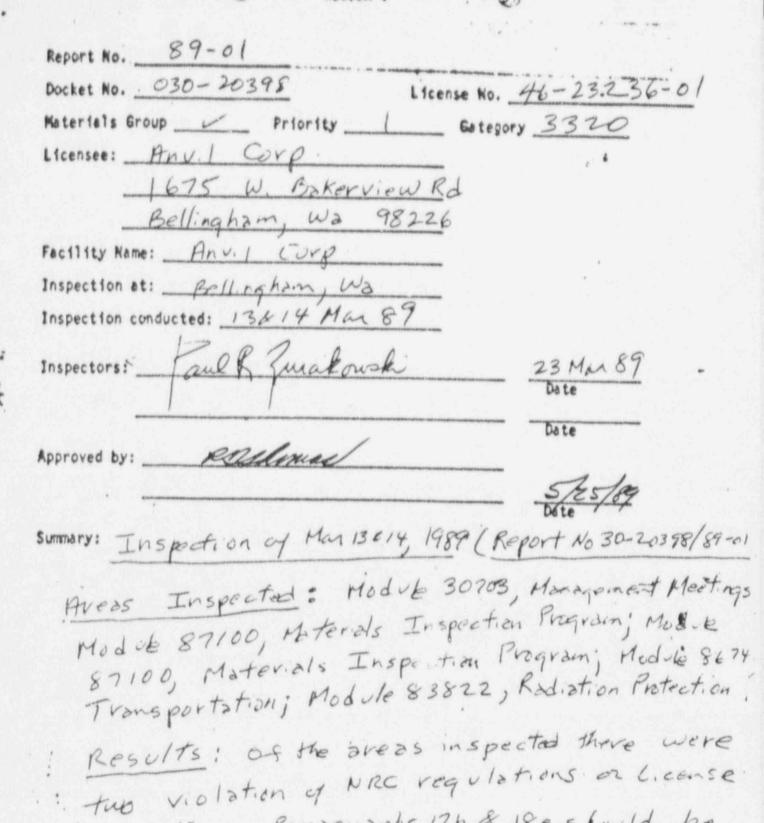
NRC Form 681	(")	A	V.S. NUCLEAR REGULATORY COMMISSION
10 CFR 2.201	SAFFTY	INSPECTION	
1. LICENSEE .	OF REPORT S SERVICE COST & SUCCESSION EXCITATIONS AND ADDRESS.	2. REGIONAL OFFICE	
Anvil Corporation		U. S. Nuclear	Regulatory Commission
1675 W. Bakerview Road		Region V	
Bellingham, WA 98226		1450 Maria La	ne, Suite 210
		Walnut Creek,	CA 94596
3. DOCKET NUMBER(S)	4 LICENSE NUMBERIS		B. DATE OF INSPECTION
0\$0-20398	46-23236-01		March 13-14, 1989
Licensee			
The inspection was an examination of the ac Regulatory Commission's (NRC) rules and re- and representative records, interviews, with p	guistions and the conditions of you	ur license. The inspection of	on safety and to compliance with the Nuclear consisted of selective examinations of procedures a result of this inspection are as follows:
1. Within the scope of this inspection, no			
2. The inspector also verified the steps you those actions at this time.	ou have taken to correct the violat	ions identified during the le	est inspection. We have no further questions on
3. During this inspection certain of your THIS IS A NOTICE OF VIOLATION	activities, as checked below, were which is required to be posted in a	in violetion of NRC require	ments. 9.11.
[
of e			was not properly posted to indicate the presence
B. Containers located in labeled to indicate the presence of	redinactive metalial, 10 CED 20 2	A. W.	were not properly
frequencies. 10 CFR		Licenso Cond	
10 CFR	b	License Condition Numbe	were not properly maintained.
E. Documents were not properly poste			
X F. Reports or notifications of Pers	onnel monitoring		
with 10 CFR 20.40? for the	he year 1987.	License Condition Numbe	were not made in accordance
NRC has jurisdiction	prior to the first s	not submitted in shipment of licer	were not made in accordance n accordance with used material to an area where
		# 1 # 1 * 1 * 1 * 1 * 1 * 1 * 1 * 1 * 1	
J			
□к			
Control of the second s	sescribed by me to the inspector w	III be taken to correct the v	lolations identified in the Items chacked above
hereby state that within 30 days the actions this statement of corrective actions is made in	eccordance with the requirements	of 10 CFR 2 201 No. 4	AT THE PARTY OF TH
hereby state that within 30 days the actions this statement of corrective actions is made in se NRC.	accordance with the requirements	of 10 CFR 2.201. No furth	er response will be submitted unless required by
hereby state that within 30 days the actions of his statement of corrective actions is made in the NRC.	accordance with the requirements	Paul R Zun	or response will be submitted unless required by
hereby state that within 30 days the actions of his statement of corrective actions is made in the NRC.	accordance with the requirements	Paul R Zur	akonski 28 Ha 89



conditions Paragraphs 176 & 18e should be

consulted for more info.

GUIDANCE FOR INSPECTION PROCEDURE 87100

INDUSTRIAL RADIOGRAPHY INSPECTION FIELD NOTES

Inspection Report No. 89-01	License No. 46-23236-01
Licensee (name and address)	Docket No. 3320
Anu. (Corp (Satetle Office) 742-5-5 space 57 Byrlington, WA 98233 Licensee Contact. HS Kathy Turner Burlington Effice Last Amendment No. 3	
Licensee Contact. HS KAHY JUNNEV	Telephone No. (206) 755- 9350
Last Amendment No. 3	Date of Amendment. 12 Nov 8%
Priority: I Program Code () 03310 - F	ixed (03320 - Temporary
Date of Inspection 13214 Max 89	
Type of Inspection () Approunced Next Inspection Date Man 90 (4 North	{ Initial Special Poleston
Next Inspection Date Mar 90 14 North	nal () Extended () Reduced
Summary of Findings and Action:	
() No Noncompliance, Clear 591 issued	() Action on Previous N/C
(4 Noncompliance, 591 issued	() Regional Action
() HQ Action	
Personnel Contacted * Mrs Kathy Turner, Alt. RS * Mr. Perry Mendenhall, R Mr. George Gr. ff. HK, R * Those present at exit interview.	O (Acting) 250 ierb NDE Dept
Inspector Taul R Juraforuski (Signature)	Date Signed) (Date Signed)

