

SEP 09 1982

Docket No. 99900401/82-02

Combustion Engineering, Inc.
Power Systems Group
ATTN: Mr. M. R. Etheridge
Vice President, General Services
1000 Prospect Hill Road
Windsor, CT 06095

Gentlemen:

This refers to the inspection conducted by Mr. R. H. Brickley of this office on July 12-15, 1982, of your facility at Windsor, Connecticut, and to the discussions of our findings with you and members of your staff at the conclusion of the inspection.

This inspection was made in response to an Nuclear Regulatory Commission-Region II request concerning a construction deficiency report of wrong solenoids supplied with coolant sampling system isolation valves for the Florida Power and Light Company's St Lucie 2 plant.

Areas examined during this inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet the commitments of your Topical Report No. CENPD-210-A or NRC requirements.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within 10 days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than 7 days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4).

Tri-09

RIV	CI:RSS	SC:RSS	BC:VPB	D:IES	RA:RIV	AD:V&TP
	RHBrickley/rf	CJHale	UPotapovs	EHJohnson	JTCollins	RLBangart
	8/17/82	8/10/82	8/21/82	8/30/82	8/2/82	9/11/82

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The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Uldis Potapovs, Chief
Vendor Program Branch

Enclosures:

1. Appendix A - Notice of Nonconformance
2. Appendix B - Inspection Report No. 99900401/82-02

bcc:

IE Files

AEOD

QAB

NRC:PDR

Reg. Administrators, I, II, III, IV, V

EHJohnson, RIV

3. Appendix C - Inspection Data Sheets (7 pages)

ORGANIZATION: COMBUSTION ENGINEERING, INC.
POWER SYSTEMS GROUP
WINDSOR, CONNECTICUT

REPORT NO.:	99900401/82-02	INSPECTION DATE(S)	7/12-15/82	INSPECTION ON-SITE HOURS:	2/
CORRESPONDENCE ADDRESS: Combustion Engineering, Inc. Power Systems Group ATTN: Mr. M. R. Etheridge, Vice Pres., Gen. Services 1000 Prospect Hill Road Windsor, CT 06095					
ORGANIZATIONAL CONTACT: Mr. C. W. Hoffman, Director, Group QA TELEPHONE NUMBER: (203) 688-1911					
PRINCIPAL PRODUCT: Nuclear Steam Supply Systems					
NUCLEAR INDUSTRY ACTIVITY: The Power Systems Group, Combustion Engineering (CE) has contracts for 22 domestic reactor units to date, of which 14 are in the design and construction phase. In addition, they have modification/repair service contracts for 22 reactor units.					
ASSIGNED INSPECTOR: <u>C. J. Hale</u> <u>8/20/82</u> R. H. Brickley, Reactor Systems Section (RSS) Date					
OTHER INSPECTOR(S):					
APPROVED BY: <u>C. J. Hale</u> <u>8/20/82</u> C. J. Hale, Chief, RSS Date					
INSPECTION BASES AND SCOPE:					
A. <u>BASES</u> : 10 CFR Part 50, Appendix B and Topical Report CENPD-210-A.					
B. <u>SCOPE</u> : Inspection made in response to an NRC:RII request concerning a construction deficiency report of wrong solenoids supplied with coolant sampling system isolation valves for the Florida Power and Light Company's St. Lucie 2 plant. In addition, the status of previous inspection findings was inspected and a design inspection conducted.					
PLANT SITE APPLICABILITY:					
50-389					

DESIGNATED ORIGINAL

Certified By Keenan Jouts