SIEMENS

June 14, 1994

U.S. Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, DC 20555

Subject: Additional information to support the NRC Document No. 99901277

Reference: Document No. 99901277 (NRC inspection conducted May 23 - 27, 1994)

Based upon a recent inspection conducted at Siemens Power Corporation's (SPC), Chattanooga facility, the Vendor Inspection Branch raised several concerns regarding steam generator repair activities performed by Universal Testing Laboratories, Inc. (UTL), a former subsidiary of SPC. One concern related to the disposition of a Non-conformance Report (NCR) in which ASME material was accepted on the basis of Liquid Penetrant (PT) examination only rather than a combination of Ultrasonic (UT) and PT examination as is required by ASME code. The initial information supplied to the inspection team in support of the NCR was incomplete. A Radiographic (RT) examination was performed on the material to supplement the PT examination in order to satisfy the volumetric requirement of ASME, Section III, Division 1, NB-2541(a). This section states in part, "...configurations which do not yield meaningful examination results by ultrasonic methods, shall be examined by radiographic methods..." The other concern related to the potential that S/G plugs from the inadequately tested ASME material were also supplied to the Trojan Nuclear Power Plant. Additional information is provided to confirm that plugs supplied to Trojan were from another material lot (different heat number).

The plugs in question (heat number NX 6441 HK - transfer number 51) were shipped to Florida Power & Light Co. - Turkey Point Nuclear Station, to be used in the repair and replacement of failed Westinghouse steam generator plugs. Prior to installation the plugs were examined by the radiographic method as mentioned above. This RT was performed at the Turkey Point site by another FPL contractor and resulted in "no indications revealed" as indicated on the RT Inspection Reports (Attachment 1 of this letter).

An understanding of SPC's plug serialized numbering system is necessary in order to verify traceability to the required material specification documents. The following brief explanation should provide sufficient information for the purpose of this inspection:

(a) The first two numbers of the plug serial number are the last two numbers of the drawing - example: drawing 85826 Plug number 26.4.10

(b) The second number identifies the type of plug from the specified drawing - example: Plug number 26.4.10
Per the drawing is designated a Westinghouse mechanical plug repair type

210066

Siemens Power Corporation

Nuclear Division
Reactor Services & Systems

5959 Shallowford Road, Suite 531
Chattanooga, TN 37421

Tel: (615) 499-0961
Fax: (615) 894-2456

IE09

(c) The last number is the unique identifier for that particular plug - example: Plug number 26.4.10

(d) Identified on the plug but not part of the serial number is the heat transfer number.

The seven (7) welded plugs which were installed at Turkey Point Unit 3 were per Siemens AG - KWU Group Drawing U4 441E-33-85826, Revision 0, "7/8 inch Welding Plug", type 4. The plug serial numbers installed were: 26.4.8, 26.4.10, 26.4.17, 26.4.18, 26.4.21, 26.4.27 and 26.4.38.

The question raised concerning the plugs installed at Trojan Nuclear Station can be addressed simply by confirming that the plugs did not come from the heat number NX 6441 HK as is annotated on attachment 2 of this letter. Provided as attachment 2 is a copy of the original shipping notice with the serial numbers, drawing numbers, heat numbers and transfer numbers for the plugs sold to Babcock & Wilcox Nuclear Services (BWNS) for installation at Trojan.

Should there be any further questions regarding this subject matter please contact me at (615) 499-1717.

Best Regards,

John E. Cipriani
Manager Quality Assurance
Plant Services

JEC:RLS

Attachments

cc: D. Perry - SPC
C. Powers - SPC
M. Tagliamonte - SPC

Chief Vendor Inspection Branch
Division of Reactor Inspection & Licensee Performance
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, DC 20555

IR NUMBER M-90-0552

PROJECT — SH 1 OF 3

PCM 89-580

RADIOGRAPHIC INSPECTION REPORT (TS 9.3)

UNIT: Project Turkey Point # 3

DRAWING NO. 85826

PS N/A

SYSTEM: S/G TUBE PLUGS

WELD NO: SEE STATIONS

EXPOSURE SETUP NUMBER 7

REV 1 TECH TS-9.3 I CAT. ASME III

MATERIAL TYPE INCONEL 690 — THICKNESS RANGE .125 — DIA OR LENGTH 1½"