	۵.	Management Structure see back
		Mrs Rothy Timer is the acting RSO at & Burlington Sattelite Office even shown she is no mamed on the LRC because. She is the RSO for the Sta
	b.	(9 Yes () No [L/C] [34.11(e)] Remarks.
	c.	Bellingham Office (23) and), since har quite has taken over the Radiograph of program it was better it she were named as RSO for the NRC C Individuals identified in the license as being responsible for the programs still hold those positions. (Y Yes () No Remarks.
		rad courphy License and is known's technical supervisor, she reports on all technical work of
	d.	Radiography Personnel
		Radiographer's Assistants see books
	146	(continue d., if needed, on paragraph 22.)
2.	INS	PECTION HISTORY
	ā.	Item(s) of noncompliance or deviations noted during last inspection conducted on surface () Yes () No Corrected by letter dated
	b.	Requirement Severity Corrected Status
		(continue b., if needed, on paragraph 22.)
	c.	If any item(s) of noncompliance or deviations noted during last inspection were not corrected, explain.
		N/A

(continue c, if needed, on paragraph 22.)

3. SCOPE OF PRULIAM This hierare was used only once on Mani Hawaii for shell 0.1 co. In May 4 1988.

They have a safetite office in Anchorage but Kave.

TRAINING, RETRAINING AND SUPERVISION OF RADTOGRAPHY PERSONNEL

- a. Radiographers and Assistants named in license. () Yes (No
- b. Radiographer's Assistant under direct supervision of a Radiographer. (2) Yes () No [34.44] Remarks.
- c. Approved training program. (4 Yes () No
- d. Deficiencies noted. () Yes () No [L/C] Remarks.
- e. Training provided by. Perry A Mendenhall & Sufety Trag
- f. Written tests. (Yes () No
- g. Oral tests. (4 Yes () No
- h. Radiographers completed field examination. [34.31)a)(4) and (b) (3)] (4) Yes () No
- 1. Record of test results. (4 Yes () No [34.31(c)] Remarks.
- J. Test results reviewed by NRC inspector. (Yes () No
- k. Radiographer completed on-the-job training. [34.11(b)(3)] (Yes () No Remarks.
- 1. Retraining program required by License Condition. (1) Yes () No
- m. Periodic training. (Yes () No

As it Feb 25, 1989 my Brettongan in out 19.

- n. Retraining program implemented: (4 Yes () No [L/C] Remarks.
- o. Records of retraining reviewed. (Yes () No

p. Instruction to workers in accordance with 19.12.
(Yes () No Remarks.

5. INTERNAL AUDITS OR INSPECTIONS

- a. Audits or inspections conducted at 3-month intervals in accordance with 34.11(d). (4) Yes () No [L/C] Remarks.
- b. Records maintained. (Yes () No [L/C] Remarks.

6. INSPECTION AND MAINTENANCE OF DEVICES, CONTAINERS, AND CHANGERS

- a. Included in Operating and Emergency Procedures. (9 Yes () No [34.32(j)]
 Remarks.
- b. Equipment check prior to use each day. (4 Yes () No [34.28(a)] Remarks.
- c. Equipment check at 3-month intervals. (Lives () No [34.28(b)] Remarks.
- d. Record of results maintained. (Yes () No [34.28(b)] Remarks.

7. NRC REGULATIONS, LICENSE AND OPERATING AND EMERGENCY PROCEDURES

- a. Parts 19, 20, and 24; the license; and Operating and Emergency Procedures furnished to all radiographers and radiographer's assistants. (9 Yes () No [34.31(a)(2)] Remarks.
- b. Operating and Emergency Procedures approved b NRC. [34.11(c)]

8. UTILIZATION COG

- a. Utilization log maintained. (4 Yes () No [34.27] Remarks.
- Utilization log contains all required information. (4) Yes
 () No [34.27(a),(b),(c)]
 Remarks.

9. QUARTERLY INVENTORIES

- a. Quarterly physical inventories conducted. (A Yes () No [34.26] Remarks.
- b. Quarterly inventories contain all information. (4 Yes () No [34.26] Remarks.
- c. Materials possessed authorized by the license. (Yes () No Remarks.
- d. Byproduct haterial inventory on. 12/27/88

 Source
 Changer
 Model & Quantity Isotope Source S/N Camera Model S/N

 use Manufolium 5,6 a In-192 B 24 Gamma Carting 1670

 Model 5
 - e. Procurement and use of byproduct material in accordance with license requirements. (L) Yes () No [L/C] Remarks.

10. MATERIALS, FACILITIES AND EQUIPMENT

a. Fixed Facility.

N/A

1) As described in application dated ______. Report dated ______.

N/A

- (a). cell(s) interlocked [20.203(c)(27(1)] () Yes () No
- (b). Cell(s) controlled in accorance with 20.203(c)(2)(11) or (111). [34.29(b)] () Yes () No Remarks.
- (2) Entrance controlled in accordance with 20.203(c)(2).
 () Yes () No [20.203(c)(2)]
 Remarks.
- (3) Exit in accordance with 20.203(c)(3). () Yes () No [20.203(c)(3)] Remarks.
- (4) Surveillance or locked to prevent unauthorized entry.
 () Yes () No [20.203(c)(4), 34.41]
 Remarks.
- (5) Visible and audible signals to warn of the presence of radiation: () Yes () No [34.29(b)] (a) Alarms operated correctly; i.e., visible due to radiation; audible when entrance attempted during source exposure. [34.29(b)] Remarks.
- (6) Alarm system tested at 3 month intervals. () Yes () No [34.29(c)] Remarks.
- (7) Record of alarm system test. () Yes () No [34.29(c)] Remarks.
- (8) Radiographic exposure devices and storage containers meet radiation level limits of 34.21. () Yes () No [34.21] Remarks.
- b. Storage Area.
 - (1) Sources locked in device. (4 Yes () No [34.22(a)]

- (2) Storage devices meet radiation levels (2) Wes () No [34.21] Remarks.
- (3) Devices secured to prevent unauthorized removal from an unrestricted area. (Lies () No [20.207] Remarks.

c. Field Location

- (1) Field work authorized. (4 Yes () No [L/C] Remarks.
- (2) Field inspection conducted. () Yes (X No
- (3) Proper postings (signs) ropes, etc., available as required by regulations or license. (4 Yes. () No Remarks.

d. Survey Meters

- (1) Calibrated and operable meters available and used:
 (4 Yes () No [34.43(c)]
 Remarks.
- (2) Type and number available.

