

**ENVIROCARE** OF UTAH, INC.  
THE SAFE ALTERNATIVE

JUN 6 1994

QA/94-154  
May 27, 1994

Samuel J. Collins  
Division of Radiation  
Safety and Safeguards  
U.S. Nuclear Regulatory Commission  
611 Ryan Plaza Drive, Suite 400  
Arlington, Texas 76011-8064

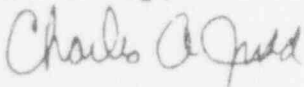
Re: ENVIROCARE RESPONSE TO NRC INSPECTION 40-8989/94-01 OF THE  
SOUTH CLIVE WASTE DISPOSAL FACILITY

Dear Mr. Collins:

Enclosed is Envirocare's response to your comments pursuant to the  
NRC inspection conducted on April 14 and 15, 1994. Additionally,  
documentation of audits, calibrations, and corrective actions taken  
to conform to your recommendations and/or requests are included.

Please contact me at (801) 532-1330 if any clarification or  
additional information is needed.

Sincerely,



Charles Judd  
Executive Vice President

cc: Utah Division of Radiation Control

9406220009 940615  
PDR ADDCK 04008989  
C PDR

94-1141

## RESPONSE

**1.0 Assessment:** The inspectors reviewed selected Standard Operating Procedures (SOPs) being developed in accordance with license condition 9.6(a) for use with the 11e.(2) disposal activities. The procedures were based on existing procedures already in use for the state licensed conditions and commitments. Newly developed procedures included an 11e.(2) waste storage procedure and a respirator/airborne radioactivity procedure being developed to meet license condition 9.6(f). Most of the 45 SOPs identified for development had been written and were undergoing final revisions and approval.

**1.1 Corrective Actions Taken or Planned:** The incorporation of the 11e.(2) requirements into the Operating Procedures Manual was assigned and documented as Corrective Action Procedure (CAP) Item Number 21. A procedure for 11e.(2) waste storage (RW-6) was added, and a revision was made to procedure PMP-3 (Personal Air Monitoring) to meet 11e.(2) license condition 9.6(f). These revisions are under corporate authority's final review and approval.

**2.0 Assessment:** The licensee had established a system for distribution of controlled documents to ensure that outdated or superseded documents were taken out of use. An administrative assistant had been assigned responsibility to change out all controlled documents on site. The licensee had not utilized a signature changeout form for controlled documents. Licensee representatives stated that controlled documents had been audited quarterly but no records of these audits were maintained. They further stated that a process was in development to place tighter controls on distribution by requiring documented confirmation of receipt and changeout of controlled documents.

**2.1 Corrective Actions Taken or Planned:** An internal document transmittal form was generated (Form EC-2815) to accompany all controlled documents. This transmittal form requires a dated signature upon incorporation of the change and return of the form to the Document Control Officer within 10 working days of distribution. The next quarterly audit of the controlled documents is scheduled for May 26, 1994. A copy of this audit, when completed, will be forwarded to the Executive Vice-President for information and will be filed in the internal audit section of the operating record files.

**3.0 Assessment:** The licensee's quality assurance program as defined in the QA Manual and (the) Audit and Assessment Manual had not been fully implemented. At the time of the inspection, the QA Manual was undergoing revision to include the 11e.(2) operations.

**3.1 Corrective Actions Taken or Planned:** The Quality Assurance Manual has been revised to incorporate 11e.(2) operations. This manual was approved and distributed on April 28, 1994.

**4.0 Assessment:** It was noted that no system for characterizing the significance of findings or prioritizing the corrective action (item) had been established.

**4.1 Corrective Actions Taken or Planned:** The Corrective Action Program was revised to prioritize each CAP item. Items are assigned a priority of A, B, or C according to the needed urgency of the response. Also, specifically defined fields were added to the database to uniquely classify each Corrective Action Item to facilitate trend analysis. These new fields classify the domain (or general category) of the CAP item, the location or facility area, the department responsible for the corrective action, the department representative who is in charge of implementing the corrective action, and the identifying source of the corrective action (license requirement, external audit, QA, etc.). (See enclosed corrective action form and CAP report).

**5.0 Assessment:** The inspectors met with the QA officer who stated that the QA program should be fully implemented before receipt of 11e.(2) byproduct material. At the time of the inspection, no internal audits had been conducted of NRC licensed activities.

