
	j.	Dosimeter recharged at start of each shift. (1) Yes () No
		[34.33(a)] Remarks.
	k.	Dosimeter dose recorded daily. (4) Yes () No [34.33(b)]

nevat

12. LEAK TESTS

- a. Leak test method approved. ("Yer () No [34.25(c)] Remarks.
- b. Model of leak test kit. from the ashar
- c. Test at 6-month intervals. (LYYes () No [34.25(b)] Remarks.
- d. Record of leak test results maintained. (2) Yes () No [34.25(c)]
- e. Records reviewed by NRC inspector for period Aug 88 to Aug 89
 Remarks.

 With few exceptions the sources are returned prior to the six menth requirement.

13. SURVEYS

- a. Area of facility survey conducted to show compliance with 20.105. () Yes () No [20.201(b)] Remarks.
- b. Area of facility survey recorded. () Yes () No [20.401(b)] Remarks.
- c. NRC inspector reviewed records for period Aug 88 to Aug 89
- d. Maximum radiation levels in unrestricted areas. Remarks. Less than 2 mg/m
- e. Survey after each exposure: () Yes () No [34.43(b)] Remarks.
- f. Survey includes guide tube. (Yes () No [34.43(b)] Remarks.
- g. Record of final survey before securing device at place-ofstorage. () Yes () No Remarks.

9

14. POSTING AND LABELING

- a. High Radiation Area posted as required. (4 Yes () No [20.203(c)(1)]
 Remarks.
- b. Radiation Area posted as required. (Yes () No [20.203(b)] Remarks.
- c. Use or storage area posted "Caution Radioactive Material". (y) Yes () No [20.203(e)(1)] Remarks.
- d. Containers or devices properly labeled. (YYes () No [20.203(f)] Remarks.
- e. Posting of "Notice to Workers". (YYes () No [19.11(a) or (b)] Remarks.
- f. Posting of "Notice to Employees". (Yes () No [19.11(c)] Remarks.

15. CONFIRMATORY MEASUREMENTS

- a. Confirmatory measurements made by inspector. () Yes () No
- b. Survey instrument. Letex NRC Serial No. 833-2

 Last date of calibration. 7/8/89
- c. Describe type and results of measurements and compare these with licensee's measurements. Measurements made in storage area of field lospectures on North Slope agreed will with three made my the licensee.

16. RECEIVING AND SHIPPING OF RADIOACTIVE MATERIALS

a. Procedures for picking up, receiving, and opening of packages.
(Y Yes () No [20.205]
Remarks.

ь.	Writ	ten procedures. (9 Yes () No		,				
c.	Ship	Shipping incidents since last inspection. () Yes (4) No						
d.		Survey of packages when received. (Ties () No [20.205(c)(1)] Remarks.						
e	. Reco	ord of survey of packages. (4) Yearks.	es () No [2	0.401(b)]				
f	. Ship	Shipment of sources since last inspection. (4 Yes () No						
	(1)	Only container authorized by 19 (A Yes () No Remarks.	icensee has b	een used.				
	. (2)	Shipping papers and package lat () Yes () No [71.5] Remarks.	beling proper	ly comple	eted.			
	(3)	Licensed material transferred () Yes () No Remarks.	in accordance	with [30	0.41].			
	(4)	Record of receipt and transfer Remarks.	. (') Yes ()	No [30.	51]			
1	RANSPO	RTATION (10 CFR 71.5a and 49 CFR	171-178					
			Yes	N/A	¥10.			
a	Suc (4)	ensee makes shipments of RAM? h shipments are: delivered to Common Carriers? transported in licensee's own vehicle as private carrier? both?	14	()	()			
1	f a. a	bove is "Yes," complete following	g items:					
b	[17	Authorized Packages used? 3.415-416] es used:	14	()	()			
	DOT	-7A, Type A [173.415] formance test records on file? -55 [173.416(a)]	W	()	()			

Issue Date: 05/20/86

17.