 Victorien, 492

 4 Bicron Radiographer" 5 Victorien 592
- (3) 2 mR/hr through 1 R/hr can be measured. (4) Yes () No [34.24] Remarks.
- (4) Calibrated by. B. 11 Morgan & Don Olcott
- (5) Calibration method authorized. (YYes () No [L/C] Remarks.
- (6) Calibrated at 3-month intervals. (4 Yes () No [34.24] Remarks.

е.	Spec .	Equipment	(shields, collimators, etc.)	
	Keniarks.	use	W. collimstors must of the time	

1.	PERSONNEL MONITORING
à.	Film or TLD badge supplier. Land aver Frequency men they 1/27
ь.	Film or TLD badge supplier. Land aver Frequency minthly [1/c] Reports reviewed by: Associated RSO & Rate of the Frequency: sunsking
c.	NRC inspector reviewed personnel monitoring records for period 12m 1988 to Man 1989
d.	License exposure limit. 1.25 R/Quarter 3 R/Quarter
	e. NRC forms or equivalent.
	(1) NRC-4. (Yes () No Complete.* (Yes () No * Must be completed before individuals receive more than 1.25 rems per calendar quarter.
	(2) NRC-5. (Ly Yes () No Complete. (4 Yes () No [20.401(a)]
	f. Maximum quarterly exposure. 690 Average. < 150
	g. Each individual assigned film badge and dosimeter. () Yes Remarks.
	h. Dosimeter type. Victoria Range. 0-200
	1. Annual check of dosimeter for correct response. (1) Yes () No [34.33(c)] Remarks.
	 Dosimeter recharged at start of each shift. (4 Yes () No [34.33(a)] Remarks.
	k. Dosimeter dose recorded daily. (9 Yes () No [34.33(b)]

12. LEAK TESTS

- a. Leak test method approved. (Yes () No [34.25(c)]
- b. Model of leak test kit. Gol-S. Nuclear
- c. Test at 6-month intervals. (V Yes () No [34.25(b)]
- d. Record of leak test results maintained. (4 Yes () No [34.25(c)]
- e. Records reviewed by NRC inspector for period 1958 to pro-Remarks. Lock tosts are done on a timely 625,5.

13. SURVEYS

- a. Area of facility survey conducted to show compliance with 20.105. (Yes () No [20.201(b)] Remarks.
- b. Area of facility survey recorded. () Yes () No [20.401(b)] Remarks.
- c. NRC inspector reviewed records for period 1959 to pre-
- d. Maximum radiation levels in unrestricted areas. e. Survey after each exposure: (W Yes () No [34.43(b)] Remarks.
- Remarks.
- f. Survey includes guide tube. (Yes () No [34.43(b)] Remarks.
- g. Record of final survey before securing device at place-ofstorage. (LY Yes () No Remarks.

14. POST NG AND LABELING

- a. High Radiation Area posted as required. () Yes () No [20.203(c)(1)] Remarks.
- b. Radiation Area posted as required. (Yes () No [20.203(b)]
- C. Use or storage area posted "Caution Radioacti" Material". (Yes () No [20.203(e)(1)] Remarks.
- d. Containers or devices properly labeled. (4 Yes () No [20.203(f)] Remarks.
- e. Posting of "Notice to Workers". (4 Yes () No [19.11(a) or (b)] Remarks.
- f. Posting of "Notice to Employees". (Y Yes () No [19.11(c)] Remarks.

15. CONFIRMATORY MEASUREMENTS

a.	Confirmatory	me	curements	made	b .	inspector.	()	Yes	()	No

b. Survey instrument. NRC Serial No. Last date comparison.

c. Describe ty, and results of measurements and compare these with licensee's measurements.

16. RECEIVING AND SHIPPING OF RADIOACTIVE MATERIALS

a. Procedures for picking up, receiving, and opening of packages. (4 Yes () No [20.205] Remarks.

	0.	MLI	ten procedure	s. 19 res () No			/
	c.	Shi	ping incident	s since last	inspectio	0. ()1	res ATN	10
	d.	Surv	rey of package: arks.	s when recei	ved. (YY	es () !	10 [20.20	5(c)(1)]
					/			
	e.	Reco	ord of survey orks.	of packages.	(K Yes () No [20,401(b))
							/	
	f.	Ship	oment of source	es since las	t inspecti	on. (A	Yes () N	0
		(1)	Only containe (4 Yes () Remarks.	er authorize No	d by licen	see has	been used	
		(2)	Shipping pape	ers and pack	age labeli	ng prope	rly compl	eted.
			Shipping pape (L) Yes () P Remarks.	No [71.5]				
				/				
		(3)	Licensed mate () Yes (V) N Remarks.	erial trans	erred in a	ccordanc	e with [3	0.41].
		(4)	Record of rec Remarks.	ceipt and tr) Yes () No [30	.51]
				(
17.	TRA	NSPOR	TATION (10 CFF	71.5a and	49 CFR 171	-178		
						Yes	N/A	V10.
	a.	Such (4)	nsee makes shi shipments are delivered to C transported in yehicle as pri	common Carrie Onmon Carrie 1 licensee's	ers?	14	_()	()
	If	7. Mar. 1	both? ove is "Yes,"			ems:		
	b.				Towning te	1W		
	U.	[173 Type	Authorized Pac .415-416] s used:			(-)	()	()
		Perf	7A, Type A [17 ormance test r 55 [173.416(a)	ecords on f	11e?	(/)	()	()

	(2.)	. Kanal		
Lic	censee aware of 6/30/85 Cutoff use?	.4		
(")	Certified [173.416(b)]	()	()	()
	NRC COC's on file? [71.12(c)(1)] Registered with NRC as user?	14	()	()
*	[71.12(c)(3)] Documented NRC-Approved Q/A program?	14	(1)	()
Lin Golde ()	[71.12(b)] NRC Q/A Approval No. none Other	()	14	()
c.	Special Form Material Performance test records available for each source design [173.476(a)]	/		
		(7)	()	()
d.	Packages labeled as required?	14	()	()
	[172.403(a)(b)(c)(e)(f) () Excepted () WI (4 YII (7 YIII Surveys performed to select correct label	14	()	()
	category and compliance with radiation limits? (175.475(i).	4	()	()
٠.	Packages marked with required, i.e., proper shipping name, Spec. No., COC No., etc. [172.300 thru 172.310)]	(4)	()	()
f.	Shipping papers prepa ed for each shipments? [172.200] Such papers contain required informa-	14	()	()
d. e.	tion [172.203(d)]	14	()	()
g.	For licensee Private Carrier Shipments: Vehicles placarded as required?			
	[172.500, 172.504] Cargo blocked, braced, tied down in	(4	()	()
	Any incidents reported to DOT?	14	()	()
	[171.15-16]	14	()	()
h.	Licensee carries shipping papers that are readily accessible when transporting RAM.	14	()	()
18.	NOTIFICATION AND REPORTS			
	a. Licensee in compliance with 19.13 (repo	rts to inc	dividuals)	

- Licarsee in compliance with 20.405 (overexposures).
 Yes () No [20.405(a)]
 Remarks.

