

May 25, 1994

Docket Nos. 50-373
and 50-374

Mr. D. L. Farrar
Manager, Nuclear Regulatory Services
Commonwealth Edison Company
Executive Towers West III, Suite 500
1400 OPUS Place
Downers Grove, Illinois 60515

Dear Mr. Farrar:

SUBJECT: EXTENSION OF LIMITORQUE OPERATOR THRUST AND TORQUE RATINGS
(TAC NOS. M85917 AND M85918)

In NRC Inspection Report No. 50-373/92023 and 50-374/92023, inspectors raised questions about your use of the Kalsi Engineering Study which you utilized as a basis for your procedures to extend Limitorque operator thrust and torque ratings. Limitorque conditionally endorsed the Kalsi Engineering Study in Technical Update 92-01. Your February 18, 1993 response to our questions concerning your use of the Kalsi Engineering Study was acknowledged by Region III in a letter dated May 4, 1993.

In Generic Letter 89-10 (GL 89-10), Supplement 6, "Information on Schedule and Grouping, and Responses to Additional Public Questions," the staff reasserts that it is incumbent upon the licensee to justify the structural and operational limits of Motor-Operated Valves (MOV) within the scope of GL 89-10. During a phone conversation with your staff at the Commonwealth Edison Corporate Office on April 6, 1994, you indicated that your MOV program requires periodic refurbishing and inspection based on number of cycles for certain MOVs subject to the extended ratings. To that extent, you should recognize that you are responsible for evaluating any subsequent MOV problems that may be attributed to your use of the Kalsi Engineering Study for generic applicability to all of your MOVs subject to this study.

In future inspections, the staff will evaluate your implementation of the provisions of the Kalsi Engineering Study and associated vendor recommendations. This closes staff action on the above mentioned TACs.

Sincerely,
Original Signed By:

Anthony T. Gody, Jr. Project Manager
Project Directorate III-2
Division of Reactor Projects - III/IV
Office of Nuclear Reactor Regulation

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PDR ADOCK 05000373
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ACRS (10)	G. Dick	B. Clayton
J. Dyer	J. Jacobson	J. Norberg

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CFC	LA:PDIII-2	PM:PDIII-2	EMEB: <i>Active BC</i>	D:PDIII-2		<i>R III</i>
NAME	CHAWES <i>CMH</i>	AGODY, <i>JA</i>	JNORBERG <i>T. Chan</i>	JDYER <i>JM</i>		*
DATE	5/19/94	5/20/94	5/23/94	5/25/94	1/94	1/94
COPY	(YES/NO)	(YES/NO)	(YES/NO)	(YES/NO)	YES/NO	YES/NO

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NAME	CHAWES ^{CMH}	AGODY, ^{JA}	JNORBERG ^{file}	JDYER ^{JM}		*
DATE	5/12/94	5/20/94	5/23/94	5/25/94	1/94	1/94
COPY	(YES/NO)	(YES/NO)	(YES/NO)	(YES/NO)	YES/NO	YES/NO

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A Concerned by E-mail on 5/20/94 A.C.

Mr. D. L. Farrar
Commonwealth Edison Company

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