



Virginia Electric and Power Company  
North Anna Power Station, Unit No. 1  
Docket No. 50-338  
Attachment to LER 82-062/03L-0

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#### Description of Event

On September 17, 1982, with Unit 1 in Mode 6, a Cold Leg Injection Line Check Valve was found to have one badly corroded and four slightly corroded closure studs. The corrosion was discovered during maintenance to repair a leak at the body to bonnet gasket on this valve.

#### Probable Consequences of Occurrence

The valve is a 6 inch Velan Swing Check with 12-1.25 inch carbon steel closure studs. The total force on the bonnet at the maximum system pressure is less than the yield strength of one closure stud. Five partially corroded studs could not jeopardize the integrity of the Reactor Coolant System; therefore, the health and safety of the general public were not affected.

#### Cause of Event

The check valve had a small leak at the body to bonnet gasket. The borated reactor coolant water corroded the carbon steel studs.

#### Immediate Corrective Action

All of the closure studs were replaced. The check valves at the Reactor Coolant Loops in the other 6 inch injection lines were inspected for possible stud damage.

#### Scheduled Corrective Action

The 6 inch check valves in the injection lines near the Reactor Coolant Loops will be inspected every refueling outage until the maintenance history indicates the inspection at this frequency is no longer necessary.

#### Action Taken To Prevent Recurrence

No further action is required.

#### Generic Implications

Corrosion of carbon steel studs and bolts on reactor coolant components is a generic problem. Any time carbon steel is used on a system containing boric acid and leakage occurs, degradation will ensue.