- c. Licensee in complicance with 20.403 (incidents).
 (A) Yes () No [20.403]
 Remarks.
- d. Licensee in compliance with 20.402 (theft or loss).

 () Yes () No [20.402(a)] or [20.402(b)]

 Remarks.
- Annual Report to Commission. () Yes (4 No [20.407]

 Remarks. and mot to some for 1987. D.d not
 use their License that year. However, way report is required
 - f. Termination Report to Commission. (4) Yes () No [20.408]

19. LICENSE CONDITIONS

- a. All License Conditions reviewed during inspection. (4 Yes
- b. Activities were conducted in accordance with License Condition except as noted elsewhere in this report. () Yes () No Remarks.

20. SULLETINS AND INFORMATION NOTICES

- a. Bulletins and Information Notices issued during current year.
- b. Bulletins and Information Notices received by licensee. (H Yes
- c. Licensee took appropriate action in response to Bulletins and Information Notices. (/) Yes () No Remarks.

21. ITEMS OF NONCOMPLIANCE

22. CONTINUATION OF PREVIOUS PARAGRAPHS - USE BACK OF PAGE IF NECESSARY

INSPECTION	REPORT	NUMBER, -	89-01
------------	--------	-----------	-------

Page_of_

APPENDIX A - DOCUMENTATION of MONCOMPLIANCE

Reference	Basis for noncompliance
Report item 18(e)	
10 CFR 20,40 7	
	Personnel monitoring were not made in a were not were not made in a were not were not were not made in a were not
Type n/c	or License Condition Number
Report item/7(b)	
10 CFR 17.12 (b)	
Lic Cond 10 CFR 71.12(b) x	pproved Q/A program was not submitted in accordance with xxx prior to the first shipment of licensed material to an are ion
Type n/c	10n
Report item	
10 CFR	
Lic Cond	
Type n/c	
Report item	
10 CFR	
10 CFR	
10 CFR	
10 CFRLic Cond Type n/c Report item	
10 CFRLic CondType n/c	

caligrasi

ORM 785 A	DOCKET NO 18 stone) OR LICEHSE NO (BY PRODUCT) (13 stone)	NE PORT	HOOULE NUMBER
INSPECTOR'S PEPORT	Al 2 Al al and any and any	90. 860.	518161714101
(Continuation)	030-20398	89011	VICLATION BEVERTY ON DEVIATION
Per of to a cotton and Enforcement			
		+ + + + + c	
ATION OR DEVIATION (Enter up to 2400 characters for each	Born. If the test escheds this number, it will be nace	saary to persphrase Linux Buss	N. S. C.
A documented NRC approved of			TO STATE OF THE ST
10 CFR 71.12(b) XXXX prior	to the mas not submi	tted in accorda	nce with
A documented NRC approved Q 10 CFR 71.12(b) xxxx prior NRC has jurisdiction	to the first shipment o	f licensed mate	cial to an anna
			area wi
			The state of the s
			THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER, BUT THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER, BUT THE O
			The state of the s
	The second secon		The second secon
			The second state of the se
	The second secon		
	The state of the s		41 A 161
	MANAGEMENT CONT. NOTES TO STORY AND		
		-	
	The second secon		
	THE THE RESIDENCE OF THE PERSON OF THE PERSO		
	The state of the s		
		The same of the sa	
	A.		
		The same to be a second for a second to the	
		The state of the s	
			The transfer of the same of th
		WENT TO STREET, THE STREET, WE STREET, WHICH STREET, WAS ASSESSED.	
And the second s	and the second s		THE RESIDENCE OF THE WORLD SERVICE STREET, THE SERVICE
	The state of the s		
			THE RESERVE OF THE PROPERTY OF THE PARTY OF
	and one		The same of the same and the same and the same of the
THE RESERVE OF THE PERSON OF T	Ministration of an action of the contract of t		

MPC FORM 788 A		DOCKET NO. SI STORY OR LIFE YES							EPCATT	earring in Street	MOOL"	HUMBI	40	BOOK	THE PARTY OF THE P
E MC 9536		DOCKET NO. 61 digns) OR LICENSE NO. (8Y PRODUCT) (13 digns)),	86Q.	5181	7/1	901	1.0	
INSPECTOR'S REPO	ORT P	30	-2	039	78	П	II	T	1	A	HOLATE	The second	on the country	DEN'S LICH	PELATE
(Continuation)		111	++	1	11	+	11	11		6	101			-	4 0
Office of Inspection and Enf	orcement	+++	11	++	++	++	11	++	+	c		11		П	D: 1
PROLATION OR DEVIA TION BEAMER UP to \$100 c	haracters for each from 8	Y 8'40 8021 81	aceada f	Mie numb	our, St and	I be nece	essery to	peraph	rase L		to 50 cha	Parters a	ZakEride mon. (HENRY	INFE TO
		ar day our dealers was an						-	-		***		-		
1	h														
Reports or notifications of with 10 CFR 20, 407 f	Personnel mo	1997	ring									were no	ot made	e in acco	r de noe
with 10 CFR 20.407	of the year	1307		or	Licen	se Con	dition	Numb	er	-	Andrews Commencer	N. Marie Principal			remoderer 4
			7 1 4 77 1 1 1 1	Personal Rate State	COR TO SEPARATE	e tron Approximation	Therefore a real		-					Married Marrie	
		de er sirana artis d'acces			NATIONAL SERVICES	entroche, ig acom							-		
THE RESIDENCE OF THE PARTY OF T					desire storage	*************		-							
7.	***************************************			-	nde appropriate									*******	-
									-	promise de chance		The same and the		er er ersene in er en er	
			-	Minister Miles and			******					t treme deserte			
B.			-			**********		FESTATE							
11.															
R.															
12															North Control of the
M.									and the same			PROFILE TAKEN			-
N.												*******	-	and the second second	
и.	-	constant or same				******			na voi marke			-	-		
17.	- The section of the section of the section of		-									-	-	-	
1	C Macandana association, in		-		TO THE REAL PROPERTY.	No. of Street, or			and construct	10 TO SERVICE OF THE PARTY OF T		Marine No. (80)	ances or comme		-
W										na object in 10 ha					-
*			-		*******		-			a dispersion on the		Maria de la constanta			
					to a description	THE PERSON NAMED IN	-	-	e:10000.les.ins					***	
n.	no oran anna anti-													The second of the second	
2.	~							The second line							
n	NAMES OF THE OWNER OF THE OWNER OF THE OWNER OF THE OWNER OWNER, THE OWNER OWNER OWNER, THE OWNER OWNER, THE O														
N.															
N. C.						Activities Saltered on				Minister Confession	***			enteres en	
		AND DESCRIPTION OF THE PERSONS ASSESSMENT			Manual Control		PART OF TRANSPORT			-				-	
			-			-									
9.					-					v de servicion			-		
<u> </u>			and the second second	****					12 15 Kathara			-			
						-									etion become majoridad
)					a Agino da					and the second					
					MONTH SALE										
The second secon						-							*********		
A CONTRACT OF THE PROPERTY OF		****		***********			*****								
	The state of the s		Marie Marie La Marie			-		-						-	
; ;				-	-		T-10-10-10-10-10-10-10-10-10-10-10-10-10-	**********			- 14 to 30 to 10 to 10				