Li	censee aware of 6/30/85 Cutoff			
	use?) Certified [173.416(b)]	14	()	()
	NRC COC's on file? [71.12(c)(1)] Registered with NRC as user?	18	()	()
	[71.12(c)(3)] Documented NRC-Approved Q/A program?	(4)	()	()
()	NRC Q/A Approva? No. 485 (Lochest in 1987)	W	()	()
c.	Special Form Material Performance test records available for each source design			
	[173.476(a)]	(4	()	()
d.	Packages labeled as required? [172.403(a)(b)(c)(e)(f)	(1)	()	()
	() Excepted () WI () YII () YIII Surveys performed to select correct label	(1)	()	()
	category and compliance with radiation limits? (175.475(1).	(1)	()	()
e.	Packages marked with required, i.e., proper shipping name, Spec. No., COC No., etc. [172.300 thru 172.310)]	W	()	()
f.	Shipping papers prepared for each shipments? [172.200] Such papers contain required information [172.203(d)]	14	()	()
g.	For licensee Private Carrier Shipments:	()	()	()
	Vehicles placarded as required? [172.500, 172.504] Cargo blocked, braced, tied down in	14	()	()
	vehicle? [177.842(d)] Any incidents reported to DOT?	14	()	()
	[171.15-16]	()	14	()
h.	Licensee carries shipping papers that are readily accessible when transporting RAM.	W	()	()

18. NOTIFICATION AND REPORTS

a. Licensee in compliance with 19.13 (reports to individuals).

(1) Yes (1) No [19.13]

Remarks.

Two radiographers terminated on 11/19/88 & 1/6/89 respectively were not sent a copy of the appoints recover during applicable to the sent a copy of the appoints recover during the appoint of the sent a copy of the appoints recover during the appoint of the sent and the s

Licensee in compliance with 20.405 (overexposures).
 () Yes () No [20.405(a)]
 Remarks.

- c. Licensee in complicance with 20.403 (incidents).

 (Yes () No [20.403]

 Remarks.
- d. Licensee in compliance with 20.402 (theft or loss).

 (') Yes () No [20.402(a)] or [20.402(b)]

 Remarks.
- e. Annual Report to Commission. (Yes () No [20.407] Remarks.

Remarks.

Remarks.

Remarks.

Remarks.

Who [20.408]

Remarks.

Who is a single sphere to the commission in a section of the commission were not reported to the commission.

19. LICENSE CONDITIONS

- a. All License Conditions reviewed during inspection. (4) Yes
 () No
- b. Activities were conducted in accordance with License Conditions except as noted elsewhere in this report. (Yes () No Remarks.

20. BULLETINS AND INFORMATION NOTICE!

- a. Bulletins and Information Notices issued during current year. (4 Yes () No
- b. Bulletins and Information Notices received by licensee. (4) Yes
 () No
- c. Licensee took appropriate action in response to Bulletins and Information Notices. (A Yes () No Remarks.

21. ITEMS OF NONCOMPLIANCE See Apprindix A & Summary

22. CONTINUATION OF PREVIOUS PARAGRAPHS - USE BACK OF PAGE IF NECESSARY

APCENDIX	A - DOCUMENTATION of N	ONCOMPLIANCE
Licensee: Ultra Tech	nology	License no: 50-23363
Reference	Basis for	noncompliance
Report item 18(a)		eren wegen den Kanster die sersten von verwerte den zugen zu den den gegen gegen den verwerte des Landers diesekte
10 CFR - 20 408 (b)		
Type n/c ment. Contrary to 11/19/88 and 1/16/89	ovides, in part, that whensee shall furnish the ividuals exposure to rad the above, the required spectiful xxxxxxxxxxxx respecti	en an individual terminates employment wi Director, Office of Nuclear Regulatory Re iation incurred during the period of empl reports were not sent for two persons on vely.
Report Item 18 19	* ;	
10 CFR 19.1 3(d)		
Type n/c also provide the required reports respectively.	rovides, in part, that report an individual's a individual's a copy of were not sent to two incomes.	when a licensee is required pursuant to exposure record to the Commission, he shall of the report. Contrary to the above, the dividuals terminated on 11/19/88 and 1/16/
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Page__of_

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