UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

In the matter of:

CONSUMERS POWER COMPANY
(Midland Plant, Units -1 & 2)

Docket No. 50-329 OL

50-330 OL

Return ariginal to P. Wilder EWW-439 Distribution TR.01

Location: Midland, Michigan

Pages: 14272 -14493

Date: Wednesday, April 27,1983

TAYLOE ASSOCIATES

Court Reporters 1625 I Street, N.W. Suite 1004 Washington, D.C. 20006 (202) 293-3950

	UNITED STATES OF AMERICA
	NUCLEAR REGULATORY COMMISSION
	ATOMIC SAFETY AND LICENSING BOARD
	x
I	In the Matter of: : Docket Nos. 50-329 0
C	CONSUMERS POWER COMPANY : 50-330 O
(Midland Plant, Units 1 & 2) : Docket Nos. 50-329 0
	: 50-330 0
-	
	Wednesday, April 27, 1983
	Quality Inn Central 1815 Sough Saginaw Road
	Midland, Michigan 48640
	Evidentiary hearing in the above-entitled
m	atter was resumed pursuant to adjournment, at 9:15 a.m.
В	EFORE:
	CHARLES BECHHOEFER, Esq., Chairman
	Administrative Judge Atomic Safety and Licensing Board
	DR. FREDERICK P. COWAN, Esq., Member Administrative Judge
	Atomic Safety and Licensing Board
	DR. JERRY HARBOUR, Esq., Member
	Administrative Judge Atomic Safety and Licensing Board
	neomic barety and bicensing Board

1	
	APPEARANCES:
2	On behalf of the Applicant, Consumers Power Company:
3	JAMES BRUNNER, Esq.
4	MICHAEL MILLER, Esq.
	FREDERICK WILLIAMS, Esq.
5	Isham, Lincoln & Beale
	One First National Plaza, 42nd Floor
6	Chicago, I-linois 60602
7	On behalf of the Nuclear Regulatory Commission:
8	
	WILLIAM PATON, Esq.
9	MICHAEL WILCOVE, Esq.
	Office of the Executive Legal Director
10	1717 H Street, N.W.
	Washington, D.C.
11	On behalf of Ms. Barbara Stamiris
12	LYNNE BERNABEI, Esq.
1.1	Government Accountability Project Institute
13	for Policy Studies
	1901 Q Street, N.W.
14	Washington, D.C. 20009
	On behalf of the Mapleton Intervenors:
15	WENDELL H. MARSHALL, Esq.
	RFD 10
16	Midland, Michigan 48640
17	Appearing Pro Se:
18	MS. MARY SINCLAIR
	5711 Summerset Street
19	Midland, Michigan 48640
20	
20	
21	
-	
22	
4.0	
23	
24	
25	

			I N D	<u>E</u> <u>X</u>			
WITNES	S		DIRECT	CROSS	BOARD	REDIRECT	REC
2011112		2004					
RONALD			14360				
		Wilcove Marshall					
		Bernabei		14449			
БУ	115.	bernaber		14442			
RONALD	N. (GARDNER					
		Wilcove	14369				
		Bernabei.		14449			
ROSS B	. LAI	NDSMAN					
Ву	Mr.	Wilcove	14369				
Ву	Mr.	Marshall		14426			
Ву	Ms.	Bernabei		14463			
		SHAFER					
		Wilcove					
Ву	Ms.	Bernabei		14471			
	and the same of th	of. Moggs	rs. Cook.	Gardner	Lands	man	
Testimo					, Danas		
		afer, and			, 2442		1374
an	d Sh		Attachme	ent 10	, 24.14.2	14	1374
Attachi	d Sha	afer, and	Attachme	ent 10		14	
Attachi	d Sha	afer, and s l-A, l-E	Attachme	ent 10 nd 2		14	1376
Attachi	d Sha	afer, and s l-A, l-E	Attachme	ent 10		14	1376
Attachi	d Sha	afer, and s l-A, l-E	Attachme 3, 1-C an E X H I	ent 10 nd 2		14	1376
Attachi	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14	1376
Attachi Afterno	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14 14 14 RECEIVED	1376
Attachi Afterno	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14 14 14 RECEIVED 14420	1376
Attachi Afterno	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14 14 14 RECEIVED 14420	1376
Attachi Afterno	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14 14 14 RECEIVED 14420	1376
Attachi Afterno	d Shaments	afer, and s 1-A, 1-E Session	Attachme 3, 1-C an E X H I	ent 10 nd 2		14 14 14 RECEIVED 14420	1376

GB/dw 1-1-1

CHAIRMAN BECHHOEFER: Good morning ladies and gentlemen. We are now on the record.

As far as preliminary matters go, the Board has only one or two matters. We would like a report on what happened as a result of the discovery last week, this week, just to know what disadvantage, if any, the Intervenors have been under. And after that, we have one comment. Well, maybe we will do this first.

There was one comment involving a document that we received in the mail last week. It was a copy of a letter from the Tera Corporation, and that letter made a statement that is usually true, but not always. And I just wanted to call it to the Staff's attention and perhaps everybody else.

A letter dated April 21, and it said that,

"Please note we have not revised certain affidavits.

Both of these individuals were employed at the NRC research program and in this capacity was not involved in the review of the specific license application."

That statement is generally true, but not universally. And my inquiry is whether these people were asked whether they were involved in specific license applications. I'm not sure that anyone here could answer that at this time. It was Dr. Babbitt from Dr. Anderson.

There are people -- I nave heard from very good authority that there are people in the research division that get involved, especially in the probablistic analysis area.

So, I don't seem to have the resume of Dr. Anderson and so I'm not sure if Dr. Babbitt got involved in this kind of thing or not. This was just to call attention to the Applicant or the Staff both. But it may need some clarification.

MR. MILLER: Do you wish to have a response by the Applicant on the record, Judge Bechhoefer?

CHAIRMAN BECHHOEFER: I think it would be useful at some point. There are several witnesses' that gets into this to some degree.

I didn't want to surprise the witnesses and we think it could be clarified.

In our discussions of discovery, we would like to know what the Applicant would like us to do or wishes us to do with respect to the privilege question. It is sort of a suggestion in there. We would not want to issue another ruling without getting any responses from other parties that wish to do so.

So, I would like to inquire whether you think there is a foul as a matter of principle or whether you think that there would be any reason that we should issue a

reconsideration order.

MR. MILLER: Judge Bechhoefer, we filed the comments we did along with the requested affidavits costs so that our acquiescence in the procedure that the Board ordered would not be taken by the Board as any waiver of our rights to assert the attorney-client privilege or work product privilege, in accordance with what we believe the applicable legel doctrines are.

I think that the need for an order on reconsideration is probably not there. We've given the affidavits. We've responded, I think, to the discovery requests of Mrs. Stamiris.

In the event that additional discovery should take place, I would nope that we could do it in a some-what more structured manner so that we can properly raise our claims of privilege and have them acted on by the Board in, perhaps, a more timely fashion.

I don't mean to suggest that it was anybody's fault that it didn't take place that way this time, but I think we were just trying to stake out some ground for any possible future controversies over documents that might arise.

CHAIRMAN BECHHOEFER: Okay. Well, we won't ask the parties to brief it, then, at least at this point.

If we get further requests later on, maybe we

will have to.

Miss Bernabei, do you have anything?

MS. BERNABEI: Yes, we have a few comments on

it.

We haven't really been able to focus on filing anything, but we probably will bring up our comments this afternoon, if that would be okay. We haven't focused on this particular issue, although we do have some questions about the affidavit. But we haven't had time to confer on this specifically, since we weren't sure it was going to be considered this morning.

CHAIRMAN BECHHOEFER: Okay. Well, I was just trying to ascertain whether we had to prepare an order on reconsideration because, if so, we would have asked you if you wished to brief it.

MS. BERNABFI: Well, I think we probably would like that opportunity. We haven't focused on it as we wish, and I can't say now if that's absolutely necessary, but I have a feeling it may be.

I think that these problems are going to crop up again and that may be a useful way to proceed.

CHAIRMAN BECHHOEFER: Right. Well, it is a possibility that we could wait until the problems crop up and then brief it, although we're not going to preclude you from filing anything. We are not going to

issue an order, though, either reconfirming or changing, doing anything at this point. But if you wish to address it later any way you wish to proceed, that's fine.

Could we get a report of what happened on discovery?

MS. BERNABEI: I suppose it's up to us to start off, since we're probably the dissatisfied party here.

We did get a number of documents from the NRC Staff subsequent to the Board's order that formal discovery could proceed.

I can say, being fair, that we're not very happy with what we've got, unfortunately.

We received some documents on April 14th,
when we negotiated for about five hours. Those documents
essentially were documents collected in response to a

FOIA request, they were not collected in response to Mrs.
Stamiris' discovery. They were on the Diesel Generator
Building inspection.

2-2

Then we received no documents until

April 20th, the following week, and we received a box of documents on April 20th and another box on April 21st and then a file on the 22nd.

Most of the documents -- and we only tallied about half of them -- but we found that about two-thirds of the documents were already on the public record and, therefore, they weren't very useful.

We had told the NRC Staff attorneys a long time ago that we weren't interested in anything on the public record, we already had those materials. And I assume that if we tallied the rest of the documents they gave us that it would be running about two-thirds already in the PDR and one-third documents that would be useful to us.

They also have withheld a number of documents on the ground of privilege. Essentially, they delivered a process privilege and on the grounds that documents are already available said that we don't need these.

The ones that I consider most important I'll recount, and Mr. Wilcove can correct me if I'm wrong. He was kind enough, last Friday, to describe for me some of the documents that they're withholding, very much in the vein of a Vaughn index kind of description. Some of them included memos on the Spessard investigation or

notes from I. E. headquarters about the CCP, about a meeting they had on December 7th about the CCP, or, as Mr. Wilcove said, the embryonic stages of the CCP.

There were drafts of inspection reports in the enforcement package that have been withheld. There was a Mr. Craig's handwritten notes on the -- or his file on the Spessard memo issues.

There were also, from Ms. Adamson, notes on the IDCPDs and notes on the SALP meeting in April of 1982.

There's Wayne Shafer's record book, and then there were, as I understand it, notes about the Landsman investigation.

Now, some of these issues, we believe, are real essential to this hearing. They have to do with the Applicant's honesty or dishonesty or lack of character and competence and we believe are the central issues in these hearings.

Some of this information is especially important because the Staff has indicated it does not intend to introduce direct testimony.

If I understood the Staff correctly on the Boos investigation, they said that they do not intend to introduce any direct testimony; therefore, the only

thing we have to go on is -- other than the report itself, is the materials collected in the course of the report.

B

The notes on that CCP, I think, are very important, since there has been a lot of controversy about that, and one of the Staff's positions is that the CCP or the various independent reviews are going to solve the problems at Midland. And I think that how that program was developed and what alternatives were considered and Consumers' attitude about the program is real essential to the proceeding, so I think these are very critical.

That's sort of the second problem we've had, other than the quality of the documents, the fact that a lot of them are -- a lot of what appeared to be the most useful documents have been withheld.

The third problem we've had is that the Staff has not searched, or we have not received at this point a majority or a great number of documents from Region III.

When we negotiated on April 14th, they had not checked anyone in Region III other than the Office of Special Cases.

I, frankly, was outraged that they had not even checked with Mr. Keppler or Mr. Davis to see if they had any

relevant documents to our discovery request.

That was after they had had our discovery request for a week.

At those negotiations, they checked Mr. Keppler and Mr. Davis' office, or we asked them to check the rest of Region III that had anything to do with Midland, and they said they didn't know who the people were.

Well, we then had the conference call with the Board the subsequent week and we gave them a list of names.

As I understand it, we have not received any of those documents at this point. We gave them a list of names of people who we knew that we basically gathered off the other documents.

We also, as I understand it, will not receive until sometime this week or next week or -- I hope -- documents from Mr. Weil, from the Office of Investigations, and he, of course, was the person that is pivotal in the Landsman and the Spessard investigations. And we do not -- he was in Korea, as I understand it. No one would agree to search his files, and we have no documents from his files at all. I think he's a real pivotal person in these two investigations.

Again, I think it's very important that his files be searched because the Staff at this point has not introduced any direct testimony on the Landsman issues. It does not intend to introduce any evidence on the Spessard memo issues.

So those are basically the three problem areas. And, frankly, we're fairly upset that we received the documents we did at a very late date. Most of them are not useful for this hearing, and it appears that the ones that would be useful are either being withheld or haven't been produced yet.

CHAIRMAN BECHHOEFER: What's the name of the person who was in Korea?

MS. BERNABEI: Weil, Chuck Weil. W-e-i-l, I believe it's spelled. He's with the Office of Investigations.

(Discussion had off the record.)

T3fol

that report --

CHAIRMAN BECHHOEFER: Mr. Paton, Mr. Wilcove, do you have any comments?

MR. WILCOVE: Yes. My first comment is that
Miss Bernabei is correct in saying that the Staff had not
been intending to put on direct testimony with respect
to the March 10th and March 12th statement about table
instrumentation. We have since changed our position on
that and Mr. Weil will testify about those matters as
well. He will do so at the same time in which he will
testify about the legal violations for the Board's order.
With respect to the rest of the Board's order,

CHAIRMAN BECHHOEFER: I take it this won't be in the two-week period?

MR. WILCOVE: No, sir, it will not. As I understand that report is in a draft stage and I'm not quite sure when it will be in final form, but when it is, we will be putting on direct testimony on that.

CHAIRMAN BECHHOEFER: Can you make these dates between June 1 and 10th that we set up? I think the report will be finished in sufficient time and we can take it up then?

MR. WILCOVE: We have urged the Office of Investigation to get that inspection done. We hope that they will do it in time for this hearing. Quite

3-2 23

frankly, I hope that we will be able to have it here in June, but I cannot commit to that.

And Mr. Weil's files will be checked when he does return from Korea. It is -- which is, I believe, he is scheduled to return this coming Monday.

The Staff would ask to withhold documents about the on-going investigation for the alleged violations of the Board's order until that investigation is completed.

CHAIRMAN BECHHCEFER: That is the normal Commission procedure.

MS. BERNABEI: We have no problem with that.

They are withholding documents on investigations that is something like a Catch-22. You can't have them when it is going on and you can't have them when it is finished. That is what has happened with the Boos investigation. They are claiming different privileges after the investigation is completed. I would assume that when it is on-going there is certain kinds of concerns about revealing information. But we are in the situation, the Boos situation, because the investigation, that the privilege came after the investigation is over.

MR. WILCOVE: The privilege we are claiming are the 10 CFR 2.744, not necessarily to a proper determination privilege. Those documents basically, I think, are personal notes in one of the enforcement files related to that investigation as well as a couple documents entitled Enforcement Travelers, which is essentially within the file, a log of activities that have taken place when it was assigned to a certain person, for instance, comments made by certain persons with the appropriate dates.

We have those documents here and we will be willing to submit them to the Board for its in camera inspection. And if the Board so determines that they should be disclosed, we will do so.

However, with respect to the March 10 investigation, I note that very lengthy investigation reports, a number of attachments has been made available. And I know that the Office of Special Cases did search their files and any documents that they had were turned over with respect to that investigation.

Turning to some other Miss Bernabei's comments, it is true that a number of the packages did contain information that was publicly available. And we do acknowledge that Miss Bernabei did not specifically ask for that information. However, in going through files,

it was much easier on the Staff for them to submit all those documents. The most that happens is that the Applicant and the Intervenors would have an extra copy of those documents.

And with respect to Miss Bernabei's comment about which documents we are claiming privilege on, to my knowledge, none of the documents which I had here which we are claiming privilege have to do with the legal violation of the Board's order. If I am not thinking clearly at this point, then I made a mistake. I will so advise the Board.

Also Mr. Cook and Mr. Burgess have some personal notes that we will call 10 CFR 2.744.

For the record, both Mr. Cook and Mr. Burgess are resident inspectors at the site.

T4fol

site.

€

Mr. Warnick has brought with him a record log that he keeps similar to the ones that Mr. Schaefer keeps. Again, those documents will be available for the Board's in camera inspection, if they wish.

personal notes by Mr. Davis that we also are claiming the 10 CFR 2.744 privilege. And also Miss Bernabei did give a listing of members of Region III which were checked. And in a package, that I left at the Receptionist's desk at the Quality Inn, I included documents, relevant documents as a result of that search. The Applicant has not yet gotten a copy of those and we will do so.

CHAIRMAN BECHHOEFER: Miss Bernabei, have you gotten that?

MS. BFRNABEI: Yes, those were only a few documents, only about 10 pages or so. We did get them yesterday.

MR. WILCOVE: Okay, just let me read the list of names that Miss Bernabei asked us to check, and if I leave out any, correct me. The names are: Norelis, Foster, Yin, Sutphin. It might be easier if I at a later time Xeroxed this list.

Sutphin, S-u-t-p-h-i-n, Lanksbury, L-a-n-k-s-b-u-r-y, McCarten, M-c-C-a-r-t-e-n, Williams, that's Cordell Williams, Hind, Little, Danielson, Boyd, B-o-y-d,

3-4

22

23

25

Spessard. 2 CHAIRMAN BECHHOEFER: Who after Spessard? 3 MR. WILCOVE: Ward and Mendez. MR. WILLIAMS: Could you clarify what this list is? MR. WILCOVE: These are lists of employees 7 within Region III. At a conference call last week, 8 Miss Bernabei offered to give the Staff a list of 9 regional employees that she will require that their files 10 be searched. And I'm reading the list that Miss Bernabei 11 gave me in addition to the members of the Office of 12 Special Cases, Mr. Keppler and Mr. Davis. 13 Mr. Lanksbury and Sutphin and Mr. Ward were 14 out of the office last week. So, their files have not 15 yet been checked. Mr. McCarten is no longer employed 16 by the NRC. And while we are on the subject of Region 17 III, I would like to give a --18 CHAIRMAN BECHHOEFER: Are the persons, Sutphin, Lanksbury and Ward, are their files going to be checked? 19 20 MR. WILCOVE: We will check those files when 21 they return.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

2

3

A

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

JUDGE COWAN: Did you check the rest of them?

MR. WILCOVE: Yes. The rest of the files have been checked. They were brought to the hearing by Region III personnel and I went through and found the relevant documents and turned them over yesterday afternoon.

MR. MILLER: Not to the Applicant.

MR. WILLIAMS: I would like to get copies of the set of documents that you said you turned over to Miss Bernabei.

MS. BERNABEI: There's only one set. There's only about 10 pages of documents, unless you are talking about something else.

MR. WILCOVE: No.

MR. WILLIAMS: Well, you indicated that there was two sets, one that you brought from Washington and that you delivered and one that you turned over yesterday.

MS. BERNABEI: They are one in the same.

MR. WILCOVE: They are one in the same.

With respect to documents relating to the
Construction Completion Plan, there were three
documents that were not in the package that
Miss Bernabei received either Thursday or Friday. I
can't remember which, and these were documents brought

here and they have been turned over.

And in addition, this document that came out of the files of these people here were --

CHAIRMAN BECHHOEFER: I would suggest that we make sure that both the Applicant and the Intervenors have copies, copies of the documents.

MR. MILLER: If I understand correctly then, with the exception of the file of Lanksbury, Sutphin, Mr. Ward and Mr. Weil, that the NRC Staff has complied fully with the documents requested by the Intervenors?

MS. BERNABEI: There's a number of documents that have been withheld, and at least, I think the four people, in leaving Mr. McCarten aside, the four people are real essential people. They have a lot to do with Midland. So that there is complete compliance except for these four people is not saying a lot.

And I might note something else as well, from the identification of the documents that have been withheld, these are things that are very essential to the issues that are going to be discussed at this hearing. They have to do with potential violation of the Board's order and intentional violation of an NRC regulation by the Applicant. And those are essential to the issues that are going to be discussed.

And again, it leaves from our review of the

documents that have been released, these seem more relevant than those that had been released. It is hard to tell, because we haven't seen them. But it seems to be very important to the issues that are being put forward.

MR. MILLER: I interrupted already, but --

MR. WILCOVE: If we have any further comments.

MR. MILLER: The only additional comments that I would make is it would seem to us that waiting for Mr. Weil's files on these investigations before any testimony is heard on the subject of the March 10 instrumentation investigation or the alleged intentional violation of this Board's April order is unnecessary. Mr. Weil is after all an investigator. He doesn't have firsthand knowledge of these events. People who do, are scheduled to be witnesses. And much of the relevant facts underline the events surrounding those two investigations, both a matter of public record and has been made available through discovery already.

We would resist any efforts to simply defer the whole issue of these two investigations until some definite time in the future when Mr. Weil's notes have been made available. And since he is the least important witness on the subject, since all he does is collect everybody else's impressions, write them up and

attach them to his investigation reports, which is then reviewed by the Region and the evaluation of the investigation reports is conducted by, I'm not sure by whom, but Mr. Keppler in any event, who is the author of the letter which advises the licensee for the action, if any, that is going to be taken as a result of the investigation.

3-5fol

1

2

3

4

5

11

12

13

14

15

16

17

18

20

21

25

CHAIRMAN BECHHOEFER: You may want to

comment. I'm not sure how analogous it is, but the

Commission had and realized somewhat distinguishable -
the Commission recently issued an order at Comanche

Peak where it bent over backwards to the investigative

processes. So even though the information was public

knowledge at the time, I don't know if you're -
MR. MILLER: I'm not familiar with that

decision, Judge Bechhoefer.

CHAIRMAN BECHHOEFER: The Commission, I think reversed the appeal order in the Comanche Peak decision. The names of the people contacted were already public knowledge, so that the request for confidentiality was moot. And the Commission reversed that.

I think they sort of bent over backwards, but they did seem to go out of their way to protect the process of investigation. And there were some confidential informants involved, so it may be distinguishable, but I'm not sure. The Commission policy does bend over backwards to at least say that the investigation should be completed before there is any judicatory consideration. I'm not sure about that. It is a possible interpretation by recent orders.

MR. MILLER: I would like very much to urge the Staff and the Board to make some decision with

respect to these documents as to which two points is being asserted. I'm looking at the stock of documents in front of Mr. Wilcove. They don't look like they are a large volume of papers, and I'm not certain if that is all of them or not. But, you know, complicating the ongoing evidentiary hearing with disputes over discovery is not going to help us advance to a conclusion of the session on quality assurance, which I believe is everybody's stated goal.

CHAIRMAN BECHHOEFER: I can agree with that.

I don't know the quantity, but it is possible that we,
not during the break in the day, but maybe we can
adjourn a little bit early and look over some points.

MS. BERNABEI: If I could note something.

One of the factors that has to be considered by the Board is whether these documents are available from any other source or the information in the documents are available from any other source. Some of it appears to be, and again we haven't seen the documents so we are guessing, some of it appears to be drafts and other recommendations on the enforcement package following the generating building inspection. We think that is very important. And it does appear that there was dissent within the Staff about what enforcement action should be taken as a result of that inspection.

ask the witnesses if there was dissention in the Staff.

The Staff is under an obligation to reveal such. I

don't think a nitpicking of a couple of words necessarily
is a dissent, but if there is a policy dissent on a

significant matter, the Staff is supposed to tell us.

And it has been done on similar occasions. There is

differences between individual recommendations,

Dr. Landsman doesn't see eye to eye with the rest of

Region III or --

MS. BERNABEI: In some cases other Staff
members who were overruled -- I mean, we have
encountered that situation where a number of the Staff
were overruled by Mr. Keppler and it is sometimes
easier if the documents are turned over to discovery
for the Staff to speak about these matters.

I'm not suggesting that there is undue pressure, but there is a general reluctance of once a decision has been made to talk about that decision. The documents that we are talking about cannot be obtained from any other source.

I also note that some personal notes had been turned over. I believe Mr. Shaeffer's log and things of that nature have been turned over without any suggestions that that is improper. The other things

that the Staff is withholding are of that nature, of personal logs, personal notes, notes from meetings about the CCP. You know, right offhand I don't know whether that information can be obtained from any other source. And it is relevant to testing the basis of the Staff's testimony.

MR. WILCOVE: If I may comment first off, the Office of Special Cases have been accused of a lot of things, but that offense is not one of them. I don't think there would be any problem like that. And you know, Miss Bernabei is correct, although we have turned over some personal notes, I do feel that the fact that we do turn over some personal notes where we could claim a privilege should not prejudice us in claiming privilege with respect to notes and other draft documents that we would prefer not be disclosed into discovery.

CHAIRMAN BECHHOEFER: What is the total quantity for which the 744 privilege is being claimed, but not necessarily for that kind of privilege? Just approximately?

MR. WILCOVE: Approximately eight, nine, ten documents.

CHAIRMAN BECHHOEFER: So it is not going to

3-5-5

1.1

3-6fol 12

MR. WILCOVE: No, it will not take us a full day to do so.

Three of them we will be claiming attorneyclient privilege. That's a memo from Mr. Davis to
Steve Burns of the EOD with respect to asking a legal
opinion with respect to the March 10th and March 12th
table instrumentation statement and then Mr. Burns'
reply. And the EOD's comments on the enforcement
practice. Those three documents we would be claiming
attorney-client privilege here. The rest of the
documents we will be claiming the 2.744 privilege.

2.744 pri!

2

4

3

5

6 7

8

9

10 11

12

13

14

16

15

17

19

18

20

21

22

23

24 25

MR. MILLER: Judge Bechhoefer, I would like to observe my review of the document that was turned over by the Staff. There was at least one draft of the Diesel Generator Building inspection report that did indicate one somewhat different approach than the one ultimately taken by the Staff I think the Staff has been pretty forthcoming in providing significant differences of opinion within the Staff or inside its deliberative process. And the documents have already been turned over. I think to suggest examinations cannot be conducted because the last ten pages of somebody's personal mussings, events that otherwise disclose documents that have been turned over is just simply wrong.

MS. BERNABEI: I think perhaps you don't really have an idea what documents you are talking about. As far as Mr. Wilcove has represented to me, there is four drafts of the investigation or the enforcement package, which we don't have. We did get a few of those. The personal notes have to do, as I understand in part with the dissent of the enforcement action. In terms of the Staff's forthright approach to this, I must state Miss Stamiris originally asked for dissenting views within the Staff. We were told that no such documents existed. Mr. Hernan said, "Oh, no, I know documents exist." And subsequent research to the Staff's credit did bring

up these dissenting documents. This has not been the case where they have been totally forthright or Region III has been totally forthright in bringing forth this information.

CHAIRMAN BECHHOEFER: When could the Staff give us documents?

MR. WILCOVE: With the exception of Mr. Cook's notes, all the other documents are in this room. So, we could give them to you on a moment's notice.

CHAIRMAN BECHHOEFER: I think we would like to look them over at the close of the session today. And by tomorrow morning -- I might say that we won't be 100 percent sure of what has already been turned over. And so whether something is cumulative or not, we may be guessing. It may be self-evident or may not be. We won't be able to tell you whether for instance one draft is similar to another draft or identical because we will not have had the other one. So, we will have to have the final report. We could probably tell if there is anything significantly different. What we won't be able to tell you is whether anything is significantly different from another draft.

MR. WILCOVE: Mr. Chairman, we will not object on the grounds of cumulativeness for that very reason.

MS. BERNABEI: I could be wrong, but I think

what you are going to get from Mr. Wilcove's representation is two drafts prior to the final version. So what you should get is two drafts.

MR. WILCOVE: Three, I think.

CHAIRMAN BECHHOEFER: What I said, if you already have gotten the draft, we can't tell what is in the earlier draft is in what you got already.

MR. WILCOVE: Mr. Chairman, Miss Bernabei made a comment about Mr. Shafer's forthcomingness or -- which I cannot understand in that Mr. Shafer, during the process we were trying to work cut an informal discovery, Mr. Shafer spent at least five hours on the phone with Miss Stamiris. I was not privy to those conversations except for maybe three minutes on one time. So, I can't-so, I can't represent what Miss Stamiris asked him or what Mr. Shafer replied. But I have no doubt that in view of the time, that Mr. Shafer has spent on the phone with Miss Stamiris and Miss Gard, the Government Accountability Project, I'm confident there was no attempt to mislead Miss Stamiris.

Mr. Shafer will be on the stand under oath and if Mrs. Stamiris wishes to ask him what he meant, the Staff would have no objections to that. As a matter of fact, to a reasonable extent, if Miss Bernabei wishes to question these witnesses about what they did to

comply with Mrs. Stamiris' discovery request, the Staff will not object if she feels that there is a need to do so. 3-7 1.1

1.1

CHAIRMAN BECHHOEFER: Well, I guess we can.

We will look over those documents tonight and if any of
them have to be turned over, there aren't that many,
they are turned over, they could be looked at before any
of the Panel are excused. I'm assuming that this Panel
will come on today will not get through by tonight.

MR. WILCOVE: I doubt that very much.

I do have a few more points that I must about discovery. One being that I realize this is taking a fair amount of time. I do feel it necessary to get this on the record.

attempts to comply with the requests, they went through all their section files, their personal files and official Region III files called "The Blue Room," which has public and non-publicly available information.

Mr. Kepplier, Mr. Davis and Mr. Schultz were checked during this process.

I would also note that when we negotiated with Miss Bernabei, the search was on-going. So if there is an indication that Region III refused or said that they would not go through Mr. Davis' file, I don't think that that is quite accurate. While it is true that at the time that they had -- we negotiated with Miss Bernabei, they had not yet gone through those files. We did

immediately speak to the Office of Special Cases and they promised that they would go through Mr. Keppler and Mr. Davis' file.

Mr. Harrison of the Office of Special Cases informs me that approximately 200 manhours have been spent going through a number of files, both official and personal. And I would note that with respect to NRC, they have spent approximately two days at least, five people spent at least two days to comply with Miss Stamiris' request.

In short, there being my indication to the contrary, the Staff has been working quite hard to satisfy Mrs. Stamiris' requests.

I would note that the bulk of her requests, the time frame in which the Office of Special Cases was created and it was safe to say outside of those files and certain files within the Division of Licensing, there is simply not that many documents. I would note that Inspection Enforcement has been checked. And with respect to the Office of Investigation, Mr. Hernan has spoken to members of Region III Office of Investigation and Headquarters. And it is my understanding that the only documents that would be in existence with respect to either the two investigations, the March 10th and March 12th statement, and the alleged violations of

is the case.

the Board's order would be in Mr. Weil's office. And I also do not think it is improper in the least that the members of the Office of Investigation's secretaries would be -- I don't think it is improper that they would be reluctant to go through his personal notes, his personal draft. I think he is entitled to be present to explain the content discussions what he wished to claim privilege.

So in short, I cannot see anything improper since we have committed to talk to Mr. Weil when he does return from Korea

CHAIRMAN BECHHOEFER: Let me ask you, when the Office of Special Cases was created, did it pick up files from on-going matters from other divisions that might have had the responsibility where those documents would be reflected in the Office of Special Cases file?