U.S. NIICI FAR REGULATORY COMMISSION

U.S. MUCLEAR REGULATORY COMMISSION NAC Form 561, 10 CFR 2.201 SAFETY INSPECTION 2. REGIONAL OFFICE 1. LICEMSEE U. S. Muclear Regulatory Commission April Corporation Region V 1675 W. Bakerview Road 1450 Maria Lane, Suite 210 Bellingham, MA 98226 Walnut Creek, CA 94596 A LICENSE NUMBER(S) 5 DATE OF INSPECTION DOCKET NUMBER(S) 030-20398 46-23236-01 March 13-14, 1989 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Requistory Commission's (NRC) rule's and regulations and the conditions of your florings. The inspection consisted of selective examinations of procedures and representative records, interviews, with personnel, and observations by the inspector. The findings as a result of this inspection are as follows: 1. Within the scope of this inspection, no violations were observed. 2. The inspector also verified the steps you have taken to correct the violations identified during the last inspection. We have no further guestions on those actions at this time. X 3. During this inspection certain of your activities, as checked below, were in violation of NRC requirements. THIS IS A NOTICE OF VIOLATION which is required to be posted in accordance with 10 CFR 19.11. ____ was not properly posted to indicate the presence . 10 CFR 20:203(b), (c), (d), (e) or 34.42. B. Containers located in ___ were not properly labeled to indicate the presence of radioactive material. 10 CFR 20,203(f)(1), or (f)(2). of sealed sources were not performed at the proper Licensa Condition Number frequencies. 10 CFR D. Records of ____ were not properly maintained. 10 CFR or License Condition Number E. Documents were not properly posted or otherwise made available. 10 CFR 19.11. F. Reports or notifications of Personnel monitoring were not me with 10 CFR 20.407 for the year 1987.

A documented NRC approved Q/A program was not submitted in accordance with X H 10 CFR 71.12(b) mexx prior to the first shipment of licensed material to an area where MRC has Jurisdiction I hereby state that within 30 days the actions described by me to the inspector will be taken to correct the violations identified in the items checked above. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201. No further response will be submitted unless required by the NRC.

Type of License: Industrial Licensee: Anul Comp

License No.: 46-23236-01 Docket No.: 3320

PERFORMANCE EVALUATION FACTORS

	failure of Isotope Committee (or certain key members thereof) to meet or discuss meaningful issues for a Broad Scope type license.
Sec. 10	_ RSO too busy with other assignments (RSO spending less than 25% of action
None was	Excessive customer complaints from major manufacturers or distributors.
	Excessive allegations which have been substantiated.
-	Significant number of diagnostic misadministrations (greater than 10-3
	High man-rem levels (greater than 50% of workers requiring NRC Form 4).
	than 10 x NMSS guidance for release to unrestricted area (greater
	Excessive missed surveillances (leak testing, inventory, surveys, etc., greater than 50% per year).
-	Financial instability of licensee (shoe string operations, one or two-man operation such that cost of cleanup is significant to continued operations of the facility).
	(management unaware of operations).
-	Inadequate consultant service (consultant not finding any problems but
Ментинда	Radiation Safety Committee (Broad Scope) gives "rubber stamp" approvals to users and/or issues user permits for indefinite periods of time.
	Insufficient technologist/authorized user/radiation safety staffing for
	Excessive numbers of repeat violations (three or more).
_	frequent internal up tes greater than 125 mrems, whole body equivalent but less than 520 MPC/hr limits.
_	Failure to follow approved procedures.
	Program not being audited by management or the Radiation Safety
/	Users not familiar with safety procedures or license conditions

Report No. 89-01 License No. 53 - 23 28 8-01 Docket No. 030 - 308 70 Safeguards Group Priority | Category Licensee: Faucil Geotechnical Engineering, LTD 96-1416 Wainers Prace PEOR CITY, HAWAII 96782 Facility Name: 4 ame Inspection at: _____ Inspection conducted: Dec, 17, 1989 02/1/89 Date Inspectors: T. Frank Pang Approved by: Bets a Rudlinger, acting 12/15/89 Date Summary: - This is an wither inspection. No items of non-compliance were idealiteat.

