

Docket No. 99900259/82-01

OCT 20 1982

Combustion Engineering, Inc.
C-E Avery Division
ATTN: P. F. Avery, Jr.
President
P. O. Box 360
Newington, NH 03801

Gentlemen:

This refers to the inspection conducted by L. E. Ellershaw of this office on July 13-15, 1982, of your facility at Newington, New Hampshire, associated with the fabrication of reactor vessel internals, reactor coolant pumps, and safety injection tanks and to the discussions of our findings with Mr. R. Poteet and members of your staff at the conclusion of the inspection.

This inspection was made as a result of a potential 10CFR Part 50.55(e) report by Washington Public Power Supply System pertaining to radiographic technique and radiography of safe end welds on Safety Injection Tanks supplied to WNP 3 and 5 not being in compliance with Sections III and V of the ASME Code.

Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet NRC requirements.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within 10 days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than seven days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the

RIV
CI: R&CPS
LEEllershaw/jkh
10/1/82

IB
SC: R&CPS
IBarnes
10/4/82

BC: VPBUP
UPotapovs
1/82

D: V&TP
RLBngart
10/15/82

D: IES
EHJohnson
1/82

RA: RIV
JTollins
10/18/82

Rec'd
10/14

TR:09

document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified period noted above, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,
"Original Signed by
U. POTAPOVS"

Uldis Potapovs, Chief
Vendor Program Branch

Enclosures:

1. Appendix A - Inspection Report No. 99900259/82-01
2. Appendix B - Inspection Data Sheets (3 pages)

bcc:

IE files

AEOD

QAB

NRC:PDR

Reg. Administrators I, II, III, IV, V

EHJohnson

RLBangart

ASME

NBB&PVI