MR. WILCOVE: Mr. Warnick advises me that that

I do have a few more comments. I again direct the -- also, I would note that Miss Bernabei has requested that Mr. Cummings of the Office of Inspection and Auditing, I think. OIA, and we will do so.

CHAIRMAN BECHHOEFER: You will do what, search his files?

MR. WILCOVE: We can contact him.

t4

Along those lines, Miss Bernabei has already requested that Mr. Denton, Mr. McWilliams, both of the NRC, their files be checked.

Mr. Hernan, Mr. Stillow, Mr. Ingram, I believe she has requested that their files be checked as well. She also asks about a J. Cook and Aneod, I believe that is Mr. Cook of Public Affairs, and we can't acknowledge that would be a relevant document there.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

A

Miss Bernabei also requested that Mr. Fitzgerald's offices in OI be checked, but in speaking with
Mr. Ward at Headquarters and with the Region III's
Office of Investigation, it was determined that the only
files -- or the person who would have relevant files
would be Mr. Weil.

And, finally, the --

CHAIRMAN BECHHOEFER: Well, has Mr. Denton not gotten involved in any of these investigations to this time? Any of the inspections, I should say.

MR. WILCOVE: Mr. Hernan, the other Midland project manager, has indicated that he will check with Mr. Denton's office. It is highly unlikely that he would have a personal file on Midland, but he will be checked.

MS. BERNABEI: Perhaps I could explain how we got to this list.

I would certainly agree this is not the most efficient way to do this.

The Diesel Generator Building inspection report and the enforcement package were sent to all these offices. Since we, basically, got our list of people whose files we wanted to check from the documents we had, we included people to whom that report had been sent. That's how we got the PR person, Jean Cook, and some of these other people.

A

It's very likely that some of these other
people have no information.

CHAIRMAN BECHHOEFER: I think you left us out.

MS. BERNABEI: I would certainly --

MR. MILLER: Does the Board get copies of the enforcement packages before they're issued?

CHAIRMAN BECHHOEFER: No, we don't, but I think the final report had a transmittal notice that we're on.

MR. MILLER: Oh, I see.

MR. WILCOVE: Just a couple more matters along this line and then we'll get down more to the business at hand, and that's with respect to Miss Staniris' request for documents related to the CCP, The second part of that request was the retraining and recertification of QC personnel.

Miss Bernabei received those documents as to the Applicant late last week.

I should note, though, that in conducting that search what was brought forth were documents related to the retraining and recertification of QC personnel as it was discussed in the CCP.

Now, as can be seen from the Staff's prefiled testimony, the issue of retraining and recertification of QC personnel emerged in the final third of 1982, and I am advised by the Staff that documents do exist which

4

5

7

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

address retraining and recertification of QC personnel prior to the development of the CCP. They were not included in the package.

If the Board feels that these documents should be provided, we will be happy to do so.

CHAIRMAN BECHHOEFER: Are you now excluding soils related documents, retraining and recertification of QC people involved in soils work? Because that has been a prime issue for some time, and I think that kind of document, at the very least, should be turned over.

MS. BERNABEI: We agree.

MR. WILCOVE: If I could have a moment, Judge Bechhoefer.

CHAIRMAN BECHHOEFER: Yes.

(Discussion had off the record.)

MR. WILCOVE: I've been advised by the Staff that since the CCP does not apply to remedial soils work, those documents would not be included in that package.

Essentially, when the Region III did their search for that portion of the request they did not lump into it documents related to retraining and recertification of QC personnel as that issue emerged before the issuance of this CCP. Again, if the Board wishes

us --

	•	(Discussion had off the
	2	record.)
4-2	3	
	4	
	5	
	•	
	7	
	8	
	9	
	10	
	11	
	12	
•	13	
	14	
	15	
	16	
	17	
	18	
	19	
	20	
	21	
	22	
	23	
3	24	
	25	

1	CHAIRMAN BECHHOEFER: We think those
2	documents should be turned over, the retraining and
3	recertification documents. Not to us, but to the
4	parties.
5	MR. WILCOVE: Yes. We will be happy to do so.
6	(Discussion had off the
7	record.)
8	MR. WILCOVE: Mr. Cook would be able to turn
9	over his documents within a couple of days. The problem
10	is
11	MR. CCOK: If I don't have to be here.
12	MR. WILCOVE: The problem is the Office of
13	Special Cases is here now and we have to wait until
14	they go back to the Region for them to search their
15	files.
16	MR. MILLER: Could we have an identification
17	of the specific request Mrs. Stamiris made to which
18	these documents would be responsive Mrs. Bernabei? The
19	recertifying and requalifying QC inspectors.
20	We clarified that during our discovery
21	negotiations.
22	MR. WILCOVE: Yes. And Miss Bernabei did
23	send me a letter, which I can show to the Applicant
24	and the Board. It's really no different from what was
25	submitted in her motion to continue the proceeding.

MR. MILLER: I'd appreciate it. MS. BERNABEI: We can provide you with a copy. MR. MILLER: I think that communication --3 certainly we copy the service list of all communications to the parties or to the Board and it 5 would be appreciated if the Intervenors would do the same. It hasn't been a problem up until now. MS. BERNABEI: That certainly is no problem. This is all information that was repeated in our motion 10 for a continuance, which you certainly were served with. 11 CHAIRMAN BECHHOEFER: Our ruling would apply. 12 These documents ought to be turned over to the Applicant 13 as well. 14 I don't want to have to look them over first, 15 but I suspect that they could be relevant to a number of 16 the issues that are the subject of the direct testimony. MS. BERNABEI: And this would be for soils 18 and non-soils, I presume? CHAIRMAN BECHHOEFER: Yes. Well, I would 20 assume that the soils documents here should have been 21 turned over already if they haven't been up to this time. What we were talking about was specifically, 23 I guess, the CCP related documents. 24 But we have a lot of testimony on the 25

4-2-3

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

qualification of the soils, qualification or 2 requalification of the soils inspectors, and I would 3

be turned over even more than the others. I mean, those are directly pertinent and people should have access

hope -- I would certainly include those. Those should

to them. The others, I think, are relevant as well.

MR. WILCOYE: We certainly do not object to doing so, but if I could explain.

The CCP does not apply to remedial soils work, so that when the Staff did look at the request and searched their files, I can fully understand why their search would not pick up those documents.

Now that they have been requested and the Board has asked us to turn them over, we will do so. But just so the Board and the parties understand why they were not initially picked up in the search.

Finally, Mr. Gardner informs me that last week, at the caseload forecast panel meeting , Consumers Power turned over to him some documents which pertained to the CCP.

As Mr. Gardner was at that meeting virtually all week, not even the Staff has had a chance to look at those documents. And, if the Board wishes, we could turn over those documents as well.



25

well.

(Discussion had off the

2

3

5

7

10

11

12

13

14

15

17

18

19

20

21

22

23

24

25

CHAIRMAN BECHHOEFER: We don't know what they

record.)

4 involve, so it's hard to say.

(Discussion had off the

record.)

QA aspects of this case, they certainly should be turned over.

If it relates to business conditions and timing and that kind of thing, I'm not sure it's relevant to what we have to decide.

So it's hard for me to rule off the cuff without any further description.

MR. WILCOVE: We will turn those documents over. I think that's the easiest way.

CHAIRMAN BECHHOEFER: That will save me the trouble of ruling.

MR. WILCOVE: Yes, we understand that.

Two things, also, with respect to I&E's files, they sent me a listing. There are two documents on there. One read working schedule plan and NRC open items list.

In going through their files, I could not tell which of the documents those two were.

1.1

Jane Axelrad, the Acting Director of Enforcement, advises me that they were in the file. I will verify that those documents are accounted for and either that they're turned over or they're one of the ones upon which we are claiming the privilege.

I believe that should conclude the Staff's discussion of discovery except to repeat that both within Washington and the Region, a very, very, very large number of hours have been spent in attempting to comply with Mrs. Stamiris' request. We started to comply with that request as soon as we received her formal request on April 7th.

I would say that while normally a party has

30 days to comply with a request, we have been trying to
do it in a significantly shorter time.

over all documents that are responsive, with the exception of what I've explained here today. But I should note that it was a best faith effort, it was done under pressure in a short amount of time. So that there could have been some mistakes made, which is why if Miss Bernabei wishes to, to a reasonable extent, cross examine our witnesses as to the extent to which they did comply with -- as to what they did to comply with her request, the Staff will have no objection.

Oh, two postscripts. I did forget a couple of things.

One is that Mr. Warnick advised me that in doing this search files concerning the allegations prior to the creation of the Office of Special Cases, which was July '82, they were sort of -- they wound up in a twilight zone between OI and Region III. So those files were not checked.

We have no reason to believe, though, that those files would contain information relevant to Mrs. Stamiris' request, and, unless otherwise directed by the Board, we do not intend to search those files.

Also, Miss Bernabei asked me about certain consultants from Argonne who were involved in inspections.

Members from Argonne were in training when the Diesel Generator Building inspection was conducted.

I have been advised by the Staff that they would not have any documents and --

(Discussion had off the record.)

MR. WILCOVE: I just wish to correct what I said. They were not even involved in the Diesel Generator Building inspections. They were doing some training exercises with respect to the balance of plant related work.

4-4

Our bottom line is that they have -- it is our understanding that they have not been involved in any inspections which would be relevant to Mrs. Stamiris' request. And, again, unless directed by the Board to do otherwise, the Staff does not intend to check their files either.

MS. BERNABEI: May I address a few of the things that Mr. Wilcove brought up.

I would certainly agree that the search the Staff has done has taken a lot of time, and I think that really can be attributed to the fact that they started too late and they have been sort of dragged --

CHAIRMAN BECHHOEFER: Well, we'll --

MS. BERNABEI: In other words, all I'm saying is I'm sure this hasn't been done :- the most efficient way, and I think that we've tried in every way we can to accommodate them and try to consider things as this Board has considered; that is, when OSC was organized.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

organized'

The second thing I would say, this twilight zone document that exists somewhere between OI and Region III, we have reason to believe that includes a number of Staff dissents about what policy to take on the soils work in Midland.

I understand that that's from the spring and summer of 1982, that period of time, and especially since OI, the Office of Investigations, is concerned with intentional wrongdoing, which is of central iterest to this Board, intentional violation of Board orders, intentional wrongdoing, that will be central to this Board's decision about whether the Applicants have the character and competence and managerial attitudes to operate a nuclear plant. I think those documents are very important, and we would be very concerned that they be retrieved from the twilight zone, if they can.

MR. WILCOVE: Have you finished?

MS. BERNABEI: Just to finish the other issues that you mentioned.

We would like to reserve the right to question any of the NRC witnesses after we have had a chance to review the documents. As it appears now, we won't get them until the end of this week, at the earliest, and possibly next week. We would, therefore, reserve the right to recall them on anything that we find in the

documents that we think is significant enough to ask some questions about.

Without the documents now, we don't know if that will be necessary, but I have a feeling it might be.

We regret that that's the situation, but, unfortunately, we forecasted that last week when we asked for a continuance.

CHAIRMAN BECHHOEFER: Let me ask if the Panel that's going to be offered today will be here all next week.

MR. WILCOVE: If it is necessary -- well, some members will be.

I would prefer to get back to you on that.

And, of course, you know, Miss Bernabei and Mrs. Stamiris are always free to move the Board that a certain witness be recalled. And, should she do so, we will respond at that time.

In case there's any misunderstanding, the files that I sent were similar between OI and Region III. They basically concern allegations made prior to the creation of the Office of Investigation, which is why I say they're not really particularly relevant to Mrs. Stamiris' discovery request. I did, of course, commit, as the Staff recited in their April 15th response to the request, that I would advise what the on-going

investigations are. I don't have that list in front of me, but I will do so.

But, in any event, we do not think that those documents would contain information relevant to the request, and unless the Board directs us to do otherwise, we still do not intend to go through those files.

(Discussion had off the record.)

CHAIRMAN BECHHOEFER: The Board does not think that a search now, at least, would be necessary. But we are interested in whether or not there were any Staff dissenting opinions as to how to go about -- how to resolve the soils issues. And we will allow considerable questioning of the witnesses who will be here on that subject, and if it appears that there may be some dissenting opinions that haven't been brought out, we may later ask for further file searches in connection with that type of thing. But I think the witnesses who are here, we have a fairly wide variety of witnesses. I would think that those people would have some knowledge of dissenting opinions.

MR. WILCOVE: The Staff recognizes the Intervenor's right to inquire, to the extent there were dissenting opinions, and intends to be very lenient in any objections it would make, if any were proper even,

4

5

7

8

10

11

12

13

14

15

16

17

18

19

20

21

23

24

25

along those grounds.

And -- oh, as far as other preliminary

matters not related to discovery --

CHAIRMAN BECHHOEFER: We were going to ask about that.

MR. WILCOVE: Yes.

MR. MILLER: May I just make one observation.

excused there are subsequently documents that come to light that in the judgment of one counsel or another justifies recall of that witness that there be an application made to the Board, the other parties be given an opportunity to respond to it, and that there be a decision by the Board.

Miss Bernabei's reservation of the right, in her judgment, to simply recall witnesses, I think, is not warranted and improper, and we would object to any sort of proceeding along those lines.

CHAIRMAN BECHHOEFER: We're not really issuing any order on that. We'd have to see the circumstance to see whether the particular witnesses must be recalled, or would have to be recalled.

Many of the Staff witnesses will be here, I think, so it may well be that those people could adequately answer the questions.

I'm presuming you will have those documents to look at over the weekend. I hope you will. 2 MR. WILCOVE: By "those documents" --3 CHAIRMAN BECHHOEFER: Certain documents that you said were on the way or were going to be produced. MR. WILCOVE: The only documents that we have not turned over that will be produced would be Mr. Cook's file on retraining and recertification of QC inspectors. CHAIRMAN BECHHOEFER: Right. 10 MR. WILCOVE: We will check with Mr. Weil next week, and when the Office of Special Cases gets 12 back to the Region they will check their files for 13 documents related to retraining and recertification of 14 1.5 QC inspectors. MS. BERNABEI: So when could we expect those? 16 I think those are the ones we have the most concern 17 about. 18 MR. WILCOVE: Mr. Cook indicated that he 19 could get his within a couple of days. 20 MS. BERNABEI: It's the other ones? 21 MR. COOK: Yeah, but that's bearing in mind that I'm not tied up with the hearing here. I mean, 23 give us a break down there. You have a limited staff.

Now, we could go in if you want to release me

1.1

now. I'll go down there and start searching what files and probable locations where I might find these documents, and then we can go into the copying process.

I can't do that while I'm here. Okay?

So if you want to release me now you'll

probably have them by afternoon Thursday. Friday I

will not be here. I will not be here Saturday. 'will

not get back until Sunday night.

So, if you want to start on Monday, then excuse me from Monday, or however you want to work it.

(Discussion had off the record.)

CHAIRMAN BECHHOEFER: I can't say that you'll be excused immediately, but you'll have to get the documents as soon as possible and then Miss Bernabei can look them over and decide whether further testimony was necessary based on that.

MR. WILCOVE: With respect to -- this is a preliminary matter with respect to what Mr. Cook said. This, evidently, is not the only branch of the government that wants Mr. Cook. He has Reserve duty Friday and Saturday and will not be available those two days, and we would like to have him excused for those two days.

TSfoi

MR. MILLER: It has been the Applicant's understanding that the Intervenor, at least last week when we spoke on the telephone, approximately three days at least of cross examination of the first Staff. If I would assume that Mr. Cook would be available for Applicant's cross when that occurs. This is an unexpected complication, frankly, in scheduling witnesses.

MR. WILCOVE: I just found out about this problem yesterday. To the extent that -- Mr. Chairman, Mr. Cook does have orders to go to serve duty.

CHAIRMAN BECHHOEFER: That might be that he might be recalled later, but the Applicant, Miss Stamiris and Miss Sinclair and Mr. Marshall all have a right to cross examine.

MR. MARSHALL: And I look forward to it.

CHAIRMAN BECHHOEFER: I had a comment that they won't have a chance to comment until next week-end any-way.

We will allow Mr. Cook to go, but we won't guarantee that he won't be brought back.

MR. WILCOVE: To the extent that there is a need for him to be recalled, the Staff certainly would not have any objections to that.

MR. MILLER: I would like to inquire as to whether there is a possibility that Mr. Cook could

whether there is a possibil

reschedule his reserve commitment so that we could stay in some sequential fashion.

CHAIRMAN BECHHOEFER: Well, you can let us know on break. I wanted to see if there was some other preliminary matters. We will get rid of the preliminary matters before we take a break.

MR. WILCOVE: One is the Staff's caseload for the cast of Penel met last week. They are currently working up a position as to what the construction, their construction schedule would be and when that position is reached, we will advise the Board and the parties.

And also, I believe I did mention it before with respect to the March 10th and March 12th statement about table instrumentation and alleged violations of the Board's order, the Staff is not putting on its direct case at this time. You know, when we do so, all the appropriate witnesses will be available. So, we ask that cross examination on those issues be withheld at this time.

MR. MARSHALL: Mr. Wilcove, I would like you to reaffirm your former letter to me that I will get Mr. Cook.

MR. WILCOVE: As I was discussing with the Board and the parties a few minutes ago, Mr. Cook will be recalled to the extent that's necessary for any

3

6

q

10

11

12

13

14

15

17

18

19

20

21

23

24

25

party, but of course, to include Mr. Marshall to cross examine.

MR. MARSHALL: Thank you very much.

MR. WILCOVE: And finally, there are three, what I might call three Board modification items. When the Panel does take the stand, we will let the Panel explain what these are.

CHAIRMAN BECHHOEFER: Miss Bernabei, do you have any further preliminary matters?

MS. BERNABEI: I have something to follow what Mr. Wilcove said, that perhaps could be discussed now if the Applicant's don't mind. Mr. Wilcove did mention that the Landsman investigation issue wouldn't be ready for presentation. They wouldn't have anything until sometime in the future.

It appears to me that it is probably first to defer all questions and cross examination on those issues until such time as the Staff enter direct testimony. We have noticed that the Applicant's have submitted testimony on that issue and I think it is, since the Staff did request a re-opening of the hearing and since they are going first, that their direct testimony be submitted prior to the testimony on that.

I also believe there is at least one and possibly three issues that we are now preparing to

have testimony on today that we would certainly want to be heard in these hearings and that would include the Zack issues. And at this point, as I understand it, everyone is going into discovery right now. There is some depositions that are scheduled on it. And the SALP report — on the SALP report, we informed and I assumed that Mr. Kepplier had an intention not to issue that report for this year. We received a memorandum in which we learned that there would be a SALP report that will be issued on July of this year, July or September of this year contrary to representation that had been made prior to our receipt of the document. The document is dated April 18th. So, it is a quite recent decision.

I understand that the Board and the parties have been interested in any SALP evaluation of Midland. And I think that this is one issue that has been covered in this hearing at some time, whenever the SALP report is prepared.

and frankly, I'm a little uneasy about how this is going to be done in the Star investigation. We assumed that such an important issue, that in fact the Staff would introduce direct testimony. They have none and we believe that they should. Essentially, we believe the Board, if it is interested, could express an interest in the

4 5

6

7 8

5-2

10

1.1

12 13

14

15

16

17

18

20

21

24

25

direct testimony on the Spessard issue.

There has been a report that has been issued but other than that, there is no direct testimony. And it is my understanding that the Staff does not intend to introduce testimony, so basically there is four issues that should be covered sometime during this set of OM hearings.

MR. MILLER: Excuse me.

MS. STAMIRIS: Can we have just one minute so that she could finish up her bit on this?

MS. BERNABEI: I guess my requests were to the Board that all be deferred until such time that the Staff can proceed with them.

MR. MILLER: First of all, could I have a clarification when you refer to the Spessard memo, what subject matter are you talking about?

MS. BERNABEI: The Boos investigation.

MR. MILLER: Mr. Chairman, as far as the Applicant is concerned, with respect to the investigation that has now been concluded with respect to cable instrumentation in March of 1982, it is my belief that all these facts are presently before the parties and that cross-examination should go forward on that issue when knowledgeable witnesses are before the Board now. That includes such individuals as Mr. Landsman, who was one of the prime actors in those events. He is here and should be cross-examined as appropriate.

Similarly with respect to the investigation into the alleged violation of the Board's order, the underlying facts are known and available to all the parties. Other than the writing of an investigation report by Mr. Weil, there is nothing else to do in terms

of the investigation, at least as I understand it. The Staff can certainly correct me if I am wrong.

Perhaps if some limited additional cross-examination of Mr. Weil is necessary after he unburdens himself with his investigation report, we can do it at that time.

In any event, the Applicant has presented testimony on the issues. The witnesses are on the record with respect to their interpretation of the events and they should be cross-examined as they take the stand in this set of hearings.

The two other items that Ms. Bernabei mentioned, the Zack issues, that is quite clearly an operating license contention. The Board has previously ruled that these matters ought to be heard in the operating license hearing. We are just getting started with discovery. If the hearing record is held open until the parties are prepared to present testimony on that issue, we won't close this record for another year, because there is investigative reports that is supposed to come out of that also. The history has been that those reports lag behind full knowledge of all the facts.

Finally, with respect to the SALP report that is currently contemplated for issuance in July, one of

the problems that we all have been struggling with is an effort to find a point in time when the record is closed so that the Board can write a partial initial decision so that all the parties, including the Intervenors, will have the benefit of the Board's -- of the mass of evidence that has been presented to it on these issues. However, Intervenors continually seem to find just one more milestone that we have to cross before we can close this record. The SALP report by its very nature is going to be an evaluation of the events that have taken place, largely within the time period that is contemplated by the evidence that is going to be presented to the Board in these hearings.

I don't think that we can prejudge it as to whether or not it is going to contain information that the Board feels would be useful or necessary to its partial initial decision on the quality assurance issue.

In the event that the report comes out and that some party feels that it is necessary to reopen the evidentiary evidence to discuss the findings of the third SALP report, let's deal with the issue at that point in time.

Simply to now hold open the record indefinitely until the SALP report is issued and some

•

5-3fol 4

3-3101

:2

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

hearings are scheduled to consider it, is not the way

to get this record closed and the evidence before the

Board in a timely fashion.

MR WILCOVE: Mr. Chairman, if I could make a few comments.

With respect to Mr. Miller's comment about the SALP reports, I would agree with what he has said. In that, you know, when the SALP report does come out, you know, if it should contain information that a party feels is grounds for reopening the record, they can make that motion. Indeed, if the Staff would feel that way, we would make that motion to reopen the record.

with respect to the Zack matters, I know that there has been some confusion as to whether it is an OL or an OM issue. I'm not quite sure. It has been a lot of dispute as to which tag should be put on it. I think the bottom line is that before Consumers Power Company can receive its operating license, those issues will have to be litigated and the Board will have to make a ruling. So, should we decide to flip the tag over and call it OL, I'm not quite sure it would make that much difference because it is my understanding that Consumers Power did not get its operating license until those contentions were litigated and a decision was made.

with respect to testimony on the Spessard memo and the alleged violation of the Board's order, the Staff has no objection if the Applicant puts on its direct case at this time. Quite frankly, I can imagine that not

happening until June, but with respect to the Staff's direct case, although with respect to the Spessard memo, we had indicated before that we would not put on a direct case as I mentioned earlier this morning. We have —the Staff has reconsidered and we will do so and we will also put on our case on the alleged violation of the Board's order. But, we would prefer when we put on our direct case that it be in a one package — we be allowed to put on our direct case when we are able to do so and cross examination would follow.

Mr. Miller is also correct that many of the witnesses involved in both instances are here now. But nonetheless, the Staff would oppose any cross examination before our direct examination.

I also do not think that having all direct and cross examination of the Staff witnesses at one time would unduly prolong the proceedings either.

CHAIRMAN BECHHOEFER: I take it the Staff is willing to bring back the particular witnesses involved even though they may be here now, you are willing to bring them back later along with Mr. Weil.

MR. WILCOVE: Absolutely, that would be our intention.

MR. BECHHOEFER: Are there any other preliminary matters? We will let you know after the

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

morning break what we decide on this matter.

MS. BERNABEI: May I respond to what the Applicant said about the scope of this hearing?

I do disagree and I believe that the Staff and the Intervenors and Miss Stamiris are fairly close.

First of all, the Zack issues are QA issues. And they have been taken out of the broad range of QA. The Zack issues are critical to the Board's determination. Again, the character and managerial attitude of the Applicant and whether they are QA approved.

We are now proposing that the discovery go forward and that we in this instance, according to the Applicant, that is very likely. What we are now proposing is to go ahead with the discovery and see what we get and then litigate the issue as soon as possible. It doesn't look like these hearings are going to end certainly before June. And if the Staff brings back witnesses back in perhaps July, if we proceed expeditiously within the time frame that we are talking about. As for the SALP report, Miss Stamiris has been talking to the Staff a long time about the SALP report and when it was going to be issued and when the schedule was.

Historically, the SALP report -- and what was directly contrary to this Board, we don't know that is going to be the case this year, but it seems to me

1.1

that it would be information the Board would have wanted to have before it made a decision.

In fact, the problem, if the self-purported issue is in July, it should have a time table decision by the Board if testimony goes on beyond June.

has to close sometime, I would just mention that the Intervenors have not brought up the issues that we are concerned with now. We have not brought the Zack problem to the Board. That is the Applicant's fault. I would also note that the Generator Building inspection is something that the Intervenors could not be held responsible for. And the fact that there are serious problems in Midland that should be considered by this Board, certainly cannot laid at the feet of the Intervenor. So, it is not us that are putting milestones before the Board that have to be met. It is rather a continuing problem of the problems at Midland.

As to the Landsman issue being handled separately, I agree that it is not going to delay. And if that is handled as a chunk at one later session, that can be done fairly expeditiously.

5-4 23

5-4-1 Gwen expeditously

A

1.1

MR. MILLER: I would like to observe that if there has ever been a suggestion that the Zack issues were something that were apart of the OM proceedings, that the Applicant would certainly not have deferred as long as it did before it instituted discovery. It was only on the understanding, which I believe we can find accordingly, if not a -- at least in a transcript interchange that the Zack issues were a part of the OL proceeding that we agreed to defer our discovery for as long as we have.

while it is true that the scope of the quality assurance issue in the OM proceedings have not been limited strictly to the narrow scope of soils quality assurance, it is also true that there are specific operating license contentions on the Zack issues. And I think it is really a 180 degree change in position by the Intervenors to now argue that they have to be part of the OM proceeding. It is also straining that Ms. Stamiris, who has for many months has been urging hearings on quality assurance so that the record could be closed and the Board could issue a decision before work proceeds on various aspects of soil and remedial work. Now, through her counsel is taking just the opposite position.

CHAIRMAN BECHHOEFER: We are well aware -- we

1.1

have mentioned that Zack issues might well be part of the OM, but then we were anticipating that the Zack issue would be resolved a lot earlier. What we would hold now, we will discuss it. We did in our August '82 prehearing conference.

MR. MILLER: That was based on a representation by the Staff that the investigation would be concluded around the first of the year, discovery could have been conducted, and we would be in a position to hold a hearing at this point in time. I think what Mr. Wilcove said is quite true to the extent that the Zack issues bear on the issues that the Board is going to be considering in connection with the OM proceedings. That decision can be modified or supplemented as necessary. But we simply must reach an end point so that this record could be closed. We are about 12,000 pages of transcript right now.

CHAIRMAN BECHHOEFER: We will decide during a break on these matters.

Are there other preliminary matters that we should take up before we -- we will take a break and then have the Staff panel --

MR. WILCOVE: Mr. Chairman, one thing on the Zack matter and that is this: You know, discovery is beginning to commence with the Applicant and the

Intervenors. There are outstanding

interrogatories directed to the Staff submitted by

Ms. Sinclair.

Investigations are still continuing. With respect to either discovery against the Staff or commencement of hearings on these issues, the Staff is going to have to formulate a position as to when those issues should be heard in light of the fact that the investigations are still ongoing. We will do so and when it is necessary for determination to be reached either with respect to the time of discovery or when those issues should be litigated, the Staff will present its position on it.

I just don't, you know, I don't want any inferences that may not say that the Staff feels that everything with respect to Zack can go forward and the Staff still has to formulate its position.

5-5fol

position

+ 05

CHAIRMAN BECHHOEFER: I might comment, I signed some subpoenaes several days ago for certain employees, direct to certain employees. They are ex-employees of Zack. Two of those occurred during one of our hearing sessions. I'm certain that Miss Bernabei is not going to be participating in those. I was assuming that Mr. Clark or someone else would be participating in those, because I signed those subpoenaes which, of course, somebody could move to change the dates if they interferred.

MS. BERNABEI: The dates have been changed,

CHAIRMAN BECHHOEFER: There were some out in Texas and I think those were during hearing dates here.

MR. PATON: Mr. Chairman, I believe the first of those depositions are set for next week, Wednesday or Thursday and Mr. Stahl -- I thought that was, because I discussed it with him. And I indicated that the day of the depositions was during the hear. Text week and he indicated that he would take care of that. It wouldn't take place at that time. I don't have those subpoenaes with me.

MR. MILLER: I think the parties are cooperating with scheduling their depositions so they don't interfere with the hearing dates. I think the witnesses

generally are agreeable to suiting the convenience of 2 all the parties including the Intervenors and the Staff. 3 CHAIRMAN BECHHOEFER: Those are set for June 1st and 2nd. 5 MS. BERNABEI: I think the ones for next week 6 have been changed. 7 MR. PATON: If they have, the Staff has not 8 been advised of them. I was told that they were going to be changed. 10 CHAIRMAN BECHHOEFER: I hope the parties can 11 work out dates. I didn't want to have dates -- I just 12 signed the documents. I assumed the dates could be 13 worked out. 14 MR. PATON: Could we ask the Applicants within 15 the next day or two the present status of that and if 16 there is any changes the Staff has not been advised. 17 MR. MILLER: We will do it, of course. 18 CHAIRMAN BECHHOEFER: Are there further matters? 19 MS. BERNABEI: One short further matter. 20 The Intervenors, both Miss Sinclair and Miss 21 Stamiris request permission to take depositions on the Zack issues by tape recorder rather than by court 23 reporter for financial reasons. There is precedence 24 within the federal court and the NRC for that.

Recently in the Catawba decision did allow Intervenors

3

4 5

6

7

9

B

10

11

13

15

14

16

17

18

19

21

22

24

23

25

for financial reasons to take depositions by tape recorders. Obviously, we would require -- I'm sure the Applicants would require that some assurance that the transcript was faithful to the tape recording, but we would certainly be able to work with them to provide that.

So, I guess what we are doing is asking for a formal motion to take the deposition by tape recording rather than by court reporter.

MR. MILLER: We would not agree to any such procedure. Any depositions taken at our issuance will be taken stenographically as required by the rules. My guess is that there are certain court reporters who would object strenucusly to an independent tape recording being made of a deposition. I don't know how that has been worked out in the past, and I don't know whether the Board is sufficient to take care of it or just how the proceedings are, but as far as we are concerned, any depositions which we participate in must be a Certified Snorthand Reporter present.