**5.1 Corrective Actions Taken or Planned:** The work on the excavation of the 11.e(2) disposal cell had been started three days prior to the NRC inspection, April 14-15, 1994. As a result, no audits had yet been conducted of NRC licensed activities. Scheduled 11.e(2) audits and assessments will be incorporated into the Audit and Assessment Manual by June 3, 1994. Nevertheless, on May 14, 1994 an audit was performed to ensure calibrations were current and correctly marked on all site measuring and testing equipment.

**6.0 Assessment:** No documentation was available to confirm that density sand to be used had been tested in accordance with American Society for Testing and Materials (ASTM) ASTM D-1556-90, para. 6.2.

**6.1 Corrective Actions Taken or Planned:** On April 21, 1994 the density sand was tested in accordance with ASTM D-1556-90 and confirmed to be in conformance.

**7.0 Assessment:** Soil specific gravity had not been reported as specified in ASTM D-698-91, paragraph 12.1.9.

**7.1 Corrective Actions Taken or Planned:** Soil specific gravity is reported as a part of all proctors performed by outside contract laboratories. Envirocare will modify the existing internal form to record proctor test results which will include the means for reporting the soil specific gravity for all on-site proctors by 6/3/94 (CAP item #54).

**8.0 Assessment:** Certain testing equipment calibrations had not been recorded. The licensee was in the process of completing this task. A comprehensive set of records including manufacturer's information and certificates of calibration should be maintained and kept up-to-date.

**8.1 Corrective Actions Taken or Planned:** On May 14, 1994, all measuring and testing equipment were audited and any necessary calibrations were completed and documented. Measuring and Testing Equipment Control was assigned to the QA Assistant. Henceforth, a monthly list of calibrations due for completion shall be generated to ensure timely completion of all calibration requirements.

**9.0 Assessment:** The Atterberg Limits grooving tool was not in accordance with ASTM D-4318-84, paragraph 6.2.

**9.1 Corrective Actions Taken or Planned:** On May 5, 1994 a new Atterberg Limits grooving tool was purchased, inspected in accordance with ASTM D-4318-84, and the inspection documented.

**10.0 Assessment:** The (Standard) Proctor hammer was not in accordance in with ASTM D-698-91, paragraph 6.2.1.

**10.1 Corrective Actions Taken or Planned:** On May 12, 1994 a new Standard Proctor Manual Rammer was purchased, inspected in accordance to ASTM D-698-91, and the inspection documented.

**11.0 Assessment:** Documentation was unavailable to confirm that the stirring paddle on the mixer meets the requirements of ASTM D-422-63, Figure 1 and that dispersion cups meet the requirements shown in Figure 2.

**11.1 Corrective Actions Taken or Planned:** On May 5 and 10, 1994 the stirring paddle and the dispersion cup, respectively, were inspected and confirmed to be in accordance with ASTM D-422-63, Figure 1 and Figure 2.

**12.0 Assessment:** Documentation was not maintained of outside independent training of soil laboratory and field testing personnel.

**12.1 Corrective Actions Taken or Planned:** Maintained in the Envirocare site files are: certificates of completion of eight hours of Nuclear Density Testing (Troxler) classroom and practical training provided by Nuclear Testing Services for all Troxler qualified personnel, and soil mechanics classroom and practical training which was provided in 1993 by Applied Geotechnical Engineering Consultants, Inc. (AGEC) for field and laboratory testing personnel.

**13.0 Assessment:** Personnel training record files did not contain professional resumes.

**13.1 Corrective Actions Taken or Planned:** Unfortunately, the Envirocare Site Manager was not present the day the audit was conducted by Dr. Spitzberg and Messrs. L. Carson, and D. Rom. Professional resumes are maintained on site in the Site Manager's personnel files.

**14.0 Assessment:** Documentation was not on file to confirm that the licensee's contracted outside laboratory meets the requirements of ASTM E-329-90.

**14.1 Corrective Actions Taken or Planned:** The principal outside contract laboratory for soils analysis (AGEC) meets the requirements of ASTM E-329-90. More importantly, AGECE also participates in the Proficiency Sample Program from the AASHTO Materials Reference Laboratory. This provides validation of continued high quality of the data provided. A copy of these documents is now in the Envirocare site files.