NO. OF EXPOSURES 1 — NO. FILM/JOINT 4 — NCR # (REF) 90-NO-54

SOURCE: IR 192 ☒ SR. NO. 8951 — SOURCE SPOT SIZE .159 — CI/MIN 660 — SFD 20"

FILM TYPE AGFA D-2 SPEED D-2 LOAD QUAD

SURFACE CONDITION: N/A

RADIOGRAPHER / CERT LEVEL / DATE / INITIAL: [signature] II 3/13/90 DHR

JOINT: N/A

NFG. STG: FINAL ☒

PENETRAMETER: TY SE-1025 ☒ — PEN SIZE 10

PEN. PLACING: SOURCE SIDE ☒

SHIM MATERIAL S/S THICKNESS .031.25 in

SCREENS: Pb ☒ — SCREEN THICKNESS: FRONT .010 BACK .010

LOCATION MARKER: SOURCE SIDE ☒ AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS

REQUIRED SENSITIVITY: 2T ☐ 4T ☒

VIEWING TECHNIQUE: SINGLE FILM ☒ COMPOSITE FILM ☐

EXAMINATION: SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS
S/N																			
SHEET																			
8																			
9																			
10																			
11																			
12																			
17																			

NOTE: RADIOGRAPHY OF INDICATIONS WERE REVERSED

NOTE NO. FPL-PTP-4302 D-F 3/3/90, FPL-PTP-5028 D-F 4/2/90

THIS REPORT IS FOR: NCR NO. 90 NO-54

EVALUATED BY: LEVEL: DATE: INITIAL:

[signature] II 3-15-90 — RADIOGRAPHER(S) LEVEL DATE INITIAL

[signature] II 3/15/90 DHR

DISCREPANCIES: ☐ N/A

REMARKS:

APPROVED BY: ANII — [signature] — 3/15/90 — TITLE / SIGNATURE / DATE

NCR 90-N0054
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IR NUMBER
97-90-0555 Z

PROJECT

RADIOGRAPHIC INSPECTION REPORT
(TS 9.3)

UNIT: Project Turkey Point #3

DRAWING NO. 55826

SYSTEM: S/G Tube Plugs

WELD NO.: See Stations

RT: 1 | TECH: 7-5-93 | CAT. I | AMENDM/ACCEPT. STD. ASME III

MATERIAL TYPE: INCON. 690 | THICKNESS: .125 | LENGTH: 1/2"

NO. OF EXPOSURES: 1 | NO. FILM/JOINT: 4 | 90-N0054

SOURCE: IR 192 ☒ CO-60 ☐ XRAY ☐ KV

SR. NO.: 0951 | SOURCE/SPOT SIZE: .159

CIRCUM. ☒ 080 | MA/MIN: N/A | SFD: 20"

FILM: TYPE Kodak AA | SPEED | LOAD Quad

SURFACE CONDITION: N/A — AS WELDED ☐ FLAT TOPPED ☐ GROUND SMOOTH ☐

RADIOGRAPHER: J.R. Lambston | CERT LEVEL: II | DATE: 3-13-93 | INITIAL

JOINT: OPEN ROOT ☐ INSERT ☐ BACKING ☐ N/A

MFG. STG.: PARTIAL ☐ FINAL ☒ BEFORE PWHT ☐ AFTER PWHT ☐

EXCAVATED AREA ☐ OTHER ☐

PENETRAMETER(S): ☒

PEN SIZE: 10 | MATERIAL

PEN. PLACING: SOURCE SIDE ☒ FILM SIDE ☐

SHIM: MATERIAL S/S | THICKNESS

SCREENS: PB ☒ OTHER ☐

SCREEN THICKNESS: FRONT .010 | BACK .010

LOCATION MARKER: SOURCE SIDE ☒ FILM SIDE ☐

AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS

REQUIRED SENSITIVITY: 2T ☐ 4T ☒

VIEWING TECHNIQUE: SINGLE FILM ☒ COMPOSITE FILM ☐

EXAMINATION: SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS S/G	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS
0°																			
8																			
9																			
10																			
11																			
12																			
12																			