MS. BERNABEI: Perhaps you misunderstood me.

I'm saying depositions that we would like to take, the

two Intervenors would like to take of other witnesses.

MR. MILLER: In any event, we are going to have

a shorthand reporter there.

MS. BERNABEI: If you agree to provide us copies at a rate comparable to what we can arrange then we would do by tape recording, that is fine.

CHAIRMAN BECHHOEFER: If you can make some arrangements by that, then you wouldn't have to consider -- I would want to see what the Board did. I'm not familiar with that.

MR. PATON: Mr. Chairman, may I inquire, if Intervenors, if they don't make this arrangement, what they propose to do, I assume, is tape it and then type it up themselves and provide the other parties with copies, is that what they intended to do?

MS. BERNABEI: That's correct.

MR. MARSHALL: I'm a notary. I have a seal as well until 1986.

CHAIRMAN BECHHOEFER: Well, if you could work something out such as Mr. Miller was describing, then we won't have to. Unfortunately, otherwise, at least, I'll want to see what the Catawba order was. But we would, if you can't work something out, let us know and we will have to look forward to see whether we can authorize that or not.

We will take about a 15 minute break and resume with the Staff Panel.

MS. SINCLAIR: Can I discuss my preliminary

matters right after the break? CHAIRMAN BECHHOEFER: Yes, I guess so. MS. BERNABEI: Miss Stamiris also has one as well. CHAIRMAN BECHHOEFER: Let's take a break anyway. (Brief recess.) t6

CHAIRMAN BECHHOEFER: Back on the record.

We've considered the various order of hearing matters that were before us.

We've decided we can postpone the Zack matters until the operating license stage, or after the first PID.

MS. SINCLAIR: You can or can't?

CHAIRMAN BECHHOEFER: We can. We can and will we recognize that conclusions there could have some effect on prior conclusions that we reach, but certainly that would be open to argue.

We also agree that at this time we will not specify that the SALP matter be included under the first PID, but that too is subject to being considered after the PID if the SALP report has anything that would affect any conclusions that we might reach in the PID.

The third matter, which involved the investigation of the violation of our order plus the instrumentation matter, we have no objection to the Applicant going first on that matter but we do think that we certainly can't -- wouldn't want to have the examination of their witnesses complete until the Staff had issued its report. And we are urging the Staff to issue that report as soon as possible, the

so-called Weil report, or whatever it might be.

The Staff may present its direct case on that matter all at once and any cross-examination of its witnesses should not include those matters. The Staff has agreed to recall any of the witnesses who have anything to do with that particular investigation; in addition to Mr. Weil, that is.

But we don't object to the Applicant's witnesses going on first on that, but we would like -- as a basis for cross-examination, we do think the report should be available.

MR. MILLER: There is, of course, one report available on the instrumentation issue, and it has been available for some months now.

object to the cross-examination on that, but we do think the Applicant's witnesses should be available after the forthcoming Staff report as well.

But we're urging the Staff to try to issue that report before the June hearings, if possible, because I don't think the Applicant's witnesses on that subject -- we probably won't get to them until the June hearings. If that report could be issued, it would put it in a much neater package, with the agreement that your witnesses on that subject could follow the

3

9

10

11

12

13

14

15

16

17

18

19

20

21

23

24

25

Applicant's.

MR. WILCOVE: Mr. Chairman, the Staff has urged OI to expedite this before, and we will certainly renew our request that they do so.

CHAIRMAN BECHHOEFER: Yes. Express to them the strong desirability of having that report issued before the June hearings.

MR. WILCOVE: While we are on the subject of these investigations, Dr. Landsman informed me during the break that four documents relating to the March 10th and March 12th investigation were inadvertently excluded from the package, and we will get copies of those to the Applicant and the Staff as soon as possible.

MS. BERNABEI: And the Intervenors?

MR. WILCOVE: I meant Applicant and

Intervenors. I'm sorry.

CHAIRMAN BECHHOEFER: Beyond that, I understood we had a couple of other preliminary matters to consider?

MS. SINCLAIR: Yes.

CHAIRMAN BECHHOEFER: Mrs. Sinclair, I think, you haven't been heard yet, so --

MS. SINCLAIR: Yes. First of all, I was served a third set of interrogatories by Consumers

Power Company dated April 8th, and in reviewing them it

seemed to me that the person writing the

interrogatories hadn't even read my contentions,

because the questions were, in many instances,

irrelevant and meaningless, and I rather object to

having to put in time at such a critical time in the

7 responses to such a document. I consider that a

harassment and I have to use my limited resources and

time at a time when I could use it in other ways for

responding to this. But I do have my responses and I

will serve them on all parties here today.

6-2fol

13

12

10

11

14

15

16

. -

18

19

20

21

22

23

24

25

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

And Barbara Stamiris was asked to do the same thing.

Now, I also am not dissatisfied -- I'm not satisfied at all with the discovery on the questions that I had, because I haven't received anything at all on what I consider perhaps the most significant decision that has been made in the history of this proceeding -- and there have been a number of them -- and that is the decision of Consumers Power Company on December 2nd to halt most of the safety related work on key areas of this plant.

I tried to avoid the situation that we are in today, certainly with respect to my requests for discovery, by putting a motion in after the February enforcement action and public meeting, and I indicated that here were significant areas in which we needed documents in order to go forward with the operating license in a meaningful way. And I even asked to have the operating license deferred until we had gotten these documents so that we had the proper information base to proceed. Because, as it stood, we were being asked to go forward with the operating license based only on the contentions and discoveries that were available to us as of July of '82. The diesel generator inspection and Consumers yower Company's subsequent

decision of December 2nd showed us clearly that the safety evaluation report on which we had based most of our contentions and discovery were really mythology and did not reflect the actual as-built condition of this plant at all, and yet here we were going forward with the operating license on this erroneous and limited base.

The Board denied that motion but subsequently had asked us to agree to informal discovery on these matters.

Now, we agreed, Barbara and I, to go forward with the informal discovery and acted in good faith to expedite matters.

I asked the Consumers Power Company to put into writing for the record, however, what our requests were.

Consumers Power Company drafted such a letter, and it was dated March 22nd, and it indicated the range of questions and documents that we had asked for.

However, in a subsequent letter of April 12th

I received a letter from Consumers Power Company saying
that they had looked through their files and found
nothing as background information or documentation on
the December 2nd decision to halt most of the safety

1.1

related work at the plant.

Now, it seems that a decision of this magnitude could hardly have been made without generating a considerable amount of underlying documents; letters, memos, and studies. And, therefore, frankly, I do not believe Consumers Power Company's statements.

But, since that time, since we received that letter, Barbara Stamiris, during a conference call when I was out of town, asked that Consumers Power Company certify in writing for the record all the sources that they had checked out to determine that no documents indeed were available.

So far we do not have that certification from Consumers Power Company.

Well, given these facts, then, I'm forced to go for formal discovery at this point. And I want to note for the record that I am forced to begin this discovery when the hearings are actually in progress.

My position is such that I believe my full position in the hearings has been severely prejudiced because of the failure of Consumers Power Company to follow the orders for formal discovery of this Board and the Commission to proceed with informal discovery also.

Now, if there are matters as a result of 2 this formal discovery that must be heard in the future 3 and that it will be necessary to extend these hearings, then I want it to be a matter of record that it is not the action of the Intervenors that these delays are taking place but the fact that Consumers Power Company and, in some instances, the NRC Staff have not proceeded with the informal discovery which was requested by this Board and which has been ruled as 10 essential by the Commission. 11 (Discussion had off the 12 record.) 13 15 16 17 18

6-3fol

25

20

2

3

10

11

12

13

14

15

16

18

20

21

25

CHAIRMAN BECHHOEFER: Mr. Williams?

MR. WILLIAMS: I was involved in the negotiation of the letter that Mrs. Sinclair referred to, and we have treated that request in every respect as though it had been a formal discovery request.

Mr. Brunner has been in charge of conducting the search, and he represented orally to Mrs. Sinclair, I believe, that the appropriate level of search had been conducted and that indeed no such documents had been found.

He is in the process of rechecking with all of the individuals whose files were checked in the first place, and that recheck is not yet completed but it will be fairly soon, I believe, and we will be in a position to respond a second time that no such documents have been found if that indeed is borne out by the econd search.

I think that if Mrs. Sinclair is unhappy with the results of this document search that she has every right to pursue those remedies that are set forth in the rules by making a motion to compel. However, I don't think that it's appropriate to have a second discovery request on this same matter filed at this point.

MR. BRUNNER: I might add --

B

CHAIRMAN BECHHOEFER: Mr. Brunner, I was going to ask you, was your response influenced by the fact that the first word of the request was "key"?

MR. BRUNNER: I am advised by the people that conducted the search that there simply were no documents that met the description that appears in Mr. Williams' March 22nd, 1983 letter to Mrs. Stamiris and Sinclair.

As Mr. Williams represented, I'm in the process of verifying that again, as I stated I would do during the last conference call with the Board. That verification isn't complete.

If there are any documents that are produced -- I'm confident there won't be any, but if we do find some that meet the terms of the request as stated in that letter, then they will be provided forthwith to Mrs. Sinclair.

CHAIRMAN BECHHOEFER: Well, would your answer have been different if the word "key" hadn't been there?

MR. BRUNNER: I don't believe it would have.

MR. WILLIAMS: And I'd like to point out that it was Mrs. Sinclair that insisted that that word be in there.

CHAIRMAN BECHHOEFER: I recognize that, but I

1.1

don't have any very clear view of what the word key is being interpreted as, as distinct, perhaps, from material of significance, or something like that.

MR. BRUNNER: I might say that there are some documents that I am aware of wherein a decision was implemented; in other words, a memo from one person to another directing them that these many people are being laid off. But we didn't interpret that as being within the scope of the request as described, since it states "leading up to the decision to lay off individuals and stop work."

JUDGE HARBOUR: Do you include minutes of meetings and records of telephone conversations here as being part of the request?

MR.BRUNNER: I believe so, because I think the request states that those are included.

MS. BERNABEI: Thank you.

Mr. Chairman, we have received -
Mrs. Stamiris has received documents in response to her

discovery request, some of which are clearly producible

under that request, and the documents she has received

indicate there were a number of meetings prior to the

stop work in December, and I don't see any way in

which those documents -- certainly the ones she turned

over and others that would be relative to meetings

occurring during that period -- wouldn't be responsive to that request.

I mean, you know, we haven't gone through
Mrs. Stamiris' documents to see which particular
documents are responsive, but if they could turn them
over to Mrs. Stamiris I think they certainly should
turn them over to Mrs. Sinclair or at least indicate
to her that Mrs. Stamiris has responsive documents.

She has also indicated there were a number of meetings, and I assume that some notes and other informal documents concerning or memorializing those meetings exist.

6-101

1 MR. BRUNNER: Well, if Mrs. Stamiris would 2 point out which documents had been turned over to her 3 which she believes meets the terms of that request, 4 I'd be happy to look at them. 5 MS. BERNABEI: I don't think that's our 6 responsibility. MR. WILLIAMS: We don't so interpret 8 Mrs. Sinclair's response but, you know, if Mrs. Sinclair interprets those documents turned over 10 to Mrs. Stamiris as having been responsive -- I believe 1.1 we sent copies to all parties, did we not? 12 MS. SINCLAIR: No. MR. BRUNNER: No, not to Mrs. Sinclair. 12 MR. WILLIAMS: Well, we will certainly make a 14 15 set available to her. But we sat with Mrs. Stamiris 16 and Mrs. Sinclair in this hearing room late in the 17 February session of these hearings and had this 18 discussion about what was likely to be found in this document search, and we put her on notice at that time 19 20 that we thought there would be very little found that would be specifically relating to the decision to lay 21 off workers, which is the subject of her request. 22 CHAIRMAN BECHHOEFER: Did you include in her 23 24 request to incorporate any discussion of what work 25

should not be stopped? In other words, what categories

1	of work should be exempt from the stop work order, of
2	
Ŷ.	which there are four or five, I think.
3	MR. BRUNNER: No. Mr. Chairman, let me
4	could I borrow the letter?
5	MS. SINCLAIR: Yes.
6	CHAIRMAN BECHHOEFER: Well, it says "leading
7	to the decision to stop work." I'm wondering whether
8	you included the decision not to stop work on certain
9	subjects.
10	MR. BRUNNER: Well, the "which" clause which
11	appears at the end of the description in the request is
12	the thing which I believe probably was the most
13	restrictive portion of the request.
14	It asks for documents
15	MS. STAMIRIS: Excuse me. Are you going to
16	read the whole request at this point?
17	MR. BRUNNER: Yes. I think that might be
18	helpful.
19	MS. STAMIRIS: I think it would be.
20	MR. BRUNNER: The request as stated in
21	Mr. Williams' March 22nd, 1983 letter was. What key
22	documents, if any, including correspondence,
23	communications, memoranda or minutes of meetings
24	created during the time period from mid-October through

December 1982 leading up to the decision in early

becember to stop work on the plant, which documents would set forth the reasons for the decision to halt construction on certain parts of the plant and lay off a number of workers?

And I belie a it was the "which" clause which is probably the most restrictive part of that request.

We would not include just general minutes leading up to the decision unless they set forth the reasons for the decision to halt construction and lay off a number of workers.

MR. WILLIAMS: I might add that Mrs. Sinclair had opportunity to review the language which is in this letter, since I sent out a draft of the letter with that paragraph in it for her to look at and sign off on before I sent out this final version of the letter.

MS. SINCLAIR: Judge Bechhoefer, I don't happen to be an attorney but I am an English major, and I did read that statement, and it seemed to me that when I discussed wanting documents leading up to the decision in early December to stop work on certain parts of the plant -- and I think I defined the parts of the plant within my discussion -- that, to me, was clearly stating the kinds of documents I wanted, because subsequently the laying off of workers took

	1	place	because o	f that	decisi	on, an	d that	is the	key	
•	2	thing,	the docu	ments :	leading	to th	e decis	ion to	stop	
	3	work.	Because,	after	that,	that's	why th	e layo	ffs	took
	4	place.								
r7fol	5									
	6									
	7									
	8									
	9									
	10									
	11.									
	12									
	13									
	14									
	15									
	16									
	17									
	18									
	19									
	20									
	21									
	22									
	23									
0	24									

MS. STAMIRIS: And I would like to say in response to the document that they, we had provided in addition to what Ms. Bernabei said about them, that there were also references to certain meetings or certain other memorandums that weren't specifically provided that seem to indicate that there were some kind of written communication on the subject leading up to this important decision.

MS. SINCLAIR: It seems to be that the jeopardy, if these artful ways of reading conversations that we have with the Applicant or the Staff are stated in their words and we try to accept them in good faith that they understood what we meant to reduce the amount of exchange and so on. I really think that it is their obligation, as well as ours, to try to record what our full intent was in our conversation.

MR. WILLIAMS: Your Honor, I thought I had done that. And I think Mr. Bruner believed the same thing.

MS. SINCLAIR: If you give us the documents leading to your December decision to stop work on the key portions of the plant, that is the key thing that I was after.

MR. WILLIAMS: Beyond those that have been provided to Ms. Stamiris and we will shortly verify.

MR. BRUNNER: Mr. Chairman, to my knowledge at the present time there are no documents which record the deliberation of the management of the Consumers Power Company leading up to the decision to stop work and lay off people. Like I said before, I'm in the process of going out and verifying that, and I believe that in the event that my verification bears out that representation, then Ms. Sinclair can provide with the formal discovery or other affidavits she wishes to, but I think until that time, it is of no use to continue this debate.

MS. SINCLAIR: I have to ask for formal discovery then.

CHAIRMAN BECHHOEFER: The only comment that we would like to make is that we do think that it may not have been included in the discovery request. It probably wasn't, but the reasons why certain areas or why work was not stopped in certain areas, we believe is a significant part of the time that is before us, and we will certainly permit extensive cross-examination on that subject. It is part of the -- I think both the Applicant and the Staff's testimony and why certain areas were excluded from stop work and that certainly is a proper subject of cross-examination. And I don't know whether there is much documentation on that or not.

I'm not sure that you were requested from reading the discovery as I read it carefully.

MS. SINCLAIR: Judge Bechhoefer, at the time we were asked to make this formal discovery there had not been stated for us which part of the plants were not -- safety related work was not halted. We were just provided that nearly all safety work. It was in general terms.

MR. WILLIAMS: The Company stated in its
February 8th presentation to the NRC at the public
meeting and had given copies of some of the documents,
according to the construction completion program at that
time, I believe it was clearly a matter of record as of
the 8th of February what systems were to be -- would be
stopped. The January 10, I believe it is 11, which
the Company sent to the NRC contained the details of
the program. Ms. Sinclair is on the distribution list
for that letter. So, the disclosure on this matter
goes back to at least January.

MR. MILLER: January 10 letter is an attachment to Mr. Cook's prepared testimony.

CHAIRMAN BECHHOEFER: I knew I had seen it someplace. We will just note that that subject will be appropriate for cross-examination by the Board, if not by other people. Since it is part of the direct

testimony -- but, you can certainly ask questions on that subject.

MS. SINCLAIR: Then I'll have to ask for a formal discovery specify more clearly in a document that I prepared myself, what is really being requested.

MR. WILLIAMS: The licensee would object to that procedure. We have treated the previous request as discovery. And the appropriate remedies, if any, is for a Motion to Compel not to expand the discovery request that I'm sure will happen in any event that the new document is drafted.

7-2fol

drafted

CHAIRMAN BECHHOEFER: I do think that in relation to the subject I raised, there is some question whether your request including that --

MS. SINCLAIR: There was no formal discovery, so I can't go for the Motion to Compel, and therefore I'm going to formal discovery to clear the way for getting the documents that we ought to have about the December 2nd decision which I consider one of the most critically important decisions that had been made in this proceeding.

CHAIRMAN BECHHOEFER: Several of the witnesses -- of course you will have the witnesses to question about that.

MS. SINCLAIR: But I don't have the background documents.

CHAIRMAN BECHHOEFER: You may -- there may be none, but you could ask them if documents were prepared or if they were aware of any documents. It may be that --

MS. SINCLAIR: Apparently, I'm going to have to ask for formal discovery so that I have this in the record. So that I could follow up on this later.

MR. wILLIAMS: Mr. Chairman, my March 10th letter is already on the docket. It was sent to the entire service list.

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

MS. SINCLAIR: March 22nd. MR. WILLIAMS: March 22nd, I'm sorry. 3 Ms. Sinclair had ample opportunity to craft 4 the limits of her discovery request in the process of going back and forth several times on this letter. We 6 would object to the expansion of the discovery request 7 by a new filing at this time.

MS. SINCLAIR: I don't think that there was this exchange back and forth that he is talking about.

CHAIRMAN BECHHOEFER: At that point, I think you could file whatever motion or discovery you wish and we will rule on it. But you should file a motion to file further discovery, I suppose, include that with your filing. Then the parties can -- the parties against whom the discovery is directed at least could comment.

MS. SINCLAIR: I will do so.

CHAIRMAN BECHHOEFER: Let's see,

Ms. Stamiris, you have one further matter?

MS. STAMIRIS: I just want to put the Board and parties on notice that I will raise as a preliminary matter, hopefully tomorrow, my outstanding concerns I have as to discovery with the Applicant. I have received a large number of documents. The last installment on which I did have an opportunity to pick

up yesterday at our service center. And so as soon as

I go through that and determine what is there that might

meet my outstanding request, then I'll come to the

Board and parties with a response on that.

CHAIRMAN BECHHOEFER: Is there anything --

MS. STAMIRIS: And I should say at this point that unless it turns out when I see those documents that certain documents do exist, to answer specific requests that up to this point it appears that there is certain portions of my request that have not been responded to, so I will make that determination. And I guess I could add also that I did also receive the Applicant's set of interrogatories or requests for documents on April 8th, which were essentially the same questions that Ms. Sinclair received regarding her contention in the Zack issues and I do not have any particular knowledge of that at this point, but I will respond and give a --

CHAIRMAN BECHHOEFER: You can respond.

Is there anything else before we have the Staff put the panel on?

MR. WILCOVE: I have nothing further.

MR. MILLER: Nothing from the Applicant.

MR. WILCOVE: Mr. Shafer has not yet been

sworn in this proceeding.

7-3fol

25

1 Whereupon, 2 WAYNE SHAFER, 3 called as a witness by Counsel for the Regulatory Staff, having first been duly sworn by the Chairman, was examined and testified as follows: 6 MR. WILCOVE: I advised earlier that we had three Board notifications, and before I put the direct 8 testimony into evidence, I would like the panel to just describe what those three items are. 10 CHAIRMAN BECHHOEFER: For the purpose of the 1.1 record, are you going to ask Mr. Shafer to put his 12 qualifications and his position --MR. WILCOVE: I believe they were submitted 13 14 with the October 29th filing. 15 MR. MILLER: They are. 16 CHAIRMAN BECHHOEFER: Well, for the record 17 at least have the witnesses identify themselves and 18 their current positions. 19 Whereupon, 20 ROSS B. LANDSMAN, RONALD J. COOK, and 21 RONALD N. GARDNER, 22 called as witnesses by counsel for the Regulatory Staff, 23 having previously been duly sworn by the Chairman, were 24 further examined and testified as follows:

1 DIRECT EXAMINATION BY MR. WILCOVE: 3 Beginning with Mr. Gardner, would you state 4 your name and position for the NRC? 5 (WITNESS GARDNER) Ron Gardner. I am the Project Inspector with the Office of Special Cases, 7 Region III for Midland. 8 Dr. Landsman, would you do the same? (WITNESS LANDSMAN) My name is Russell Lands-10 man. I'm with the Office of Special Cases, Region III. 11 (WITNESS COOK) I'm Ron Cook, I'm the Senior 12 Resident Inspector at the Midland site. 13 Mr. Shafer, for the record, would you state 14 your name and your current position? 15 (WITNESS SHAFER) My name is Wayne Shafer. 16 I'm the Chief of Branch 2 in the Division of Resident and Project Inspection. 18 How long have you had that position? (WITNESS SHAFER) Since April 4, 1982. 20 What was your formal position? 21 (WITNESS SHAFER) I was Chief of the Midland A section of Office of Special Cases. 23 O Am I correct that you are testifying today in that capacity?

(WITNESS SHAFER) That is correct.

Q Who is your successor as head of the Office of, the Midland section of the Office of Special Cases?

A (WITNESS SHAFER) Mr. J. Harrison.

Q For the record, Mr. Harrison has held depositions for approximately three weeks now. He is here and to the extent that it would be necessary, he could take the stand, although we don't anticipate that to be the case.

Would you now explain to the Board what I have determined to be the three Board notification items?

A (WITNESS LANDSMAN) Last week, the licensee notified Region III that in part of their break mantling of the surface water pump structure, two of the cracks have reached the alert limit for the surface water pump structure. They were in the process of calling in their consultants to analyze the cracks.

Last week, I think it was, Region III was also informed that the licensee in their shallow probing around the surface water pump structure inadvertently drilled into a Q electrical duct bank. They are in the process of also reviewing that.

We were just notified yesterday that during the PLO test for Pier 11 W it determined that the PLO test wasn't going according to the way it's supposed to and the maximum load that was applied at that time the pier

-

Ŭ

7-4

wasn't reaching the bottom one. We are able to determine that because of the Carlson stress gauges.

As far as I know, we haven't had any discussions with them since yesterday. They are in the process of reviewing that.

JUDGE HARBOUR: What pier was that again?

WITNESS LANDSMAN: Pier 11 W West, it is the west pier.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

2

BY MR. WILCOVE:

- Q Does that conclude your statement,
- 3 Dr. Landsman?
 - A (WITNESS LANDSMAN) Yes, it does.
- 5 Q Turning now to the pretrial testimony,
- 6 Mr. Shafer, do you have any or does the panel have with
- you at the table the NRC Staff testimony of
- 8 R. J. Cook, R. B. Landsman, R. N. Gardner and
- 9 W. D. Shafer with respect to quality assurance dated
- 10 October 29, 1982?
 - A (WITNESS SHAFER) Yes, we do.
- 12 Q What questions are you sponsoring at this
 13 time? I address this to Dr. Landsman and Mr. Cardner.
- A (WITNESS GARDNER) All the questions in the testimony. We sponsored Question 6 and No. 9 the last time. So, it is all of the remaining questions.
 - Q Did you just state that you were sponsoring 6 and 9 the last time?
 - A (WITNESS LANDSMAN) Yes.
- MR. WILCOVE: May we go off the record for a
- 21 moment?

17

18

19

- CHAIRMAN BECHHOEFER: Off the record.
- 23 (Discussion had off the
 - record.)
- CHAIRMAN BECHHOEFER: Back on the record.

BY MR. WILCOVE:

Q Which questions in the October 29, 1982 testimony of R. J. Cook, R. N. Gardner, R. B. Landsman and W. D. Shafer with respect to quality assurance are you sponsoring now?

A (WITNESS LANDSMAN) We are going to sponsor all the questions that we had not previously sponsored in the testimony.

Q Is that testimony true and complete to your knowledge and belief?

A (WITNESS LANDSMAN) Yes, it is.

MR. WILCOVE: Mr. Chairman, this testimony
has already been bound into the record except for
Attachment 10 which I have given to the reporter now.
I now move that all questions except for Questions 3 and
5 which were previously offered into evidence, I move
that all those questions be offered into evidence now
and that Attachment 10 be bound into the record as if
read.

MR. MILLER: We have no objection.

MS. BERNABEI: No objection.

CHAIRMAN BECHHOEFER: The Board will accept that offer and admit into evidence the rest of the testimony plus Attachment 10. Attachment 10 will be bound here.

Off the record for a minute. (Discussion had off the record.) (The documents referred to, the testimony of R. J. Cook, R. N. Gardner, R. B. Landsman and W. D. Shafer with respect to quality assurance and Attachment 10, follow:)

UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

In the Matter of)					
CONSUMERS POWER COMPANY	Docket	Nos.				
(Midland Plant, Units 1 and 2)	}		50-330	OM	å	OL

SUPPLEMENTAL TESTIMONY OF R.J. COOK, R.N. GARDNER, R.B. LANDSMAN AND W.D. SHAFER WITH RESPECT TO QUALITY ASSURANCE

- Q1. Please state your names and positions with the NRC.
- Al. My name is Ronald J. Cook. I am the Senior Inspector for the NRC at the Midland plant.

My name is Ronald N. Gardner. I am an Inspector for the NRC, Region III.

My name is Ross B. Landsman. I am an Inspector for the NRC, Region III.

My name is Wayne D. Shafer. I am the Chief, Midland Section, Office of Special Cases for the NRC, Region III.

- Q2. Have your professional qualifications previously been submitted in this proceeding?
- A2. Yes.
- Q3. What is the purpose of this testimony?

- A3. This testimony supplements the "NRC Staff Testimony of R.J. Cook, R.N. Gardner, R.B. Landsman, and W.D. Shafer With Respect to Quality Assurance," dated October 29, 1982. (October 1982 testimony.)
- Q4. Dr. Landsman and Mr. Gardner, in your response to question 2 of your October 1982 testimony, you state that CPC committed to developing a program for the retraining and requalifying of QC personnel, but had not yet submitted the program. Has that program been submitted?
- A4. Yes. However, there has been no formal submittal of the QC retraining and recertification program. Rather, we received copies of the procedures by which QC inspectors would be trained and certified. These procedures do require a combination of written and oral examination for the requalification of QC inspectors, as CPC had committed to do. Also, these procedures conform to the requirements of ANSI (American National Standards Institute, Inc.) N45.2.6 (1978)
- Q5. Dr. Landsman and Mr. Gardner, do you monitor the training, qualifying, and certifying of QC inspectors?
- A5. Yes. We have monitored the training, qualifying and certifying of QC inspectors and will continue to do so. Recently, we were concerned with the manner in which training for non-soils inspectors was being conducted. We felt that the pace of it was too rushed. As a result, instructors were not always prepared,

questions raised by trainees could not always be answered, and instructional materials were not always available at the classes. To CPC's credit, they acknowledged this problem, suspended the training program, and are taking steps to improve it. When training of non-soils inspectors is resumed, we will monitor the program to assess whether its deficiencies have been corrected. As for other areas of the requalification and recertification program, we have found no significant problems.

- Q6. Dr. Landsman, in your response to question 4 of your October 1982 testimony, you discuss the QA program for underpinning activities.

 Is there supplementation to that testimony.?
- A6. Yes. That supplementation is contained in the "Supplemental Testimony of John W. Gilray, Ross Landsman and Wayne Shafer with Respect to the Quality Assurance Program for the Underpinning Activities of the Service Water Pump Structure and Auxiliary Building."
- Q7. Dr. Landsman, in your response to question 6 of your October 1982 testimony, you state that with respect to quality assurance overview of remedial soils work, it was your assessment that CPC's QA staff was not "commensurate with the complexity of the task."

 Are you still of that opinion?
- A7. Yes. I still am concerned about the lack of previous QA experience of certain MPQAD supervisory personnel responsible for overviewing remedial soils work.

Since July, 1982, there was established in MPQAD a separate group responsible for overviewing remedial soils work. As indicated by the following excerpts from inspection reports, I have documented a large number of NRC identified concerns with respect to the implementation of remedial soils work.

- A. Inspection Report 82-18 (Attachment 5, October 1982 testimony)
 - Section 1. "Licensee Action on Previously Identified Items"
 last paragraph (procedural requirements for dewatering well fines monitoring)
 - Section 2. "Functional or Program Areas Inspected"
 - subpart (b) Slope Layback at Auxiliary Building Access
 Shafts
 - subpart (c) BWST Foundation Grouting
- Inspection Report 82-20 (Attachment 1a)
 - Section 1. Review of Training Program for Remedial Soils
 Activities
- C. Inspection Report 82-21 (Attachment 1b)
 - Section 1. Review of Remedial Soils QC Recertification Program.
- D. Inspection Report 82-22 (Attachment 4 to Supplemental Testimony of James Keppler With Respect to Quality Assurance)
 - Section 25. Perimeter Dike Armor Stone
- E. Inspection Report 82-26 (Attachment 1c)

"Licensee Actions on Previously Identified Items,"

subpart (a) Documentation of Training

"Functional or Program Areas Inspected"

Section 1. Remedial Soils Work Activities

Section 2. FIVP Proof Load Jacking

Had the QA supervisors in question had greater QA experience, I feel that there would not have been this many NRC identified concerns. It should be noted, however, that no problem with CPC's performance of actual underpinning activities has been so significant to warrant a recommendation that this work be halted. I also note that in the response to this question, I am expressing my personal opinion and not the Staff's opinion.