**ENVIROCARE OF UTAH**

**CORRECTIVE ACTION PROGRAM**  
**(FORM EC-0255)**

**CORRECTIVE ACTION NUMBER** \_\_\_\_\_ **DATE IDENTIFIED** \_\_\_\_\_

**RESPONSIBLE DEPARTMENT HEAD** \_\_\_\_\_

**DESCRIPTION OF CORRECTIVE ACTION NEEDED:** \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**PROPOSED COMPLETION DATE** \_\_\_\_\_

\_\_\_\_\_  
**IDENTIFIED BY**

\_\_\_\_\_  
**DEPT. HEAD APPROVAL**

**RESOLUTION OF CORRECTIVE ACTION ITEM:** \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**DATE COMPLETED** \_\_\_\_\_

\_\_\_\_\_  
**RESPONSIBLE DEPT. HEAD**

\_\_\_\_\_  
**QA OFFICER CONCURRENCE**



ENVIROCARE OF UTAH  
Density Sand Calibration

Dated from 4-21-94 to \_\_\_\_\_

Calibration Number \_\_\_\_\_ Cone & Plate Number ENV0291

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
1. Wt. of bottle & Cone before filling cone & plate.	3469.3	3595.8	3999.4	4251.9
2. Wt. of bottle & Cone after filling cone & plate.	1644.9	1752.3	2148.0	2410.4
3. Wt. of sand to fill cone & plate.	1824.4	1843.5	1851.4	1841.5
4. Wt. of bottle & sand before filling cone, plate, & 0.1 cu. ft. container	6856.7	6954.2	6850.2	X
5. Wt. of bottle & sand after filling cone, plate, & 0.1 cu. ft. container	1534.1	1641.3	1527.6	X
6. Wt. of sand to fill cone, plate & 0.1 cu. ft. container	5322.6	5312.9	5322.6	X
7. Wt. of sand to fill cone & plate (Linell)	1840.2	1840.2	1840.2	X
8. Wt. of sand to fill 0.1 cu. ft. container	3482.4	3472.7	3482.4	X
9. Average Wt. of sand to fill 0.1 cu. ft. container	A. B. C. (Line 8) 3			3479.2 g
10. Loose density of sand (lbs./ft. <sup>3</sup> ) = $\frac{\text{Wt. of 0.1 cu. ft. (Line 9)} \times 10}{453.6}$				101.2 lb/ft <sup>3</sup>
11. Average Wt. of sand to fill cone & plate = $\frac{\text{A. B. C. D. (Line 3)}}{4}$				1840.2 g

$$V = 2126.3 \text{ cm}^3 \text{ or } .075^4 \text{ ft}^3$$

$$\rho = \frac{3479.2 \text{ g}}{2126.3 \text{ cm}^3} = 1.649 \text{ g/cm}^3$$

Calibrated By SHANE JOHANSON S9

$$\rho = 1.64 \frac{\text{g}}{\text{cm}^3} \times \frac{1 \text{ g/cm}^3}{.01602 \text{ lb/ft}^3} = 101.2 \text{ lb/ft}^3$$

6" mold (water volume calculation)

$$\begin{aligned} \text{mold} &= 6542.3 \text{ g} \\ \text{mold + plate} &= 6675.0 \text{ g} \\ \text{wt. mold + plate w/ water} &= 8679.1 \end{aligned}$$

$$T(^{\circ}\text{F}) \text{ OF water} = 67.1^{\circ}$$

$$\rho \text{ (according to table) } \text{H}_2\text{O} = .99833$$

First measure

$$\begin{aligned} \text{MASS OF H}_2\text{O} &= 8679.1 \text{ g} \\ &- 6542.3 \end{aligned}$$

$$\boxed{2136.8 \text{ g}}$$

$$V_1 = \frac{2136.8 \text{ g}}{.99833 \text{ g/mL}} = 2140.4 \text{ mL} = 2140.4 \text{ cm}^3$$

