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October 19, 1982

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Office of Nuclear Reactor Regulation Attention: Mr. Domenic B. Vassallo, Chief Operating Reactors Branch No. 2 Division of Licensing U.S. Nuclear Regulatory Commission Washington, DC 20555

Subject: Revision to In-Service Testing Relief Requests

Reference: 1) Letter from J. M. Pilant to D. B. Vassallo dated March 29, 1982, "Iu-Service Inspection/ Testing Relief Requests"

Dear Mr. Vassallo:

Our letter of reference 1 submitted eleven relief requests relating to our In Service Inspection Program at Cooper Nuclear Station and four relief requests relating to in-service testing. As a result of discussions with the Staff, October 13, 1982, the District wishes to modify our relief requests no. RP-02 and RP-04 as indicated on the attached replacement pages.

Should the Staff require additional information relating to any of these revisions, please contact me.

Sincerely,

Uny A. Weaver

Say M. Pilant Division Manager of Licensing and Quality Assurance

JMP:JDW:cmk

Enclosure

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### INSERVICE TESTING PROGRAM

COOPER NUCLEAR STATION

## GENERAL C ELECTRIC

#### INSTALLATION & SERVICE ENGINEERING DIVISION

RELIE REQUESTS FOR PUMP & VALVE TESTING

Relief Request No. RP-02 Page 1 of 1 Revision No. 1

PUMP OR ASME ASME FUNCTION SECTION XI BASIS FOR RELIEF ALT\_RNATIVE VALVE NO. CODE CATEGORY TEST TEST CLASS REQUIREMENT 02 00 01 03 04 05 06 Measure Pump Inlet It is impractical to measure Monitor pump 2 SLC-1A ---standby liquid control pump discharge at pressure and Pump SLC-1B inlet pressure (thus making differential presseach inservice pump differential pressure test. ure. impractical) in accordance with Section XI requirements. During pump testing, the pump suction is from a test tank rather than the main standby liquid control tank. The only means avail ble to measure inlet pressure is to correlate `ank level to inlet pressure. These pumps are positive displace ment, the measurement of inlet pressure is not critical in judging pump performance. Measuring the discharge pressure and the flow rate is adequate to detect changes in the hydraulic characteristics of the pumps.

INSERVICE TESTING PROGRAM

# GENERAL 🚳 ELECTRIC

COOPER NUCLEAR STATION

Relief Request No. <u>RP-04</u> Page <u>1</u> of <u>2</u> Revision No. <u>1</u>

HETALLATION & SERVICE ENGINEERING DIVISION

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RELIEF REQUESTS FOR PUMP & VALVE TESTING

PUMP OR VALVE NO.	ASME CODE CLASS 01	ASME CATEGORY 02	FUNCTION 03	SECTION XI TEST REQUIREMENT 04	BASIS FOR RELIEF 05	ALTERNATIVE TEST 06
All Pumps			N/A	Requirements of Table IWP-3100-2	Portable vibration monitoring equipment allowing for the measurement of vibration velocity in inches/second is available at the plant site. This measurement gives a more accurate determination of abnormal vibrations at frequencies other than shaft rotational speed.	The vibration testing data will be ana- lyzed in accordance with the per- cent change of the established reference value The allowable percent chauges are shown on Table 1 on page 2.

Relief	Request	No.	RP-04	
Page	2	of _	2	-
Revisio	n No.	1		

### TABLE 1

### ALLOWABLE RANGES OF VIBRATION QUANTITIES

V Reference	Acceptable	Alert	Required Action
01 in/sec	0-2Vr (100%)*	>2Vr-4Vr (300%)	>4Vr (>300%)
>.12 in/sec	0-1.75Vr (75%)	>1.75Vr-2.5Vr (150%)	>2.5Vr (>150%)
>.23 in/sec	0-1.25Vr (25%)	>1.25Vr-2.0Vr (100%)	>2.0Vr (>100%)
>.3 in/sec	0-1.10Vr (10%)	>1.1Vr-1.75Vr (75%)	1.75Vr (>75%)

\*All percentages shown in parentheses are the maximum allowable percents over the original reference value for that particular range.