- Q8. Mr. Shafer, what is the Staff position as to the lack of quality assurance experience of certain management personnel within MPQAD, as discussed by Dr. Landsman in the response to the previous question?
- A8. With respect to the positions in question, there are no regulatory requirements which dictate the level of QA experience for the persons who fill those positions. Accordingly, the Staff will monitor the activities of the CPC employees in question until the Staff is satisfied with their managerial performance.
- Q9. Dr. Landsman, in your response to Question 9 of your October, 1982 testimony, you discuss the Staff evaluation of drawing 7220-C-45.

 You state that CPC needed to take the following two steps for the submittal to be acceptable; (1) revise the drawing to provide Q controls for the permiter and baffle dikes adjacent to the ECWR and

- (2) reconfirm that no seismic category I underground utilities extend beyond the Q areas of the drawing. Has CPC done so?
- A9. In a letter from James W. Cook to Harold R. Denton, dated

 December 10, 1982, CPC confirmed that they have taken the

 above-mentioned two steps. (Attachment 2). The Staff now finds

 drawing 7220-C-45 to be acceptable.



UNITED STATES NUCLEAR REGULATORY COMMISSION REGION III 799 ROOSEVELT ROAD GLEN ELLYN, ILLINOIS 60137

Attachment 10

APR 2 6 1982

Docket No. 50-329(DETP) \$2-06 Docket No. 50-330(DETP) (-06

Consumers Power Company ATTN: Mr. James W. Cook Vice President Midland Project 1945 West Parnall Road Jackson, MI 49201

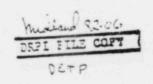
Gentlemen:

This refers to the routine safety inspection conducted by Messrs. R. Gardner and R. B. Landsman of this office on March 17-19, 1982, of activities at Midland Nuclear Power Plant, Units 1 and 2, authorized by NRC Construction Permits No. CPPR-81 and No. CPPR-82 and to the discussion of our findings with Mr. Marguglio at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appeared to be in non-compliance with NRC requirements, as specified in the enclosed Appendix. A written response is required.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosures, and your response to this letter will be placed. In the NRC's Public Document Room. If this report contains any information that you (or your contractors) believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within ten (10) days from the date of this letter of your intention to file a request for withholding; and (b) submit within twenty-five (25) days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than seven (7) days are available for your review,





please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons which are the bases for the claim that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, a copy of this letter, the enclosures, and your response to this letter will be placed in the Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

Posteles: Signality C.T. Marelle."

C. E. Norelius, Director Division of Engineering and Technical Programs

Enclosures:

 Appendix, Notice of Violation

Inspection Reports
 No. 50-329/82-06(DETP)
 and No. 50-330/82-06(DETP)

cc w/encls:

DMS/Document Control Desk (RIDS)
Resident Inspector, RIII
The Honorable Charles Bechhoefer, ASLB
The Honorable Jerry Harbour, ASLB
The Honorable Frederick P. Cowan, ASLB
The Honorable Ralph S. Decker, ASLB
Michael Miller
Ronald Callen, Michigan
Public Service Commission
Myron M. Cherry

Myron M. Cherry Barbara Stamiris Mary Sinclair Wendell Marshall

Colonel Steve J. Gadler (P.E.)

Gardner/so

av

RILL

RIII G

RIII

Norelius

Appendix

NOTICE OF VIOLATION

Consumers Power Company

Docket No. 50-329 Docket No. 50-330

and the state of the second state of the state of the second

As a result of the inspection conducted on March 17-19, 1982, and in accordance with the NRC Enforcement Policy, 47 FR 9987 (March 9, 1982), the following violations were identified:

1. 10 CFR 50, Appendix B, Criterion II states, in part, "The quality assurance program shall provide control over activities affecting the quality of the identified structures, systems, and components, to an extent consistent with their importance to safety. Activities affecting quality shall be accomplished under suitably controlled conditions."

Consumers Power Company Quality Assurance Program Policy No. 2, Revision 11, Paragraph 1.0 states, in part, "The Quality Assurance Program assures that activities affecting quality are accomplished by use of appropriate equipment and under suitable environmental conditions. The program establishes the requirements for special controls, processes, test equipment..."

Contrary to the above, the Midland Project Quality Assurance Department has not adequately established a Quality Assurance Program which provides controls over the installation of underpinning instrumentation. This condition is exemplified by the installation of underpinning instrumentation cables without documented procedures, approved drawings, or the development and implementation of inspection and audit requirements.

This is a Severity Level IV violation (Supplement II).

2. 10 CFR 50, Appendix B, Criterion X states, in part, "A program for inspection activities affecting quality shall be established and executed by or for the organization performing the activity to verify conformance with the documented instructions, procedures, and drawings for accomplishing the activity." Consumers Power Company Quality Assurance Program Policy No. 10, Revision 11, Paragraph 1.0 states, in part, "Inspection and surveillance are performed to assure that activities affecting quality comply with documented instructions, design documents..."

Contrary to the above, licensee construction quality control inspections performed during the period of October 9, 1978 and July 21, 1981 failed to verify conformance of cable pulling activities with documented instructions as follows:

- a. Paragraph 2.6 of Project Quality Control Instruction E-4.0 states, in part, "Verify that the cable is correctly installed in the identified vias as specified on the cable pull card." Fifty-five Class IE cables were inspected and accepted even though the cables were not routed in accordance with the cable pull cards.
- b. Paragraph 2.1 of Project Quality Control Instruction E-4.0 states, in part, "Verify that the cable to be installed...is identified by a reel number which incorporates the purchase order number and the manufacturer's reel number." Sixty-six Class IE cables were inspected and accepted even though non-conforming cable reel numbers were recorded on inspection records.

This is a Severity Level IV violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each item of noncompliance:
(1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

4-12/ 1987

Dated

C. E. Norelius, Director Division of Engineering and

Technical Programs

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Reports No. 50-329/82-06(DETP); 50-330/82-06(DETP)

Docket Nos. 50-329; 50-330

A CONTRACT CONTRACTOR CONTRACTOR

Licenses No. CPPR-61; CPPR-82

Licensee: Consumers Power Company

1945 West Parnall Road Jackson, MI 49201

Facility Name: Midland Nuclear Power Plant, Units 1 and 2

Inspection At: Midland Site, Midland, MI

Inspection Conducted: March 17-19, 1982

Inspectors: R. N. Gardner

C.C. William for R. B. Landsman

Approved By: C. C. Williams, Chief Plant Systems Section 4/12/82

7/13/52

7/13/52

Inspection Summary

Inspection on March 17-19, 1982 (Reports No. 50-329'82-06(DETP): 50-330/82-06(DETP))

Areas Inspected: Verification of QA program for auxiliary building remedial soils instrumentation and a review of a previously identified item.

Results: Of the areas inspected, two items of noncompliance were identified.

Severity Level IV, Lack of QA Program; Severity Level IV, Lack of Adequate Inspection.

DETAILS

Persons at Exit Interview

Consumers Power Company (CPCo)

- B. Marguglio, QA Director
- W. Bird, QA Manager
- M. Corland, MPQAD, Site Superintendent
- D. E. Horn, MPQAD, Civil Section Head
- M. J. Schaeffer, MPQAD, Electrical Section Head
- R. E. Savo, MPQAD, IE&TV Civil Supervisor
- *J. Mooney, Project Office
- *J. Schaub, Engineering

Bechtel Power Corporation

- *A. Boos, Assistant Project Manager
- M. A. Dietrich, PQAE
- S. Kirker, QC Civil

NRC

R. Cook, Resident Inspector

Other licensee and contractor personnel were routinely contacted during the course of the inspection.

*Denotes those attending the exit interview by telecon.

Licensee Action on Previous Inspection Findings

(Closed) Unresolved Item (329/81-12-08; 33C/81-12-09): During a previous inspection, it was determined that the Midland Project Quality Assurance Department (MPQAD) was identifying numerous non-conforming conditions pertaining to items that had been previously inspected and accepted by the electrical contractor's Quality Control (QC) inspectors. As a result of the inspectors' concerns with this matter, the licensee was requested to perform the following:

a. Verify the adequacy of the training, qualification, and examination of personnel.

The licensee has conducted two audits of the Bechtel QC department. Audit No. M-01-24-01 was conducted during the period of June 2 to July 3, 1981. Audit No. M-01-72-1 was conducted during the period of November 2-6, 1981. These audits evaluated the adequacy of the Bechtel QC training and certification program. As a result of the audits, the following improvements have been made in the area of QC inspector training and certification.



- Bechtel is now documenting on-the-job training as part of the certification/training process for QC inspectors.
- (2) MPQAD site personnel are overviewing Bechtel's certification process to ensure that the certification of QC inspectors meets Midland Project requirements.

The inspector selected three QC inspectors to be questioned concerning two Quality Control Instructions (QCI's) to which they had previously been certified. The QCI's pertained to cable pulling and cable terminations. The selected QC inspectors were each hired in 1981, had no prior QC experience, and were certified within approximately three months of their reporting date. In answering the inspector's questions, the QC inspectors demonstrated acceptable knowledge in the two areas.

b. Determine if previous inspections performed by the QC inspectors, against whom MPQAD had initiated nonconformance reports, were acceptable.

The licensee has reported to the inspector that MPQAD and Bechtel QC personnel have performed overinspections of 1,084 Class 1E cables pulled and inspected during the period of October 9, 1978 to July 21, 1981. During these overinspections, MPQAD and Bechtel QC inspectors have identified 55 misrouted cables. This is contrary to the inspection requirements of Paragraph 2.6 of Project Quality Control Instruction (PQCI) E-4.0 which states, in part, "Verify that the cable is correctly installed in the identified vias as specified on the Cable Pull Card." In performing the overinspections, MPQAD personnel and Bechtel QC personnel have identified 66 instances in which nonconforming cable reel numbers were recorded on inspection documents. This is contrary to the inspection requirements of Paragraph 2.1 of PQCI E-4.0 which states, in part, "Verify that the cable to be installed...is identified by a reel number which incorporates the purchase order number and the manufacturer's reel number."

The inspector informed the licensee that this unresolved item is escalated to an item of noncompliance with 10 CFR 50, Appendix B, Criterion X, as described in Appendix A of the report transmittal letter. (329/82-06-01; 330/82-06-01)

2. Observation of Underpinning Instrumentation Installation Activities

a. At the conclusion of the March 10, 1982, meeting in Bethesda, Maryland between licensee representatives, NRR Licensing representatives, and NRC Region III representatives, all remaining underpinning activities were classified as "Q." The purpose of this inspection was to observe underpinning instrumentation installation activities and determine the conformance of these activities with documented instructions, procedures, and drawings. During this inspection, it was determined that the licensee had

initiated underpinning instrumentation cable pulling activities on March 11, 1982. In observing the instrumentation cable pulling activities, the inspectors determined the following:

- (1) Cable pulling activities were being conducted without approved instructions or procedures.
- (2) Cable routing was being conducted in accordance with an unapproved drawing. (C-1493(Q))
- (3) Inspection and audit requirements for cable pulling activities were not developed or implemented.
- (4) Measures had not been established for the selection and review for acceptability of purchased underpinning instrumentation.

The inspectors questioned MPQAD personnel concerning the Quality Assurance program established to control the cable pulling activities. The inspectors were informed that no Quality Assurance program had been established to provide controls over these activities.

This failure to establish a Quality Assurance program which provides controls over the installation of underpinning instrumentation cables is considered to be in noncompliance with 10 CFR 50, Appendix B, Criterion II as described in Appendix A of the report transmittal letter. (329/82-06-02; 330/82-06-02)

Subsequent to the inspectors' identification of this matter, the licensee's QA staff informed the inspectors that cable pulling would be stopped. On the following day, the inspectors observed that cable pulling was continuing. Based on discussions with licensee personnel, it was determined that some confusion existed on the part of the licensee as to whether this activity was "Q" or not. The licensee requested another day to decide if this activity was "Q" or not.

Based on this evaluation, the licensee again informed the inspectors that cable pulling would be suspended. However, licensee personnel indicated that no formal stop work would be issued. The licensee was informed that the Region was considering the initiation of escalated enforcement action on this matter pending a meeting to be held in the Region III office. See IE Report No. 82-05.

b. The inspectors determined from reviewing Drawings C-1490 and C-1491 that there were nine outstanding FCR's on each drawing. These FCR's are, by site procedures, taped onto the back of each drawing. To say the least, it is confusing to review let alone figure out what the designers intent really is. The inspectors further determined that site Procedure MED 4.62 controls

the revisions of drawings with changes. The procedure requires that a drawing be revised after five DCN's have been issued and after ter. FCN's have been issued. However, it only requires for FCR's that a drawing be revised after 180 days have elapsed. It does not have a limit on the number of FCR's that can be issued on a drawing before requiring a revision. The licensee agreed to review their criteria for outstanding FCR's in Procedure MED 4.62. Pending results of their review, this item remains open. (329/82-06-03; 330/82-06-03)

and the second of the second of the second

Open Items

Open items are matters, not otherwise categorized in the report, that require followup during future inspections. Open items disclosed during this inspection are discussed in Section 2, Paragraph b.

Exit Interivew

The inspectors met with licensee representatives (denoted under Persons at Exit Interview) at the conclusion of the inspection on March 19, 1982. The inspectors summarized the scope and findings of the inspection. The licensee acknowledged the information.

1	CHAIRMAN BECHHOEFER: Back on the record.							
2	BY MR. WILCOVE:							
3	Q Yes, do you have at the table the Supplemental							
4	Testimony of R. J. Cook, R. N. Gardner, R. B. Landsman							
5	and W. D. Shafer with Respect to Quality Assurance							
6	dated March 25th, 1983?							
7	A (WITNESS SHAFER) Yes, we do.							
8	Q Are there any changes that you wish to make							
9	to that testimony?							
10	A (WITNESS SHAFER) I have no changes.							
11	A (WITNESS LANDSMAN) No changes.							
12	A (WITNESS GARDNER) No changes.							
13	A (WITNESS COOK) No changes.							
14	Q Is this testimony true and complete to the							
15	best of your knowledge and belief?							
16	A (WITNESS COOK) Yes, it is.							
17	A (WITNESS GARDNER) Yes.							
18	A (WITNESS LANDSMAN) Yes.							
19	A (WITNESS SHAFER) Yes.							
20	MR. WILCOVE: I now offer into evidence the							
21	supplemental cestimony of R. J. Cook, R. N. Gardner,							
22	R. B. Landsman and W. D. Shafer with respect to							
23	quality assurance dated March 25th, 1983 and ask that							
24	this be bound into the record as if read.							
25	MR. MILLER: Are you including the attachment?							

1 CHAIRMAN BECHHOEFER: I was going to ask you, 2 this includes Attachment 1-A, 1-B, 1-C and 2? 3 MR. WILCOVE: That is correct, all the attachments. 5 MR. MILLER: No objection. MS. SINCLAIR: No objection. 7 MS. BERNABEI: No objection. 8 CHAIRMAN BECHHOEFER: That testimony will be be bound into the record at this point. 10 (The documents referred to, the Attachments 11 1-A, 1-B, 1-C and 2, follow:) 12 13 14 16 18 19 20 21 23 25



NUCLEAR REGULATORY COMMISSION REGION III 700 ROOSEVELT ROAD GLEN ELLYN, ILLINOIS 80137

OCT 6 1982

Docket No. 50-329/82-20 Docket No. 50-330, 82-20

Consumers Power Company ATTN: Mr. James W. Cook Vice President Midland Project 1945 West Parnall Road Jackson, MI 49201

Gentlemen:

This refers to the routine safety inspection conducted by Messrs. B. Burgess, R. Cook, R. Gardner, and R. Landsman of this office on August 20 through September 20, 1982, of activities at Midland Nuclear Power Plant, Units 1 and 2, authorized by NRC Construction Permits No. CPPR-81 and No. CPPR-82 and to the discussion of our findings with Mr. J. A. Mooney at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

No items of noncompliance with NRC requirements were identified during the course of this inspection.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you (or your contractors) believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within ten (10) days from the date of this letter of your intention to file a request for withholding; and (b) submit within twenty-five (25) days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been

delayed such that less than seven (7) days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons which are the bases for the claim that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, a copy of this letter and the enclosed inspection report will be placed in the Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

15/ to Rd linimak

R. F. Warnick, Acting Director Office of Special Cases

Enclosure: Inspection Reports No. 50-329/82-20(OSC) and No. 50-330/82-20(OSC)

cc w/encl: DMB/Document Control Desk (RIDS) Resident Inspector, RIII The Honorable Charles Bechhoefer, ASLB The Honorable Jerry Harbour, ASLB The Honorable Frederick P. Cowan, ASLB The Honorable Ralph S. Decker, ASLB William Paton, ELD Michael Miller Ronald Callen, Michigan Public Service Commission Myron M. Cherry Barbara Stamiris Mary Sinclair Wendell Marshall Colonel Steve J. Gadler (P.E.)

Burgas A

de Rill Gardne

Landsman

RIII Shalls

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Reports No. 50-329/82-20(OSC); 50-330/82-20(OSC)

Docket Nos. 50-329; 50-330

Licenses No. CPPR-81; CPPR-82

Licensee: Consumers Power Company 1945 West Parnall Road Jackson, MI 49201

Facility Name: Midland Nuclear Power Plant, Units 1 and 2

Inspection At: Midland Site, Midland, MI

Inspection Conducted: August 20 through September 20, 1982

B. L. Burgessier for

R. J. W. Sheefer for

RA Broken R. N. Gardner

R. B. Landsman Rex & Fundamen 10-4-82

Approved By: W. D. Shafer, Chief

Midland Section

W.D. Shales

Inspection Summary

Inspection on August 20 through September 20, 1982 (Reports No. 50-329/82-20(OSC); 50-330/82-20(OSC))

Areas Inspected: Review of Remedial Soils work activities, review of training program for Remedial Soils activities, inspection of materials used by Zack Company, and review of protective tagging procedure. The inspection involved 113 inspector-hours onsite by four NRC inspectors and 14 inspector-hours of inoffice direct inspection effort.

Results: No items of noncompliance or deviations were identifed during this inspection.

DETAILS

Persons Contacted

Consumers Power Company

- J. A. Mooney, Executive Manager
- B. W. Marguglio, QA Director
- D. Miller, Site Manager
- W. R. Bird, MPQAD
- M. L. Curland, Site QA Superintendent
- J. P. Foley, MPCAD
- L. P. Kettren, MPQAD
- J. K. Meisenheimer, MPQAD
- B. H. Peck, Construction Superintendent
- R. M. Wheeler, Technical Section Head

Bechtel Power Corporation

- L. E. Davis, Site Manager
- J. W. Darby, Resident Engineer
- M. A. Dietrich, PQAE/MPQAD

Other licensee and contractor personnel were routinely contacted during the course of these inspections.

Functional or Program Areas Inspected

1. Review of Training Program for Remedial Soils Activities

The inspectors reviewed the training program initiated by the licensee for personnel involved in the future Remedial Soils activities. Remedial Soils training is primarily obtained through attendance of a special Quality Assurance (QA) Indoctrination Session and during construction of a mock-up test pit. In addition, both Mergentine and Spencer, White and Prentis (SW&P) personnel require specific procedure training prior to initiating any quality related construction activities. The licensee has indicated that a new Quality Improvement Plan (QIP) will be initiated within 4-6 weeks.

The inspectors reviewed the records and logs to determine which personnel had attended the special QA Indoctrination Session. The licensee's records and logs documenting the attendance at these sessions were inadequate resulting in the licensee having difficulty in determining which personnel had attended and which personnel needed to attend these sessions. Further, the inspector determined that the Mergentine and SW&P training in specific procedures was documented only for superintendents, field engineers, etc. Except for two procedures, there was no documented training provided for craft foremen or craft workmen.

The Resident Inspector and another Midland Team Inspector examined a prototype pit resembling the pit and lagging considerations needed for the construction of Pier 12 for the actual underpinning work. The prototype pier is being constructed in the parking area by the main gate and was examined as a portion of the NRC review of training for individuals involved in the underpinning work. Construction of the prototype pier has revealed the need for some modifications in soil supporting techniques used at the base of the excavation.

In addition, the inspector determined that the licensee has not, as yet, provided training for the remedial soils emergency procedures such as C-200 and OP-41. During the exit meeting on September 15, 1982, the inspector informed the licensee that the training program, to date, was not well documented and in some instances, such as training in emergency procedures and training for craft foremen and craft workmen in work procedures, was not complete. The inspector informed the licensee that, prior to initiating future remedial soil work activities, these training program deficiencies would have to be corrected. In addition, the licensee would have to ensure that all deficiencies identified during mockup test pit activities were adequately addressed in their program. This matter is considered an open item (50-329/82-20-01; 50-330/82-20-01).

2. Remedial Soils Work Activities

The inspectors reviewed and authorized the following work activities during the report period:

a. Calibration of jacks and gauges for the FIVP modification work.

b. Rebar mapping of the existing BWST foundation.

Stripping of waterproof membrane from BWST valve pit walls.
 Installation of the permanent security fence.

e. Placing armor stone on the N.E. cooling pond dike.

- f. Installation of dewatering wells and piezometers for SWPS dewatering.
- lastallation of utilities in non-Q soil for the technical support center;
- h. Backfill of two abandoned temporary dewatering ejector holes.

i. Probing for shallow utilities around SWPS.

j. Core drilling SWPS for temporary dewataring wells.

- k. Reinstalling piping, pipe hangers and electrical facilities for the BWSTs.
- 1. Hydro testing of new service water pipe after replacement.

m. Relocating fire line by SWPS.

No items of noncompliance or deviations were identified.

Midland Section

The Office of Special Cases was formed in July 1982 to address the significant inspection activities at the Midland and Zimmer construction sites. Mr. R. F. Warnick is Acting Director of this office. The Midland Section consists of W. D. Shafer, Section Chief, R. N. Gardner and Dr. R. B. Landsman from the Regional Office, and R. J. Cook, who remains the Senior Resident Inspector. Mr. E. L. Burgess has been assigned as the Resident Inspector effective August 29, 1982.

Zack Material Inspection

During the month of August, the Zack Company issued a potential 10 CFR Part 21 to the Region III office (Letter to Region III from the Zack Company, dated August 2, 1982). The Part 21 addressed a possible discrepancy between the welder of record and the welder who may have performed the actual welds. In response to the Part 21, Region III requested an inspection to determine if material manufactured by the Zack Company in Cicero, Illinois was received ensite during the inspection period.

The Resident Inspectors conducted a random sampling of Zack HVAC material from various storage locations ensite. The inspectors traced traveler reference numbers painted on the individual pieces to traveler documentation. Of the 20 pieces identified, 5 were determined to be manufactured by the Zack facility in Cicero, Illinois. The inspector reviewed shipment documentation and receipt inspection reports to confirm material traceability.

5. Workman's Protective Tags

The inspector reviewed Midland Plant Procedure 1042.1, Revision 3, titled Workman's Protective Tagging." The review was conducted by the resident inspector to ascertain the effectiveness of the plant tagging procedure. In addition, the inspector reviewed the Switching and Tagging Log and the Workman's Protective Tag Log. No major discrepancies were identified. One item was identified during the review pertaining to the licensee's corrective action system. The inspector was unable to determine if items identified as nonconforming during preoperational testing by the operations department were transferred to the corrective action tracking system of the production and testing groups. This item will be reviewed during a future inspection and is considered an open item. (50-329/82-20-02; 50-330/82-20-02)

No items of noncompliance were identified.

6. Extension of SALP III Reporting Period

Consumers Power Company corporate management was informed that the SALP III period would be extended from the original period termination date of June 30, 1982 to December 31, 1982. The decision to extend the period was based on allowing the licensee time to implement those comments from the SALP II period which might help improve the licensee performance in those areas classified as Category III for the period ending June 30, 1981.

7. Radiation Monitoring System Equipment - Inferior Workmanship - 50.55(e) Item

During the reporting period, the licensee performed an inspection in conjunction with the Bechtel Power Corporation of Victoreen Inc., the manufacturers for the radiation monitoring equipment. This joint inspection found that at least 80% of the 820 electronic modules examined would require rework to make them usable. This inspection also revealed

that 12 of the 19 QA program criteria had not been adhered to and that use of the workmanship standard had been deleted without approval of the licensee.

The modules examined had not been completely inspected and/or functionally tested. However, the poor workmanship being used in the menufacture of the modules puts the reliability of the modules in jeopardy.

The licensee has invoked hold shipment restrictions on items slated for the Midland Site and stopped further processes for inspection and testing activities. Manufacture of the modules had not been stopped at the end of this reporting period.

8. Modified Auxiliary Feedwater Header

During the reporting period, the licensee has continued to modify the steam generators to accommodate an external feedwater header. The holes for the Unit 2 steam generators have been sized with the exception of two holes in one steam generator and one hole in the other steam generator. Work has recently commenced for sizing the holes for the Unit 1 steam generators. All 1/2 inch diameter pilot holes have been located and drilled.

Progress on the modifications for the steam generators has been wonitored by a Regional Based inspector and the Resident Inspector, including observation of work performed on the mock-up located onsite.

9. Open Items

Open items are matters, not otherwise categorized in the report, that require followup during a future inspection. Open items identified during this inspection are discussed in Section 1 and 5.

10. Exit Interview

The inspectors met with licensee representaives at the conclusion of the inspections on September 15, 17 and 21, 1982. The inspectors summarized the scope and findings of the inspection. The licensee acknowledged the information.



NUCLEAR REGULATORY COMMISSION REGION III 790 ROCCEVELT ROAD GLEN ELLYN, ILLINOIS 30137

NOV_ 0 8 882

Docket No. 50-329/82-2/ Docket No. 50-330/82-2/

Consumers Power Company ATTN: Mr. James W. Cook Vice President Midland Project 1945 West Parnall Road Jackson, MI 49201

Gentlemen:

This refers to the routine safety inspection conducted by Messrs. W. Shafer, R. Cook, R. Gardner, R. Landsman, and B. Burgess of this office on September 20 to October 12, 1982, of activities at Midland Nuclear Power Plant, Units 1 and 2, authorized by NRC Construction Permits No. CPPR-81 and No. CPPR-82 and to the discussion of our findings with Mr. J. A. Mooney at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appeared to be in non-compliance with NRC requirements, as specified in the enclosed Appendix. A written response is required.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosures, and your response to this letter will be placed in the NRC's Public Document Room. If this report contains any information that you (or your contractors) believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within ten (10) days from the date of this letter of your intention to file a request for withholding; and (b) submit within twenty-five (25) days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than seven (7) days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by

an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons which are the bases for the claim that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b) (4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, a copy of this letter, the englishmes, and your response to this letter will be placed in the Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely.

15/ you f. J. Warrick

R. F. Warnick, Acting Director, Office of Special Cases

Enclosures:

Appendix, Notice of Violation

Inspection Reports No. 50-329/82-21 No. 50-330/82-21

cc w/encls:

DMB/Document Control Desk (RIDS) Resident Inspector, RIII The Honorable Charles Bechhoefer, ASLB The Honorable Jerry Harbour, ASLB The Honorable Frederick P. Cowan, ASLB The Honorable Ralph S. Decker, ASLB Michael Miller Ronald Callen, Michigan Public Service Commission Myron M. Cherry Barbara Stamiris Mary Sinclair Wendell Marshall Colonel Steve J. Gadler (P. E.)

•	PICE D	R. Warnick	W. Shaler	R. E. C.	R. Gardner	RALA	RIII	
	DATES	***************************************		11/4/82	114/22	112192	RAK	******************

Appandix

NOTICE OF VIOLATION

Consumers Power Company

Docket No. 50-329 Docket No. 50-330

As a result of the inspections conducted on September 20 to October 12, 1982, and in accordance with the NRC Enforcement Policy, 47FR9987 (March 9, 1982), the following violations were identified:

10 CFR 50, Appendix B, Criterion VI, states in part that, "Measures shall be established to control the issuance of documents . . ."

Consumers Power Company Quality Assurance Program Policy No. 6, Revision 12, dated April 2, 1982, states in part, that, "Documents which prescribe activities affecting quality . . . are . . . controlled . . . and distributed according to a controlled distribution . . . The assigned holders of the document are responsible for maintaining the latest revisions of the documents."

Contrary to the above, the inspectors determined the following two examples of noncompliance:

- 1. The QA department was using a controlled copy of PQCI UP-C-1.013 to make up QC recertification exam questions. This copy of the PQCI was different from a controlled copy obtained from the QC records vault. Both documents were marked revision 0 and dated 8/20/82. There were two pages that were different dealing with the same interface document UP-C-1.008. Furthermore, during the inspection, the licensee could not produce the controlled distribution list for the referenced PQCI.
- Two controlled copies, Manual numbers 1456 and 1369A, of the Bechtel "Quality Control Notices Manual", Procedure G-6.1, which controls PQCIs, were not of the latest revision.

This is a Severity Level IV violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each item of noncompliance: (1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

NOV O B POF

R. F. Warnick. Acting Director Office of Special Cases

Dated

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Reports No. 50-329/82-21(OSC); 50-330/82-21(OSC)

Docket Nos. 50-329; 50-330

Licenses No. CPPR-81; CPPR-82

Licensee: Consumers Power Company

1945 West Parnall Road Jackson, MI 49201

Facility Name: Midland Nuclear Power Plant, Units 1 and 2

Inspection At: Midland Site, Midland, MI

Inspection Conducted: September 20 through October 12, 1982

Inspectors: Fig. L. Burgess R. B. Landsman 11/8/82

R. J. Cook R.J. Cook 11/4/82

R. N. Gardner 1 Fardman 11/4/82

R. B. Landsman 11/4/82

Approved By: W. D. Shafer, Chief
Midland Section

11/3/22

Inspection Summary

Inspection on September 20 through October 12, 1982 (Reports No. 50-329/82-21(OSC); 50-330/82-21(OSC))

Areas Inspected: Review of Ramedial Soils QC secertification program; examination of site conditions; conditions for limited site fire main capability and repairs; management meetings and examination of the Zimmer site. The inspection involved 180 inspector-hours on site by four NRC inspectors.

Results: Of the areas inspected, one item of noncompliance was identified with two examples: Severity Level TV failure to maintain the latest revision of documents.

DETAILS

Persons Contacted

Consumers Power Company

- J. A. Mooney, Executive Manager
- D. B. Miller, Site Manager
- M. L. Curland, Site Project QA Superintendent
- D. E. Morn, MPCAD, Civil
- J. K. Meisenheimer, MPQAD, Soils
- B. H. Pack, Construction Superintendent
- J. Schaub, Midland Project Office
- R. M. Wheeler, Technical Section Supervisor

Bechtel Power Corporation

- M. A. Dietrich, Project QA Engineer
- J. Fisher, Manager, Remedial Soils
- M. M. Blendy, QC, Civil
- J. W. Darbey, Resident Engineer
- S. D. Kirker, QC, Civil

Other licensee and contractor personnel were routinely contacted during the course of these inspections.