GUIDANCE FOR INSPECTION PROCEDURE 87100

INDUSTRIAL RADIOGRAPHY INSPECTION FIELD MOTES

Inspection Report No. 8901	License No. 53-23288-0
Licensee (name and address)	Docket No. 030-30870
Paul City Haven 96782	
Licensee Contact. Gary hartin, RED	Telephone No. (808) 456-7059
Last Amendment No.	Date of Amendment. 9/29/89
Priority: I Program Code () 03310 - Fix	
Date of Inspection Nac. 17, 1989	
Type of Inspection () Announced Unannounced Next Inspection Date Nov. 1990 (1) Normal	Initial Special
Next Inspection Date Nov. 1990 (1) Norma	() Reinspection () Extended () Reduced
Summary of Findings and Action:	
(イ No Noncompliance, Clear 591 issued	() Action on Previous N/C
() Noncompliance, 591 issued	() Regional Action
() HQ Action	
Personnel Contacted + Cary Martin RSO	
* Those present at exit interview.	
Inspector J. Frank Pand	12/1/89
Approved Bits a Kiedler (Signature)	(Date Signed) (Date Signed)
	, 0.g., 00/

1.	ORGANIZATION CO
	b. Administrative structure meets license requirements. () Yes () No [L/C] [34.11(e)]
	b. Administrative structure meets license requirements. () Yes () No [L/C] [34.11(e)] Remarks.
	c. Individuals identified in the license as being responsible for the programs still hold those positions. (4) Yes () No Remarks.
	d. Radiography Personnel
	Radiographers Radiographer's Assistants
	Carry Martin
	Thomas E. Mamoray & Book are usued on the license
	(continue d., if needed, on paragraph 22.)
	그 이 사람들이 내내 내가 있다면 하면 하면 하는데 하는데 하는데 하는데 하는데 하는데 하는데 하는데 하는데 되었다.
2.	INSPECTION HISTORY
	a. Item(s) of noncompliance or deviations noted during last inspection conducted on N.A. () Yes () No
	Corrected by letter dated N.A.
	b. Requirement Severity Corrected Status
	The is an instal inspection
	(continue b., if needed, on paragraph 22.)
	c. If any item(s) of noncompliance or deviations noted during last inspection were not corrected, explain.
	NA.
	(continue c, if needed, on paragraph 22.)

00

SCO	PE OF PROGRAM
	Suea October to date, The licensea has conducted 16
1	adisgraphy operations.
TRA	INING, RETRAINING AND SUPERVISION OF RADIOGRAPHY PERSONNEL
8.	Radiographers and Assistants named in license. (Yes () No
b.	Radiographer's Assistant under direct supervision of a Radio- grapher. () Yes () No [34.44] Remarks.
	N.A There we no ordingraphers assurtants.
с.	Approved training program. (Y Yes () No
d.	Deficiencies noted. () \s (\forall No [L/C] Remarks.
e.	Training provided by. There has been in training conducted to d
f.	Written tests. (I Yes () No the only radiagraphers are the
9.	Oral tests. (1 is () No homed on the crowse.
h.	Radiographers completed field examination. [34.31)a)(4) and (b)

- (3)] (') Yes () No
- 1. Record of test results. (Yes () No [34.31(.1] Remarks.
- j. Test results reviewed by NRC inspector. () Yes () No
- k. Radiographer completed on-the-job training. [34.11(b)(3)] () Yes () No N.A Remarks. The only radingraphers are those nound on the house.
- 1. Retraining program required by License Condition. () Yes () No
- m. Periodic training. () Yes () No N.A. The leaves has been retire for only about the wentles
- n. Retraining program implemented: () Yes () No [L/C] N.A Remarks.

The because has been active for only two months.

o. Records of retraining reviewed. () Yes () No N. 5

p. Instruction to workers 1 accordance with 19.12.

() Yes () No Remarks.

5. INTERNAL AUDITS OR INSPECTIONS

a. Audits or inspections conducted at 3-month intervals in accordance with 34.11(d). () Yes () No [L/C] Remarks.

The because his been retire for only about two months

b. Records maintained. () Yes () No [L/C] w. to Remarks.

6. INSPECTION AND MAINTENANCE OF DEVICES, CONTAINERS, AND CHANGERS

- a. Included in Operating and Emergency Procedures.

 (') Yes () No [34.32(j)]

 Remarks.
- b. Equipment check prior to use each day. (Yes () No [34.28(a)] Remarks.
- c. Equipment check at 3-month intervals. () Yes () No [34.28(b)] Note Remarks.

 The license has been matter for only about two worths
- d. Record of results maintained. () Yes () No [34.28(b)] Remarks.

7. NRC REGULATIONS, LICENSE AND OPERATING AND EMERGENCY PROCEDURES

- a. Parts 19, 20, and 34; the license; and Operating and Emergency Procedures furnished to all radiographers and radiographer's assistants. () Yes () No [34.31(a)(2)] Remarks.
- Operating and Emergency Procedures approved by NRC. [34.11(c)]
 Yes () No

8.	UTILIZATION LOG
	a. Utilization log maintained. (Yes () No [34.27] Remarks.
	b. Utilization log contains all required information. (Y Yes () No [34.27(a),(b),(c)] Remarks.
9.	QUARTERLY INVENTORIES
	a. Quarterly physical inventories conducted. () Yes () No N.A. [34.26] Remarks.
	The beause has been notice only about two months.
	b. Quarterly inventories contain all information. () Yes () No NA [34.26] Remarks.
	c. Materials possessed authorized by the license. (Yes () No Remarks.
Inventory not due yet.	→ d. Byproduct Material inventory on. Source Changer Model # Quantity Isotope Source S/N Camera Model S/N
	e. Procurement and use of byproduct material in accordance with license requirements. (1) Yes () No [L/C]

10. MATERIALS, FACILITIES AND EQUIPMENT

a. Fixed Facility.

Remarks.

1)	As described	in applicat	on	dated		Report	N.A
	dated		. (or			
	an expension months		ο,	SPRENDENG NO.	PARTY DESCRIPTION AND ADDRESS OF THE PARTY O	CHEST AND THE STREET, NAME OF STREET,	100

socialing to Mr. Meetin, They are in the process of purchasing the expressive devices from Finley habitations.

- (a). Ceil(s) interlocked [20.203(c)(2)(1)) () Yes () No N.A
- (b). Cell(s) controlled in a corance with 20.203(c)(2)(11) or (111). [34.29(b)] () Yes () No N.A. Remarks.
- (2) Entrance controlled in accordance with 20.203(c)(2).
 () Yes () No [20.203(c)(2)] NA
 Remarks.
- (3) Exit in accordance with 20.203(c)(3). () Yes () No NA [20.203(c)(3)] Remarks.
- (4) Surveillance or locked to prevent unauthorized entry.
 () Yes () No [20.203(c)(4), 34.41] N.A.
 Remarks.
- (5) Visible and audible signals to warn of the presence of radiation: () Yes () No [34.29(b)] NA (a) Alarms operated correctly; i.e., visible due to radiation; audible when entrance attempted during source exposure. [34.29(b)] Remarks.
- (6) Alarm system tested at 3 month intervals. () Yes () No N. (5) Remarks.
- (7) Record of alarm system test. () Yes () No [34.29(c)] N 4 Remarks.
- (8) Radiographic exposure devices and storage containers meet radiation level limits of 34.21. (1) Yes () No [34.21] Remarks.
- b. Storage Area.
 - (1) Sources locked in device. () Yes () No [34.22(a)] Remarks.