Note: Preliminary indications were accepted

NOTE NO.:

EVALUATED BY:	LEVEL:	DATE:	INITIAL:
[signature]	II	3-13-93

THIS REPORT IS FOR: | RADIOGRAPHER(S) | LEVEL | DATE | INITIAL

OTHER: 90-N0054

DISCREPANCIES

☐ NCR#

☐ WR#

☐ OTHER

[signature] II

REMARKS APPROVED BY:	TITLE	SIGNATURE	DATE
	[signature]	3/13/93

NCR 90-N0054
Page 26 of 264

IR NUMBER: [illegible]

PROJECT: PTN — 3 of 3

PO#: 89-580

RADIOGRAPHIC INSPECTION REPORT
(TS 9.3)

FLORIDA POWER & LIGHT COMPANY

PTN-3	DRAWING NO. 85826	PS: N/A REV.
SYSTEM: S/G TUBE PLUGS	WELD NO.: SEE STATIONS	EXPOSURE SETUP NUMBER: 7

REV.	TECH.	CAT.	APPENDIX/ACCEPT. STD.
1	T.S.-9.3	I	ASME III

MATERIAL TYPE	THICKNESS RANGE	DIA OR LENGTH
INCONEL 690	.125	1½"

NO. OF EXPOSURES	NO. FILM/JOINT	
1	4	REF NR #4

JOINT: OPEN ROOT ☐ INSERT ☐ BACKING ☐ N/A

MFG. STG: PARTIAL ☐ FINAL ☒ BEFORE PWHT ☐ AFTER PWHT ☐

EXCAVATED AREA ☐ OTHER ☐

PENETRAMETER: TY SE-142 ☒ N/A ☐ OTHER ☐

PEN SIZE: 10 MATERIAL:

PEN. PLACING: SOURCE SIDE ☒ FILM SIDE ☐

SOURCE: IR 192 ☒ CO-60 ☐ X-RAY ☐ KV

SR. NO. 8951 SOURCE/SPOT SIZE: .159

CURIES ☒ 880 MA/MIN: N/A SFD: 20"

FILM TYPE: AGFA STRUCTURIX SPEED: D-2 LOAD: QUAD

SHIM: MATERIAL S/S THICKNESS .03/.25/.50

SCREENS: PB ☒ OTHER ☐

SCREEN THICKNESS: FRONT .010 BACK .010

LOCATION MARKER: SOURCE SIDE ☒ FILM SIDE ☐

AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS

SURFACE CONDITION: N/A
AS WELDED ☐ FLAT TOPPED ☐ GROUND SMOOTH ☐

REQUIRED SENSITIVITY: 2T ☐ 4T ☒

RADIOGRAPHER	CERT LEVEL	DATE	INITIAL
D. H. [illegible]	II	3/13/90	DHR

VIEWING TECHNIQUE: SINGLE FILM ☒ COMPOSITE FILM ☐

EXAMINATION: SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS

RE: Radiographically no indications were recorded

NOTE TO:
[illegible] PTP-4303 DUE 7-31-90
[illegible] PP-5029 DUE 9-12-90

EVALUATED BY: LEVEL: DATE: INITIAL:

[signature] II 3/13/90 [initial]
RADIOGRAPHER(S) LEVEL DATE

[signature] II 3/13/90 DHR

TRAVELER ☐ (NCR) 90-N0054

REMARKS

A-QCS [signature] 3/13/90
TITLE SIGNATURE DATE

NCR 90 N0054
Page 27 of 27

FPL — Florida Power & Light Company

RADIOGRAPHIC INSPECTION REPORT (TS 9.3)

IR NUMBER	M-90-0553
PROJECT	PTN 3
PG	1 of 1
PCM	87-580
CR PWO	2117

UNIT	DRAWING NO.	PS / REV. / ITEM #
PTN-3	85826	N/A
SYSTEM: S.G. TUBE PLUGS	WELD NO.: SEE STATIONS	EXPOSURE SETUP NUMBER: 7