Functional or Program Areas Inspected

1. Review of Remedial Soils QC Recertification Program

Consumer Power Company letter to the NRC, dated September 17, 1982, "Quality Assurance Program Implementation for Soils Remedial Work", identified the licensee's actions in regards to integrating the Soils QA and QC functions under the direction of MPQAD. In response to this letter, the licensee was required to initiate a recertification program for all Bechtel QC inspectors integrated into the Soils QA/QC organization. The licensee subsequently informed the NRC that the recertification of Bechtel QC inspectors would be accomplished through oral examinations. A schedule of these examinations was submitted by the licensee at the request of the NRC.

On September 23-24, 1982, the Region III inspectors conducted an inspection of the Bechtel QC recertification activities being accomplished by MPQAD. During this inspection, the inspectors determined the following:

a. The inspectors observed that in administering the oral examinations, MPQAD would excessively repeat the questions, allowing the examinee several attempts to correct previously incorrect examination responses.

- b. The inspectors observed that in administering the oral examination, MPQAD would mark questions, which the examinee failed to correctly answer, as NA, when the question was relevent to the pertinent PQCI.
- c. The inspectors observed that the technical portion of the oral examination lacked the technical content necessary to establish the examinee's level of comprehension of the activity addressed by the subject PQCI.
- d. The inspectors observed that the QA examiner used a controlled copy of PQCI UP-C-1.013 to make up the exam questions. This copy was different from another controlled copy obtained from the QC records vault. Both documents were marked revision 0 and dated 8/20/82. There were two pages that were different dealing with the same interface document, UP-C-1.008. This failure to control documents is in noncompliance with 10 CFR Part 50, Appendix B, Criterion VI, as described in the Appendix of the report transmittal letter (50-329/82-21-1A: 50-330/82-21-1A). Furthermore, during the inspection, the licensee could not produce the controlled distribution list for the referenced PQCI.

The inspectors, while attempting to ascertain why the PQCIs were different, reviewed ten copies of the Bechtel "Quality Control Notices Manual", Procedure G-6.1, which controls PQCIs. During the review, one controlled copy of G-6.1 had pages missing from the procedure. Two other copies, Manual numbers 1456 and 1369A, of G-6.1 were not of the latest revision. This is another example of noncompliance to 10 CFR 50, Appendix B, Criterion VI, as described in the Appendix of the report transmittal letter (50-329/82-21-01B; 50-330/82-21-01B).

During the exit meeting, the licensee committed to review the complete FQCI control process.

Subsequently, Region III issued a Confirmatory Action Letter (CAL) on September 24, 1982, regarding the licensee's commitments in regard to the problems identified in the remedial soils QC requalification program. The licensee commitments identified by the CAL included: (1) the issuance of a Stop Work for all work on remedial soils with the exception of those continuous activities such as maintaining the freeze wall; (2) the suspension of all examinations relating to remedial soils QC requalifications; (3) the decertification of all remedial soils QC personnel previously certified; (4) the establishment of a retraining program for all QC personnel who fail the recertification examinations; and (5) the development of a watten examination for all remedial soils QC recertifications.

2. Site Tours

At periodic intervals during the report period, tours of selected site areas were performed. These tours were intended to assess the cleanliness of the site; storage conditions of equipment and piping being used in site construction; the potential for fire or other hazards which might have a deleterious effect on personnel and equipment; and to witness construction activities in progress. A system walk down was performed of portions of the decry heat removal and component cooling water systems prior to the witnessing of initial performance test

3. Limited Site Fire Main Capability

As a result of inspection effort into the qualification of QC Inspectors for the remedial soils work, a Stop Work was envoked on September 24, 1982. However, at the time of the Stop Work, the licensee was in the process of making a tie-in between the temporary construction fire main and the permanent site fire main. This tie-in was being made to facilitate remedial soils work at the Service Water Building. Although no excavation was involved, the work was being controlled by use of an excavation permit (WP-106). The Stop Work negated the excavation permit and subsequently any work being performed under the excavation permit.

The licensee became fully aware of the limited fire main capacity on September 25, 1982, and completed working on the fire main tie-in to restore fire main capacity. The licensee notified the NRC that technically the work may have violated the Stop Work, but when considering the limited fire main capacity, it was more prudent to take emergency measures to restore the system to normal capacity. The Resident Inspector was informed of these actions and assamined the system tie-in. No excavation work was in process as the excavation for access to the fire main had been performed at an earlier time. The NRC concurred with the licensee emergency action to restore the fire main capacity. (Reference ltr. Warnick to Cook dtd. October 5, 1982).

4. Management Meetings

On September 29, 1982, a meeting was conducted at the Ramada Inn Central in Midland, Michigan. The purpose of the meeting was to discuss the integration of Quality Control (QC) activities into the Midland Project Quality Assurance Department (MPQAD).

On September 28, 1982, the Midland Inspection Site Team met with members of Stone & Webster and Consumers Power Company. The meeting was conducted to introduce the Third Party Independent Assessment Team members for remedial soils work and to explain their function ensite.

On September 22, 1982, the Midland Inspection Site Team met in the regional office to discuss with Consumers Power Company the management of Quality Control personnel onsite. One of the issues discussed was how Consumers Power Company could manage and supervise Bechtel QC inspectors without jeopardizing the Bechtel owned "N" stamp.

5. Resident Inspector Visit to Zimmer Nuclear Power Station

On October 7 and 8, 1982, the Senior Resident Inspector (SRI) toured the Zimmer Nuclear Power Station. This tour was performed to compare the uniqueness of regulatory difficulties between the Zimmer and Midland Sites - both plants have been assigned special attention through Inspection Teams assigned to the Office of Special Cases, RIII.

It appeared to the SRI that inadequate structural steel, welding material traceability and the extensiveness of rework (excluding soils work) were more profound at the Zimmer Station than at Midland. It was apparent that there was little similarity between the exact nature of nonconforming conditions at the Zimmer and Midland Plants.

6. Exit Interview

The inspectors met with licensee representatives at the conclusion of the inspection on September 24, 1982. The inspectors summarized the scope and findings of the inspection. The licensee acknowledged the information.



UNITED STATES NUCLEAR REGULATORY COMMISSION REGION III 799 ROOSEVELT ROAD GLEN ELLYN, ILLIPIOIS 80137

Tib : 1 1900

Docket No. 50-329 /82-36 Docket No. 50-330/82-26

Consumers Power Company ATTN: Mr. James W. Cook Vice President Midland Project 1945 West Parnall Road Jackson, MI 49201

Gentlemen:

This refers to the routine safety inspection conducted by Messrs. B. L. Burgess, R. J. Cook, R. N. Gardner and R. B. Landsman of this office on December 22, 1982 through January 21, 1983, of activities at Midland Nuclear Power Plant, Units 1 and 2, authorized by NRC Construction Permits No. CPPR-81 and No. CPPR-82 and to the discussion of our findings with Mr. J. A. Mooney and others at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

No items of noncompliance with NRC requirements were identified during the course of this inspection.

In accordance with 10 CFR 2.790(a), a copy of this letter and the enclosure(s) will be placed in the NRC Public Document Room unless you notify this office, by telephone, within ten days of the date of this letter and submit written application to withhold information contained therein within thirty days of the date of this letter. Such application must be consistent with the requirements of 2.790(b)(1). If we do not hear from you in this regard within the specified periods noted above, a copy of this letter and the enclosed inspection report will be placed in the Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

15/ for W.D. Shoper

R. F. Warnick, Director Office of Special Cases

Enclosure: Inspection

Report No. 50-329/82-26(OSC); Report No. 50-330/82-26(OSC)

cc w/encl: DMB/Document Control Desk (RIDS) Resident Inspector, PIII The Honorable Charles Bechhoefer, ASLB The Honorable Jerry Harbour, ASLB The Honorable Frederick P. Cowan, ASLB The Honorable Ralph S. Decker, ASLB William Paton, ELD Michael Miller Ronald Callen, Michigan Public Service Commission Myron M. Cherry Barbara Stamiris Mary Sinclair Wendell Marshall Colonel Steve J. Gadler (P.E.)

Gardner/jp 2/9/83 SHA

RIII 2-11-83

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Report No. 50-329/82-26(OSC); 50-330/82-26(OSC)

Docket No. 50-329; 50-330

License No. CPPR-81; CPPR-82

Licensee: Consumers Power Company

1945 West Parnall Jackson, MI 49201

Facility Name: Midland Nuclear Power Plant, Units 1 and 2

Inspection At: Midland Site, Midland, MI

Inspection Conducted: December 22, 1982 through January 21, 1983

Inspectors: B. L. Burgess

(1) Sharler for

R. J. Cook

R. N. Gardner

R. N. Gardner

R. B. Landsman

R. B. Landsman

Approved By: W. D. Shafer, Chief

Section 2, Midland

Inspection Summary

Inspection on December 22, 1982 through January 31, 1983 (Report No. 50-329/82-26(OSC); 50-330/82-26(OSC))

Areas Inspected: Licensee actions on previously identified items, review of Remedial Soils work activities, FIVP proof load jacking; equipment qualification audit; auxiliary feedwater assembly and personnel safety. The inspection involved a total of 185 inspector-hours onsite by four NRC inspectors including 24 inspector-hours onsite during offshifts.

Results: No items of noncompliance or deviations were identified during this inspection.

DETAILS

Persons Contacted

Consumers Power Company

- J. A. Mooney, Executive Manager
- R. Wells, Executive Manager
- D. Miller, Site Manager
- W. Bird, MPQAD
- F. Buckman, Executive Manager
- M. Curland, MPQAD
- E. Jones, MPQAD
- B. H. Peck, Construction Superintendent
- F. Shulmeister, MPQAD
- R. M. Wheeler, Technical Section Head
- R. E. McCue, Technical Superintendent
- J. S. Kreple, Engineer

Bechtel Power Corporation

- L. E. Davis, Site Manager
- M. A. Dietrich, MPQAD
- J. Fisher, Manager, Bechtel Remedial Soils
- E. Smith, PFQCE

Other licensee and contractor personnel were routinely contacted during the course of these inspections.

Licensee Actions on Previously Identified Items

(Open) Open Item (50-329/82-20-01; 50-330/82-20-01): The training program pertaining to Remedial Soils work activities was not well documented and in some instances was incomplete. On January 5 and 6, 1983, the inspectors determined that the licensee had made the following changes in the Remedial Soils training program:

- a. A matrix system had been developed which documented the training requirements and the actual training provided for Remedial Soils personnel.
- b. Training in emergency procedures OP-41 and C-200 had been documented for Remedial Soils personnel. This training was documented for the Mergentime supervisory personnel down to the craft foreman level.
- c. QA Indoctrination had been documented for all Remedial Soils personnel (excluding secretaries, etc.).
- d. The Quality Improvement Program (QIP) had been initiated and was documented for Remedial Soils personnel. For Mergentime personnel the program was documented for supervisory personnel down to the

superintendent level. The licensee indicated future consideration would be given to include Mergentine personnel below the superintendent level in the QIP program.

- e. Deficienties identified during mockup test pit activities had resulted in the following changes:
 - (1) Excavation Procedure MCP35.000 had been revised
 - (2) Concrete Placement Procedure MCP3.000 had been revised
 - (3) Specification C-195 had been revised
 - (4) Procedure MCP29.000 had been clarified
- f. Training in specific work procedures had been documented for Remedial Soils personnel. For Margantime craft personnel work procedure training was documented for craft foremen for all work procedures, but was documented for craft workers only for specific work procedures such as cadwelding procedures and anchor bold installation procedures.

During the NRC exit meeting on January 7, 1983 the licensee was informed that documented training for Mergentime craft workers must be expanded to include training for all work activities which required special skills or knowledge. The majority of the foremen and craft workmen were being hired out of the local union hall and had no prior underpinning experience.

On January 21, 1983 the licensee provided the inspectors with a copy of the Mergentime Quality Awareness Reports which documented weekly (or more frequent as required) Mergentime "tool box" meetings during which craft workmen will be informed of special work requirements pertaining to future or ongoing remedial soils work activities.

The licensee was subsequently informed during a telephone call on January 27, 1982 that the scope of the "tool box" meetings must be increased to include items peculiar and important to the successful completion of the complex underpinning work. The licensee during this conversation agreed to increase the scope of the training sessions.

This matter will remain open pending further review of craft training during subsequent inspections.

Functional or Program Areas Inspected

Remedial Soils Work Activities

The inspector was requested to review and authorize 46 prioritized separate work activities in accordance with the NRC/CPCo Work Authorization Procedure. During the review of the initial ten work packages, the following concerns were identified: (a) the drawings had not been previously reviewed by CPCo personnel prior to issuance to the NRC; (b)

the drawings were still in the design/review process as evidenced by pending drawing revisions; (c) the drawings were not ready for construction to begin as evidenced by all the required construction details not being delineated on the drawings; and (d) the inspector was being asked to authorize activities on the premise that the inspector's concerns would be incorporated during construction of the activity.

These concerns were derived from the following observations:

- a. SWPS deep-seated benchmarks Drawing C-2004, Revision 1;
 - (1) The strap spacing for holding the benchmark riser pipes rigid during underpinning was not delineated on the drawing. Subsequently, Bechtel Field Engineering indicated that revision 2 of the drawing was being issued which illustrated the strap spacing.
 - (2) Four out of the six benchmarks appeared to be located in the permanent underpinning wall. Personnel were asked if any thought went into protecting the riser pipes either during installation or while actually digging the underpinning walls. The cognizant field engineer stated, "I have no idea."
 - (3) The top locations (elevations) of the benchmarks were not clearly delineated on the drawing.
 - (4) There was no provision on the drawing to ensure that during coring of the bottom SWPS slabs, the hole would not blow in (i.e., remove underlying supporting soil from the structure). Personnel indicated that they were planning to install a standpipe before coring all the way through the floor, but no actual details had been worked out to date.
 - (5) Four of the benchmarks were to be read off the floor of the pumphouse instead of the wall as required. The inspector was informed that the next revision of the drawing would illustrate all readings and that they would be read off the walls of the pump structure as required.
- SWPS construction dewstering Drawing C-1320, Revision 1, C-1320-1, Revision 1 and C-1321, Revision 0;
 - (1) The drawings illustrated two gradations of filter sand to be used in the dewatering well construction. However, they did not indicate which filter sand gradation went into which well.
 - (2) There was no method specified to install the filter sand in the smaller interior dewatering wells.
 - (3) Notes on the drawings indicated to install a standpipe before coring all the way through the bottom slab to balance the hydraulic pressure. However, the notes did not indicate that

to belance the hydraulic pressure, a column of water inside the standpipe greater than the water level outside the structure must be maintained.

c. SWPS to CWIS hydraulic seal - Drawing C-2038, Revision 0;

The drawing indicated that the installation was "Q". However, there was a handwritten note added to the drawing indicating that only the inspection of the work would be "Q". The inspector requested to see an official FCN, DCN, FCR, etc., that would change the drawing and instructions in accordance with the Quality Assurance Program.

Subsequently, on January 6, 1982, a meeting was held on site to discuss the inspector's concerns. The meeting ended with the licensee verbally committing to do the following:

- (1) Withdraw all documents previously submitted to the NRC which provided information associated with the 46 previously requested work activities.
- (2) Provide additional review by lizensee management of all work activity packages prior to their issuance to the NRC.
- (3) To assure that appropriate personnel will be on sit? to discuss any issues that may arise in the future concerning work activity packages.

2. FIVP Proof Load Jacking

The licensee has calculated that the FTVP weighs approximately 1720 kips. However, there was approximately three feet of backfill concrete beneath the entire FIVP mat which has the potential to be connected to the underside of the FIVP mat. The licensee had stated that it was not connected, but there was no assurance that it was or was not. This mass of backfill concrete weighs approximately 150 kips. During the horizontal drift to Pier 9, approximately 50 kips of this weight would be removed, leaving approximately 100 kips.

This additional weight, if attached to the FIVP mat, might overstress some of the existing rock bolts beyond their capacity. This may occur since the original rock bolts were only overstressed to 110% of their design load. During proof load jacking of the entire FIVP structure, redistribution of load will occur in the rock bolts as the load is increased due to inaccuracies in the load distribution assumptions. Thus, some of the bolts may see a load greater than the tested capacity.

These concerns were expressed to the licensee during a conference call on January 25, 1983 between the licensee, NRR and IE staff. It was agreed that the proof load would be increased to a maximum of 110% of the calculated FIVP weight. This would ensure that the additional weight of the fill concrete, if encountered by the grillage assembly, would not endanger the FIVP structure.

3. Auxiliary Feedwater Assembly - B&W 10 CFR Part 21 Reportable

During the report period, the licensee informed the Resident Inspectors that material on site intended for use in the modified auxiliary feedwater header were of questionable quality. This material consisted of 6 inch caps and tees and 3 inch flanges which were shipped from the Tube Line Company, Houston, Texas (an unapproved vendor) through Capital Pipe and Steel Products Co., Bala Cynwyd, PA to B&W for use at Oconee 3, Davis Besse and Midland 1 and 2 Nuclear Plants. Certified Material Test Reports accompanying the material shipped from Houston, Texas indicated that the fittings were manufactured at an "approved" Tube Line Corporation facility in Long Island City, New York when in actuality the items were not manufactured at Long Island City.

B&W issued a 10 CFR Part 21 notification to Mr. R. C. DeYoung, Director, Office of Inspection and Enforcement on January 10, 1983. In this notification, B&W stated that some of the questionable material (3 inch flanges) had been tested and exhibited lower strength values. Review of this problem will be followed up through the Office of Inspection and Enforcement. The issue is an open item (50-329/83-26-01; 50-330/83-26-01).

4. Personnel Safety - Pier Excavation

During the reporting period the Resident Inspector determined that there appeared to be minimal preparation by Mergentime, Inc. for establishing the mechanism for personnel rescue from the below ground excavated areas and the interface with the Bechtel Power Corp. safety personnel at grade height. In response to these concerns, Mergentime, Inc. developed personnel rescue procedures, formed rescue teams at each shaft for each shift, and established training for the rescue teams. The rescue procedures being used are patterned after the Bechtel Procedures and Bechtel is conducting the team training and maintaining the appropriate records. MIOSHA is monitoring the Mergentime, Inc. rescue team development and periodically inspects the excavation for conformance to safety requirements.

5. Equipment Qualification Audit

The inspector attended an Environmental Equipment Qualification audit on January 11-13, 1983. The audit consisted of two days of equipment files review at the Bechtel, Ann Arbor office and a one day inspection of equipment at the Midland Plant Site. Audit findings will be documented in a supplement to the Safety Evaluation Report (SER).

6. Tours

At periodic intervals during the report period, tours of selected site areas were performed. These tours were conducted to assess the clean-liness of site areas, storage conditions of equipment and piping being used in site construction, the potential for fire or other hazards which

might have a deleterious effect on personnel and equipment, and to witness construction sctivities in progress. Periodic tours of the remedial soils work on Pier 12 West were conducted by resident and RIII inspectors.

7. Meetings

On January 20, 1983, members of the Midland Section met with licensee representatives to clarify the general issues identified in the licensee's Construction Completion Program (CCP).

8. Open Items

Open items are matters, not otherwise categorized in the report, that require followup during a future inspection. Open items identified during this inspection are discussed in Section 3.

9. Exit Interview

The inspectors met with licensee representatives at the conclusion of the inspections on January 7 and 21, 1983. The inspectors summarized the scape and findings of the inspection. The licensee acknowledged the information.

10. Independent Assessment of Auxiliary Building Underpinning

The inspectors reviewed the weekly reports (attached) submitted by Stone and Webster Engineering Corporation to document the results of the independent assessment of Auxiliary Building underpinning activities. No significant concerns were identified in these reports.

Attachment 2



James W Cook
Vice President - Projects, Engineering
and Construction

General Offices: 1945 West Pernell Road, Jeckson, MI 48201 * (\$17) 788-0483 December 10, 1982

Harold R Denton, Director Office of Nuclear Reactor Regulation Division of Licensing US Nuclear Regulatory Commission Washington, DC 20555

MIDLAND NUCLEAR COGENERATION PLANT
MIDLAND DOCKET NOS 50-329, 50-330
REVIEW OF SEISMIC CATEGORY I UTILITIES
WITHIN DRAWING C-45 BOUNDARIES
FILE: 0485.16 SERIAL: 19732

PRINCIPAL STAFF

DOPERP

DEPECS

DESTP

ML

OL

FILE

REFERENCE: D EISENHUT (NRC) LETTER TO J W COOK DATED MAY 25, 1982

Items 1 through 3, inclusive, identified in Enclosure 7 to the above referenced NRC correspondence of May 25, 1982 requested that Consumers Power Company revise Drawing 7220-C-45 to extend Q-listed controls of soils activities to several areas in the vicinity of safety-related structures. Item 4 of Enclosure 7 requested that Consumers Power Company reconfirm that no Seismic Category I underground utilities extend beyond the Q-listed area boundaries identified on drawing C-45.

Revision 9 of Drawing 7220-C-45 is the current drawing revision which resolves the four NRC items of concern identified in Enclosure 7. Revision 9 of Drawing 7220-C-45 along with several other revised documents incorporates those NRC requests identified as Items 1 through 3 of Enclosure 7. We have also completed a careful review of the undergound utility locations on asinstalled field sketches and wish to confirm that no Seismic Category I utilities are located outside those Q-listed areas shown on Revision 9 of Drawing 7220-C-45.

JWC/NR/RLT/bjb

DEC 1 5 1982

James W. Cook

CC Atomic Safety and Licensing Appeal Board CBechhoefer, ASLB MMCherry, Esq FPCowan, ASLB RJCook, Midland Resident Inspector RSDecker, ASLB SGadler, Esq JHarbour, ASLB GHarstead, Harstead Engineering DSHood, NRC (2) DFJudd, B&W FJKelley, Esq RBLandsman, NRC Region III WHMarshall JPMatra, Naval Surface Weapons Center WOtto, Army Corps of Engineers . WDPatton, Esq SJPoulos, Geotechnical Engineers HSingh, Army Corps of Engineers **BStamiris**

CONSUMERS POWER COMPANY Hidland Units 1 and 2 Docket No 50-329, 50-330

Letter Serial 19732 Dated December 10, 1982

At the request of the Commission and pursuant to the Atomic Energy Act of 1954, and the Energy Reorganization Act of 1974, as amended and the Commission's Rules and Regulations thereunder, Consumers Power Company submits correspondence which resolves several concerns and closes four action items identified in the NRC's correspondence of May 25, 1982. These concerns relate to an extension of Q-listed controls to soils activities in the vicinity of CONSUMERS POWER COMPANY safety-related structures and to a reconfirmation of the location of Seismic Category 1 underground utilities.

By /s/ J W Cook

J W Cook, Vice President

Projects, Engineering and Construction

Sworn and subscribed before me this 13 day of December, 1982

/s/ Barbara P Townsend
Notary Public
Jackson County, Michigan

My Commission ExpiresSeptember 8, 1984

1 MR. WILCOVE: May we go off the record for 2 just one moment? 3 CHAIRMAN BECHHOEFER: Off the record. (Discussion had off the record.) CHAIRMAN BECHHOEFER: We have decided that we will break for lunch that Dr. Harbour would have a 7 question about the Board's notification first. JUDGE HARBOUR: Dr. Landsman, I believe it was in that February hearing we heard at that time, 10 I believe Mr. Bird, that a hand-held drill had knicked 11 12 a duct bank. Is that the same that you are referring to here as a probing around the --13 WITNESS LANDSMAN: No, it is not. 14 JUDGE HARBOUR: That is a separate --WITNESS LANDSMAN: Yes. 17 JUDGE HARBOUR: Thank you. CHAIRMAN BECHHOEFER: I think at this point, 18 we will break. 19 20 Ms. Bernabei, did you have a --MS. BERNABEI: I have one question of the 21 Staff. Is there any written notification other than 23 what Mr. Landsman has testified to? Perhaps it would 25 be useful to read it over the break.

1 MR. WILCOVE: No, there is no written 2 notification. 3 CHAIRMAN BECHHOEFER: Will there be? MR. WILCOVE: We have not currently planned 5 on any written notification, but we will meet over the 6 break to determine if these instances are such a nature 7 that a written notification wouldn't be appropriate. 8 CHAIRMAN BECHHOEFER: Okay, we will break for lunch until quarter of 2:00. Let's try to start 10 as close as possible to that. 11 (Whereupon, a luncheon recess 12 was had, to reconvene at 13 1:45 p.m. this same day.) 14 16 18 20 21

Carol

AFTERNOON SESSION 1:55 p.m.

CHAIRMAN BECHHOEFER: Okay, back on the

3 record.

2

5

10

11

12

13

14

15

16

17

18

19

20

21

23

24

25

I would like to comment before the Staff presents its further direct that I don't know whether the Staff intends to address in any more detail any of the three matters that are the subject of Board notification but at some point I would like, with respect to the drilling question and the probing near the surface water pump structure, to find out, one, whether or not the excavation work permit system applied to that particular activity, and, two, if it didn't, would it have made any difference, and, three, if it did, what happened.

MR. MILLER: Judge Bechhoefer, it's our belief -- it really is just a belief -- that in fact the incident which Dr. Landsman referred to in his testimony is the same one that was described by Mr. Bird and Mr. Wheeler when they were here in February.

The nonconformance report for the incident is dated February 14th, and we're reasonably certain that it's the same.

I don't know whether Dr. Landsman can throw any more light on the subject or not.

If it's not the same, obviously, they'd certainly want to make whatever evidentiary presentation on it is appropriate. If it's not, it's ground that we've gone over -- if it is the same, rather, we really have, I think, thoroughly explored this on the record already.

CHAIRMAN BECHHOEFER: Anyway, you may proceed. The subject of the excavation work permit system is part of the Staff's direct testimony and we are interested in exploring that but to the extent it should be applied further, or whether it should be applied further.

MR. WILCOVE: Dr. Landsman was going to check into the situation to make sure, or to determine whether the incident he described this morning is indeed the same one as was reported on February 14th.

If it is, we shall, of course, inform the Board and the parties.

Mr. Paton has one matter.

MR. PATON: Mr. Chairman, very quickly. I learned that we have received a paper at our office indicating that a deposition that was set for May 5th, next Thursday, I believe, has been postponed to May 10th. So those depositions will start, apparently, immediately after we conclude this hearing.

1	MR. WILCOVE: I would also note that we
2	contacted our offices in Washington and Ms. Wright is
3	going to contact the Office of Investigations and
4	emphasize the need that that investigation be completed
5	as rapidly as possible.
6	Also, the transcript page at which the
7	panel's October testimony was bound into the record is
8	11391.
9	That's all the matters the Staff has.
10	CHAIRMAN BECHHOEFER: Okay, you may proceed
11	with your further direct.
12	DIRECT EXAMINATION (Resumed)
13	BY MR. WILCOVE:
14	Q Gentlemen, do you have with you at the table
15	the testimony of Walter Bird on quality assurance?
16	A (WITNESS SHAFER) Yes, we do.
17	Q Would you please turn to Page 2 of that
8	testimony, and I call your attention to the first full
19	paragraph.
20	Have you read the paragraph that begins:
21	"Promptly after the NRC pointed out the discrepancy"?
22	A (WITNESS LANDSMAN) Yes, we have.
23	Q Do you believe it to be of serious concern
24	when a field change notice is issued where a
25	nonconformance report should have been issued?

1 (WITNESS LANDSMAN) Yes, we do. A 2 Could you explain why? 0 2.0 (WITNESS LANDSMAN) Yes. The field change 4 notice is a document prepared on site to change somewhat the design property prior to implementing the construction 6 on it. 7 After you've constructed something and you 8 find it's wrong, then, by site procedures, you're supposed to write an NCR on it. 10 So by them writing an FCN instead of an NCR, 11 it was contrary to their site procedures, which MPQAD, 12 as it goes on later in that paragraph, became involved 13 with it and they had to issue an NCR on it. 14 Mr. Shafer, do you wish to add? 15 A (WITNESS SHAFER) Yes. I would like to point 16 out that by not writing an NCR at the time of the inci-17 dent this incident essentially bypassed the corrective 18 action system. An NCR would get a different type of 19 review, and if it is not written, then obviously this 20 incident would not go into the corrective action system. 21 Could you briefly explain what that different 22 type of review is? 23 (WITNESS SHAFER) The review from a non-con-24 formance report goes through the QA organization,

supposedly a determination of significance is made,

an evaluation of corective action, immediate corrective action and ultimately corrective action to prevent reoccurrence would be made.

If a field change request were used, or field change notice, I believe is the term they have, then it would simply get an engineering review and the problem would be resolved through the change program.

A (WITNESS COOK) The change notice would be reflected in an intended design change, as opposed to a violation of what the intended design was.

Q Dr. Landsman, do you recall the incident described here in Question 2 and Answer 2 of Mr. Bird's testimony?

A (WITNESS LANDSMAN) Yes, I do.

Q I call your attention to the last sentence of the first full paragraph on page two, the sentence that reads: "At this point MPQAD became involved in the problem and issued NCR MO1-4-2-109."

Do you believe that MPQAD was properly responsive to this concern?

A (WITNESS LANDSMAN) No, I do not. It took them approximately two weeks after the FCN was issued to write the NCR.

Q When was either the quality assurance department of Consumers or the quality control department of

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

8-3

1 Bechtel first notified of this incident? 2 MR. MILLER: I'm going to object. We've got 3 two different organizations there. Can we have two 4 separate questions, please, so the record will be clear as to what we're talking about? CHAIRMAN BECHHOEFER: Could we split them up? 7 MR. WILCOVE: Yes, I can split that up. 8 BY MR. WILCOVE: When was QC first notified of this incident? (WITNESS LANDSMAN) I don't think quality 10 11 control was ever notified of this incident. A field 12 change notice was written by Project Engineering. When was the QA department notified? 13 14 (WITNESS LANDSMAN) As soon as I identified it A 15 I had a quality assurance engineer with me on a site 16 tour during my inspection at that time. 17 Q Do you have at the table with you the testi-18 mony of John Rutgers? A (WITNESS SHAFER) Yes, we do. 19 21 22 23 25

2

3

7

9

10

11

12

13

14

15

17

18

19

20

21

22

23

24

25

do

Q I call your attention to Question 3 and Answer 3. Is there a commitment in the FSAR with respect to the percentage of cables which must be properly installed?

- A (WITNESS GARDNER) Yes, there is.
- Q What is that commitment?

A (WITNESS GARDNER) Section 8.3.1.4.2 of the FSAR states in part that all cables are installed in accordance with design drawings and schedules.

It further states that the routing is also confirmed by the quality control personnel doing installation to be consistent with the design documents.

Q Would you please turn to Page 4 of

Mr. Rutgers' testimony, and I call your attention to

the first full paragraph, the one that begins with

"Thus."

Have you read that paragraph, Mr. Gardner?

- A (WITNESS GARDNER) Yes, I have.
- Q Do you have any comment on it?