Second measure

$$\text{wt mold + plate w/ water} = 8650.9$$

$$\begin{aligned} \text{Mass H}_2\text{O} &= 8650.9 \\ &- 6542.3 \end{aligned}$$

$$\boxed{2108.6 \text{ g}}$$

$$V_2 = \frac{2108.6 \text{ g}}{.99833} = 2112.1 \text{ cm}^3$$

$$V_{\text{AVE}} = \frac{2140.4 + 2112.1}{2 (1000)} = \boxed{2126.3 \text{ cm}^3}$$



6" mold (length measured volume)

diameter at top

$$\begin{array}{ll} d_1 = 6.0013 \text{ in} & d_4 = 6.0015 \text{ ''} \\ d_2 = 6.0015 \text{ ''} & d_5 = 6.005 \text{ ''} \\ d_3 = 5.9895 \text{ ''} & d_6 = 5.969 \text{ ''} \end{array}$$

$$d_{AV} = 5.995 \text{ ''}$$

diameter at bottom

$$\begin{array}{ll} d_1 = 6.001 \text{ ''} & d_4 = 5.944 \\ d_2 = 5.992 & d_5 = 5.996 \\ d_3 = 5.9915 & d_6 = 5.992 \end{array}$$

$$d_{AV} = 5.986 \text{ ''}$$

height

$$h_1 = 4.584 \text{ ''} \quad h_2 = 4.586 \text{ ''} \quad h_3 = 4.585 \text{ ''}$$

$$h_{AV} = 4.585 \text{ ''}$$

$$V = \frac{(\pi)(4.585)[5.995 + 5.986]^2}{(16)(1728)}$$

$$= \boxed{.0748 \text{ ft}^3}$$

$$d_T = 5.995 \times 2.54 = 15.23 \text{ cm}$$

$$d_B = 5.986 \times 2.54 = 15.20$$

$$h = 4.585 \times 2.54 = 11.65$$

$$V = (\pi)(11.65)[15.23 + 15.20]^2$$

1

4" mold (volume by water calculation)

$$\text{wt. mold} = 4262.7 \text{ g}$$

$$\text{wt. ① H}_2\text{O} + \text{mold} = 5215.9 \text{ g}$$

$$\text{wt. ② H}_2\text{O} + \text{mold} = 5220.5 \text{ g}$$

$$\text{wt. av} = 5218.2 \text{ g}$$

$$\begin{array}{r} 5218.2 \\ - 4262.7 \\ \hline \end{array}$$

$$\text{wt. H}_2\text{O} = 955.5 \text{ g}$$

$$T = 69.4^\circ\text{F}$$

$$\rho = .99802 \text{ g/cm}^3$$

$$V_{\text{ave}} = \frac{955}{.99802} = \boxed{957.4 \text{ cm}^3}$$

$$\frac{957.4 \text{ cm}^3}{16.39} = \frac{58.41 \text{ in}^3}{1728} = \boxed{.0338 \text{ cm}^3}$$

4" mold (volume by length calculation)

height (h)

$$h_1 = 4.5801'' \quad h_2 = 4.580'' \quad h_3 = 4.590''$$

$$h_{av} = 4.585$$

diameter at top (d<sub>T</sub>)

$$d_1 = 3.994'' \quad d_4 = 3.995''$$

$$d_2 = 3.981'' \quad d_5 = 3.992''$$

$$d_3 = 3.985'' \quad d_6 = 3.983''$$

$$d_{av} = 3.988''$$

diameter at bottom (d<sub>B</sub>)

$$d_1 = 3.994'' \quad d_4 = 3.979''$$

$$d_2 = 3.997'' \quad d_5 = 3.985''$$

$$d_3 = 3.983'' \quad d_6 = 3.957''$$

$$d_{av} = 3.983''$$

$$V = \frac{\pi (3.988 + 3.983)^2 (4.585)}{(16)(1728)} = \boxed{.0331 \text{ ft}^3}$$

SI

$$d_1 = 3.988 \times 2.54 = 10.13 \text{ cm}$$

$$d_6 = 3.983 \times 2.54 = 10.12 \text{ cm}$$

$$h = 4.585 \times 2.54 = 11.64 \text{ cm}$$

$$V = \frac{\pi (10.13 + 10.12)^2 (11.64)}{16} =$$

937.2

# Liquid Limit Device (ASTM 4318)

6.1.1 BASE -

6.1.2 FEET -

6.1.3 Cup - mass = 192.2 g

6.1.4 CAM - The CAM raises the cup smoothly over  $\rightarrow$  200° OF CAM rotation.

6.1.5 CARRIAGE - The cup carriage was adjusted to allow 10 mm OF drop for the cup.

The cup hanger is attached by a pin to the carriage.