	(2)	Storage devices meet radiation levels (4) Yes () No [34.21] Remarks.
		Divides secured to prevent unauthorized removal from an unrestricted area. (·) Yes () No [20.207] Remarks.
c.	Fiel	d Location
	(1)	Field work authorized. (Yes () No [L/C] Remarks.
	(2)	Field inspection conducted. () Yes (Y No
	(3)	Proper postings (signs) ropes, etc., available as required by regulations or license. () Yes () No NA Remarks. No reductionally opainting were being conducted at the time of the important.
d.	Surv	ey Meters
	(1)	Calibrated and operable meters available and used: (F) Yes (No [34.43(c)] Remarks.
		Type and number available. Two Ebaulines
	(3)	2 mR/hr through 1 R/hr can be measured. (Yes () No [34.24] Remarks.
	(4)	Calibrated by. Comera.
	(5)	Calibration method authorized. (Yes () No [L/C] Remarks.
	(6)	Calibrated at 3-month intervals. (-) Yes () No [34.24] Remarks.

yes . 11. PERSONNEL MONITORING Next inspector (heck): Film or TLD badge supplier. ____ Frequency kuntily [L/C] Reports reviewed by: Rso Frequency: humbly NRC inspector reviewed personnel monitoring records for Budges had been turned period to met received the report back License exposure limit. 1.25 R/Quarter ____ 3 R/Quarter ____ d. e. NRC forms or equivalent. (1) NRC-4. () Yes (Y No Complete.* () Yes (Y No * Must be completed before individuals receive more than 1.25 rems per calendar quarter. (2) NRC-5. () Yes () No Complete. () Yes () No [20.401(a)] Ace comments in 11.0 f. Maximum quarterly exposure. _____ Average. ____ _ Sec amount in ile g. Each individual assigned film badge and dosimeter. () Yes () No [34.33(a)] Remarks. h. Dosimeter type. Range. o - 200 urem. 1. Annual check of dosimeter for correct response. () Yes () No NA [34.33(c)] Remarks. The lunge has been active for only two months Dosimeter recharged at start of each shift. () Yes () No [34.33(a)] Remarks. k. Dosimeter dose recorded daily. (Yes () No [34.33(b)] Remarks.

e. Specia' tquipment (shields, collimators, etc.)

Remark:

12. LEAK TESTS

a .	Leak test	method	approved.	14	Yes	() A	0	34.	25(()	
	Remarks.											

b. Model of leak test kit.

c. Test at 6-month intervals. () Yes () No [34.25(b)] Remarks.

The viene has been active for only two writes.

d. Record of leak test results maintained. (YYes () No [34.25(c)]

e. Records reviewed by NRC inspector for period at the prosect

The sames used have been lank total and have not accorded the six ments present.

13. SURVEYS

a. Area of facility survey conducted to show compliance with 20.105. () Yes () No [20.201(b)] Remarks.

Road "Locality survey" to mad "temporary for sites"

- b. Area of facility survey recorded. (Yes () No [20.401(b)] Remarks.
- c. NRC inspector reviewed records for period Det, eseq to process
- d. Maximum radiation levels in unrestricted areas. Remarks.

£ 2 mi/un

- e. Survey after each exposure: (Yes () No [34.43(b)] Remarks.
- f. Survey includes guide tube. (Yes () No [34.43(b)] Remarks.
- g. Record of final survey before securing device at place-ofstorage. (Yes () No Remarks.

14.	- PO	STING	AND	LABEL	ING
	100 100 100	OF TRANSPORTS OF THE PERSONS.	CHRES-AND ACTIONS	POST PROPERTY AND ADDRESS OF	ANAMORPHIA

- a. High Radiation Area posted as required. (Yes () No [20.203(c)(1)] Remarks.
- b. Radiation Area posted as required. (Yes () No [20.203(b)] Remarks.
- c. Use or storage area posted "Caution Radioactive Material". (V) Yes () No [20.203(e)(1)] Remarks.
- d. Containers or devices properly labeled. (*) Yes () No [20.203(f)] Remarks.
- e. Posting of "Notice to Workers". (Yes () No [19.11(a) or (b)]
- f. Posting of "Notice to Employees". (Yes () No [19.11(c)] Remarks.

15. CONFIRMATORY MEASUREMENTS

- a. Confirmatory measurements made by inspector. (4) Yes () No
- Last date of calibration. 10/6/89
- c. Describe type and results of measurements and compare these with licensee's measurements. No accordance to the compare these with

16. RECEIVING AND SHIPPING OF RADIOACTIVE MATERIALS

a. Procedures for picking up, receiving, and opening of packages.
 () Yes () No [20.205]
 Remarks.

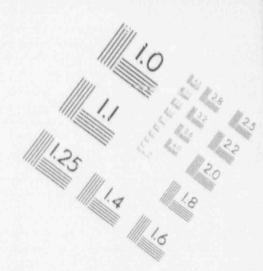
10

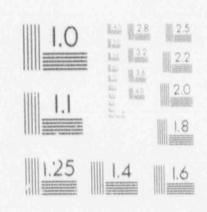
	ь.	Writt	en procedure	s. (v)	Yes () No				
	c.	Shipp	ing incident	s since	last inspe	ection.	() Yes	(Y NO	
	d.	Surve	ey of package rks. The sourced Reland Wi rd of survey	s when L West	received.	() Yes	() No	[20.205(stre lies
	f.	Ship	ment of source	es sin	ce last ins	pection	. () Ye	s (XNO	
		(1)	Only contain () Yes () Remarks.	No	horized by	license	e has be	en used.	
		(2)	Shipping pa () Yes () Remarks.	pers ar No [7	nd package '1.5]	labeling	proper	ly complet	ed.
		(3)	Licensed ma () Yes () Remarks.	terial No	transferre NA	d in acc	ordance	with [30	.41].
		(4)	Record of r Remarks.	receipt	and transf	'er. ()	Yes ()	No [30.	51]
17.	Ţ	RANSPO	RTATION (10	CFR 71.	5a and 49 (CFR 171-	178		
							Yes	N/A	Vio.
	a	Suc	censee makes : ch shipments ; delivered t transported vehicle as both?	are: o Commo in lic	on Carriers censee's ow	? n	(v)	()	().
	1	fa.	above is "Yes	, com	plete follo	wing ite	ems:		
	t	Ty DO Pe	e Authorized 73.415-416] pes used: T-7A, Type A rformance tes T-55 [173.416	[173.4 it reco	15]	17	()	()	()
Att	achm	ent 87	100	1	1		Issu	e Date:	05/20/86