A (WITNESS GARDNER) Well, I have a comment,

I guess a general comment on that paragraph applied to
the second paragraph that starts out with the word

"subsequently," in that in the review of the licensee's
plans and in a review of the licensee's reports which
were written to cover these QC misses pertaining to

cable installation, the NRC took the position that while the licensee, I believe, stated that 38 out of the 55 misrouted cables were deemed to be of a less than significant nature we took the position that all misrouted cables would have to be identified by the licensee such that engineering -- and by that I mean the proper engineering people who have the ability to make decisions as to use as is or rework -- would be involved in the decision as to the relevance of these misroutings. And we did not expect a position with QC would be in that chain of decision-making.

We also did not accept the licensee's position that a future walk-lown inspection would be acceptable in identifying 100 percent of the misrouted cables.

As required by the FSAR, we concur with their FSAR commitment that says that all cables should be installed in accordance with design requirements, and, therefore, we require them, as the second paragraph beginning with the word "Subsequently," states, that we require that all Class 1E cables be reinspected to ensure that they met the FSAR requirements.

The status of that is the licensee is at present within 500 or so cables of complying with that request.

Q I will call your attention now to Question and Answer 4 of Mr. Rutgers' testimony; in particular, Pages 5 and 6.

Do you have any comments on that portion of the testimony?

A (WITNESS GARDNER) Well, the thrust of the licensee's position in regard to the pipe support hanger installation was very similar to the direction they took in regards to the cable installation in that the licensee stated that they had done an analysis of the misinstalled supports and had determined that a significant percentage of these misinstallations were of no large safety significance.

Again the NRC took the position that it was not the quality control's position to make such a decision, it was engineering, and therefore we requested the licensee to perform a reinspection of the pipe supports to ensure that all misinstallations were identified and that the proper engineering organization would be the ones that would make the determination of the relevance to safety.

Q Could you expand on why you believe that quality control should not make such a determination?

A (WITNESS GARDNER) Well, our concern would be that if any licensee will take the position or will

	,	accept the position that misinstallations,
•	2	misroutings, failure to follow as-built drawings is
	3	acceptable without a complete or a reinspection, then
	4	the QC personnel are implicitly led to believe that
	5	misinstallations can be tolerated.
04fol	6	middle constant and be constanted.
	7	
	8	
	9	
	10	
	11	
	12	
•	13	
	14	
	15	
	16	
	17	
	18	
	19	
	20	
	21	
	22	
	23	
•	24	
	25	

tolerated

2

2

3

4

5

7

10

11

13

14

16

17

18

19

20

21

22

19 23

24

25

Q Mr. Cook, do you wish to comment on the statistical analyses used by the Applicant with respect to identifying misinstalled pipe supports?

(WITNESS COOK) Yes. Their statistics, although they indicated that of the 45 percent of the 123 supports that were inspected, that they indicated that each one had at least one non-conforming condition. when the licensee presented his statistics he had indicated that it was a small percentage, three or four percentage, instead of indicating the fact that inceed half of the hangers not only had a defect of the type that were purely luck and happenstance as to the significance of that, and later on, if I remember right, in their testimony, they go into the types of defects that they did find, which to us would have been significant, such as missing components, incorrect component orientation, incorrect clevis rotation and incorrectly located weils and incorrect clearances between the pipe and the support.

So our analysis of the data indicates that the overall problem was more significant statistically than what was presented to us.

BY MR. WILCOVE:

Q What basis did the Applicant give you for saying that there was only a three or four percent misinstallation?

A (WITNESS COOK) Well, they had so many attributes associated with the inspection of the hangers that
by looking at the violation of each attribute meant that
they were statistically spread thin. It would be the
case if you had a thousand attributes that was covered
over 100 hangers and 50 of the hangers had one attribute
wrong, then it would be the ratio of 50 over 1,000
attributes when in actuality it would be 50 over say 100,
which would be the total number of the hangers.

Q I now call your attention to Question and Answer 7 of Mr. Rutger's testimony.

Do you feel that storage and maintenance is still an on-going problem at the site?

A (WITNESS COOK) Yes.

Q Do you have -- has it recently been a concern for the Staff?

A (WITNESS COOK) It was a concern to the Staff during the Diesel Generator Inspection, the period of the Diesel Generator Building inspection. We have had in the past different, at different times, we had problems with the storage area. We had non-compliance pertaining

installed. That the people supervising the order -try to get the right thing done for the storage. During
the Diesel Generator Building inspection, we had some
difficulties with it. And as recently as oh, about two
weeks ago, we inspected this laid down area for those
components that were housed by the HVAC components and
had some difficulty with regards to the conditions of
the laid down areas with regard to the Zack.

On January of 1982, we pointed ou discrepancies to the licensee and we have done this at some other times before.

- Q Have you cited them for non-compliances?
- A (WITNESS COOK) Yes, we have. And we have addressed in our inspection reports, although I don't have the number of the reports with me right now.
- Q Mr. Cook, I believe you mentioned in January of 1982 you pointed out certain problems?
- A (WITNESS COOK) Yes, I had to deal with some piping that had caps off them and was off the dunnage in the laid down area. And then we got involved in some other areas. We did make that an item of non-compliance because time constraints did not allow us to close the loop, if you will, to establish by the time we got back to closing the loop, the situation had temporarily been

rectified at that time.

Q Talking about --

CHAIRMAN BECHHOEFER: Why do you say at least temporarily?

A (WITNESS COOK) Because then later on we had the Diesel Generator Building inspection that occurred in August through October. We found problems in the laid down area at that time. And as of two weeks ago, we found some conditions of the laid down area that we didn't appreciate.

BY MR. WILCOVE:

Q Mr. Cook, when you say you didn't appreciate, could you explain what you mean by that?

A (WITNESS COOK) Well, we'd go into a laid down area, we expect to find the equipment stored in a manner which will not have a dilatorious effect on the equipment being housed there. And we would find items that were not on dunnage and items that was alleged to be non-conforming but not segregated and housed in a non-conforming location in a hold area, if you will. Pipe caps off of dunnage, drainage in the laid down area. In other words, the water could creep up on equipment that is stored there. And with regard to -- okay, you are just addressing the laid down area, right?

Q Mr. Shafer, is there anything you wish to

add?

A (WITNESS SHAFER) We wanted the record to show that we recognized that this is a continuing problem in the area of storage and maintenance. However, the problem continued to crop up. We did not feel that the licensee had taken the initiative to identify the problems and correct them until the NRC or the QA department identified the problem. It is more representative of a way of doing business.

A (WITNESS COOK) It is kind of reactive in nature. There's one statement in the testimony, it is just a paragraph R to question 8, that states that Mr. Rutger, I believe that our response to the problems noted in the material storage and maintenance program are positive. Bechtel Consumers are both permitted to problem materials and storage and maintenance. This commitment is illustrated by the changes that have been implemented.

Just recently, we have had an item of noncompliance written against the material conditions of
the mechanical and hydraulic snubbers that although they
are installed in the plant, they are still on a storage
and maintenance condition. We also ran across similar
types of weaknesses during the inspection of the Diesel
Generator Building.

Q Mr. Cook, I call your attention to Question and Answer 10 of Mr. Rutger's testimony. Have you read that question and answer?

A (WITNESS COOK) Yes.

Q After having read the response to this question, do you still stand by your statement in Attachment B to Mr. Keppler's testimony that workmanship done by Bechtel has been slipshod?

A (WITNESS COOK) Yes. I think we showed that during the inspection of the Diesel Generator Building.

9-2 11

building 1

BY MR. WILCOVE:

- Q Mr. Shafer, would you please turn to Page 18 of Mr. Rutger's testimony. I call your attention to the paragraph that begins, "I agree . . . " Have you read that paragraph?
 - A (WITNESS SHAFER) Yes, sir.
 - Q Do you have a comment?

A (WITNESS SHAFER) Yes, I do. Mr. Rutger's is identifying in fact that the total process that Bechtel performed consists of performing the installation and inspecting it by the QC organization. And that as long as QC had not inspected it, it did not feel that it was in noncompliance. This is represented by several examples and the fact when noncompliance was issued by our office. And in fact the response coming back, they did not feel it was noncompliance because QC had not inspected. We had pointed this out to them several times, and I believe Mr. Cook's Attachment B talks to the effect that we are looking for the quality to be installed as opposed to the quality being inspected.

I would also point out that during the Diesel Generator Building inspection, there were several instances where the process by Mr. Rutger's definition was complete. That is QC had inspected

certain areas such as hangers, I believe it was one.

Another one was an electrical panel and yet we found
noncompliance, certainly poor work performance.

I would also point out that the previous discussion regarding the hangers would be another example of where QC inspectors performed the inspection and the inspection by the Staff indicated the work was unacceptable.

Q Now, I call to the panel's attention Question ll and the response.

Dr. Landsman, I call your attention to the paragraph that begins "On May 21, 1982 . . . " In particular the sentence that reads, "I, Dr. Landsman, commented that the information provided was not specific enough."

Why did you feel that that information was not specific enough?

A (WITNESS LANDSMAN) The information which I received at that exit meeting was a retyped page that had one liners after everyone's name that I was interested in and they left out such important information such as education and his experience, which was what I was looking for when I asked for their resumes.

O Besides this example discussed in Answer 11

to Mr. Rutger's testimony, have there been other examples where you feel that there has been a reluctance to provide information to inspectors?

- A (WITNESS LANDSMAN) Yes, there has been.
- Q Could you please describe those instances?

A (WITNESS LANDSMAN) After this one occurred,

I asked for another resume of the QC supervisor in

charge of the remedial sales group and that took

approximately one month before I got a copy of that

one.

I also since then, I have asked for calculations on a beam in the Auxiliary Building and it seems the first thing that they brought me was one page of just some static calculations. I was very explicit. I asked for all calculations on that beam, and it is very difficult to get information off that site. I think the other people with me probably have other examples.

Q Mr. Cook, is there anything you wish to add?

A (WITNESS COOK) I can go through a couple other examples that I am aware of. Mr. Katz at our regional office wanted calculations on anchor bolts for the paneling and the battery charger room and it took him quite a while to get those calculations, exactly how long I'm not really sure now but more than a

day or so.

MR. MILLER: I'm sorry, I'm going to move to strike Mr. Cook's answer. It is not based on his own personal experience and it is hearsay. And on that ground he can give any of the details, I don't think it is very worthwhile to have that evidence put in the record.

MS. BERNABEI: I would just note that hearsay is acceptable in the hearing. He obviously spoke to other people that are involved in the Midland project that has good information.

CHAIRMAN BECHHOEFER: I think most of that will go to the weight that we can give it. Certainly cross-examination, you can appeal whether he knows more about it. We will deny the motion to strike.

9-3fol

strike.

BY MR. WILCOVE:

Q Mr. Cook, do you have other examples?

A (WITNESS COOK) We had a case where we wanted calculations for the jack and bolts underneath the mufflers for the diesel generators and that took several days. I would have to check with the residence to find out -- I don't know how many days it took before we got this, but it was several days before we got those calculations.

There was one other instance where I requested calculations and Consumers requested the calculations through Mike Shafer pertaining to using a welded connection in lieu of a bolted connection of the analysis associated with the mounting of an instrument panel, and he had quite a difficult time getting those calculations. It got to a point to which I threatened to drop down through Ann Arbor and if they didn't have those calculations sitting on their doorstep when I get there, and the calculations came to the site. Saved me a trip.

Q Mr. Shafer, directing your attention or discussing the Applicant's March 10th response to the February 8th notice of violation and imposition of civil penalties, what is the status of the Staff's view of that response?

A (WITNESS SHAFER) My understanding is that,

NORFOLK, VIRGINIA

our response to that rsponse is in typing. It has not been mailed out yet.

A (WITNESS GARDNER) It is under some -- if I can answer that, it is under some review also. It has not been finalized as yet. We are still working on it. And we have some revisions to it. I would say the best answer would be that the Staff is still working on it.

CHAIRMAN BECHHOEFFR: Will that include the Staff's determination for the request of mitigation?

A (WITNESS GARDNER) It should, yes.

BY MR. WILCOVE:

Q I now call your attention to the testimony of Roy Wells.

A (WITNESS SHAFER) If we may, we have another concern that we wanted to identify with regard to Mr. Rutgers testimony. Is that possible?

Q Yes.

A (WITNESS COOK) That was Question 12, and this makes reference to the personnel showing an unwillingness, because of influence from supervisors to candidly speak with the NRC. The latest event that we did have of this is an individual, during a Diesel Generator Building inspection, that we wish to inquire information pertaining to some hangers and he indicated to us that he could not talk to us without going through his boss. And Ross,

1 you have -- should I keep going? 2 We have memos that refer to or give the 3 illusion that -- the sentence that starts in the answer 12 line, we do have two memos that duress the illusion 5 of the work force talking candidly with the NRC, which caused us some concern. 7 Do you have the memo with you? A (WITNESS COOK) I think I do. 9 A (WITNESS LANDSMAN) One of them, we have for 10 sure. Yes, we have them. 11 MR. WILCOVE: Mr. Chairman, at the break, we 12 will make copies of those memos and distribute to the 13 Board and the parties. 1.4 CHAIRMAN BECHHOEFER: Are these memos different 15 from the memos dated January 29, 1981 and November 10, 16 1982, which are attached to that testimony? Are these 17 different ones? 18 A (WITNESS LANDSMAN) Yes, they are different. 19 One of them is different though we think we will find 20 them at break. 21 MR. WILCOVE: Moving on to Mr. Wells' testimony 22 now with respect --23 MR. MILLER: Before you get into that, may I 24 inquire, do you have the name of the individual whom you

sought information from about the hangers during the

Diesel Generator Building inspection?

A (WITNESS COOK) Yes, I do. It is over in my briefcase. That was known who the individual was to the licensee at the time. The Consumers employee was a guy by the name of Kripple, and I'm not sure of the individual's name that insisted on seeing his supervisor, but I have his name in my briefcase. And this was made known to the licensee at the time.

MR. MILLER: I guess I'm -- are these notes some of the documents that were screened in response to the intervenors' document request to the Staff and otherwise withheld?

MR. WILCOVE: No, they are not.

MS. BERNABEI: We never received them yet, but I assume that we will receive them at the break.

MR. WILCOVE: Yes, the one memorandum that the Panel just referred to, we will make copies.

MR. MILLER: My question is somewhat broader than that. I'm hearing from Mr. Cook that he's got notes of at least one instance where he spoke to somebody and was told that they could not give them the information.

I'm not familiar with --

A (WITNESS COOK) I don't have the notes of that.

All I have is the guy's name, which is written down on
a piece of paper in my briefcase. And under the

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

9-4

- 2

Freedom of Information or Board of Requests, whichever or, those pages, I think they were copied. If they are not, they are with the personal notes. I believe those pages were copied.

MR. MILLER: That is all I wanted to determine.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

determine!

BY MR. WILCOVE:

Q Mr. Shafer?

A (WITNESS SHAFER) If I may, we have some clarification. The particular instance where an individual stated that he did not desire to talk to the NRC, there is no documentation on that particular instance. However, the November 10, 1982 direction from Bechtel with regard to communication was a direct result of that encounter. Recognizing, I believe at that time, the licensee recognized that January 1981 direction left something to be desired.

Q Turning now to Mr. Wells' testimony with respect to QA and QC organization changes, do you feel that -- strike that.

Do you feel that the decision of Consumers

Power Company to take control of the Bechtel QC function

reflect strong initiatives on the part of Consumers

Power Company?

A (WITNESS SHAFER) The answer to that is no.

Essentially, it reflects an agreement on their part to
go along with the recommendation that we make. And I

will refer you to Attachment D, to Mr. Keppler's

testimony, Mr. Warnick identified there is a memo that
identifies in fact that it was our recommendation that

Consumers assume responsibility for the Bechtel QC

-

3

6

7

0

10

11

15

13

15

16

17

18

20

21

22

24

25

function. That was a letter of August 18, 1982.

This in addition related to the soils -- no, it related to the entire program. However, it was September 24, 1982 and a CAL was written which describes a meeting that we were going to have on the 29th of September. At this time, we all discussed Consumers assuming responsibility for the QC function. These issues ultimately ended up in the September 17th letter that Mr. Cook is speaking about.

CHAIRMAN BECHHOEFER: What is the connection between that and the September 24th document? You just spoke about or did I get the dates wrong?

WITNESS SHAFER: I'm sorry, I didn't hear you.

CHAIRMAN BECHHOEPER: I understand something happened on September 24th. You said this --

WITNESS SHAFER: We had problems with regard to QC training for soils and a letter was issued on that date. We then requested a meeting with Consumers Power on the 29th of September, which also addressed the balance and plan QC personnel, and the need for upgrading their training and Consumers assuming responsibility for the QC function.

CHAIRMAN BECHHOEFER: So what happened on September 17th is only related to the soils?

WITNESS SHAFER: There were two letters written

on September 27th by the licensee. I know the one that discusses the soils were indeed talked about, the interrogation of QC into the Consumers organization.

I'm not sure of the second letter.

BY MR. WILCOVE:

Q I now call your attention to pae 9 of Mr. Wells' testimony. In particular Section 4 IPIN issues.

In particular, please turn to page 11. It says, and I call your attention to the second full paragraph, the first sentence of that paragraph which reads, "When the NRC advised the company of the details of its findings on January 18th, 1983, Mr. Cook directed me to institute a project investigation to determine how IPIN were being used."

Was January 18, 1983 the first time that the Applicant was informed of Staff concerns with respect to IPINs?

- A (WITNESS COOK) No.
- A (WITNESS SHAFER) No, sir.
- Q When were these first performed?
- A (WITNESS SHAFER) They were made aware of findings in October during the Diesel Generator Building inspection.
- Q I now call your attention to the last sentence of page 12 of Mr. Wells' testimony. The sentence reads,

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

24

25

1 "I do represent that the use of IPINs for non-soils work 2 be discontinued on January 25, 1983." 3 Do you have an opinion with respect to the time it took for Consumers to discontinue the IPIN process after finding out about it? A (WITNESS SHAFTER) Yes, sir, we feel it was 7 untimely. 8 Why is that? 0 A (WITNESS SHAFER) They were aware of the problem 10 in October and it was January 25, 1983, before they dis-11 continued the use of it. 12 Dr. Landsman, would you please turn to Question 13 and Answer 7 of your March 25th supplemental testimony? 14 CHAIRMAN BECHHOEFER: Mr. Wilcove, what question? 15 MR. WILCOVE: This will be Question and Answer 16 7 to the supplemental testimony of the Panel. 17 Dr. Landsman, do you have any examples that you would like to add? 19 WITNESS LANDSMAN: Yes, I would like to add 20 paragraph F which will be entitled Inspection Report 21 8303, and it would be Attachment 1-D, whatever, and I would like to focus the attention on Section 1-C which 22

CHAIRMAN BECHHOEFER: Mr. Wilcove, do you

has to do with Attachment 10 forms and Section 3, which

is dealing with document control.

10-1 19

plan on introducing the document that was just referred to?

MR. WILCOVE: I was going to discuss that.

The Staff doesn't intend to offer 8303 into evidence.

My concern is that it has just recently been issued and

I wasn't sure whether all parties and the Board had

received copies of it. If they had not, then I would

have recommended that we defer discussing 8303.

CHAIRMAN BECHHOEFER: Well, I'm raising the question whether you included it as part of the testimony and you probably would have to offer however many copies to have it bound in the recritd. You can offer it as a Staff exhibit, you can probably get by with three.

MR. WILCOVE: I probably will offer it as a Staff exhibit. I will have to make -- I don't have three copies for the reporter right now, but if the Board wishes, we can offer it into evidence right now and then I can subsequently provide three copies to the reporter.

2

3

5

A

11

12

13

14

15

16

17

18

19

20

21

22

23

24

MR. MILLER: We have, in fact, received a copy, and we have no objection to its introduction into evidence.

CHAIRMAN BECHHCEFER: What was the date of that? Off the record.

(Discussion had off the record.)

CHAIRMAN BECHHOEFER: Back on the record.

You can offer it as -- since everybody has it, you can offer it as an exhibit and identify it as a Staff exhibit, and provide the reporter, then, with three copies, rather than having it bound in.

MR. WILCOVE: At this point, I move that Inspection Report 8303, dated April 7, 1983, be offered into evidence as the next Staff exhibit. I'm not quite sure what the number is.

CHAIRMAN BECHHOEFER: As a point of clarification, I assume you are including the letter dated April 7th and the attached notice of violation and then the inspection report? Are you including all of those?

MR. WILCOVE: That is correct, sir.

JUDGE COWAN: And I assume you're correcting the testimony to include Item F as stated on the record?

CHAIRMAN BECHHOEFER: Well, it will be on the

1	record.							
2	JUDGE COWAN: Do you understand?							
3	MR. WILCOVE: I'm not quite sure.							
4	JUDGE COWAN: He stated that he wished to							
5	have Item F added to Page 4 of this testimony							
6	MR. WILCOVE: Uh-huh.							
7	JUDGE COWAN: which is a correction to							
8	the testimony. And I assume that that is what you are							
9	proposing.							
10	CHAIRMAN BECHHOEFER: I assume you're proposing							
11	it, though, as an exhibit.							
12	(Discussion had off the							
13	record.)							
14	MR. WILCOVE: May we go off the record for							
15	just a moment?							
16	(Discussion had off the							
17	record.)							
18	JUDGE COWAN: Just the words that he said							
19	should be understood to be on Page 4.							
20	MR. WILCOVE: Okay. All right.							
21	JUDGE COWAN: I don't ask very much.							
22	MR. WILCOVE: I guess what we're doing is							
23	we're supplementing that question and answer with							
24	references to the exhibit.							
25	CHAIRMAN BECHHOEFER: Without objection, this							

1	inspection report and the cover letter and the notice
2	of violation will be entered into evidence as Staff
3	Exhibit
4	MR. MILLER: I believe it's Staff Exhibit 18,
5	but I'm not certain. It's either 18 or 19.
6	MR. WILCOVE: Mr. Chairman, off the top of my
7	head, I believe that is correct. We'll assume that it
8	is Staff Exhibit 18. If that turns out to be in error
9	in the numbering system we will report back to the
10	Board.
11	CHAIRMAN BECHHOEFER: Okay, fine.
12	BY MR. WILCOVE:
13	Q Dr. Landsman, do you recall at the hearings
14	in mid-February discussing on the record the need to
15	expand the excavation permit system?
16	A (WITNESS LANDSMAN) Yes, I do.
17	Q Have you had further discussions with the
18	Applicant
19	A (WITNESS LANDSMAN) Yes, I have.
20	Q What has been the result of those
21	discussions?
22	A (WITNESS LANDSMAN) The licensee does not
23	want to do it.
24	Q Do you still perceive the need for
25	A (WITNESS LANDSMAN) Yes, I do.

25

Q Okay. Could you explain briefly why you feel that this system is necessary?

(WITNESS LANDSMAN) Yes. It's like the last line of review before we go in to do some of the construction that entail -- it's one of the forms on the back of that excavation permit system. It requires all the personnel on site who are most familiar with the work a sign off that they have looked at the drawings and reviewed them and made sure that everything is okay.

Has the Applicant given a reason for not wishing to expand the excavation permit system?

A (WITNESS LANDSMAN) Yes, they have, in an April 4th letter that we received in the Region.

-	-	~	4	-	*
T	=	g	7	O	11

- Q What is that reason?
- A (WITNESS LANDSMAN) The licensee states in a nutshell that they have all the controls in place necessary on the underpinning work.
- Q Could you please turn back to Mr. Weil's testimony briefly, in particular --

CHAIRMAN BECHHOEFER: Mr. Wilcove, are you through asking questions now about the excavation permit system, or do you have --

MR. WILCOVE: At this time I am.

CHAIRMAN BECHHOEFER: At some point, maybe now, I would like to know whether, Dr. Landsman, have you gotten any other members of the Staff that you know of to agree with you that such an expansion is needed?

I recall it was your recommendation before that didn't have overall Staff support at that time.

Do you wish to comment on that at this time?

WITNESS LANDSMAN: Yes, I've got other members' support.

CHAIRMAN BECHHOEFER: Is it the official

Staff's position now that the system should be expanded

or --

WITNESS LANDSMAN: No, it is not the official Staff position yet.

(Laughter.)

7 8

£10-3 19

The Staff's position is there's no regulatory requirement to require the license to abide by a recommendation that I made to the licensing board.

BY MR. WILCOVE:

Q Dr. Landsman, perhaps you could tell the Board and the parties who else on the Staff agreed with you that it is necessary to expand the excavation permit system.

A (WITNESS LANDSMAN) Ron Gardner, for one.

Q Is there anybody who disagrees with you or has voiced disagreement?

A (WITNESS LANDSMAN) Just what I have stated what the Staff's official position is on that.

Q Well, is there an official Staff position that the permit system should not be expanded?

A (WITNESS LANDSMAN) No. We just got the April 4th letter and we really haven't had the time to answer it officially.

Q Okay. Now, turning to Mr. Wells' testimony,
Page 9, I call your attention again to the paragraph
that begins "The IPIN issue," in particular the
sentence that reads: "The inspection involved a
substantial number of NRC inspection manhours augmented
by outside consultants working with the Region III
inspectors."

Do you feel that that inspection was, and I quote, augmented by outside consultants? Mr. Shafer.

A (WITNESS SHAFER) No, we do not, and, for clarification, at the time of the Diesel Generator Building inspection there were four contract employees on site. However, they were in a training status; that is, an on-the-job training. They did go into the Diesel Generator Building, however they had no input to the Diesel Generator Building inspection or input into the final report.

MR. WILCOVE: Mr. Chairman, may I please have a moment to caucus with the panel to determine whether I have any more questions or not?

CHAIRMAN BECHHOEFER: I have one question.

Are those the Argonne people which we had some discussion of earlier today?

WITNESS SHAFER: Yes, it is.

WITNESS COOK: Yes.

10-4fol

25

MS. STAMIRIS: Are all four of them the Argonne people? WITNESS SHAFER: Yes. 3 WITNESS COOK: There were four at that particular time. Since that time the four of them have 5 been split in two and dedicate their time to Midland and two of them dedicate their time to the Zimmer plant. But at that time there were four of them. CHAIRMAN BECHHOEFER: I think we could take a break, if the Staff wants to do that. 10 Let's take a 15-minute break. (Whereupon, a short recess 12 was taken.) 13 CHAIRMAN BECHHOEFER: Back on the record. 14 Mr. Wilcove, are you ready to proceed? MR. WILCOVE: Yes. I would like the record 16 to show that I have handed to the Board and to the 17 parties two documents. One is a Bechtel Power 18 Corporation memo from Mr. L. E. Davis to 19 Mr. D. B. Miller dated December 16th, 1980. 20 22 23

3

5

7

8

10

11

12

13

14

15

16

17

18

19

21

24

25

1980

Staff does not presently have concerns about this document. Our purpose in providing it to the Board and the parties was just so they knew which document Mr. Cook was referring to. The second document is a handwritten document. CHAIRMAN BECHHOEFER: Do you not intend to introduce that? MR. WILCOVE: The first one we do not and the second one we will. MS. STAMIRIS: Is the first one already attached to the testimony? CHAIRMAN BECHHOEFER: No, it is not attached to the testimony. MR. WILCOVE: And the second document I wish to ask some questions on now of the Panel. CHAIRMAN BECHHOEFER: Fine. BY MR. WILCOVE:

Q Dr. Landsman, are you familiar with a handwritten document which had five items and at the top reads: Priority Items - Civil?

- (WITNESS LANDSMAN) Yes, I am.
- Do you see in this document the name Sevo?
- 23 A (WITNESS LANDSMAN) Yes, I do.
 - 0 Do you know who that person is?
 - A (WITNESS LANDSMAN) Yes, I do.

1 0 Could you please tell us? 2 (WITNESS LANDSMAN) He was and is a -- he's 3 a supervisor in the MPQAD department. He works for 4 Bechtel. He's a Bechtel employee. 5 I call your attention to Item 4 of that document. Do you have any concerns about that item? 7 (WITNESS LANDSMAN) Yes, I do. 8 Could you please tell us what those concerns 9 are? 10 (WITNESS LANDSMAN) Yes. For the record, I'll 11 read Item 4. It says: "Conduct with NRC inspectors by 12 some is unacceptable in the civil QA group." 13 And the reason we're entering this on the record is there was a statement in Consumers Power 14 Company direct testimony that said there are no memos to 16 this effect, referring to communications with the NRC 17 inspectors. 18 This was just one example that we found that there are memos on site referring to communications with 19 20 NRC inspectors. 21 What do you understand Item 4 to be saying? 22 A (WITNESS LANDSMAN) There was certain individuals -- this was, as you can see by the dates, it's 23

over a year old -- that there were individuals in the

MPQAD department that were doing their job and were

10-5

talking to us on a regular basis. And I take this statement 4 to mean that their conduct, meaning their discussing things with us, is unacceptable.

> TAYLOE ASSOCIATES REGISTERED PROFESSIONAL REPORTERS NORFOLK, VIRGINIA

unacceptable MR. WILCOVE: Mr. Chairman, at this point I wish to offer this document into evidence as Staff Exhibit 19. 3 MS. BERNABEI: No objection. MS. SINCLAIR: No objection. 5 MR. MILLER: I don't have any objection. CHAIRMAN BECHHOEFER: The document will be 7 entered into evidence as Staff Exhibit 19. (The document referred to, previously marked Staff 10 Exhibit 19 for identification, 11 was received in evidence.) 12 BY MR. WILCOVE: 13 Mr. Gardner, could you please give for us a 14 description of how the Office of Special Cases functions? A (WITNESS GARDNER) Yes, I can. When the Office 16 of Special Cases was formed under Mr. Warnick, each of 17 us in the Office of Special Cases -- and I'm speaking now 18 for the Midland section -- was given a relatively wide 19 latitude and responsibilities in regards to decision-20 making of the Office of Special Cases. 21 Most of the time, if not all the time, when a 22 significant issue comes before the Office of Special 23 Case Midland section, the team -- and I speak of about

six of us where we consider Mr. Warnick a team member --

we are given the opportunity to vocalize our position either for or against or whatever our opinion might be.

We are polled in that we would vote, raise our hands give a method of assent or dissent to an issue, and, of course, then a majority normally works with Mr.

Warnick, of course, being a director, having the ultimate authority.

I think we've all been impressed with working with this group with the fact that our opinions have been given substantial weight.

I would also say that if there is a case in which we have a dissenting opinion versus just a different opinion or a particular point of view we have the opportunity to express that different opinion through several avenues, one of which being inspection evaluation forms, memos to file, different inspector opinion files. There are several vehicles that we can use.

And so I guess I could say that while there are instances in which we have conflicting professional opinions that I'm not aware of any instances in which it has gone so far as to become a formal incident, a formal incident based on a document having to be prepared to substantiate that different opinion.

Q Did you say a formalized incident?