## DIMENSIONS

A - 54.1 mm

B - 20 mm

C - 26.3 mm

E -  $\frac{54.1}{\cos 20} = 57.6$  mm

F -  $1.242 \times 25.4 = 32$  mm

G - 13 mm

H - 19 mm

J - 59.4 mm

K - 50.9 mm

L - 150 mm

M - 125 mm

N - 19 mm

P - 26 mm

R - 24 mm

T - 44 mm

U - 46.1 mm

V - 3.1 mm

W - 13 mm

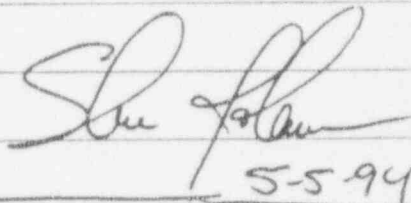
Z - 7.9 mm

ADAD

Grooving Tool - 5-5-94

Measured according to ASTM D4318

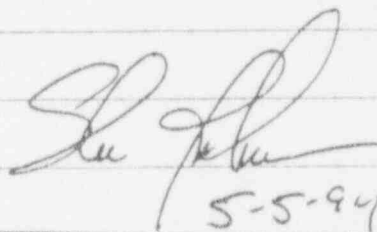
- A - 2.03 mm
- B - 10.9 mm
- C - 39.7 mm
- D - 8.03 mm
- E - 50.0 mm
- F - 2.08 mm
- G - 10.2 mm
- H - 18.5 mm
- J - 60 mm
- L -  $\tan^{-1} \frac{.79}{.44} = 60.9^\circ$

  
5-5-94

N - 70.2 mm

Gage - (ASTM D4318) - 5-5-94

- Length - 49.9 mm
- breadth - 25.3 mm
- width - 10.1 mm

  
5-5-94

ASTM D422) Stirring Paddle - 5-5-94

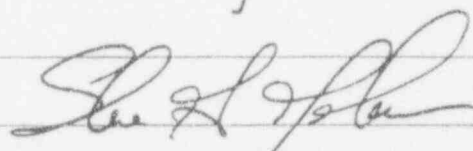
- thickness - .049" sp 5-5-94
- punch hole - ~~25.3 mm~~ .203"
- center to tip - .5"

Scale 5-5-94

Using certified weight measurements:

<u>Known mass</u>	<u>Measured Mass</u>
2000 g	2000.0 g
1000 g	1000.0 g
20 g	20.0 g
200 g	200.0 g
50 g	50.0 g

Performed by



5-6-94



4" mold (volume by water calculation)

$$\text{wt. mold} = 4262.7 \text{ g}$$

$$\text{wt. ① H}_2\text{O} + \text{mold} = 5215.9 \text{ g}$$

$$\text{wt. ② H}_2\text{O} + \text{mold} = 5220.5 \text{ g}$$

$$\text{wt. av} = 5218.2 \text{ g}$$

$$\begin{array}{r} 5218.2 \\ - 4262.7 \\ \hline \end{array}$$

$$\text{wt. H}_2\text{O} = 955.5 \text{ g}$$

$$T = 69.4^\circ\text{F}$$

$$\rho = .99802 \text{ g/cm}^3$$

$$V_{\text{ave}} = \frac{955}{.99802} = \boxed{957.4 \text{ cm}^3}$$

$$\frac{957.4 \text{ cm}^3}{16.39} = \frac{58.41 \text{ in}^3}{1728} = \boxed{.0338 \text{ cu}}$$