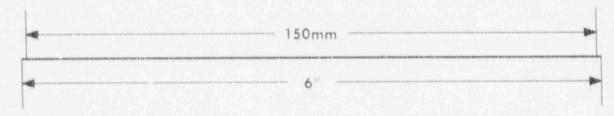
Li	censee aware of 6/30/85 Cutoff							
	use?) Certified [173.416(b)]	()	(4)	()				
	NRC COC's on file? [71.12(c)(1)] Registered with NRC as user?	()	()	(4×	,			
	[71.12(c)(3)] Documented NRC-Approved Q/A program?	()	()	14 *				
(NRC Q/A Approval No.	14	()	()				
c.	Special Form Material Performance test records available for each source design [173.476(a)]		, ,					
d.	Packages labeled as required?	()	()	(47				
	[172.403(a)(b)(c)(e)(f) () Excepted () WI () YII () YIII	18	()	()				
	Surveys performed to select correct label	(4)	()	()				
	category and compliance with radiation limits? (175.475(i).	15	()	()				
e.	Packages marked with required, i.e., proper shipping name, Spec. No., COC No., etc. [172.300 thru 172.310)]	w		()				
f.	Shipping papers prepared for each shipments? [172.200] Such papers contain required informa-	()	(V)	()				
	tion [172.203(d)]	()	15	()				
9.	For licensee Private Carrier Shipments: Vehicles placarded as required?							
	[172.500, 172.504] Cargo blocked, braced, tied down in	(1)	()	()				
	Any incidents reported to DOT?	(4	()	()				
	[171.15-16]	()	14	()				
h.	Licensee carries shipping papers that are readily accessible when transporting RAM.	()	()	(x x				
expoato 18.	NOTIFICATION AND REPORTS The Lices	tea was	ist away	e of these region	ment			
note:	a. Licensee in compliance with 19.13 (reports to individuals). () Yes () No [19.13] Remarks. N. A.							
	b. Licensee in compliance with 20.405 (over () Yes () No [20.405(a)] Remarks.	erexposure	s).					
	N,A							

Issue Date: 05/20/86

IMAGE EVALUATION TEST TARGET (MT-3)







87 87 SET

STILL STILL

c.	Licensee () Yes	in compl	[20.403]	20.403	(incidents).
	Kemarks.		U.A.		

d. Licensee in compliance with 20.402 (theft or loss). () Yes () No [20.402(a)] or [20.402(b)] Remarks.

N. A

e. Annual Report to Commission. () Yes () No [20.40.] Remarks.

N.A.

f. Termination Report to Commission. () Yes () No [20.408] Remarks.

19. LICENSE CONDITIONS

- a. All License Conditions reviewed during inspection. (Yes
- b. Activities were conducted in accordance with License Conditions except as noted elsewhere in this report. (4) Yes () No Remarks.

20. BULLETINS AND INFORMATION NOTICES

- a. Bulletins and Information Notices issued during current year.

 () Yes () No
- Bulletins and Information Notices received by licensee. (+ Yes
 () No
- c. Licensee took appropriate action in response to Bulletins and Information Notices. (YYes () No Remarks.

21. ITEMS OF NONCOMPLIANCE

We violations were identified during this initial inspection

Issue Date: 05/20/86

22. CONTINUATION OF PREVIOUS PARAGRAPHS - USE BACK OF PAGE IF NECESSARY

PANGITIR # 631 # 64 64-36 R'S REPORT INSPEC Office of Inspection and Enforcement on 413 TEA . 10 SINGHETORS. 一位的地方 TRANSACTION PYTE BI PORT DOCKET NO. 8 AGAS! OR LICENSE NO. 85 Y PRODUCTI (13 AGAM) LICENSEL YENDOR 840 MO. - BESERT 9 Fewall Georganica Evaluation 30870 218 0 - MOONTY . ITO C - DELETE 96-146 Woine US Prace 0 0 - REPLACE PEARL CTTY, HALLALI PEARO OF PRESTIGATION WEST CTION 96782 ORGANIZATION COOK OF REGION/HO CON INSPECTION PERFORMED BY OTHER Y - RECIDINAL OFFICE STAFF FROM Ing - Wastey Harpower Reporting, " br code)
67/1794 T MARK ON BRAY - RESIDENT INSPECTOR DAY DAY 77R. D - PERFORMANCE APPRAISAL TEAM 54 5 36 TYPE OF ACTIVITY CONDUCTED (Check one hos preye REGIONAL ACTA H - HOURY Knock on box when 02 - SWETY 68 - MGMT. VENIT 10 - PLANT BEC. M - BAYESTIGATE 11 - BIVENT VEA 1 - MAC FORM !** (C) - prince . . . CIAL BOOKEY - BO 12 - SHIPMENT/EXPORT 2 - REGIONAL OFFICE LETTER M - ENFORCEMENT 13 - BAPORT 00 - MAT. ACCT. 68 - MONT AUDIT \$7.30 WE THE CTION / UNIVESTIGATION FUNDINGS REPORT CONTAIN 2.780 LETTER OR REPORT TRANSMITTAL D. ENFORCEMENT CONFERENCE TOTAL MUNIBER HELD 0 0 DEVIATIONS BEPORT SEN HAC FORM 891 OR REG. LETTER IS SUED 2 - YOUATION MO | DAY | YR MO. DAY 1 - DEVIATION ABC 1111789 1 - VIOLATION & DEVIATION 1 . YES 010 42 40-41 MODULE INFORMATION MODULE INFORMATION LIKE DAN LINCOM MODULE REG IN nuve MODULE MINISTER INSP MODULE NUMBER MEP TO DATE STATUS HASE 2 7,0,2 5 8,3 18 ,2,21 0 9 Radiation Follow up on Protection Previous Violations 5 3,0 7,0,3 5 9,2 17,0,31 1 0,0 Bulletin/IAP Management 1 Followup Meeting Entrance/Exit 115 8, 11,0,0 T, 0, 0,0 5 8, 6 17, 4,01 0 01011 Transportation Materials = inspection Program ,0,0 1 5 8,4 18,5,0 10 CFR 61 Close out 春·神·柳· inspection

有物料

73 4 8

12

13

16 148

19 19

20

& CHACLE SEQUENCE IF

12

15 14

45.

23 4 8