10-6 10

A (WITNESS GARDNER) Yes, or incidents.

Q Would that be the same as a dissent?

A (WITNESS GARDNER) Yes. I would say that if
I myself had an opinion concerning any regulatory position regarding Consumers Power that was counter to what
I perceived the direction that the team was taking, then
I would, without hesitation, write a document, either an
inspector evaluation or a memo to file or some other
vehicle to put into the record my different opinion.

I have done that for -- personally, I have done that for issues outside of this team.

Q Assuming a vote is taken as you've just described and you are in the minority, would that necessarily mean that you dissented?

A (WITNESS GARDNER) This would mean that you had a -- that for that topic, whatever it might be, that you had an opinion which was not completely in line with the other members.

Now, we are all different personalities and have some differing viewpoints on a lot of topics, so it would be pretty hard for us to anticipate that there would be 100 percent agreement on each issue.

Q But the fact that you were in the minority on a given vote, would that necessarily mean that you would then file a formal dissent?

A (WITNESS GARDNER) You could. But you would not normally unless -- again I would stress it depends on how significant you thought the difference between what you thought was the correct avenue and the way the team is going. And again I would say that I haven't seen that done as far as this team is concerned.

I would personally believe that Mr. Warnick or Mr. Keppler, whomever, upon knowing that such an opinion was so strong, would take special action to find

out the cause of that differing opinion without allowing something to go on.

I reiterate the position that we have pretty wide latitudes as individuals on the team.

Q Is there anything else that members of the panel wish to add to that?

A (WITNESS SHAFER) No.

MR. WILCOVE: Mr. Chairman, I have no further direct examination of these witnesses. I will now tender them for cross-examination, but I wish to note that while, let's say, Mr. Keppler's testimony discusses some things, such as the Diesel Generator Building inspection and, oh, Attachment A, Attachment B to Mr. Keppler's October testimony, for instance, and the panel's testimony has been more narrowly focused to specific incidents. In cross-examination, the Staff would ask that all cross-examination of the panel take place within the Intervenors' or the Applicant's turn regardless of whether it's actually part of the panel's testimony or a part of Mr. Keppler's testimony.

MR. MILLER: I am certainly agreeable to trying to do that, but it is at least possible that as part of Mr. Keppler's testimony, or his cross-examination, that some or all of these witnesses may be required to return.

10-6-3 MR. MARSHALL: Agreed. MR. WILCOVE: Yes, the Staff certainly understands that, and I think that Mr. Miller is correct in that what I was asking is that the effort be made if possible. Tllfol

CHAIRMAN BECHHOEFER: I think that would be a desired goal, I think the possibility has been left open or the information that arose for the people that they have to testify about. I understand that Mr. Marshall wanted to lead off. Is everybody agreeing to that?

MR. MARSHALL: Yes, and I have just a few questions. I'm going to speak extemporaneously. I would like to start out with Dr. Landsman.

CROSS-EXAMINATION

BY MR. MARSHALL:

I would like to ask Dr. Landsman, that isn't it true that during his present job on the site down at the nuclear plant that he has on occasion come upon noncomformance with progress at one time or another, and that when citing it at the time that the parties to whom it was directed didn't react as they should have reacted as good workmen or under good workmanship rules and regulations that it was contrary. Is that true or not true?

- A (WITNESS LANDSMAN) Yes, that is true.
- Q Now, Doctor, I would like to ask you further, if you know, would this particular man be a Consumers Company man or would that be under the Bechtel Corporation?

A (WITNESS LANDSMAN) I think it is
applicable to both.
Q To both Consumers Power Company and also the
Bechtel Company man?
A (WITNESS LANDSMAN) Yes.
Q Okay, Doctor. Isn't it true that even
though it isn't an important construction such as
you are working on now, just the simpliest construction
in the City of Midland, require construction, even
constructing a house for a man who lives in it?
A (WITNESS LANDSMAN) Right.
Q Now, to take a departure from such a thing
is a crime, is it not? A crime in your mind, if they
are doing it with intent?
MR. WILCOVE: I'm going to have to object.
I think that to determine something is a crime or not
would call for a legal conclusion which these witnesses
are not competent to make.
MR. MARSHALL: The judge is able to draw that
conclusion.
CHAIRMAN BECHHOEFER: I don't think we could
whether something is criminal or contrary to the
regulations, I'm not sure we could
MR. MARSHALL: I'm only asking, Judge, with

a measuring stick, that is all I'm talking about. A

measuring stick to construct even in a minor manner,

not in a big manner as this, I'm talking in a dog house.

CHAIRMAN BECHHOEFER: I'm not sure the answer

would be the same. I think we will have to sustain that one.

BY MR. MARSHALL:

- Q Doctor, let me ask you this. In your opinion, do you still feel that there is -- that there is quite a few nonconformances down there at this time that hasn't been spelled out here this morning?
 - A (WITNESS LANDSMAN) Yes.
- Q Would you say, sir, that there is a document on the audit that says that there is some 17,000 nonconformances at that plant right at the present time? There is in existence such a document?
 - A (WITNESS LANDSMAN) I don't know.
- Q That's a correct answer. Okay, Doctor, I have one more question for you.

Do you feel that the nonconformances could be attributed more to the lack of direction to the prime contractor or would you say it would be from a lack of nondirection from the Consumers Power Company?

- A (WITNESS LANDSMAN) I would say from both.
- Q Both. I see. And I'll get into a legal question if I ask the next question.

1 Okay, Doctor, how would you go about 2 discouraging the nonconformances that they are having 3 so many of down there now. You are doing the best you can, what would you suggest? 5 A (WITNESS LANDSMAN) We are trying our best. 6 And yet there doesn't seem to be any answer 7 of overcoming the problem, is that right? A (WITNESS LANDSMAN) It is undetermined. What I'm trying to say, Doctor, when you go 10 into there every day, you look for something to be 11 wrong, don't you. It would be a good day if you would 12 go by there and there wouldn't be anything wrong, isn't 13 that true? 14 MR. WILCOVE: Do you understand the question? 15 WITNESS LANDSMAN: I don't go in there looking 16 for anything wrong. 17 BY MR. MARSHALL: 18 That is not my question. I said, that it 19 would be a good day if you went in there and didn't 20 find anything wrong? 21 (WITNESS LANDSMAN) I would agree with your statement. 22 23 Very good. Now Doctor, this doesn't happen. 24 People have to be negligent to do those things. I mean

if there is steam fitters, there are steam fitters and

,	they know how to fit pipe together correctly, isn't
2	that true sir?
3	A (WITNESS LANDSMAN) Negligence, I don't think
4	is the word.
5	Q Then sir, what would you say the word is?
6	A (WITNESS LANDSMAN) In Midland, the team has
7	been there for a good six months, and we have been
8	trying to put our finger on what is wrong, and we
9	really haven't yet.
10	Q Let me ask you have you had any evidence of
- 11	anyone having any toddies down there? Say we have
12	heard some talk about from our Canadian friends,
13	Canadian Club, that they have seen evidence of that?
14	A (WITNESS LANDSMAN) I personally have not.
15	Q We also read in our Midland Daily News of
16	cases down there where they find marijuana on the job
17	in cars on the site. Have you encountered some of that?
18	A (WITNESS LANDSMAN) Just what you read in the
19	paper.
20	Q Will Rogers hasn't been with us for a while.
21	Something has to happen or the police wculdn't
22	report it?
23	A (WITNESS LANDSMAN) True.
24	Q Would you say that that possibly might
25	have something to do with these infractions that you

	1	are finding?
	2	A (WITNESS LANDSMAN) No.
	3	Q You don't think that has anything to do with
	4	it?
	5	A (WITNESS LANDSMAN) No.
	6	Q Would you say that it is a lack of
	7	intelligent jurisdiction over the people that are
	8	working there on behalf of the prime contractor?
	9	MR. MILLER: Judge Bechhoefer, I'm going to
	10	object. This examination is so vague and the
	11	questions are so unfocused.
1-2fol	12	
	13	
	14	
	15	
	16	
	17	
	18	
	19	
	20	
	21	
	22	
	23	
•	24	
	25	

unfocused

3

4

5

7

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

CHAIRMAN BECHHCEFER: I think Dr. Landsman has said that he hasn't been able to pinpoint any particulars.

BY MR. MARSHALL:

- Q There must be an answer. If there's a question then there should be an answer that should resolve the problem.
 - A (WITNESS LANDSMAN) We are trying.
- Q You just can't go on day after day not knowing what is causing the problems out there. You have audits and then after everything we still have the problem.

Is there too few inspectors, would you say?

- A (WITNESS LANDSMAN) NRC inspectors?
- Q Yes.
- A (WITNESS LANDSMAN) No, that is not the reason why we can't put our finger on it.
- Q Well, is it, sir, would you say that it is a lack of cooperation on the part of anybody in management down there?
- A (WITNESS LANDSMAN) I wouldn't call it lack of cooperation.
 - Q Sir, what would you say it is?
- A (WITNESS LANDSMAN) I have already stated on the record, I personally cannot put my finger on it.
 - Q Would you agree, sir, that as a member of your

24

25

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

9

12

13

14

15

16

17

18

19

20

21

22

23

24

25

done to help you?

Panel has already testified that the work is snoddy down 2 there. 3 (WITNESS LANDSMAN) I would agree with that. And don't you think that Midland is entitled 5 to something better than shoddy work at a nuclear plant? (WITNESS LANDSMAN) Yes. 7 And don't you think, sir, that it is liable to jeopardize the public health and safety, the people of the City of Midland? 10 (WITNESS LANDSMAN) Yes. And the surrounding counties? A (WITNESS LANDSMAN) Yes. And don't you think that something better be done about finding out right now what is the cause that you are having so much trouble with those people, even if it takes more people to come in to help you? A (WITNESS LANDSMAN) All I can say is is that we are trying. We are doing our best. Well, it seems the fines aren't stiff enough. I shot right where I wanted to go to. The thing is that you are talking a good straight testimony here. You can't think of anything at all that we can do to maybe bring a little ray of sunlight in this particular area, something that can be

A (Witness Landsman) We are trying to get their 2 attention on the site. 3 When you say "tney" you usually say they, but you don't know who they are. I want you to tell me what 5 one person or group of persons could the heat be brought to bear to get the cooperation that we want? 7 (WITNESS LANDSMAN) I know we have had meetings 8 with -- directly with Mr. Selby and I think we have impressed on him our concerns. I don't know how much 10 higher up the organization we can go. 11 Selby, you mean Consumers Power Company? 12 A (WITNESS LANDSMAN) Right. 13 And what was his reaction when you talked to 14 him? 15 A (WITNESS LANDSMAN) I, personally? It was a 16 meeting, but I know Mr. Keppler instilled on him at the 17 meeting that we were very concerned. 18 Let me ask you this. Was Mr. Cook at that meeting? I'm talking about the Cook from Consumers 19 20 Power Company? 21 (WITNESS LANDSMAN) I guess, sir. 22 He was there. Did you say Mr. Keppler was 23 also present? 24 A (WITNESS LANDSMAN) Yes, he was. 25 0 Did Mr. Keppler, did he attempt to impress

1	them to that something had to be done?	
2	A (WITNESS LANDSMAN) Yes.	
3	Q And did they promise to do better?	
4	A (WITNESS LANDSMAN) They always do.	
5	Q Was there anybody there from the pri	me con-
6	tractor at that meeting?	
7	A (WITNESS LANDSMAN) Yes, there was.	
8	Q And who would that be, sir?	
9	A (WITNESS LANDSMAN) I think Mr. Rutg	ers was
10	there. There was a vice president from Califo	
11	I can't recall his name Mr. Henry.	
12	Q Mr. Schultz wasn't there?	
13	MR. MILLER: The Secretary of State.	
14	JUDGE HARBOUR: The Secretary of Sta	
15	have been there.	
16	CHAIRMAN BECHHOEFER: On what date w	as that
17	meeting?	
18	WITNESS LANDSMAN: That was the Enfo	rcement
19	Meeting that we had.	
20	WITNESS SHAFER: January 18, 1983.	
21	WITNESS LANDSMAN: I'm just using the	at one as
22	an example.	
23	BY MR. MARSHALL:	
24	Q There were others?	
25	A (WITNESS LANDSMAN) Yes.	

you had a series of meetings along that same 2 line? 3 A (WITNESS LANDSMAN) Well, there have been 4 meetings throughout the years, I'm sure. I'm just using that one as an example to answer your question. 6 Q You have had other meetings addressing the 7 same problem, correct? 8 A (WITNESS LANDSMAN) I didn't say I had them 9 personally, I said the Commission has them. 10 Q But there has been other meetings addressing this problem that we are talking about right now? 12 (WITNESS LANDSMAN) I would presume so. A 13 And still we can't get anyplace, is that 14 correct? 15 A (WITNESS LANDSMAN) It appears that way. 16 11-3 17 18 19 20 21 22 23 24 25

Q

1	Q Would you say that they had a joint merger
2	as to liability that is to the assumption of liability
3	on the question, when you say there was someone there
4	of high office from the prime contractor, were they
5	equally as high in your estimation as those that were
6	present from Consumers Power Company?
7	MR. WILCOVE: That, I would have to object to
8	CHAIRMAN BECHHOEFER: The Board as going to
9	object. I don't think this panel can discuss
10	liabilities between someone other
11	MR. MARSHALL: I'm not talking in that sense,
12	I'm talking in the sense of responsibility to the
13	public.
14	CHAIRMAN BECHHOEFER: Again, under our
15	regulations, Consumers is responsible for health and
16	safety.
17	MR. MARSHALL: I understand.
18	BY MR. MARSHALL:
19	Q Well, let me ask you this then,
20	Dr. Landsman, have you found that since this meeting
21	any noticeable change for the better?
22	A (WITNESS LANDSMAN) The only work they have
23	been doing on site since this meeting is the remedial
24	sales work.
Section 1	

Well, all right, with the remedial sales work,

you are talking about Mergantine Company, is that who 1 2 you are speaking of now? (WITNESS LANDSMAN) Yes. And you are talking about their soil work, excavation work? (WITNESS LANDSMAN) Yes, I am. And sir, are they being watched by a watch-7 dog outfit from Massachusetts? A (WITNESS LANDSMAN) I wouldn't call them a 10 watchdog. It is a third party. Q Yes, well, I'm sorry. That is my connotation. That is how I feel. 12 Now, what is their function, to see that the 13 other fellows put the dirt where it belongs? (WITNESS LANDSMAN) That's a good way to put 15 A it. 16 Now, when you came along, did you watch both 0 17 of them? 18 (WITNESS LANDSMAN) When I come along, I do 19 my normal job, and if Stoner & Webster happen to be in 20 the way, yes, I watch them also. I identified some 21 concern that I had with Stoner & Webster that is 22 documented in one of the inspection reports, but 23 Consumers Power Company has addressed those concerns 24

that I had with Stoner & Webster.

25

.

Q Do you believe that Stoner & Webster, while watching them, have filed with the Nuclear Regulatory Commission a conflict of interest report?

A (WITNESS LANDSMAN) I don't understand the question.

Q I just asked you if you would believe that while working for the Consumers Power Company they had filed a letter to the Nuclear Regulatory in Washington, D.C. over their signature, which represents a conflict of interest. Would you believe that or are they hired to watch the people --

MR. WILCOVE: Your Honor, I would object to "would you believe." If he has such a letter --

MR. MARSHALL: If he Nuclear Regulatory has such a letter.

MR. WILCOVE: If Mr. Marshall is referring to a particular letter which he has seen, I would ask that he show it to the witness.

BY MR. MARSHALL:

Q I'll ask you sir, did you read the letter submitted to the Nuclear Regulatory Commission in which Stoner & Webster of Massachusetts stated they were opposed to the question of how shall we say, electromagnetic power when in fact they were employed under contract the next 30 days later from the date

1	they wrote the letter, they were working for Consumers
2	Power Company?
3	A (WITNESS LANDSMAN) I haven't seen the letter.
4	Q Okay, that is the answer. That doesn't mean
5	that this sharp boy over here won't find the letter.
6	CHAIRMAN BECHHOEFER: I'm not sure of the
7	relevance of any Stoner & Webster position on EMP at
8	least
9	MR. MARSHALL: The point I'm making, your
10	Honor, is that the question of them watching, like the
11	fox in the chicken coop, they are watching Mergantine
12	do the work. They are a little shady themselves. If
13	you take a look at the letter, everybody doesn't know
14	that, they purport to make a statement
15	JUDGE HARBOUR: Do you have more questions
16	for the witness?
17	MR. MARSHALL: Yes.
18	JUDGE HARBOUR: Would you please proceed.
19	BY MR. MARSHALL:
20	Q Have you changed your mind at all in the
21	past from what you had in the last time we had you
22	under oath, asked you the question, as to whether
23	they are improving or not improving on the site?
24	A (WITNESS LANDSMAN) I don't think I was asked
25	that the last time.

•

Q Last time they asked you a question about -of the person not complying with your directive and you
stated that something to the effect that they didn't
give it any attention, that they went right on with
what you had told them was wrong, and in the record, if
you want me to find it, I'll go look it up.

MR. WILCOVE: I'm not quite sure, but
Mr. Marshall might be referring to the drilling
incident of Dr. Landsman. I would say that that is
already been litigated and I --

MR. MARSHALL: I asked him if he changed his mind that there has been any improvements.

MR. WILCOVE: I don't believe that

Mr. Landsman at that time was addressing the overall

issue of quality assurance, and implementation at

Midland. He was talking about the five separate

instances. I don't believe that he testified as to

the state of QA instrumentation. I think there is a

miscalculation of what his previous testimony was.

CHAIRMAN BECHHOEFER: My best recollection is that that is correct.

11-4

C	0	r	r	e	C	t	

3

4

5

7

8

11

12

13

14

15

16

17

19

20

21

22

23

24

25

BY MR. MARSHALL:

Q Okay, I would like to ask a question of Mr. Cook.

Mr. Cook, you gave a deposition sometime ago that was part of -- printed on the front page of the Midland Daily News quoting you, is that true?

A (WITNESS COOK) I don't know about a deposition. You would have to refresh my thinking on that.

- Q Refresh your memory?
- A (WITNESS COOK) Yes.
- Q Do you keep articles that appear on the front page of the Midland Daily News?

A (WITNESS COOK) I read good books more than I read those.

Q I have a couple of those myself.

Do you recall making a statement that they did shoddy work down there at the plant site?

A (WITNESS COOK) I made that statement.

Q It was printed on the front page of the Midland Daily News over the byline?

A (WITNESS COOK) I can't vouch for that. I don't have the newspaper article in front of me.

Q Usually, the newspaper article is inadmissible as evidence.

Mr. Cook, you said, yes, you did say that

they were doing shoddy work down there. Have you changed 2 your mind any until now? 3 (WITNESS COOK) No, I think we have already 4 discussed that today. I want to ask you on cross examination. (WITNESS COOK) I didn't change my mind. That 7 is, provided that shoddy is in the same connotation of slipshod. And on the other hand, Mr. Cook, you stated 10 one time that they were noted for not expressing great 11 brillance in that work down there. Do you still main-12 tain your former position in that regard? 13 A (WITNESS COOK) That brillant statement had 14 something to do with something that I remember pertaining 15 to -- over that same issue, I would have to admit that 16 they didn't show much semblance of brillance. 17 MR. MARSHALL: I don't have any further questions. 18 That is all I have. And I think you very much. You only 19 had the one objection. 20 MR. WILCOVE: I think I had two. 21 CHAIRMAN BECHHOEFER: Miss Bernabei. MS. BERNABEI: May we have a few minutes. 23 There are some documents being copied. 24 MR. MILLER: Perhaps while we are waiting,

Miss Bernabei could give us an outline of the portions

and Miss Stamiris is going to conduct?

MS. BERNABEI: I can do it in general order '
for the next day or so. I was going to conduct the
cross examination on research certification and requalification of QC personnel.

The lack of QA experience and competence in Consumers management. The DBG inspection. The findings and Consumers response to the findings.

And then I guess what I would call the general category of the CCP and the adequacy of the independent audit dealing with the problems at Midland.

Miss Stamiris is going to cover some of the issues in the Spessard memorandum and what we call the SALP issue. And those last SALP reports and the decision to postpone the current SALP.

MR. MILLER: Thank you.

MS. BERNABEI: There are going to be another sort of series of smaller issues that have been brought up in terms of the supplemental issues that the Staff has offered. I don't think I will take too long.

MR. WILCOVE: As a point of clarification,
Miss Bernabei mentioned the Spessard memorandum. So,
there is no misunderstanding, the Staff, with respect to
that will come at another time.

CHAIRMAN BECHHOEFER: Which Spessard memorandum? 2 MS. BERNABEI: This one dealing with cable 3 instrumentation. MR. WILCOVE: We will introduce --CHAIRMAN BECHHOEFER: The Staff's cross examination will be deferred until that time on that issue. MS. BERNABEI: I have no problem with that. 9 I thought you were going to introduce direct estimony, 10 but not on Spessard, but on both of them you will intro-11 duce direct testimony. 12 MR. WILCOVE: We will introduce testimony on 13 that, but neither one right now. 14 MS. BERNABEI: It might be easier if I come 15 and question you over here. 16 CROSS EXAMINATION 17 BY MS. BERNABEI: 18 Q I want to ask you a little bit about the 19 history of the problem with the CQ certification and 20 qualification. MR. WILCOVE: Miss Bernabei, I do have a prob-21 lem. I would like to keep eye contact on the witness. 22 I got my papers here. I do feel it is important that I 23 maintain eye contact.

MS. BERNABEI: Starting with the October 29

days and --

testimony, I guess Dr. Landsman and Mr. Gardner testified 2 that the problem, some of the problems that were first noted in inspection report 8306. I wonder if you could detail for me either using 8206, which is Attachment 10 5 or from memory, what those particular problems were that you found during that inspection? 7 MR. MILLER: I object. The document is not 8 in evidence and to simply have them recite what is in the 9 document is going to add nothing to the record. 10 MS. BERNABEI: I think it is important, because 11 we are going to get into the history of the problem and 12 Consumers failure to correct the problem. 13 MR. MILLER: Let's get into that then instead 14 of repeating on the record out of the witnesses mouths 15 what is already in an exhibit. 16 CHAIRMAN BECHHOEFER: You just want a summary, 17 because I think you asked for details? 18 MS. BERNABEI: I just want a summary. 19 CHAIRMAN BECHHOEFER: Why don't you ask that? 20 Make it brief. 21 MR. PATON: Mr. Chairman, we don't want to 22 sit through three days straining to hear what she is 23 saying. I would ask that she go back to her table or 24 triple her volume. I don't want to sit here for three

21

22

23

24

25

MS. BERNABEI: I think the mike is on. I will try to talk louder.

MR. PATON: If she can sit at the table?

MS. BERNABEI: It is difficult to see.

MR. PATON: It would be much more preferable if you would do just like everybody else and go back to your seat. I don't want to watch you and try to watch the witness.

MS. BERNABEI: You don't need to watch me.

MR. PATON: Yes, I do.

I really object to this, having to look at Miss Bernabei's back.

MS. BERNABEI: I'm sorry, we are not in a courtroom, but these are the accommodations that we have.

MR. PATON: Everybody has remained at the table. It is going to be annoying to watch this for three days.

MS. BERNABEI: Well then I think we should push this table back there.

MR. PATON: Why should we have to push a table. Why can't you just sit --

MR. MILLER: We will be happy to move our

table back.

CHAIRMAN BECHHOEFER: Can't you see like if

you push your table up, move that table up a bit.

AR. WILCOVE: Maybe we should go off the record for this. (Discussion had off the record.) t12

4 5

CHAIRMAN BECHHOEFER: Back on the record.

BY MS. BERNABEI:

Q Mr. Gardner and Dr. Landsman, could you summarize findings made in report 8206 which led you to believe that there were problems with qualifications of the Bechtel QC inspectors at Midland?

A (WITNESS GARDNER) Okay. For us to do that I have to go back even further, okay, and that would allude to inspection report 8112 I believe was the number of it. It was the team inspection that was conducted in, I believe, May of 1981.

A (WITNESS COOK) Yes.

A (WITNESS GARDNER) At that time, I identified concerns with electrical QC inspections as they pertained to the installation of electrical Class IE cables and, as I have previously testified, we requested the licensee to perform reinspections of previously installed and previously inspected Class IE cables so as to determine both the adequacy of the installation of those cables and the adequacy of the inspections that were done in regards to those cables. So it was a dual function.

I also previously testified that the licensee took some steps to upgrade the Bechtel QC certification process. One of the steps was the initiation of formalized documentation of on-the-job training, and the second

was the overview by quality assurance of Bechtel electrical QC inspectors. That was primarily done by Mr. Ed Jones and Mike Shafer of MPQAD.

O When was that done?

A (WITNESS GARDNER) That probably started in December '81. I'm just trying to remember as best I can.

At that time, and when I was testifying at that time, I stated that I believed that the QC certifications with those improvements would be acceptable. However, I do not know the status of the previous QC certifications. That would come out as part of the licensee's reinspection of the electrical cables that we had asked them to.

There were some discussions as to how much reinspection of cables sould be required, et cetera.

The licensee performed reinspections of a certain amount of cables, about 1,084, as documented in this subject inspection report 8206. In that over-inspection they identified 55 misrouted cables.

Based on that information, the concern or unresolved item as it pertains to the installation of the cables and QC inspections done in regards to those installations was upgraded or escalated to an item of non-compliance.

2-2 24

Now, in going ahead and finishing this summary, even though I might be getting somewhat ahead of you, in the 8207 report one of our regional inspectors identified concerns with the installation of pipe supports.

The licensee at that time had completed an overview of previously installed and previously accepted pipe supports and had identified to Region III that approximately 45 percent of those previously installed and previously accepted hangers or supports were deficient in one characteristic or another.

Coupled with the large amount of electrical cable misinstallations, I was very concerned as to the adequacy of the quality control inspections that had been performed at the Midland site.

There were approximately six percent, I believe, errors in cable installations that had been identified.

About that time -- and this is summer of '82

-- the Midland section was formed. We were able to

focus more attention on Midland, we were able to even

focus more authority as far as our regulatory posture

on Midland as a result of that formation of the Office

of Special Cases, and we directed the licensee to

perform a 100 percent over-inspection of all Class 1-E

cables that had been previously installed and a 100 percent inspection of pipe supports.

Now, the 100 percent reinspection of pipe supports had a caveat in it which would pertain to certain dates, okay. As of a certain date 100 percent had to be done if it fell within a certain date of installation, and for those that were installed after another date a sample, I believe, was the way we approached it.

Q Do you remember what those dates were, approximately?

A (WITNESS GARDNER) No, but it's in the PDR as one of the NRC's letters to the licensee in regards to 8207 inspection reports, okay?

Now, again, tying together the pipe support problems, the electrical cable installation problems and the discussions that this hearing process had generated in regards to the adequacy of the qualification and certification of Bechtel inspectors, I perceived a problem in regards to the inadequate inspection that resulted primarily in a management error, or mismanagement of the Bechtel QC inspectors. And partly my recommendation, in addition to other members of the team, was that the QC management for the Midland plant be assimilated by Consumers Power in lieu of

Bechtel, as had been previously done for so many years. Q And when was that done, if it has been done? A (WITNESS GARDNER) It has started in the --excuse me; when did that start? 10-3

2

3

4

5

7

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

The September 17th letter started the commitment of the licensee to do that, but it has been in process now for -- or in progress now for some time. The licensee has integrated the Bechtel QC under Consumers Power except for the ASME QC functions which they were not able to do. Also, based on problems with the initial attempts by Consumers Power to recertify or requalify QC inspectors, particularly in the soils area, we directed the licensee to change from an oral examination format to a written examination and to make other changes which would put their certification posture more in line with REG Guide 158 and ANSI 14526. If we could back up for a minute, in the August-September period you found a number of problems with Consumers Power's recertification program, did you not, during the initiation of the program? (WITNESS GARDNER) Yes. On September 23rd and 24th, 1982 --MR. MILLER: Excuse me. The witness has answered the question, and we've had a narrative answer that went on for probably four pages or five pages of transcript without another question.

basically formless and of no assistance to anybody unless TAYLOE ASSOCIATES REGISTERED PROFESSIONAL REPORTERS

I think that this examination is going to be

we have a question and then an answer and then 3 where Ms. Bernabei wants him to go. 5 8 BY MS. BERNABEI: 10 11 12 13 14 15 16 and this would pertain to the soils area. 18 following concerns. 20 21 12-4 23 24

another question, rather than simply having the witness take off in a direction which may or may not be MS. BERNABEI: He was being responsive to the question, which is why I didn't interrupt. I will attempt to shape the examination more. I believe you were answering the question about the problems you found with the Consumers Power recertification program on or around September 23rd and September 24th. Can you continue, please. (WITNESS GARDNER) Right. Well, on September 23rd and 24th, 1982, Dr. Landsman and myself conducted an inspection of the Bechtel QC recertification activities being accomplished by MPQAD, During this inspection we observed the One, there was excessive repeating of questions by the examiner to the examinee.

MR. MILLER: Excuse me. Mr. Gardner 2 appears to be reading from a document which I believe 3 is probably the inspection report that sets these out. If he's not reading from that, which is in 5 evidence, then the document he's reading from ought to 6 be marked and entered as an exhibit. 7 MS. BERNABEI: We have no problem. We can 8 introduce this as an exhibit. BY MS. BERNABEI: 10 I believe you're reading from the Midland 11 monthly status report for the period August 1 through 12 October 31? 13 A (WITNESS GARDNER) No. What I'm doing is I made some notes so that I would have some of this 15 information readily available so that if someone asked 16 me a question I could answer in a rather forward 17 manner. 18 MR. MILLER: Let's get the document into 19 evidence if it's otherwise admissible and go on to 20 something else. 21 MS. BERNABEI: Well, he hasn't testified he's 22

reading from a document, so I suggest that we allow the witness to answer the question.

(Discussion had off the

record.)

25

23

24

1 WITNESS LANDSMAN: He's reading from 2 handwritten notes. MR. MILLER: Well, the witness is supposed 3 to testify from memory. If the witness' memory needs to be refreshed, then it's up to the examiner to give him pieces of paper that will refresh his recollection. But to simply have him read from a script 7 which may or may not be responsive to the questions that are asked is improper. MS. BERNABEI: I think it's clear that this 10 answer is responsive to my question and --11 MR. MILLER: Your last question was "Please 12 continue." 13 MS. BERNABEI: That's because you rudely 14 15 interrupted the witness. CHAIRMAN BECHHOEFER: My only comment is that 16 I've seen in some document the references to the 17 excessive repeating of questions. I can't remember 18 exactly where, but I have seen that, and --MS. BERNABEI: If I could help, I believe 20 that this witness has probably collected information 21 from a number of documents. It is included, at least 22 the portion I've heard so far, in the Midland monthly 23 status report, which the Applicant has access to. 24

I think some of this also may be in one of

the inspection reports, although I'm not sure of that. 2 MR. WILCOVE: That sounds so familiar that I 3 do believe it is in an inspection report. MS. BERNABEI: But if this witness can 5 testify from his own memory, I can see no problem. If the Applicant wants to cross-examine 7 claiming that he's got the facts wrong --CHAIRMAN BECHHOEFER: I think the Applicant 9 was worried about the fact that he was referring to 10 some notes. 12-5 12 13 14 15 16 17 18 21 22 23 24 25

notes

2

3

5

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

MS. BERNABEI: I know of no rule of evidence that does not allow a witness to consult his notes.