Performed by *[Signature]*  
471/AV

121-1011111 of Jim Nipke  
4-21-94

6" mold (water volume calculation)

$$\text{mold} = 6542.3 \text{ g}$$

$$\text{mold + plate} = 6675.0 \text{ g}$$

$$\text{wt. mold + plate w/ water} = 8679.1$$

$$T(^{\circ}\text{F}) \text{ OF water} = 67.1^{\circ}$$

$$\rho \text{ (according to table) } \text{H}_2\text{O} = .99833$$

First measure

$$\text{MASS OF H}_2\text{O} = 8679.1 \text{ g}$$

$$- 6542.3$$

$$\boxed{2136.8 \text{ g}}$$

$$V_1 = \frac{2136.8 \text{ g}}{.99833 \text{ g}}$$

$$= 2140.4 \text{ mL} = 2140.4 \text{ cm}^3$$

Second measure

$$\text{wt. mold + plate w/ water} = 8650.9$$

$$\text{MASS H}_2\text{O} = 8650.9$$

$$- 6542.3$$

$$\boxed{2108.6 \text{ g}}$$

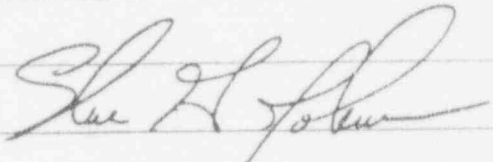
$$V_2 = \frac{2108.6 \text{ g}}{.99833}$$

$$= 2112.1 \text{ cm}^3$$

$$V_{\text{ave}} = \frac{2140.4 + 2112.1}{2 (1000)} = \boxed{2126.3 \text{ cm}^3}$$

# Dispersion Cup for ASTM D422

Top diameter = 3.8" <sup>ST 5-10-94</sup>  
Bottom diameter = ~~1.3"~~ 2.6"  
Baffle location = 61°  
Height = 7"  
Radius = 1.3"

Performed by   
5-10-94

May 17, 1994

To: File

From: Shane Johanson *SJ*  
QA Assistant

Topic: Audit of Site Measuring and Testing Equipment

On May 14, 1994 an audit was performed on Envirocare's measuring and testing equipment at the Site Facility. Instruments were inspected to ensure calibration stickers were found on all equipment requiring calibration and that calibration requirements were met. In general, all equipment was found in conformance with calibration due dates and appropriately marked. Additionally, the control sheet containing all equipment requiring calibration was inspected, including the calibration dates listed to ensure agreement with the calibration stickers on the instruments. This data sheet was also found to be generally up-to-date.

Concerns noted from this audit include several instruments that require annual calibration and yet do not have a previously performed calibration date. These instruments include: the engineering Stadia Pole used for cell survey, the Keason Tape Measure also used for surveying, the Thermometer used in the soils lab. The tape measure must be sent to be calibrated by the State of Utah. The Stadia Pole will be calibrated using the tape measure upon calibration of the tape measure. No facility has yet been found that calibrates thermometers nor has a soils testing lab been found that calibrates their thermometers. Also, the present measuring and testing equipment calibration data sheet contains several instruments that require monthly calibration. The recorded due calibration date for the laboratory Mettler Balance is March 21, 1994. This calibration was completed, yet no present calibration requirement is found on the sheet (should be April 21 as last calibration performed). This date was found on the instrument, but not on the sheet. The calibration data sheet should be current enough to include monthly calibrations due.

May 17, 1994

To: File

From: Shane Johanson *SJ*  
QA Assistant

Topic: Calibration of QC Engineering Measuring and Testing  
Equipment

On the following dates the noted QC Engineering Measuring and Test Equipment was calibrated in accordance with the referenced ASTM standard.

Equipment	Date	ASTM Standard
Sand Density	4/21/94	D 1556-91
6 in. Proctor Mold	4/21/94	D 698-91
4 in. Proctor Mold	4/21/94	D 698-91
Flat Grooving Tool	5/5/94	D 4318-84
Gage Block	5/5/94	D 4318-84
Stirring Paddle	5/5/94	D 422-90
Liquid Limit Device *	5/5/94	D 4318-84
Dispersion Cup	5/10/94	D 422-90
Manual Proctor Rammer	5/12/94	D 698-91
Slump Mold	5/12/94	C 143-90a

\* All specifications measured were in compliance with the ASTM Standard. The only part of the device not measured was the hardness of the rubber for the base of the device and the feet of the device. This required equipment we did not have access to. The device was determined to be in compliance and will be tested for hardness when possible.