QI / RSA / TECH. / CAT.	APPENDIX/ACCEPT. STD
93 / 1 / T.S.-9.3 I	ASME III

MATERIAL TYPE	THICKNESS RANGE	DIA OR LENGTH
Inconel 690	.125	1.5"
NO. OF EXPOSURES	NO. FILM/JOINT	REF. N/A #
1	4	90-N0054

SOURCE: IR-192 ☒ CO-60 ☐ X-RAY ☐ KV ___
SR. NO.: 5951 SOURCE/SPOT SIZE: .159
CURIES: [illegible]
CU MIN: 260 MA/MIN: SFD: 20"
FILM: AGFA [illegible] SPEED: D2 LOAD: QUAD
SURFACE CONDITION: N/A — AS WELDED ☐ FLAT TOPPED ☐ GROUND SMOOTH ☐

RADIOGRAPHER	CERT LEVEL	DATE	INITIAL
[signature]	II	3/13/90	DH

JOINT: OPEN ROOT ☐ INSERT ☐ BACKING ☐ N/A
MFG. STG: PARTIAL ☐ FINAL ☒ BEFORE PWHT ☐ AFTER PWHT ☐
EXCAVATED AREA ☐ OTHER ☐
PENETRAMETER: TY SE-1025 ☒ N/A ☐ INFO ONLY ☐ OTHER ☐
PEN SIZE: 10 MATERIAL: ___
PEN. PLACING: SOURCE SIDE ☒ FILM SIDE ☐
SHIM: MATERIAL S/S THICKNESS .03125 IN.
SCREENS: Pb ☒ OTHER ☐
SCREEN THICKNESS: FRONT .010 BACK .010
LOCATION MARKER: SOURCE SIDE ☒ FILM SIDE ☐
AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS
REQUIRED SENSITIVITY: 2T ☐ 4T ☒
VIEWING TECHNIQUE: SINGLE FILM ☒ COMPOSITE FILM ☐
EXAMINATION: SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS
S/I																			
5 [illegible]														L / H	L / H				
18														L / H	L / H				
21														L / H	L / H				
27														L / H	L / H				
36														L / H	L / H				
37														L / H	L / H				
39														L / H	L / H				
NOTE: Radiographically no indications														L / H	L / H				
were Revealed														L / H	L / H				

NOTE NO.:
1. TP-4302 DATE 7/31/90
2. TP-5228 DATE 4/12/90

EVALUATED BY:	LEVEL:	DATE:	INITIAL:
[signature] RADIOGRAPHER(S)	II	5/3/90	[initials]

THIS RADIOGRAPH IS FOR: TRAVELER ☐
WELD NO. ___ CRNO 90-N0054
OTHER ___
DISCREPANCY: ☐ N/A
☐ NCR ___
☐ WRO ___
☐ OTHER ___

REMARKS APPROVED BY:

TITLE	SIGNATURE	DATE
HQCS	[signature]	3/13/90

NCR 90-NC054
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FPL FLORIDA POWER & LIGHT COMPANY

RADIOGRAPHIC INSPECTION REPORT (TS 9.3)

IR NUMBER	M-90-0553
PROJECT	3 — PG 2 OF 3
PCM	89-380
	90-P-D 2117
PS / REV. / ITEM	N/A
EXPOSURE SETUP NUMBER	7

UNIT:	Project Turkey Point # 3
DRAWING NO.	85826
SYSTEM:	S/G TUBE PLUGS
WELD NO.:	SEE STATIONS
QI / REV. / TECH. / CAT. / APPENDIX/ACCEPT. STD.	1 / T.S.-9.3 / I / ASME
MATERIAL TYPE	INCONEL
THICKNESS RANGE	.125
DIA OR LENGTH	1 1/2"
NO. OF EXPOSURES:	1
NO. FILM/JOINT:	4
	REF NCR # 90-NC054
SOURCE: IR 192 ☒ CO-60 ☐ X-RAY ☐ KV	
SR. NO.:	8951
SOURCE/SPOT SIZE:	.154
CI/SEC. ☐ CI/MIN. ☒	880
MA/MIN:	
SFD:	20"
FILM: TYPE	AGFA & KODAK
SPEED	D-2
LOAD	QUAD
SURFACE CONDITION	AS WELDED ☐ FLAT TOPPED ☐ GROUND SMOOTH ☐ N/A
RADIOGRAPHER / CERT LEVEL / DATE / INITIAL	Dowt Hattaks II 3/13/90 DH