MR. MILLER: Oh, I disagree. The witness is supposed to be here testifying from his memory.

If he has no memory, no present recollection of the facts that would enable him to respond to the question as asked, then his memory can be refreshed.

But he's not testifying from memory, he's testifying from a piece of paper he prepared at some other time. That's clear.

MR. WILCOVE: Mr. Chairman, perhaps we could just ask Mr. Gardner, although he may be reading from his notes, whether what he is reading is also within his memory.

MR. MILLER: Let him put the piece of paper down.

MS. BERNABEI: I have never heard of a rule of evidence like this even in a court of law. I think it's absolutely incredible that the Applicants are making this.

If they want to get their witnesses up there with no notice and no documents to refer to, that's their privilege. But it's very usual in proceedings of this sort for witnesses to refer to their notes and

to other documents.

These are very complicated technical issues, and very few witnesses can remember all this from their own memory.

MR. MILLER: Well, the technique, if I may be heard, that I am most familiar with and which is ordinarily followed in courts of law is that you exhaust the witness' memory, if that's what you want, and then you use the documents to refresh his recollection.

If there's a document here, the document can go into evidence and that will be evidence just as much as his reading from that document into the record is evidence.

CHAIRMAN BECHHOEFER: Well, I'm not sure it's technically a document if somebody just made the notes about potential answers to questions he might be asked if he did it himself, but I'm not positive that would be considered a document.

MR. MILLER: Well, it's certainly a written instrument of some sort which this witness, apparently, prepared.

CHAIRMAN BECHHOEFER: All right. Well, there are interpretations saying the document has to mean something.

MR. WILCOVE: Mr. Chairman, perhaps we can ask Mr. Gardner, do you need those notes to testify?

WITNESS GARDNER: No.

(Laughter.)

JUDGE COWAN: He put them down some time ago.

CHAIRMAN BECHHOEFER: Well, why don't you try
to proceed, if you can, to the extent you can without
notes.

If you are going to refer to notes, just mention that you are and perhaps, depending upon what the source is, it may or may not be in evidence or be appropriate to refer to.

WITNESS GARDNER: Sure.

Okay, do you want me to continue then?
CHAIRMAN BECHHOEFER: Yes.

BY WITNESS GARDNER (Continuing):

A As I was saying, the main problems we had in the September 23rd and 24th inspection was that the MPQAD person who was administering the oral examination to a prospective QC trainee was that, one, they were repeating the questions excessively such that if a person did not give an answer that might be satisfactory the question was repeated. If he subsequently answered a question satisfactorily he was given credit for the answer.

Questions were marked N/A, or not applicable, when, in fact, the questions were relevant to the PQCI that was being tested, or that the trainee was being tested to. 12-6

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

to.

The technical content of some of the questions was not -- or, in general, the technical content as a question was not sufficient so as to provide assurance that the prospective QC person would have knowledge of the facts that he was supposed to inspect.

I think that's the main problems that we had. BY MS. BERNABEI:

Q Well, was there not also a problem with controlled copy of the PQCI to make up the examination questions?

A (WITNESS GARDNER) Yes. Dr. Landsman was the one that was dealing primarily with that. He could --

Q Dr. Landsman, can you address that issue?

A (WITNESS LANDSMAN) Yes. The issue with the uncontrolled project quality control instruction was on one of the exams that I was witnessing. The examiner was asking the examinee a question repeatedly and the examinee kept answering it, but I forgot what the answer was exactly. But he kept answering it and the examiner and I had a copy of a PQCI in front of us and his answer continued to be wrong, it did not agree with the project quality control instruction provision that I had nor the instructions that the examiner had.

As Ron said, he kept asking. One of the problems we had with oral exams was that they would

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

3

4

6

7

8

9

10

11

12

13

14

15

17

18

19

20

21

22

23

25

keep asking the question or they would rephrase it until the guy would get it right. Well, he just kept asking him this, and I didn't say anything, and finally the examinee grabbed his copy, his own copy of the project quality control instruction, and shoved it in the examiner's face and said, "Here it is; this is what I've been answering." And, sure enough, his answer was the right answer in the revision of the project quality control instructions that he had. It just so happens it wasn't the same one that we had, even though all three documents were controlled on site by document control. Now, after finding these problems, you issued a confirmatory action letter to the licensee, is that correct? (WITNESS LANDSMAN) Right. And in that you required that the licensee commit itself to, basically, four actions, is that right? A

- (WITNESS LANDSMAN) Yes, that is.
- 0 And what are those?
- A (WITNESS LANDSMAN) Do you want me to read them?
- 24 You car read them or summarize them. 0
 - For the record, this is Attachment 1-A to

your testimony.

A (WITNESS LANDSMAN) Yes, I'll just --

MR. MILLER: Excuse me. If it is Attachment 1-A it's in the record. There's absolutely no purpose in burdening the record again by having Dr. Landsman read it into the transcript.

MS. BERNABEI: My next question is going to be about the --

MR. MILLER: I might add for the record that the inspection report which gives the detail of what we've just spent a half hour going over in question and answer form is Exhibit 1-B to the March 25th, 1983 testimony of this panel. The confirmatory action letter is Attachment 1-A to the October 29th, '82 testimony of this panel.

MS. BERNABEI: I don't believe that's correct. The part of Attachment 1-B that's referred to has to do with recertification, the 8221 report. It is not the report that was referred to today by Mr. Gardner.

MR. WILCOVE: I believe, though, that

Mr. Miller is correct that 8221 does explain what the

problems the inspectors found with the recertification

process are.

witness Landsman: Report No. 8221 is all about the -- it's about a review of the remedial soil quality control recertification program and is included as Attachment 1-B to our supplemental testimony.

CHAIRMAN BECHHOEFER: I think to the extent
the answers are fully in the document they can just
refer to that. That would be sufficient if they referred

A

to the portion of the testimony where the answer is. 2 BY MS. BERNABEI: 3 Dr. Landsman, is it fair to say, then, in 4 Attachment 1-A the licensee is committed to doing the 5 four things that are listed on Page 1 of Attachment 1-A? Is that correct? 7 (WITNESS LANDSMAN) That's correct. 8 Now, what is the NRC's position as to any reinspection which must be completed, reinspection of 10 things that were originally inspected by unqualified 11 or dequalified PC inspectors? 12 MR. WILCOVE: Mr. Chairman, I think that Ms. Bernabei had better be specific as to what items 13 14 need be reinspected. I think to lump it all into one category would lead to some confusion in the 16 record. 17 MS. BERNABEI: Okay, let me lay a little foundation for this. 18 BY MS. BERNABEI: 19 20 There were discussions between the NRC and I believe it was Mr. Gardner. You conducted some 21 discussions with the licensee about whether a 22 reinspection had to be completed for individuals who 23 24 failed programmatic examinations, is that correct?

(WITNESS GARDNER) There was discussions -- as

2-7-3	
	1
•	2
	3
	4
	5
	6
	7
	8
	9
	10
	11
	12
•	13
344	14
	15
	16
	17
2-8	18
	19
	20
	21
	22
	23
	24
	25

far as I can remember, there were discussions as to what type of reinspections would be required if an inspector failed portions of the recertification process. But as far as whether it was programmatic I don't know. It could have been. I don't remember completely.

Q But, in other words, those inspectors could not pass the requalification test, there were discussions about what kind of reinspection of their work had to be done?

(WITNESS GARDNER) Yes.

Now, the NRC's position was that reinspection was necessary for work of all individuals who failed the test, is that correct?

(WITNESS GARDNER) Yes.

Q And the licensee's position was that that was not required, is that correct?

,	A (WITNESS GARDNER) The licensee, I believe,
2	presented an alternative solution in which they would
3	do a sample, I believe, instead of 100 percent.
4	A (WITNESS LANDSMAN) I think we're getting
5	off the beaten path. If you're addressing our
6	testimony here, we were just most of our
7	Question No. 2 and Answer No. 2
8	MR. MILLER: What testimony, Dr. Landsman?
9	WITNESS LANDSMAN: In the October '82.
10	BY MS. BERNABEI:
11	Q I think I may be going a little beyond that.
12	What I'm really talking about is reinspection
13	required by the NRC for inspections done by people who
14	couldn't then pass the requalification test.
15	A (WITNESS LANDSMAN) Are you referring to the
16	balance of the plant or the remedial soils?
17	Q Well, I guess the balance of the plant.
18	A (WITNESS GARDNER) That's true. That's what
19	I said was correct as far as that goes.
20	There were discussions between the licensee
21	and the NRC as to the ramifications of a QC inspector
22	who failed to be able to be recertified during the
23	recertification process.
24	A (WITNESS LANDSMAN) And the only discussion,

to add to what Ron said, the discussion I remember that

Mr. Cook also indicated was our impression was that, as the licensee said in the September 29th of 1982 public meeting, they committed to us that anyone who failed the exam that work would be reinspected.

We had some subsequert discussions after that because we determined some people had flunked the exam and they were not going to reinspect the work, and their impression was that, well, we'll give them another chance to pass the exam and if he passes it we will not have to reinspect it.

I don't remember either exactly how we resolved it, but I know we informed the licensee that -- we told them any failure during a first -- on the programmatic side or on the technical side -- we would require them to reinspect all the work.

The reason the problem went away is we committed to -- this was before the CCP. Now we have the -- the reason this all goes away is in the CCP we informed the licensee that they will reinspect 100 percent of the work.

T13fol 22

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

BY MS. BERNABEI:

November 8th, '82, in which Mr. Wells documented the agreement with the NRC, perhaps I could quote from the memorandum and see if it gibes with your memory. He is talking in this memorandum about the discussion Mr. Gardner described. He said, "Agreements and understandings can be summarized as follows: If failure occurs during any part of the examination of the recertification, the significance of the failed portion of the exam will be evaluated in regards to previous work performed by the inspector. A determination will be made as to whether and to what extent the reinspection is required.

Number two, if failure occurs during testing for new certification, this failure will be evaluated with respect to similar certification hailed by the inspector. For each exam failure resulting in the evaluation as to whether inspection is required and the extent necessary will be shared with the NRC."

That indicates they were not initially eager to do a 100 percent reinspection?

- A (WITNESS COOK) That is right.
- A (WITNESS SHAFER) That is true.
- Q I guess essentially what you are saying, that

2

3

4

5

7

8

9

10

1.1

12

13

15

16

17

18

19

20

21

22

23

25

never had to be resolved because the CCP never required it?

A (WITNESS GARDNER) It was something we would have neither made an agreement, whether their decision not to reinspect was going to be acceptable to us, it never got to that point as Mr. Landsman said.

it, they didn't want to do what the NRC told them to do?

CHAIRMAN BECHHOEFER: Were you people aware,

any of you aware of this policy or this memo as the

case may be before the CCP was instituted or presented

to you?

Q It is fair to say that they didn't want to do

A (WITNESS GARDNER) We had a meeting with Mr. Wells and he stated very much what is in that memo. And we told him that we would be receptive to seeing his position in writing on a case by case basis as far as each individual failure occurred. That our position was that we would always expect a reinspection to 100 percent or requirement to be enforced.

CHAIRMAN BECHHOEFER: Sorry for the interruption.
MS. BERNABEI: No problem.

BY MS. BERNABEI:

Q Isn't it now true, in reviewing the qualification case of the QC inspector in November, you found that two of the 19 QC inspections had failed the exams?

A (WITNESS GARDNER) Yes. 2 And didn't the licensee at that time not 3 agree to reinspect all previous work of those two failed 4 ten QC inspectors? 5 (WITNESS LANDSMAN) I don't think we remember. 6 I'm reading now from a monthly status report 7 dated December 10, 1982. It does state in here that the 8 licensee agreed to reinspect all previous work completed by the failed QC inspector? 10 (WITNESS LANDSMAN) I'll agree with it. A 11 0 Do you know if that was done? 12 A (WITNESS LANDSMAN) No, we don't. 13 And this was the same period during which there 14 was a controversy about whether or not the licensee would 15 conduct 100 percent reinspection? 16 (WITNESS LANDSMAN) Yes, I think it was. 17 MR. WILCOVE: Mr. Chairman, one point. When 18 Dr. Landsman said, "I'll agree with that", I think the 19 record is unclear. Is he saying that he remembers it or 20 that he has no reason to question the memorandum. My 21 reason for saying so is that that monthly status report 22 that Miss Bernabei was reading from is not in evidence. 23 So that unless Dr. Landsman can say that his memory has 24 been refreshed, there is no competent answer in the 25

record that Miss Bernabei was speaking of.

1 CHAIRMAN BECHHOEFER: Could you clarify that? 2 MS. BERNABEI: I'm willing to introduce 3 it into evidence. We may not have sufficient copies now, 4 but I can show this to Mr. Landsman. 5 WITNESS LANDSMAN: I think I can answer it. 6 If that is our monthly status report, I'm one of the 7 authors of that, and if you are reading the right words, 8 then those are the words. 9 MR. WILCOVE: Mr. Chairman, I don't believe that is the same as saying that Dr. Landsman now remembers 11 that point. 12 MS. BERNABEI: I can show it to him and we 13 are willing to introduce it as an exhibit. 14 Dr. Landsman, I show you what has been marked 15 as Landsman Exhibit 1. 16 CHAIRMAN BECHHOEFER: We have about 42 or 43 17 that came before that. 18 MR. MILLER: 46. 19 MR. WILCOVE: The next document will be 46. 20 MS. BERNABEI: Stamiris Exhibit 46, do you 21 recognize that? 22 WITNESS LANDSMAN: I'll honestly say that I 23 do not remember. BY MS. BERNABEI: 25

Does anyone else on the Panel remember that

0

13-2

report?

WITNESS COOK: The status report, we remember the status report.

MR. WILCOVE: Mr. Chairman, I think the witness may be confused. I think Miss Bernabei has identified what that report is. Because I believe the witnesses were saying that they don't remember personal recollection of the facts contained in the document.

MS. BERNABEI: I think the department was -the document is what it appears to be. They have no
reason to believe it to be inaccurate. It was produced
by the NRC Staff, and we don't have no reason to believe
that they are producing bogus documents.

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA

1	MR. WILCOVE: I think the witnesses
2	misunderstood what Ms. Bernabei was trying to elicit.
3	WITNESS SHAFER: We recognize the document.
4	MS. BERNABEI: And what appears in that
5	document is to the best of your knowledge is correct?
6	WITNESS LANDSMAN: That is correct.
7	WITNESS SHAFER: If I can have a point of
8	clarification. You will notice that the attachment to
9	this letter is in draft form. Therefore the final
10	summary of the status report may not contain all the
11	information that is in the draft report. I don't know.
12	BY MS. BERNABEI:
13	Q But the information contained in there is
14	correct?
15	A (WITNESS LANDSMAN) To the best of our
16	knowledge.
17	A (WITNESS SHAFER) I was present at the
18	meeting on November 8th when it occurred. I had the
19	meeting with Mr. Wells in a trailer and yes, it is
20	correct.
21	Q And do you know whether or not, Mr. Shafer,
22	the licensee carried through on that commitment?
23	A (WITNESS SHAFER) I do not.
24	MP MILIER. Which commitment?

2

3

5

8

10

11

12

13

14

15

16

17

19

20

21

22

23

24

25

BY MS. BERNABEI:

Q To do 100 percent inspections for the two QC inspectors?

A (WITNESS SHAFER) That was a verbal commitment conveyed to me from Mr. Wells. You must remember this is November 8th and we were in the middle of the Generator Building inspection. We did not pursue to see if he made that commitment.

- Q Now, Dr. Landsman?
- A (WITNESS LANDSMAN) Can I clarify a statement?
- Q Certainly.

A (WITNESS LANDSMAN) When I said this whole discussion was a moot, because of the CCF come about, it's not really moot in regard to the remedial soils area. Because the CCP is not going to uncover the remedial soils area. That is all.

O And therefore --

A (WITNESS LANDSMAN) Or the BNW work or the MVAC. But there is no QC certification in the BNW work or the HVAC, only in the remedial soils area. There was a certification.

Q Is the NRC position still that 100 percent has to occur through all QC inspectors, soil remedial area?

A (WITNESS LANDSMAN) Yes.

3

4

5

7

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

25

A (WITNESS GARDNER) There's one thing you have to consider, and that is the remedial soils area, PCCIs are relatively new. Such that if you go back, even a year ago, they probably were not in existence. So, most of the inspectors that are being utilized in that activity are being -- were either just certified or would have done very little, if anything, prior to their recertification. Q So what you are saying, there is not much

reinspection being done?

(WITNESS GARDNER) I would be surprised except for a couple of areas that there would be much to do.

Had there been a hundred percent reinspections, leaving aside the QC inspectors that were found unqualified, originally has been -- has there been 100 percent reinspection -- I'm talking now the September or August period?

MR. MILLER: I think the question is vague. I'm not -- are we talking about soils area, quality control inspectors or others?

MS. BERNABEI: I'll rephrase the question, I agree.

BY MS. BERNABEI:

You said that certain commitments that you 0

wanted from the licensee confirmed other licensee

letters of September 24th for all those QC inspectors,

who you at that point determined were perhaps

unqualified. Did you require the licensee to do 100

percent licensee inspections for all their work, has

that ever been done?

A (WITNESS SHAFER) I can answer that. No, we did not require. As a matter of fact, we asked the licensee to decertify the present QC staff and then provide the proper training and recertify these personnel. We did not say that they had to reinspect all their work that any individual they had working on soils when he was decertified.

Q So, there has been no backwards look at the inspections by unqualified QC inspectors?

A (WITNESS SHAFER) If we are speaking just to the soil, there was very little work taking place.

It was primarily the preparatory work.

Q And for the non-soil work?

A (WITNESS LANDSMAN) The only concern that we had was the QC inspectors who were presently on site and certified, they were getting recertified to any existing PQCI and if they failed that exam, that is all we were required of them, to go back and reinspect.

If it was like Mr. Gardner was saying, a brand new

PQCI for the underbidding work, that was a unique activity, there wouldn't be anything to reinspect. So, it was only for those old project quality control instructions that they are using now in the remedial soils area that were from the old -- that they were old ones. 13-3

1 0 And that is not very much work, is that what 2 you are saying? 3 (WITNESS GARDNER) It is probably all the concrete placement and probably all the structural 5 steel, but because of CCP, most of that will be covered now any way. 7 Now, if your October testimony -- excuse me. 8 In your March testimony, you stated on Page 2 of those 9 documents, I ask Mr. Gardner, you encountered or you 10 have seen a number of problems that training for soil 1.1 inspectors, including the pace of the instructions to 12 rush the -- where instructions were not always prepared. 13 The questions that the trainees could not always be 14 and instructors were not -- have you documented that 15 anyplace? 16 (WITNESS GARDNER) It is an inspection report 17 -- I don't have the number of it right offhand. It 18 might be in two inspection reports. They have been 19 fairly recent. 20 One is 8303. 21 A (WITNESS GARDNER) It could be. I was going 22 to say 8303, but I don't have a copy in front of me. 23 What is your opinion as to the cause for the 24 problems as documented in 8303? 25 A (WITNESS GARDNER) At the time that I

3

10

13

14

15

16

17

18

20

21

22

23

24

25

observed the irregularity, I guess you would clarify them as irregularities. I would say that the licensee was trying to meet a date in which they would have the QC inspectors available to perform needed functions, and the date was -- it was so complex that as far as the time they were in, they were required to proceed at a pace that did not allow them the comfort of cleaning up the whole recertification efforts. And that is why they had instructional material that wasn't present as required. That is why they had questions that were generated during the training session that were not being readily addressed. That is why they had prerequisites for certain PQCIs not well defined. some of the other things that I stated in this testimony and subsequent reports.

Q Now, in fact in Consumers January 10, 1983

letter to the NRC, they state that the schedule which they established for retraining was dependent on ongoing work consisting of systems activity?

A (WITNESS GARDNER) Could you tell me again what document that is?

This is the January 10, 1983 letter.

MR. MILLER: It is an attachment to one

Jim Cook's testimony.

MS. BERNABEI: January 10, 1983 letter in

which there is a portion to Page 7, to the attachment to the letter which the section on recertification are QC inspection states, Consumers will be certified on a schedule which supports ongoing work and system activities.

WITNESS GARDNER: Okay, I'm familiar with that.

BY MS. BERNABEI:

Q In fact, Consumers were saying they were going to recertify the QC inspectors so that they could continue working in an expeditious fashion, is that not correct?

A (WITNESS GARDNER) Obviously, what the testimony and the recertification program as pertaining to the CCP is characterized as Phase 1 activity, or characterized Phase 1 activity. That would assume that the NRC has approved the CCP and we haven't done that yet. So, I would say what you are talking about is an undefinite date.

I would also say that in regards to some of those concerns or irregularities that I mentioned a few moments ago, the licensee has to take some steps to correct those.

13-1fol 24

those.

Q My question was that one of their concerns,

perhaps the major concern was their scheduling and keeping

work on-going at the site in terms of their schedule for

recertification?

A (WITNESS GARDNER) Certainly.

Q And it appears from your testimony that this -the schedule concerns had an impact on the quality of
the recertification training?

A (WITNESS GARDNER) That's true.

Q Is there any scheduling established at this point either by the licensee or the NRC for recertification of the QC inspectors?

A (WITNESS GARDNER) Well, in early April the licensee based in part on our concern suspended recertification of the balance of planning activity for a period of approximately one week. But continued that suspension for PQCIs that were in the process of being revised. So, I have no known date on which the licensee anticipates completion other than the fact that they are prepared to support, claim they are prepared to support the CCP activity whenever the NRC authorizes those activities to commence.

Q So, you are saying there is no schedule right now, no firm schedule?

A (WITNESS GARDNER) None that I have. I'm sure

1 the NRC has a firm schedule. 2 Well, in your mind it is dependent on --3 (WITNESS GARDNER) It would be tied to the CCP. Since it is impossible to initiate Phase 1 activity other than the status part of the Phase 1 activity without 6 having a pool of qualified QC inspectors to do the recertification mark. 8 Now, the deficiencies which you found in the 9 recertification program in Report 8303 were not found by 10 Stoner and Webster, were they? 11 A (WITNESS GARDNER) Well, Stoner and Webster, 12 once that I identified the balance and plant in that 13 report, Stoner and Webster would have been over viewing 14 the soils related area. Since there is no third party 15 of viewing the balance of plan activity, we couldn't 16 expect to inquire. 17 Q Since September of 1982, have you -- meaning 18 the NRC team, found any insufficient --19 MR. MILLER: I object. I think that has been 20 asked and answered. We spent 15 minutes on it. 21 MS. BERNABEI: I don't think so. WITNESS GARDNER: You are talking about since 23 the CAO? 24 MS. BERNABEI: Yes, more or less.

WITNESS GARDNER: I don't think so. Although

3

4

6

7

9

10

1.1

12

14

15

16

18

19

20

21

23

24

25

I would characterize that statement by saying we have spent most of our time, and I can say personally, I have spent all of my time in the recertification activities in the balance of plan area. But again, regardless of that, we haven't come up with any deficiencies in the soils recertification activity.

WITNESS LANDSMAN: I think I can answer that. We haven't looked at the recertification in the soils area.

And why is that?

WITNESS LANDSMAN: We haven't nad time.

CHAIRMAN BECHHOEFER: Dr. Landsman, clarify one thing. It was my impression that the Staff, I think does authorizations for soil work to proceed, was prefaced in part on the Staff's satisfaction of the recertification in the soils area. If I'm incorrect, let me know.

WITNESS GARDNER: Well, I think you are alluding to the inspection report, which I assume, you are alluding to the inspection report, that we expressed an open item or open issue concerning remedial soils training, which we expected and stated in that report would have to be resolved prior to any soil related activity to commence. And these activities which you are referring to now, pertain to the Mergentine Craft personnel, training

t; 4

of the Bechtel field engineering personnel, training of the QC personnel and procedures and training of the QA personnel and procedure. And also this would involve training in regard to the QA and indoctrination that the site has imposed that ties the NRC activities and QA and QC functions. And we did identify some fairly significant concerns with the acceptability of those areas of training. And we conveyed those to the licensee and stated in the report that we expected those to be resolved prior to authorizing any remedial soils activity.

Dr. Landsman and myself subsequently reviewed the training of the Mergentine personnel and the others that I mentioned except for one area which involved tool boxes on — that would bring the trainee down to the level of the actual digger, if you want to call them that, that are digging the pits itself. The training had been — probably had been corrected. And beyond that, Dr. Landsman followed it up and how can I say it, has convinced the licensee to modify the tool boxes, also such that they are not acceptable.

5

10

12

13

14

15

16

17

18

19

20

21

22

23

24

25

Q There were certain items in the Diesel

Generator Building inspection which indicated

continuing problems with training of PQ inspectors, is

that correct?

A (WITNESS GARDNER) Well, certainly the fact that we found deficiencies in items that had been previously inspected cast doubts as to the adequacy of the inspection.

Q And I guess I'm also referring to the IPIN problem and the fact that QC inspectors were not documenting all deficiencies.

A (WITNESS GARDNER) While it was a significant problem in regards to quality control in the inspections that they would do, I don't believe that could readily be attributed to a training problem. I think that would go more to a management problem.

Q You spoke about a 100 percent reinspection which the licensee is not now conducting as part of the CCP.

A (WITNESS SHAFER) Excuse me. There has been no decision made with regards to whether a 100 percent inspection will be accomplished.

I believe we sent a letter to the licensee on March 28th describing, in fact, that we thought that it was necessary to do a 100 percent reinspection or

1 provide the bases for not doing so. 2 I think I'm talking about something 3 different. I'm talking about the failed QC inspectors in the non-soils area. 5 (WITNESS SHAFER) This whole issue of the CCP falls in the non-soils area. Q Right; I understand that. What I am referring to and I believe Mr. Gardner talked about this very small area where a 100 percent reinspection for failed QC inspectors was going to be required, is that correct? 1.1 (WITNESS COOK) Oh, that's the cable --12 Oh, that's just the cables. 13 (WITNESS GARDNER) I'm a little confused. 14 Could you put the question to me one more time, please. (Discussion had off the 16 record.) 17 MS. BERNABEI: It's my mistake. I think you 18 were talking about the 100 percent reinspection for 19 cables. 20 WITNESS GARDNER: Yes. And, again, I might 21 have been, because I did mention 100 percent 22 reinspection of the cables and practically 100 percent 23 reinspection of the pipe supports. 24

2

3

10

12

13

14

15

16

17

19

20

21

22

23

24

25

BY MS. BERNABEI:

Q But there are certain systems exempted from that, where I think you mentioned -- there are certain systems exempted from that, are there not?

A (WITNESS GARDNER) Well, those two areas are defined as the pipe support issue and the cable installation issue. They are characterized as being, or have been defined as requiring 100 percent.

Again, as Mr. Shafer just said, the requirements for 100 percent, or whatever, for the remaining balance of the plant work is on the basis of being worked out between the NRC and the Applicant.

CHAIRMAN BECHHOEFER: Mrs. Bernabei, at some point when you come to a good breaking point, it might be desirable to break for the evening. We have some documents to look over, and things like that.

I don't know when you're going to come to a good breaking point.

MS. BERNABEI: Well, I was going to move on to another area, which I think is quite extensive, about the lack of QA experience in Consumers.

I would be willing to break now, if that's convenient.

CHAIRMAN BECHHOEFER: Have you finished the requalification and recertification areas?

1	MS. BERNABEI: Yes, I have.
2	(Discussion had off the
3	record.)
4	CHAIRMAN BECHHOEFER: I think if this is a
5	point where you are going to change subjects it might be
6	desirable to break for the evening.
7	MS. BERNABEI: That's fine with us.
8	MR. MILLER: Can we have some estimate from
9	Ms. Bernabie how long she and Mrs. Stamiris will be
10	going in total on their cross-examination?
11	MS. BERNABEI: I imagine four to five hours
12	tomorrow, at least. Probably most of tomorrow.
13	MR. MILLER: All right.
14	CHAIRMAN BECHHOEFER: I think it would be
15	good to break, unless anybody has anything to raise
16	before we break.
17	MR. WILCOVE: Yes. With respect to Stamiris
18	Exhibit 46, I don't believe that has been offered into
19	evidence.
20	CHAIRMAN BECHHOEFER: Well, that's correct.
21	MR. WILCOVE: Will Mrs. Stamiris and
22	Ms. Bernabei introduce that?
23	MS. BERNABEI: Yes. We don't have copies.
24	I'll offer it at this time subject to my providing
25	sufficient copies.

1	MR. WILCOVE: Will these copies be provided
2	tomorrow?
3	MS. BERNABEI: Yes.
4	MR. MILLER: We have no objection.
5	CHAIRMAN BECHHOEFER: We haven't seen it,
6	but from what I've heard about it I think we would
7	accept it into evidence.
8	MS. BERNABEI: Would you like to see a copy?
9	CHAIRMAN BECHHOEFER: I understand that it's
10	a status report.
11	We'll accept this into evidence.
12	(Whereupon, Stamiris Exhibit
13	No. 46 was received into
14	evidence.)
15	CHAIRMAN BECHHOEFER: Make sure you provide
16	not only the reporter but make sure we have copies
17	and anybody else who doesn't have them.
18	We haven't seen this yet.
19	(Discussion had off the
20	record.)
21	CHAIRMAN BECHHOEFER: We will accept that
22	document into evidence as Stamiris Exhibit 46. Copies
23	will be provided as necessary to the reporter and at
24	least the Board.

Is there anything further before we break

then?	
	We will resume at 9:00 tomorrow morning.
	(Whereupon, the hearing in
	the above-entitled matter
	was adjourned at 5:15 p.m.,
	April 27, 1983, to reconven
	on Thursday, April 28, 1983
	at the hour of 9:00 o'clock
	a.m.)

CERTIFICATE

This is to certify that the attached proceedings for the U.S. Nuclear Regulatory Commission in the matter of Consumers Power Company (Midland Plants, Units 1 and 2), Docket No. 50-329 OM; 50-330 OM; 50-329 OL and 50-330 OL, on Wednesday, April 27, 1983, in Midland, Michigan, Quality Inn, were held as herein transcribed for the file of the Commission.

PAULINE JAMES & ASSOCIATES

(Signature)

TAYLOE ASSOCIATES
REGISTERED PROFESSIONAL REPORTERS
NORFOLK, VIRGINIA