CORRECTIVE ACTIONS PROGRAM

05/21/94

<u>TITLE ACTION</u>	<u>IN-CHARGE</u>	<u>PRIORITY</u>	<u>INITIATED</u>	<u>PROPOSAL</u>	<u>DEPARTMENT</u>	<u>DOMAIN</u>	<u>LOCATION</u>	<u>SOURCE</u>	<u>COMPLETE</u>	<u>REASON FOR CORRECTIVE ACTION</u>	<u>STATUS</u>
Storage Pad Run-Off appears to leak	Don Owen	B	04/29/94	/ /	Operations	MW Storage Pad	MW Strge Pad	QA	NO	MW Storage Pad Run-Off Ditch appears to leak through to natural soil & dirt becomes water saturated.	Facility Design Change was submitted and placed on hold by Dennis R.
Revision to Safety and Manual	Ray Jaffe	B	11/01/93	05/23/94	Occup Safety	Site Safety	Site (general)	Executive	NO	Update Safety Manual to reflect current requirements	IN-CHARGE has scheduled a training seminar in May for better project results.
Incorporate 11e.(2) elements in OP Manual	G. Copeland	B	02/21/94	04/14/94	QA	Procedures	Site (general)	11e.(2) License	NO	Pre-requisite for 11e.(2) material acceptance	All changes necessary to include 11e.(2) specs have been made. Awaits final approval.
Modify Admin. Building facility	Steve P.	B	03/07/94	06/07/94	Engineering	Truck Decon	Admin. Decon	DOE Audit	NO	To prevent overspray outside of Restricted Area boundary	Options for facility modification have been submitted for executive decision.
Install curb at southeast MW Evap. pond	Don Owen	B	03/11/94	04/25/94	Operations	MW Evap Pond	MW Evap Pond	IHI Audit	NO	Curb necessary to prevent vehicles from sliding off the dirt road into the evap. pond when roads are wet	Materials will be picked up Wednesday to install the curb.
Improve Mixed Waste Locker	Steve P.	B	03/11/94	07/20/94	Engineering	MW Facility	MW Building	IHI Audit	NO	Better locker facility needed to prevent contamination outside Restricted Area and more locker space also needed.	Design for change is in progress, bids projected for two weeks (06/06/94).
Asphalt at Station Building	Steve P.	C	03/16/94	/ /	Engineering	Truck Decon	Admin. Decon	Executive	NO	Asphalt requested to extend beyond the wash pad & continue	Project pending completion of design for modification of

Y = Immediate response necessary. ACTION IMPLEMENTED: as a result of a NOV; to correct a safety or health hazard; or, to correct a non-compliance of a permit or internal procedure guidelines. Maximum 2 week time period for correction.

B = Swift response necessary. ACTION IMPLEMENTED: will take more than 2 weeks to correct; to improve health or safety standards; to meet a recommendation from an external audit; or to add or eliminate in order to improve efficiency.

C = Response necessary. ACTION IMPLEMENTED: to assure greater efficiency within the company; to increase quality of production; for best management purposes.



## CORRECTIVE ACTIONS PROGRAM

<u>TITLE ACTION</u>	<u>IN-CHARGE</u>	<u>PRIORITY</u>	<u>INITIATED</u>	<u>PROPOSAL</u>	<u>DEPARTMENT</u>	<u>DOMAIN</u>	<u>LOCATION</u>	<u>SOURCE</u>	<u>COMPLETE</u>	<u>REASON FOR CORRECTIVE ACTION</u>	<u>STATUS</u>
										to changing trailer for best overall appearance	decon pad (CAP 23)
Remove debris from BA to area in R.Area	Dan Owen	C	01/23/94	06/15/94	Operations	BA Work Areas	BA Mechanic Area	RSD Field Inspec	NO	Debris, Metal, Tires, etc. has accumulated at Restricted Area mechanic area & must be disposed of or released.	Debris not removed according to RSD conformance. On-going but initial removal needed.
Index for individual files needed at site	Marc W.	C	03/23/94	06/30/94	Doc. Control	Records(general)	Admin. Records	DOE Audit	NO	File index is needed for each individual document to avoid loss of records on file at the site	Project 25% complete. Requires extensive work.
Hood must be labelled w/inspec. sticker	M. Little	C	03/23/94	06/30/94	Site Lab	Site Safety	Admin. Lab	DOE Audit	NO	Lab Hood needs to be labelled with an inspection sticker listing date of inspection, air flow, etc.	IMI Audit will be scheduled by Ray Jaffe for June to inspect the hood & provide the sticker.
Remove adhesive on tractor to prevent slipping	C. Varr	A	04/22/94	05/09/94	Maintenance	Site Safety	Site (general)	QA	NO	One person has already slipped and been injured. Adhesive sand strips will allow better traction & prevent future injury	Material arrived 05/20/94 and tractor will be operable Monday (05/23/94).
Underwater Pump Retrofit.	Jeff Low	B	05/16/94	07/01/94	Groundwater	Groundwater	Nonw LARM wells	Executive	NO	Stainless steel fittings must be removed and replaced with PVC pipe to prevent corrosion.	New on CAP list.
Update of RCRA Field	M. Wicks	B	03/03/94	05/27/94	Doc. Control	Records(general)	Admin. Records	Executive	NO	Field Permit must be changed to reflect current RCRA permit requirements.	Under QA review.