JOINT:	OPEN ROOT ☐ INSERT ☐ BACKING ☐ N/A
MFG. STG.:	PARTIAL ☐ FINAL ☒ BEFORE PWHT ☐ AFTER PWHT ☐
EXCAVATED AREA ☐	OTHER ☐
PENETRAMETER:	TY SE 1A2 ☒ N/A ☐ INFO ONLY ☐ OTHER ☐
PEN SIZE:	10
MATERIAL	
PEN. PLACING:	SOURCE SIDE ☒ FILM SIDE ☐
SHIM: MATERIAL	S/S
THICKNESS	.03/.25/.50 in
SCREENS:	PB ☒ OTHER ☐
SCREEN THICKNESS:	FRONT .010 BACK .010
LOCATION MARKER:	SOURCE SIDE ☒ FILM SIDE ☐
	AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS
REQUIRED SENSITIVITY:	2T ☐ 4T ☒
VIEWING TECHNIQUE:	SINGLE FILM ☒ COMPOSITE FILM ☐
EXAMINATION:	SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS S/N	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS
0°														L / H	L / H				
18														L / H	L / H				
21														L / H	L / H				
27														L / H	L / H				
36														L / H	L / H				
37														L / H	L / H				
38														L / H	L / H				
NOTE: Radiographic no indications														L / H	L / H				
were revealed														L / H	L / H				

M&TE NO.
FPL-PTP-4302 DUE 7-31-90
FPL-PTP-4228 DUE 4-11-90

THIS REPORT IS FOR: TRAVELER ☐
WRR NO. ___ NCR NO. 90-NC054
OTHER ___

DISCREPANCIES ☐ N/A
☐ NCR #
☐ WRR #
☐ OTHER

EVALUATED BY: LEVEL: DATE: INITIAL:
[signature] II 3-13-90 [initials]
RADIOGRAPHER(S) LEVEL DATE INITIAL

Dowt Hattaks II 3/13/90 DH

REMARKS:
APPROVED BY:
QCS — [signature] — 3/13/90
TITLE — SIGNATURE — DATE

NCR 90-N0054
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FPL — FLORIDA POWER & LIGHT COMPANY

RADIOGRAPHIC INSPECTION REPORT
(TS 9.3)

RT NUMBER	[illegible]
PROJECT: PTP 3	PG 3 OF 3
PCM: 89-530	[illegible]
PS:	REV. N/A
EXPOSURE SETUP NUMBER: 7	

UNIT: Project Turkey Point # 3	DRAWING NO.: 85826
SYSTEM: S/G TUBE PLUGS	WELD NO.: SEE STATIONS

QI	REV.	TECH.	CAT.	AMEND/ACCEPT STD.
#3	1	T.S.-9.3	I	ASME III

MATERIAL TYPE	THICKNESS RANGE	DIA OR LENGTH
INCONEL 690	.125	1 1/2"

NO. OF EXPOSURES	NO. FILM/JOINT	
1	4	REF NCR # 90-N0054

JOINT: OPEN ROOT ☐ INSERT ☐ BACKING ☐ N/A

MFG. STG.: PARTIAL ☐ FINAL ☒ BEFORE PWHT ☐ AFTER PWHT ☐

EXCAVATED AREA ☐ OTHER ☐

PENETRAMETER: TY SE-142 ☒ N/A ☐ [illegible] OTHER ☐

PEN SIZE: 10 MATERIAL:

PEN. PLACING: SOURCE SIDE ☒ FILM SIDE ☐

SOURCE: IR 192 ☒ CO-60 ☐ X-RAY ☐ KV

SR. NO.: 8951 SOURCE/SPOT SIZE: .157

CI/SEC. ☐ CI/MIN. ☒ 880 MA/MIN: SFD: 20"

SHIM: MATERIAL S/S THICKNESS .03/.01/.50 in

SCREENS: PB ☒ OTHER ☐

SCREEN THICKNESS: FRONT .010 BACK .010

FILM: TYPE AGFA [illegible] SPEED D-2 LOAD QUAD

LOCATION MARKER: SOURCE SIDE ☒ FILM SIDE ☐

AT 7/16" SPACING & NO. AT 7/16" INCHES INTERVALS

SURFACE CONDITION: AS WELDED ☐ FLAT TOPPED ☐ N/A GROUND SMOOTH ☐

REQUIRED SENSITIVITY: 2T ☐ 4T ☒

RADIOGRAPHER: CERT LEVEL DATE INITIAL

[signature] II 3/13/90 [initials]

VIEWING TECHNIQUE: SINGLE FILM ☒ COMPOSITE FILM ☐

EXAMINATION: SINGLE WALL ☐ DOUBLE WALL ☒

STATIONS	POROSITY	SLAG	CRACK	LACK OF FUSION	INCOMPLETE PENETRATION	CRATER PIT/CRACK	UNDERCUT	BURN THRU	UNFUSED INSERT	TUNGSTEN	SURFACE INDICATION	MISC.	FILM ARTIFACT	PENE DENSITY	FILM DENSITY	SENSITIVITY	ACCEPT	REJECT	REMARKS
S/N 90°																			
18																			
21																			
27																			
36																			
37																			
38																			

NOTE: Radiographically no indications were revealed [initials] 3-13-90

MSTE NO.
FPL-PTP-4302 DUE 7-31-90
FPL-PTP-5228 DUE 4-17-90

EVALUATED BY: LEVEL: DATE: INITIAL:

[signature] II [date] [initials]

RADIOGRAPHER(S) LEVEL DATE INITIAL

[signature] II 3/13/90 [initials]

THIS REPORT IS FOR: TRAVELER ☐

WAR NO. ______ NCR NO. 90-N0054

OTHER ______

DISCREPANCIES: ☐ N/A

☐ NCR # ______

☐ WCR # ______

☐ OTHER ______

REMARKS:
APPROVED BY:

TITLE	SIGNATURE	DATE
ROSS	[signature]	3/13/90

(REV. 9/87)

Attachment 2
NRC DOCUMENT NO. 99901277

SHIPPING NOTICE

JOB NO. _____ SN NO. CT 0391

DATE May 14 1991

CONSIGNED TO Chuck Hayden Red Lion Inn Room 116

ADDRESS 510 Lieu Dr. Kelso WA 98626

ROUTING _____

COLLECT PREPAID

SHIP VIA			PURCHASE ORDER NO.	O S & D NO.	ORIGINAL M R R NO.
	AIR EXPRESS	X			
	EXPRESS		MATERIAL ORIGINALLY PURCHASED O N P O. NO.	SUPPLIER	
	RAIL FREIGHT				
	MOTOR FREIGHT		REASON FOR SHIPMENT: Inspection & B+W		
	PARCEL POST		SHIPMENT AUTHORIZED Dennis Green		BILL OF LADING ATTACHED FED EX 982146725
	BEARER				

ITEM NO.	QUANTITY	UNIT	COMPLETE DESCRIPTION
1	14		Plugs 85825.1.1,3,5,6,7
			88512 4,5,6,7
			85825.4.9, 10, 14, 17

Explanation of plug serial numbers listed above per our records. NOTE: 6/10/94 cpa

DRAWING 85825.4
TRANSFER # 0039
HEAT # 5207

DRAWING 85825. BH 1
TRANSFER # 0039
HEAT # NX5207

DRAWING 88512
TRANSFER # 0053
HEAT # 764484

RETURN AUTHORIZED BY: _____

COMPANY _____

SHIPPER
Universal Testing Labs., Inc.
5959 SHALLOWFORD RD.
SUITE 531
CHATTANOOGA, TN. 37421

ADDRESS _____

PER _____

1

1230 5 6A