Y A = Immediate response necessary. ACTION IMPLEMENTED: as a result of a NOV; to correct a safety or health hazard; or, to correct a non-compliance of a permit or internal procedure guidelines. Maximum 2 week time period for correction.

B = Swift response necessary. ACTION IMPLEMENTED: will take more than 2 weeks to correct; to improve health or safety standards; to meet a recommendation from an external audit; or to add or eliminate in order to improve efficiency.

C = Response necessary. ACTION IMPLEMENTED: to assure greater efficiency within the company; to increase quality of production; for best management purposes.

CORRECTIVE ACTIONS PROGRAM

<u>TITLE ACTION</u>	<u>IN-CHARGE</u>	<u>PRIORITY</u>	<u>INITIATED</u>	<u>PROPOSAL</u>	<u>DEPARTMENT</u>	<u>DOMAIN</u>	<u>LOCATION</u>	<u>SOURCE</u>	<u>COMPLETE</u>	<u>REASON FOR CORRECTIVE ACTION</u>	<u>STATUS</u>
soil specific gravity Proctor report	G. Copeland	B	05/04/94	06/03/94	Engineering	Eng. Testing	Soils Lab	NRC Audit	NO	Report of the soil specific gravity is needed with each Proctor as specified in ASTM D-698-91.	Computer software to generate this information is being obtained from AGEC.
<u>TITLE ACTION OVERDUE</u>	<u>ORIG. DATE</u>	<u>IN-CHARGE</u>	<u>NEW DATE</u>	<u>REASON FOR DELAY</u>							
Change Operating Pro- cedure Manual into Incor- porate (2) Requirements	03/07/94	G. Copeland		Project under administrative review for approval.							
Revision to Safety and Health Manual	03/25/94	Ray Jaffe	05/27/94	Greater size of project and IN-CHARGE felt need for better training to complete the project. Ray has attended training and states that the project will be completed by the end of the week.							
Install curb at southeast corner of MW Evap. Pond	03/11/94	Dan Owen	06/03/94	Delay in receipt of materials. Supplies will be picked up Wednesday and installation of the curb can begin.							
Remove debris from Broken mechanic area inside Restricted Area.	01/23/94	Dan Owen	06/15/94	Removal of the debris was not satisfactory to the Corporate and Site RSO's request. Excess debris surrounding the mechanic area in the Restricted Area needs to be removed from the Restricted Area or disposed to allow a more controlled atmosphere.							
Index for individual files needed at the site.	03/23/94	M. Wicks	06/30/94	Extended work has been made to complete the project. Because of the large amount of files that exist at the site, this CAP item requires another month to complete.							
Secure adhesive on tractor to prevent slipping.	04/22/94	C. Warr	05/23/94	Delay in receipt of materials. However, the adhesive arrived on 5/20/94 and the tractor will be secured and in use 05/23/94.							

- PRIORITY A = Immediate response necessary. ACTION IMPLEMENTED: as a result of a NOV; to correct a safety or health hazard; or, to correct a non-compliance of a permit or internal procedure guidelines. Maximum 2 week time period for correction.  
 B = Swift response necessary. ACTION IMPLEMENTED: will take more than 2 weeks to correct; to improve health or safety standards; to meet a recommendation from an external audit; or to add or eliminate in order to improve efficiency.  
 C = Response necessary. ACTION IMPLEMENTED: to assure greater efficiency within the company; to increase quality of production; for best management purposes.